# ASSEMBLY INSTRUCTION

W87667393 W87667394 W87667395 W87667396



Part list

W87667393				
No.	Parts	Description	QTY	
A		Headboard	1	
В		Footboard	1	
J	Ů	Foot	4	

#### W87667394

	Bed Rail	2
ARREST AREA	Backboard	1
	Front panel of under bed	1
	Back panel of under bed	1
	Bed Slats	1
	Slats of under Bed with wood block	1
		Backboard  Front panel of under bed  Back panel of under bed  Bed Slats

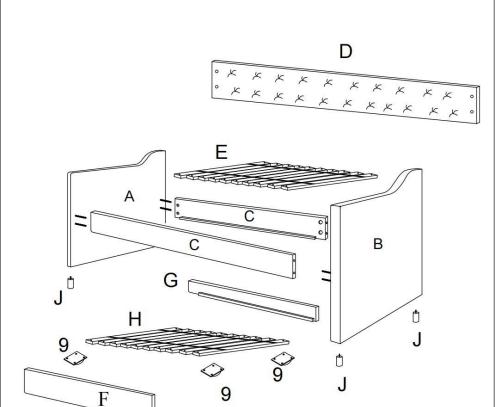
#### Hardware

W87667393

No.	Parts	Description	QTY
1		Hang Bolt 5/16"*4"	8
2	0	Crescent Spacer	8
3	0	Spring Washer 5/16"	4
4	Ø	Nut 5/16"	8
5	ß	Wrench	1
6		Bolt 5/16"*1 3/4"	4
7	0	Flat Washer	4
8	7	Allen Wrench	1
9	<b>&amp;</b>	Wheel	4
10		L metal connecter	4
11	)mms	Wood Screw #8*1"	40
12	h-m-s	Wood Screw #8*3/4"	32

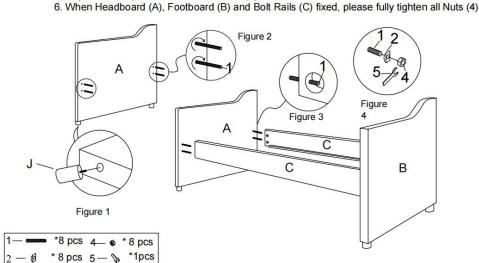


### **Detail View**



STEP 1: 1. Screw four feet into the bottom of about Headboard and footboard, as show in Figure 1 2. Screw Hang Bolts (1) into Headboard (A). Make sure there is enough

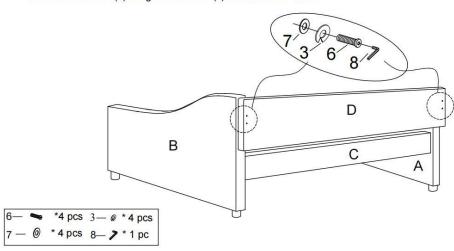
- length of the Hang Bolts (1) for next step as show in Figure 2. 3. Insert Hang Bolts (1) through the hole of Bed Rails (C) as shown in Figure 3.
- 4. Attach Bed Rail (C) to Headboard (A) using Crescent Spacer (2), and Nut (4).
- tighten with Wrench(5) as show in Figure 4. Don't tight Nut (4) fully.
- 5. Repeat the steps 1,2,& 3 for Footboard (B).



### STEP 2:

\* 4 pcs

- 1. Attach Backboard (D) to Headboard (A) and Footboard (B) by using 4 pieces of Bolts (6), 4 pieces of Flat washer (7), and 4 pieces of Spring Washers (3) as shown.
- 2. Use Allen Wrench (8) to tighten all Bolts (6) clockwise as shown.



support cleat attached to your bed rails Figure 1. 3. Using Screw driver to tighten 20 Pieces of Wood Screws (11) clockwise as sho Figure 1 11 — **≥** 20 pcs #8\*1"

Use Screw driver to tighten to tighten Wood Screws (11) clockwise as shown.

1. Attach 4 pices of Wheels (9) to the Slats under bed (H) with 16 pieces of Wood Screws (11)

2. Install Slat Pack with slats starting and ending flush with the end of the

1. Put 10 pieces of Bed Slats (E) on the Bed Rails (C).

STEP 3:

STEP 4:

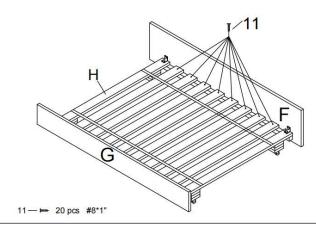
as shown.

11 - = 16 pcs #8\*1" STEP 5:

1. Attach both outside 2 pieces Slats of under bed (H) to Front panel of under beand Back panel of under bed (G) by 4 pieces of L metal connecter (10), as sho 2. Use Screw driver to tighten 24 pieces of Wood Screws (12), as shown. 10 24 pcs #8\*3/4"

## STEP 6: 1. Put Slats of under bed (H) on the Bed Box Headboard (F) and Bed Box Headboard (G) as shown.

2. Using Screw driver to tighten 16 Pieces of Wood Screws (11) clockwise as shown.



STEP 7: Push the Under Box of bed into the Bed.

