TEST REPORT UL 4200A Products Incorporating Button Batteries or Coin Cell Batteries				
	16 CFR PART 1263			
Safety standard for Button Cell or Coin Batteries and Consumer Products Containing Such Batteries				
Report Number:	XK24030121468	S		
Tested by (name + signature):	Rachel Yang	Rachel Yangen SICT Teg		
Reviewed by (name + signature):	Jean Shu	Jem Ghu 5 SICTION		
Approved by (name + signature):	Andy Wang	Andy Wang * pris		
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Name of Testing Laboratory preparing the Report:	Shenzhen SiCT Technology Co., Ltd. 202, Building 3, No.111 Huanguan Middle Road, Songyuanxia Community, Guanhu Street, Longhua District, Shenzhen, Guangdong, China			
Applicant's name:	Yongkang Meipe	eng Industry and Trade Co., LTD		
Address:	1-3 / F, Building Development Zo China	5, No.16, Jiuding Road, Dushantou Village, Economic one, Yongkang city, Jinhua city, Zhejiang Province,		
Manufacturer:	Yongkang Meipe	eng Industry and Trade Co., LTD		
Address:	1-3 / F, Building Development Zo China	5, No.16, Jiuding Road, Dushantou Village, Economic one, Yongkang city, Jinhua city, Zhejiang Province,		
Test specification:				
Standard:	 16 CFR PART 1263, Safety standard for Button Cell or Coin Batteries and Consumer Products Containing Such Batteries UL 4200A, Edition 1, Edition date: February 10, 2015, Rev. date: August 30, 2023, Products Incorporating Button Batteries or Coin Cell Batteries 			
Test procedure:	Type test			
Non-standard test method:	: N/A			
TRF template used:	16 CFR PART 12	263&UL4200A_A		



Test item description:	Fitness step machine
Trade Mark:	N/A
Model/Type reference:	MP-D805, MP-D806, MP-D807, MP-D808, MP-A105, MP-A106, MP-A107, MP-A108, MP-F205, MP-F206, MP-F207, MP-F208, MP-Z305, MP-Z306, MP-Z307, MP-Z308, MP-J505, MP-J506, MP-J507, MP-J508
Model difference:	These models have the same circuit diagram, structure, just different model names.
Coin Battery Type:	CR927
Ratings:	1.5V



Possible test case verdicts:
- test case does not apply to the test object: N/A
- test object does meet the requirement: P (Pass)
- test object does not meet the requirement: F (Fail)
Testing
Date of receipt of test item May 1, 2024
Date (s) of performance of tests: May 2, 2024 – May 7, 2024
General remarks:
 "(See Enclosure #)" refers to additional information appended to the report. "(See appended table)" refers to a table appended to the report. Throughout this report a comma / point is used as the decimal separator.
General product information:
The product covered in this report is a Fitness step machine;
Relevant Technical consideration:
-Mass of coin battery (kg): 2g Max
The model MP-D805 was selected as representative model and all the test were performed on it. And found to comply with the standard was subjected to all the tests.
Copy of marking plate (Representative):

Marking label of product



Notes:

- The above markings are the minimum requirements required by the safety standard as a reference marking label. For the final production samples, the additional markings which do not give rise to misunderstanding may be added.



16 CFR PART 1263

Clause	Requirement + Test	Result - Remark	Verdict
1263.1	Scope, purpose, effective date, and exemption.		Р
(a)	Scope and purpose.		Р
	As required by Reese's Law (<u>15 U.S.C 2056e</u> , <u>Pub. L.</u> <u>117-171</u>), this part establishes performance and labeling requirements for consumer products containing button cell or coin batteries to prevent child access to batteries during reasonably foreseeable use and misuse of the consumer product. The part is intended to eliminate or adequately reduce the risk of injury and death to children 6 years old and younger from ingesting these batteries. This part also establishes warning label requirements for packaging of consumer products containing button cell or coin batteries, these consumer products, and instructions and manuals accompanying these consumer products.		Р
(b)	Effective date. Except as provided in <u>paragraph (c)</u> of this section, the effective date of <u>§ 1263.3</u> is October 23, 2023.		P
(c)	Exemption for toy products. Any object designed, manufactured, or marketed as a plaything for children under 14 years of age that is in compliance with the battery accessibility and labeling requirements of 16 CFR part 1250 is exempt from the requirements of this part.		N/A
(d)	Batteries that do not present an ingestion hazard. Button cell or coin batteries that the Commission has determined do not present an ingestion hazard are not subject to this part. These are: zinc-air button cell or coin batteries.		N/A
1263.2	Definitions.		Р
	In addition to the definitions given in section 3 of the Consumer Product Safety Act (<u>15 U.S.C. 2052</u>) and section 5 of Reese's Law (Notes to <u>15 U.S.C. 2056e</u>), the following definitions apply for purposes of this part:		Р
	Button cell or coin battery means:		Р
	(1) A single cell battery with a diameter greater than the height of the battery; or		Р
	(2) Any other battery, regardless of the technology used to produce an electrical charge, that is determined by the Commission to pose an ingestion		P

hazard.



