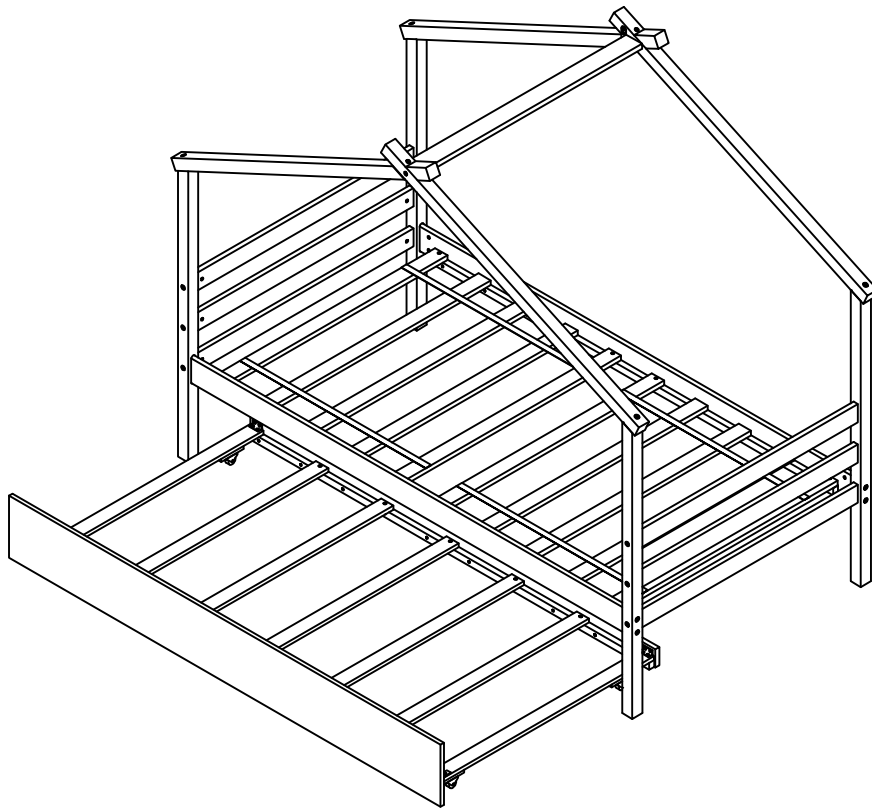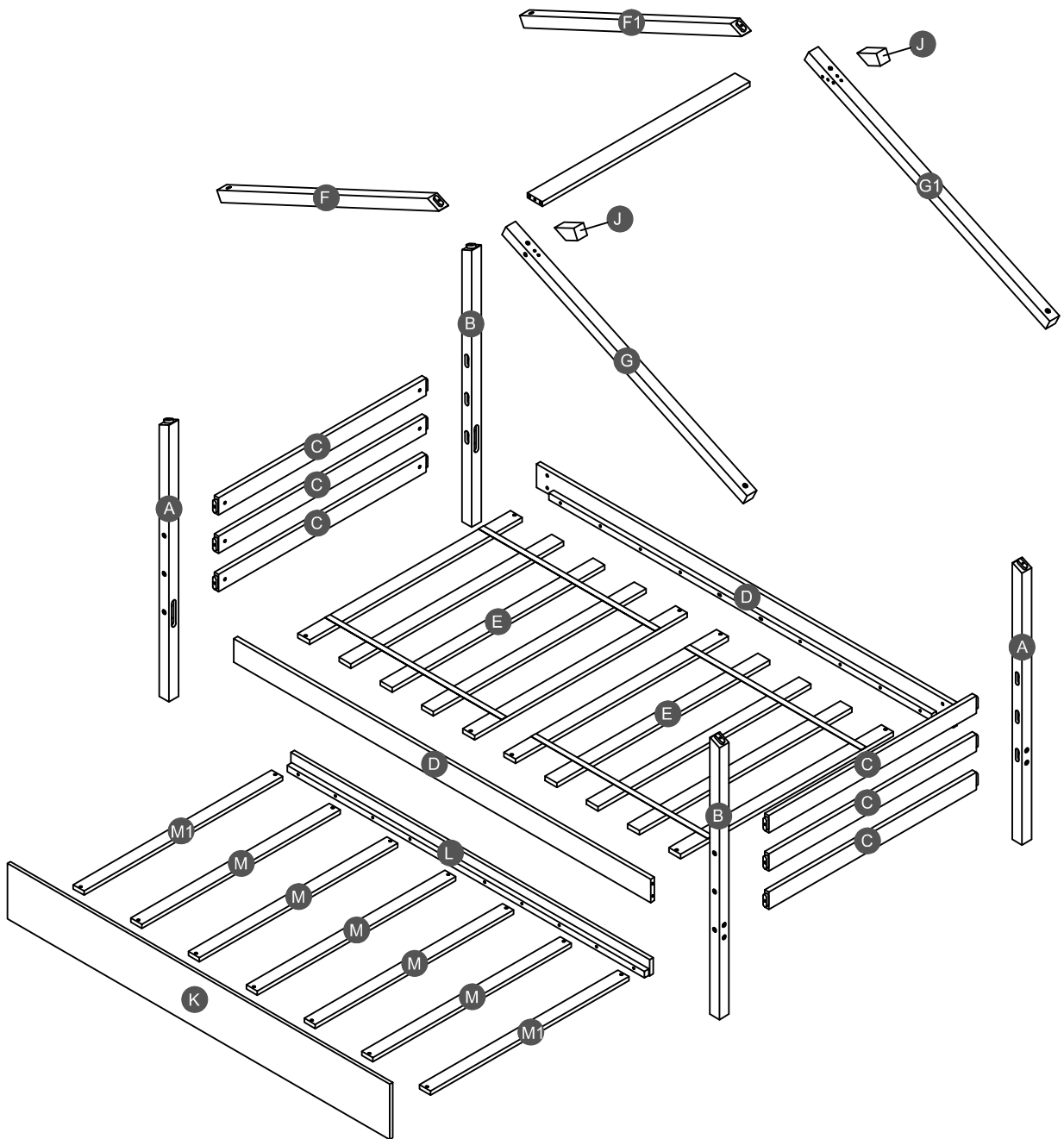# ASSEMBLY INSTRUCTIONS