	16 CFR PART 1263		
Clause	Requirement + Test	Result - Remark	Verdict
	Consumer product containing button cell or coin		D
	batteries means a consumer product containing or		Р
	designed to use one or more button cell or coin		
	batteries regardless of whether such batteries are		
	intended to be replaced by the consumer or are		
	included with the product or sold separately		
	Indestion bazard means a bazard caused by a person		Р
	swallowing or inserting a button cell or coin battery		Р
	into their body whereby:		
	(1) The button cell or coin battery can become lodged		
	(1) The batton cell of com battery can become lodged		Р
	(2) Can notentially cause death or serious injury		
	(2) Call potentially cause dealth of serious injury		Р
	leaking of bazardous chemicals, electrical burns		
	pressure necrosis or other means		
	Pressure neclosis, or other means.		_
1263.3	button cell or coin batteries		Р
	Each consumer product containing button coll or coin		_
	Each consumer product containing button cell of cell		Р
	for Sofety for Broducto Incorporating Putton Batterica		
	or Coin Coll Bottorion, approved on August 20, 2022		
	Di Colli Cell Batteries, approved off August 30, 2023.		
1263.4	battery packaging.		N/A
(2)	General requirements for labeling of button cell or		Ν/Λ
(a)	coin battery packaging.		11/7
	(1) All warning statements must be clearly visible.		NI/A
	prominent, legible, and permanently marked.		IN/A
	(2) Warning statements must be in contrasting color		N1/A
	to the background onto which the warning statement		IN/A
	is printed		
	(3) Warning statements must be in English.		N/A
	(4) The safety alert symbol, an exclamation mark in a		N/A
	triangle, when used with the signal word, must		11/7
	precede the signal word. The base of the safety alert		
	symbol must be on the same horizontal line as the		
	base of the letters of the signal word. The height of		
	the safety alert symbol must equal or exceed the		
	signal word letter height.		
	(5) The signal word "WARNING" and safety alert		Ν/Δ
	symbol must be in black letters on an orange		
	background unless this would conflict with		
	paragraphs (a)(1) and (2) of this section or only one		
	color is present, in which case, the signal word and		
	safety alert symbol must contrast to the background		
	on which they are printed. The signal word must		
	appear in sans serif letters in upper case only.		



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Clause	Requirement + Test	Result - Remark	Verdict
	(6) Certain text in the message panel must be in bold		N/A
	and in capital letters as shown in the example warning		
	labels (figure 1 to paragraph (b)(1) and figure 3 to		
	paragraph (b)(2)) to get the attention of the reader.		
	(7) For labels that are required to be on the packaging		N/A
	of button cell and coin batteries, text size must be		
	dependent on the area of the principal display panel.		
	Text size must be determined based on table 1 to this		
	paragraph (a)(7).		
(b)	Warning label requirements for button cell or coin		N/A
、 <i>,</i>	battery packaging.		
	(1) The principal display panel of the packaging must		N/A
	include the warning label in figure 1 to this paragraph		
	(b)(1). The icon must be at least 8 mm (0.3 inches) in		
	diameter. The text must state the following warnings		
	as shown in figure 1 to this paragraph (b)(1).		
	(2) If space prohibits the full warning label shown in		N/A
	figure 1 to paragraph (b)(1), place the icon shown in		
	figure 2 to this paragraph (b)(2) on the principal		
	display panel with the text shown in figure 3 to this		
	paragraph (b)(2) on the secondary display panel. The		
	icon must be at least 20 mm in diameter. The text		
	must state the following warnings as shown on figure		
	3 to this paragraph (b)(2).		
	(3) The following safety-related statements must be		N/A
	addressed on the principal display panel or		
	secondary display panel:		
	(i) Keep in original package until ready to use.		N/A
-	(ii) Immediately dispose of used batteries and keep		N/A
	away from children. Do NOT dispose of batteries in		
	household trash.		
	(4) For button cell or coin battery packaging included		N/A
	separately with a consumer product, only paragraphs		
	(b)(1) and (2) of this section apply.		



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Clause	Requirement + Test	Result - Remark	Verdict	
5	Products with Button/Coin Cell Batteries		Р	
5.1	Products that use button/coin cell batteries shall be designed to minimize the risk of children removing and ingesting or aspirating the batteries. Products that allow user removal or replacement of button/coin cells shall comply with the requirements of 5.2–5.6. Products with button/coin cells that are not intended to allow user removal/replacement of the cells shall comply with 5.7.		P	
5.2	To reduce the likelihood of unintentional access, products with removable or replaceable button/coin cell batteries shall not allow the button/coin cell to be contacted by Test Probe 11 of the Standard for Protection of Persons and Equipment by Enclosures - Probes for Verification, IEC 61032 when applied as described in 5.3.		P	
5.3	The probe shall be applied to any depth that the opening will permit and shall be rotated or angled before, during, and after insertion through the opening to any position that is necessary to examine the enclosure. The probe shall be used as a measuring instrument to judge the accessibility provided by an opening, and not as an instrument to judge the strength of a material. The probe shall be applied with the minimum force necessary to determine accessibility.		P	
5.4	During the examination of a product to determine whether it complies with the requirements in 5.3, a part of the enclosure that may be opened or removed by the user, either without using a tool or with less effort than two independent and simultaneous movements by hand, is to be opened or removed.		N/A	



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Clause	Requirement + Test	Result - Remark	Verdict	
			1	
5.4A	If a part of the battery compartment enclosure is		N/A	
	protected by pliable material such as fabric, paper,			
	foam, or vinyl, or a pliable material with a seam, apply			
	the Tension Test for Seams in Stuffed Toys and			
	Beanbag-Type Toys test in the Standard Consumer			
	Safety Specification for Toy Safety, ASTM F963, to			
	determine whether the battery compartment			
	enclosure can become exposed or accessible, using			
	a force of at least 70.0N (15.7 lbf). If a new part of the			
	battery compartment enclosure becomes exposed or			
	accessible, repeat 5.4 and remove any further pliable			
	material that is then exposed until no new part of the			
	battery compartment enclosure becomes exposed or			
	accessible, and then conduct the test in 5.3.			
5.5	Products that locate removable or replaceable	The coin batter is not	N/A	
	button/coin cell batteries inside a battery	replaceable		
	compartment shall be designed to prevent children			
	from removing the battery by one of the following			
	methods in (a) or (b) below. Compliance is checked			
	by the tests of Section 6.			
	a) A tool, such as a screwdriver or monetary coin, is		N/A	
	required to open the battery compartment. For			
	a battery compartment secured by a screw or a			
	twist-on access cover, a minimum torque of 0.5 Nm			
	and a minimum angle of 90 degrees of rotation shall			
	be required to open the compartment or the fastener			
	shall engage a minimum of two full threads; or			
	b) The battery compartment door or cover requires		N/A	
	the application of a minimum of two independent and			
	simultaneous movements to open by hand. The			
	movements to open shall not be combinable to a			
	single movement with a single finger or digit.			
5.6	If screws or similar fasteners are used to secure the		N/A	
0.0	door or cover providing access to a battery			
	compartment, the fasteners shall be captive to the			
	door, cover, or device.			
57	Products that incorporate button/coin cells that are		Р	
0.1	not intended for user removal or replacement			
	shall effectively prevent removal of the battery by the			
	user or children. The button/coin cell shall be:			
	a) Made inaccessible by an enclosure or similar		Ν/Δ	
	means that passes the applicable tests of 6.2 and		11/74	
	6.3: or			
	,		1	