TWIN HOUSE BED
WITH TRUNDLE
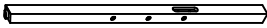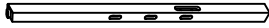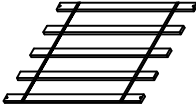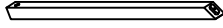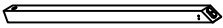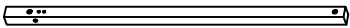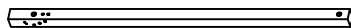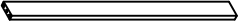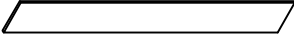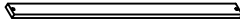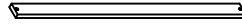
SA33792
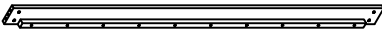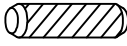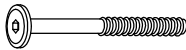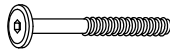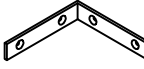
Detail View

Part List

A	B	C
Leg (Left Front/Right Back) - 2pcs	Leg (Left Back/Right Front) - 2pcs	Horizontal bar HB/FB - 6pcs
D	**E**	**F**
Side rail - 2pcs	Slats - 2sets (5pcs/set)	Upper (Left Front) - 1pc
F1	**G**	**G1**
Upper (Left Back) - 1pc	Upper (Right Front) - 1pc	Upper (Right Back) - 1pc
H	**J**	**K**
Upper horizontal bar - 1pc	Block - 2pcs	Front panel of Trundle - 1pc
L	**M**	**M1**
Back panel side rail of Trundle -1pc	Slats - 15pcs	Slats - 2pcs