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Clause	Requirement + Test	Result - Remark	Verdict	
		-	-	
	b) Held fully captive by the use of soldering, fasteners		Р	
	such as rivets, or equivalent means. The securement			
	method shall pass the Secureness Test of 6.4.			
6	Protection from Ingestion or Aspiration of		Р	
	Button/Coin Cell Batteries			
6.1	General		Р	
6.1.1	Products shall not present a risk of unintentional		Р	
	access by children to button/coin cells. Button/coin			
	cell batteries shall not be accessible or liberated from			
	the product as a result of mechanical			
	abuse tests in applicable safety standards for the			
	product, and products with button/coin cells shall			
	comply with the tests in 6.2 - 6.4.			
6.2	Pre-conditioning		Р	
6.2.1	One test sample shall be subjected to the following		Р	
	pre-conditioning conditions in sequence prior to			
	testing in 6.3 and 6.4, as applicable:			
	a) Stress Relief Test - A product with an enclosure,		Р	
	battery compartment door/cover or battery			
	compartment door/cover opening mechanism made			
	of molded or formed thermoplastic materials			
	shall be subjected to a stress relief test. A sample of			
	the complete product is to be placed in a			
	circulating air oven for a period of 7 h. The oven			
	temperature is to be set to the higher of (1) or (2)			
	below. After removal from the oven, the sample is			
	permitted to cool to room temperature.			
	1) 70°C (158°F); or		Р	
	2) $10^{\circ}C$ (18°F) higher than the maximum temperature		Р	
	of thermoplastic enclosures, battery compartment			
	door/covers, or battery compartment door/cover			
	mechanisms during the most stringent normal			
	operation of the device.			



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Clause	Requirement + Test	Result - Remark	Verdict
		1	
	b) Battery Replacement Test - The battery		N/A
	compartment door/cover shall be opened and closed,		
	and the battery removed and replaced, for a total of		
	ten cycles. The process shall simulate replacement		
	according to the manufacturer's instructions. If the		
	battery compartment is secured with a screw(s), the		
	screw(s) is to be loosened and then tightened by		
	means of a suitable screwdriver, applying a		
	continuous linear torque according to the Torque to		
	for Audio Video and Similar Electronic Apparetus		
	Sefety Dequirements III 60065		
	Salety Requirements, OL 60065.		
6.3	Aduse lesis		Р
6.3.1	General		Р
6.3.1.1	The tests in 6.3.2-6.3.4 shall be performed		Р
	sequentially, as applicable, on one pre-conditioned		
	sample of the product. After all test conditions have		
	been completed, compliance is checked by 6.3.5.		
6.3.2	Drop test for portable devices and hand-held products		N/A
6.3.2.1	Portable devices are subjected to drop tests from a		N/A
	height of 1.0 m (39.4 in) onto a horizontal		
	hardwood surface in positions likely to produce the		
	maximum force on the battery compartment or		
	enclosure. Portable devices are subjected to three		
	drops, except hand-held products are subjected to		
	ten drops. The hardwood surface shall be at least		
	13-mm (1/2-in) thick, mounted on two layers of		
	nominal 19-mm (3/4-in) thick plywood, placed on a		
	concrete or equivalent non-resilient surface.		
6.3.3	Impact test		Р
6.3.3.1	The enclosure or battery compartment door/cover	Figure 6.1 test	Р
	shall be subject to three, 2-J (1.5-ft·lbf)		
	impacts. This impact is to be produced by dropping a		
	steel sphere, 50.8 mm (2 inches) in diameter, and		
	weighing approximately 0.5 kg (1.1 lb) from the height		
	required to produce the specified impact, as shown		
	In Figure 6.1. or the steel sphere is to be suspended		
	by a cord and swung as a pendulum, dropping		
	through the vertical distance required to cause it to		
	strike the surface with the specified impact as shown		
	in Figure 6.2. The steel sphere is to strike the battery		
	compartment door/cover perpendicular to the		
	enclosure surface.		







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Clause	Requirement + Test	Result - Remark	Verdict	
		1	-	
6.3.4.1	The sample is to be supported by a fixed rigid supporting surface, in positions likely to produce the most adverse results as long as the position can be self-supported. A crushing force of 330 \pm 5 N (74.2 \pm 1.11 lbf) is applied for a period of 10 s to the exposed surfaces. The force is to be applied by a flat surface measuring approximately 100 by 250 mm (3.9 by 9.8 in).		Ρ	
6.3.4A	Torque test		N/A	
6.3.4A.1	If a child can grasp any part of the battery compartment enclosure on a consumer product, including the door or cover, with at least the thumb and forefinger, or using teeth, apply the Torque Test for Removal of Components from the Standard Consumer Safety Specification for Toy Safety, ASTM F963, to the battery compartment enclosure, using a torque of at least 0.50 Nm (4.4 in-lbf).		N/A	
6.3.4B	Tension test		N/A	
6.3.4B.1	If a child can grasp any part of the battery compartment enclosure on a consumer product, including the door or cover, with at least the thumb and forefinger, or using teeth, apply the Tension Test for Removal of Components from the Standard Consumer Safety Specification for Toy Safety, ASTM F963, to the battery compartment enclosure, using a force of at least 72.0 N (16.2 lbf).		N/A	
6.3.4C	Compression test		N/A	
6.3.4C.1	If any surface of the battery compartment enclosure is accessible to a child and inaccessible to a flat surface contact during the Drop test in 6.3.2, apply the Compression Test from the Standard Consumer Safety Specification for Toy Safety, ASTM F963, to that surface, using a force of at least 136 N (30.6 lbf).		N/A	
6.3.5	Compliance		Р	



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Clause	Requirement + Test	Result - Remark	Verdict	
		1		
6.3.5.1	After the tests of 6.3.2-6.3.4B. a force of 50 +10/-0 N (11 .2 +2.2/-0 lbf) is applied for 10 s to the battery compartment door/cover or enclosure by a rigid test finger according to Test Probe 11 of the Standard for Protection of Persons and Equipment by Enclosures - Probes for Verification, IEC 61032. The probe is applied at the most unfavorable place and in the most unfavorable direction. The force shall be applied in only one direction. A battery compartment door/cover shall not open and shall remain functional. The battery shall not be accessible.		Р	
6.4	Secureness test		Р	
6.4.1	Button/coin cells that are not intended for user removal or replacement, and are accessible based on 5.3 and 5.4, shall comply with the following test. Compliance is checked by application of a test hook as shown in Figure 6, with a force of 20 ± 2 N (4.5 \pm 0.4 lbf), directed outwards, applied for 10 sat all points where this is possible. During the test, the button/coin cell shall not become separated from the product.		Р	
7	MARKINGS		Р	
7A	General		Р	
7A.1	All warning statements or icons shall be prominent, legible, easily discernable under normal lighting conditions, and permanently marked.		Р	
7A.2	Unless otherwise specified, instructional safeguards do not have to be in multiple colors. If an instructional safeguard is present in more than one color to indicate hazard severity, the color shall be in accordance with the ISO 3864 series.		Ρ	
7A.3	Printed or screened markings shall also be permanent.		Р	
7A.4	Legibility of markings is determined by inspection. Permanency is determined by the tests of Section 7D, Permanence of Markings.		Р	
7A.5	Markings must be in the official language(s) of the country where the product is sold or in English if there is no official language(s).	English used	Р	



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Clause	Requirement + Test	Result - Remark	Verdict	
		-	-	
7A.6	The safety alert symbol, an exclamation mark in a		Р	
	triangle, when used with the signal word, must			
	precede the signal word. The base of the safety alert			
	symbol must be on the same horizontal line as the			
	base of the letters of the signal word. The height of			
	the safety alert symbol must equal or exceed the			
	signal word letter height.			
7A.7	Certain text in the message panel must be in bold and		Р	
	in capital letters as shown in the example			
	warning labels to get the attention of the reader.			
7A.8	For labels that are provided on a sticker, hang tag,		Р	
	instructions or manual, the safety alert symbol			
	and the signal word "WARNING" must be at least 0.2			
	in (5 mm) high. The remainder of the text must be in			
	characters whose upper case must be at least 0.1 in			
	(2.5 mm), except where otherwise specified.			
7A.9	For labels that are required to be on the packaging of		Р	
	consumer products and directly on consumer			
	products, text size shall be dependent on the area of			
	the principal display panel. Text size shall be			
	determined based on Table 7 A.1.			
7B	Packaging Markings		Р	
7B.1	Except as allowed in 7B.2 and 7B.3, the principal		Р	
	display panel shall contain the warning label in Figure			
	7B.1 or Figure 7B.2. The icon in Figure 7B.1 shall be			
	at least 7 mm in width and 9 mm in height. The icon in			
	Figure 7B.2 shall be at least 8 mm (0.31 in) in			
	diameter. The text in the warning label shall be as			
	shown in Figure 7B.1 or Figure 7B.2. When on a			
	printed label using more than one color the marking			
	must use colors as shown in Figure 7B.1 or Figure			
	7B.2.			
	Figure 7B.1		Р	
	Packaging Marking – Warning: Contains coin battery			
	▲ WARNING			
	INGESTION HAZARD: This product contains a button cell or coin battery. DEATH or serious injury can occur if ingested. A swallowed button cell or coin battery can cause Internal Chemical Burns in as little as 2 hours. KEEP new and used batteries OUT OF REACH of CHILDREN Seek immediate medical attention if a battery is suspected to be swallowed or inserted inside any part of the body.			
	su4855			