Hardware List

1 Ø8*30mm Wood dowel (6pcs)	**2** (Ø15)1/4"*100mm Hex-Head bolts (8pcs)	**3** (Ø15)1/4"*80mm Hex-Head bolts (14pcs)
4 (Ø12)1/4"*65mm Hex-Head bolts (8pcs)	**5** 1/4"*15 (9.5mm) Horizontal-Hole bolts(22pcs)	**6** 70*35*19 mm Trundle stopper (2pcs)
7 (1/4")4.5*58mm Allen key (1pc)	**8** Ø4*30mm Wood screws (34pcs)	**9** Ø3.5*19mm Wood screws (8pcs)
10 75*20*2 mm Metal bracket (2pcs)	**11** 100*63*20mm Wheels (4pcs)	**12** 95*95*18*3mm Metal bracket (2pcs)
13 40*18*18*2mm Metal bracket (2pcs)	**14** Ø3.5*15mm Wood screws (16pcs)	

ASSEMBLY TOOLS REQUIRED (NOT INCLUDED)
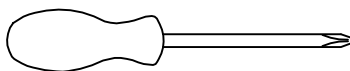
PLEASE BE CAREFUL DO NOT DAMAGE THE HOLE
POSITION WHEN YOU USE POWER TOOLS !

STEP 1:

3 **5**

12PCS **12PCS**
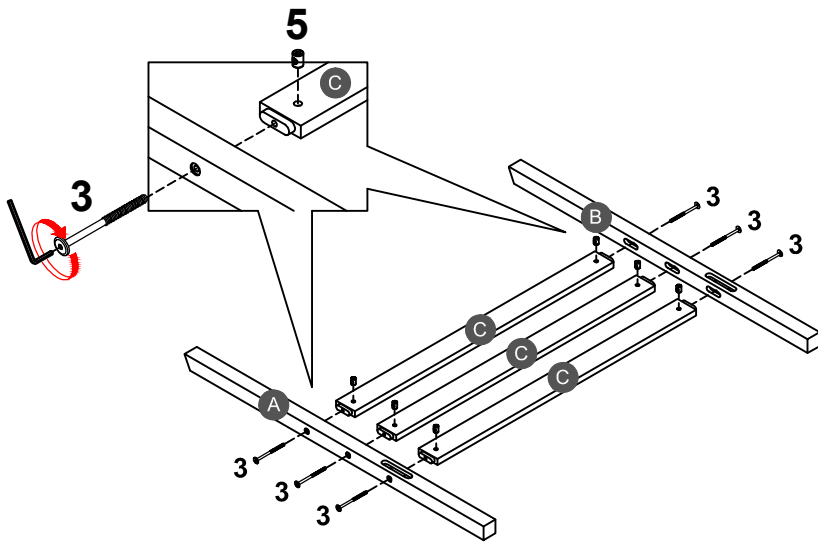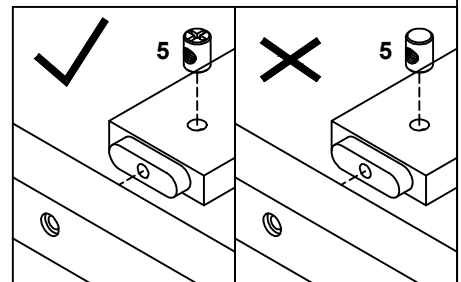
5