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-			1
	Figure 7B.2 Packaging Marking – Warning of ingestion Hazard		N/A
	▲ WARNING		
	 INGESTION HAZARD: This product contains a button cell or coin battery. DEATH or serious injury can occur if ingested. A swallowed button cell or coin battery can cause Internal Chemical Burns in as little as 2 hours. KEEP new and used batteries OUT OF REACH of CHILDREN Seek immediate medical attention if a battery is suspected to be swallowed or inserted inside any part of the body. 		
7B.2	Consumer products that are not contained in		N/A
	packaging shall have the warning label in Figure 7B.1 or Figure 7B.2 affixed to the consumer product with a hang tag or a sticker label.		
7B.3	When space on the principal display panel of the consumer product packaging does not permit the warning label in Figure 7B.1 or Figure 7B.2, the principal display panel shall include the warning in Figure 7B.3 in a conspicuous location. The icon shall be at least 7 mm in width and 9 mm in height. The remaining warning statements must be on a secondary display panel, as shown in Figure 7B.4. The text in the warning labels shall be as shown in Figure 7B.3 and Figure 7B.4. When on a printed label using more than one color the marking must use colors as shown in Figure 7B.3 and Figure 7B.3 and Figure 7B.4. Figure 7B.3 Figure 7B.3 Packaging Marking – Alternative Principal Display Panel MOESTION HAZARD. This product contains a button cell or coin battery.		N/A N/A
	A swallowed button cell or coin battery can cause Internal Chemical Burns in as little as 2 hours.		
	Figure 7B.4 Packaging Marking – Secondary Display Panel		N/A
	AWARNING		
	 KEEP new and used batteries OUT OF REACH of CHILDREN Seek immediate medical attention if a battery is suspected to be swallowed or inserted inside any part of the body. 		
7B.4	The principal display panel or secondary display		Р
	panel of the consumer product packaging, or if		
	there is no consumer product packaging, the		
	accompanying hang tag or sticker label, shall include the following text:		



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	a) For products with non-replaceable batteries, include a statement indicating the product contains non-replaceable batteries:		N/A	
	b) Battery type (e.g., LR44, CR2032); and		Р	
	c) Nominal voltage.		N/A	
7C	Product Markings		Р	
7C.1	Except as provided in 7C.2 and 7C.3, consumer products shall be marked with a warning label on the product display panel that alerts the consumer of the presence of a button cell or coin battery. The warning text shall include the safety alert symbol, signal word, and text, as shown in Figure 7C.1. When on a printed label using more than one color the marking must use the color as shown in Figure 7C.1.		N/A	
	Figure 7C.1 Product Marking WARNING INGESTION HAZARD: This product contains a button cell or coin battery.		-	
7C.2	When space on the product is limited, use the "Warning: contains coin battery" icon shown in Figure 7C.2, without text. The icon must be at least 7 mm in width and 9 mm in height and must be on the product display panel. When on a printed label using more than one color the marking must use the color as shown in Figure 7C.2. The icon shall be defined in accompanying printed materials such as instructions, manual, insert, or hangtag.		Ρ	
	Figure 7C.2 Alternative Product Marking			
7C.3	When the product itself is too small to include the warning with text in Figure 7C.1 or the icon in Figure 7C.2, the product shall:		N/A	
	a) Have packaging containing the warning label following the requirements in Section 7B Packaging Markings; or		N/A	



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Clause	Requirement + Test	Result - Remark	Verdict	
	 b) Contain a hangtag or sticker label with the full warning label using requirements in Section 7B Packaging Markings 		N/A	
7D	Permanence of Markings		Р	
7D.1	General		Р	
7D.1.1	Each required printed or screened marking shall be tested. However, if the data sheet for a label confirms compliance with the test requirements, the test need not be performed.		Р	
70.2	Testing procedure		Р	
7D.2.1	The test is conducted by rubbing the marking by hand without appreciable force for 15 s with a piece of cloth soaked with water and at a different place or on a different sample for 15 s with a piece of cloth soaked with the petroleum spirit specified in 7D.3.		Р	
70.3	Petroleum spirit		Р	
7D.3.1	Petroleum spirit is a reagent grade hexane with a minimum of 85 % n-hexane.		Р	
70.4	Compliance criteria		Р	
7D.4.1	After each test, the marking shall remain legible. If the marking is on a separable label, the label shall show no curling and shall not be removable by hand.		Р	
8	Deleted		_	
9	INSTRUCTIONS		Р	
9.1	Instructions and manuals, if provided, shall include all of the applicable markings in Figure 7B.1 or Figure 7B.2 and the statements noted below. If instructions and manuals are not provided, the statements shall be present on the principal display panel or secondary display panel of the consumer product packaging, or if there is no consumer product packaging, the accompanying hang tag or sticker label.		Ρ	
	a) The statement "Remove and immediately recycle or dispose of used batteries according to local regulations and keep away from children. Do NOT dispose of batteries in household trash or incinerate."		P	
	b) The statement "Even used batteries may cause severe injury or death."		Р	
	c) The statement "Call a local poison control center for treatment information."		Р	



UL 4200A				
Clause	Requirement + Test	Result - Remark	Verdict	
		1		
	d) A statement indicating the compatible battery type		Р	
	(e.g., LR44, CR2032).			
	e) A statement indicating the nominal battery voltage.		Р	
	f) The statement "Non-rechargeable batteries are not		Р	
	to be recharged."			
	g) The statement "Do not force discharge, recharge,		Р	
	disassemble, heat above (manufacturer's specified			
	temperature rating) or incinerate. Doing so may result			
	in injury due to venting, leakage or explosion resulting			
	in chemical burns."			
9.2	Products with replaceable button/coin cell batteries		N/A	
	shall additionally include:			
	a) The statement "Ensure the batteries are installed		N/A	
	correctly according to polarity (+ and-)."			
	b) The statement "Do not mix old and new batteries,		N/A	
	different brands or types of batteries, such as			
	alkaline, carbon-zinc, or rechargeable batteries."			
	c) The statement "Remove and immediately recycle		N/A	
	or dispose of batteries from equipment not used for			
	an extended period of time according to local			
	regulations."			
	d) The statement "Always completely secure the		N/A	
	battery compartment. If the battery compartment			
	does not close securely, stop using the product,			
	remove the batteries, and keep them away from			
	children."			
9.3	Products with non-replaceable button/coin cell		Р	
	batteries shall additionally include a statement			
	indicating the product contains non-replaceable			
	batteries.			



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Clause	Requirement + Test	Result - Remark	Verdict

UL 4200A	Performance	Required	Comply
/Section			
6.2	Pre-conditioning	-	-
6.3.2	Abuse tests - Drop test for portable devices	Y	Р
6.3.3	Abuse tests - Impact test	Y	Р
6.3.4	Abuse tests - Crush test	Y	Р
6.3.4A	Abuse tests - Torque test	Y	Р
6.3.4B	Abuse tests - Tension test	Y	Р
6.3.4C	Abuse tests - Compression test	Y	Р
6.3.5	Abuse tests - Compliance	Y	Р
6.4	Secureness test	N	N/A
Test Summary			

Test Summary:

Remark: Y-Yes; N-No; N/A-Not Applicable; P-Pass; F-Fail



6.2 Pre-conditioning

Method:

One test sample was subjected to the following pre-conditioning conditions in sequence prior to testing in 6.3 and 6.4, as applicable:

a) Stress Relief Test – A product with an enclosure, battery compartment door/cover or battery compartment door/cover opening mechanism made of molded or formed thermoplastic materials was subjected to a stress relief test. A sample of the complete product was placed in a circulating air oven for a period of 7 h. The oven temperature was set to the higher of (1) or (2) below. After removal from the oven, the sample was permitted to cool to room temperature.

1) 70°C (158°F); or

2) 10°C (18°F) higher than the maximum temperature of thermoplastic enclosures, battery compartment door/covers, or battery compartment door/cover mechanisms during the most stringent normal operation of the device.

b) Battery Replacement Test – The battery compartment door/cover was opened and closed, and the battery removed and replaced, for a total of ten cycles. The process simulated replacement according to the manufacturer's instructions. If the battery compartment was secured with a screw(s), the screw(s) was loosened and then tightened by means of a suitable screwdriver, applying a continuous linear torque according to the Torque to be Applied to Screws table, Table 20, of the Standard for Audio, Video and Similar Electronic Apparatus – Safety Requirements, UL 60065.

Nominal diameter of screw	Torque Nm		
mm	I	Ш	ш
Up to and including 2,8	0,2	0,4	0,4
Over 2,8 up to and including 3,0	0,25	0,5	0,5
Over 3,0 up to and including 3,2	0,3	0,6	0,6
Over 3,2 up to and including 3,6	0,4	0,8	0,6
Over 3,6 up to and including 4,1	0,7	1,2	0,6
Over 4,1 up to and including 4,7	0,8	1,8	0,9
Over 4,7 up to and including 5,3	0,8	2,0	1,0
Over 5,3 up to and including 6,0	-	2,5	1,25

Table 20 - Torque to be applied to screws



6.3.2 Abuse tests - Drop test for portable devices <u>Method:</u>

Portable devices were subjected to drop tests from a height of 1.0 m (39.4 in) onto a horizontal hardwood surface in positions likely to produce the maximum force on the battery compartment or enclosure. Portable devices were subjected to three drops, except hand-held products are subjected to ten drops. The hardwood surface shall be at least 13-mm (1/2-in) thick, mounted on two layers of nominal 19-mm (3/4-in) thick plywood, placed on a concrete or equivalent non-resilient surface.

Conclusion:



6.3.3 Abuse tests – Impact test <u>Method:</u>

The enclosure or battery compartment door/cover shall be subject to three, 2-J (1.5-ft-lbf) impacts. This impact is to be produced by dropping a steel sphere, 50.8 mm (2 inches) in diameter, and weighing approximately 0.5 kg (1.1 lb) from the height required to produce the specified impact, as shown In Figure 6.1. or the steel sphere is to be suspended by a cord and swung as a pendulum, dropping through the vertical distance required to cause it to strike the surface with the specified impact as shown in Figure 6.2. The steel sphere is to strike the battery compartment door/cover perpendicular to the enclosure surface.

Conclusion:



6.3.4 Abuse tests - Crush test <u>Method:</u>

The sample was supported by a fixed rigid supporting surface, in positions likely to produce the most adverse results as long as the position can be self-supported. A crushing force of $330 \pm 5 \text{ N}$ (74.2 ±1.1 lbf) was applied for a period of 10 s to the exposed surfaces. The force was applied by a flat surface measuring approximately 100 by 250 mm (3.9 by 9.8 in).

Conclusion:



6.3.4A Abuse tests - Torque test <u>Method:</u>

If a child can grasp any part of the battery compartment enclosure on a consumer product, including the door or cover, with at least the thumb and forefinger, or using teeth, apply the Torque Test for Removal of Components from the Standard Consumer Safety Specification for Toy Safety, ASTM F963, to the battery compartment enclosure, using a torque of at least 0.50 Nm (4.4 in-lbf).

Conclusion:



6.3.4B Abuse tests - Tension test <u>Method:</u>

If a child can grasp any part of the battery compartment enclosure on a consumer product, including the door or cover, with at least the thumb and forefinger, o [using teeth, apply the Tension Test for Removal of Components from the Standard Consumer Safety Specification for Toy Safety, ASTM F963, to the battery compartment enclosure, using a force of at least 72.0 N (16.2 lbf).

Conclusion:



6.3.4C Abuse tests - Compression test <u>Method:</u>

If any surface of the battery compartment enclosure is accessible to a child and inaccessible to a flat surface contact during the Drop test in 6.3.2, apply the Compression Test from the Standard Consumer Safety Specification for Toy Safety, ASTM F963, to that surface, using a force of at least 136 N (30.6 lbf)

Conclusion:



6.3.5 Abuse tests - Compliance <u>Method:</u>

After the tests of 6.3.2-6.3.4B. a force of 50 +10/-0 N (11 .2 +2.2/-0 lbf) is applied for 10 s to the battery compartment door/cover or enclosure by a rigid test finger according to Test Probe 11 of the Standard for Protection of Persons and Equipment by Enclosures - Probes for Verification, IEC 61032. The probe is applied at the most unfavorable place and in the most unfavorable direction. The force shall be applied in only one direction. A battery compartment door/cover shall not open and shall remain functional. The battery shall not be accessible.

Result:

A battery compartment door/cover did not open and remain functional.True $\sqrt{}$ False _____.The battery did not be accessible.True $\sqrt{}$ False _____.

Conclusion:



6.4 Secureness test N/A

Method:

Button/coin cells that are not intended for user removal or replacement, and are accessible based on 5.3 and 5.4, shall comply with the following test.

Compliance was checked by application of a test hook as shown in Figure 6.3, with a force of $20 \pm 2 \text{ N}$ (4.5 $\pm 0.4 \text{ lbf}$), directed outwards, applied for 10 s at all points where this is possible.

Result:

During the test, the button/coin cell did not become separated from the product. True _____ False _____.

Conclusion:



Pictures



Photo 1



Photo 2



Pictures



Photo 3



Photo 4



Pictures



Photo 5



Photo 6