C

3

B **3**

3

3

C

C

C

A

3

3

3
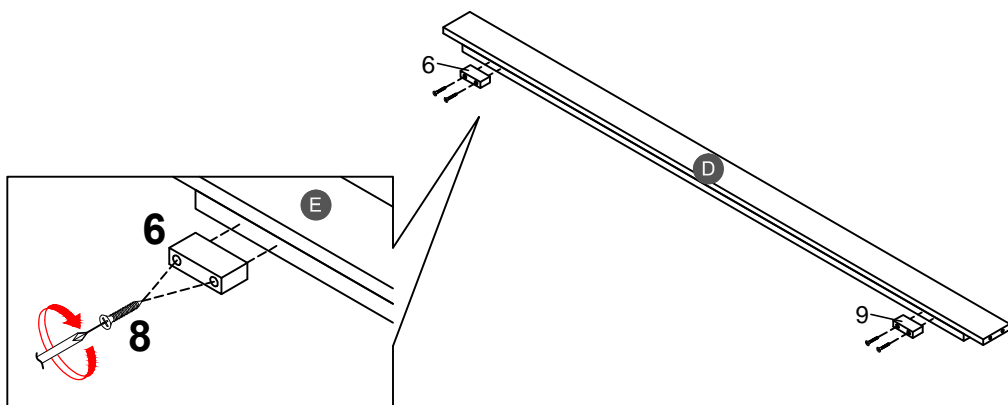
2pcs

Note:Part 5 will face up with the "x" mark on it, otherwise it cannot be tightened

✓ **5** ✗ **5**

6 **8**

2PCS **4PCS**

STEP 2:

6

D

E

6

8
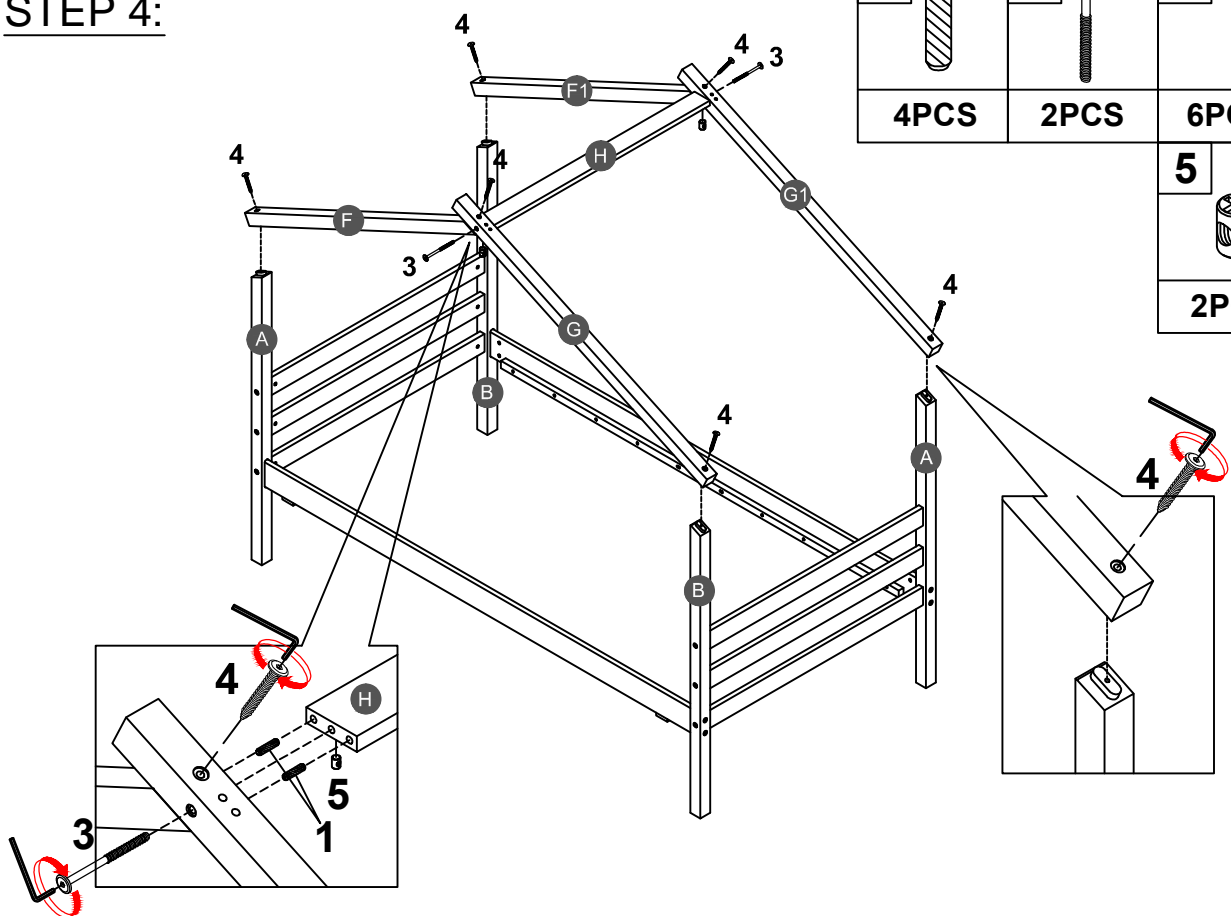
9

Drawer stopper (6) with lower side rail front (D) by using screw (8).

STEP 3:

2	5
8PCS	8PCS

A B 2 2 D D

D 5 2

STEP 4:

1	3	4
4PCS	2PCS	6PCS

5	
2PCS	

4 4 3 F1 H G1 4 F 4 A 3 G B A 4 4 H 4 3 5 1

STEP 5:

1		4	
2PCS		2PCS	

STEP 6:

9	10
8PCS	2PCS

STEP 7:

8

8PCS

5.4"
138mm

2.3"
58.5mm

Note: Do not lock the screws of the bed slats to the outermost edge of the bed slats, you need to leave a certain space at the edges, otherwise it will cause the board to break.
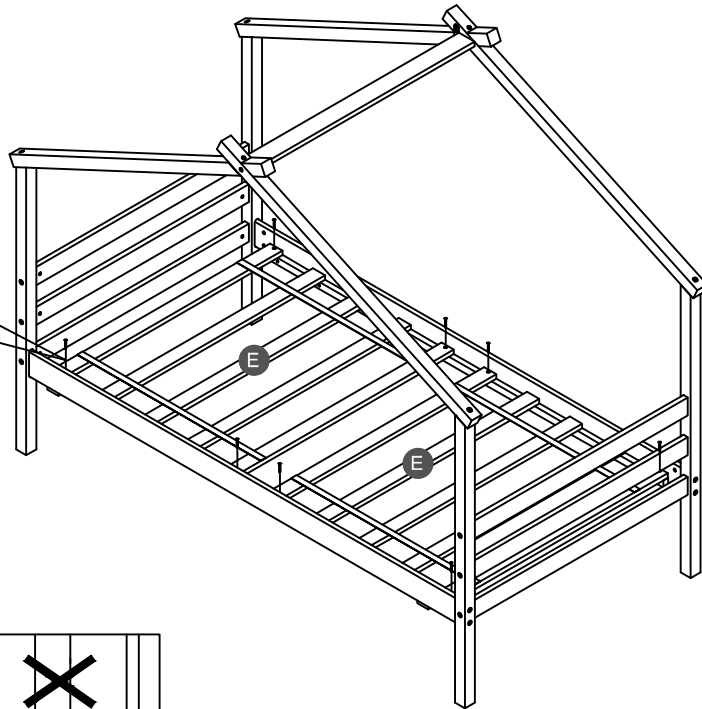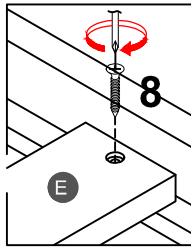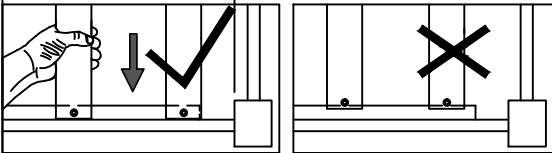Do not lock the bed slats on the edge of the wood, please hold firmly before screwing , hold it in place with one hand, then lock the screw.

STEP 8:

8

11

8PCS

4PCS

STEP 9:

8

14PCS

8

8

8

8

8

8

8

8

8

8

8

8

8

8

M1

M

M

M

M

M

L

K

M1

234

234

234

234

234

234

8

9.2"
234mm

Note: Do not lock the screws of the bed slats to the outermost edge of the bed slats, you need to leave a certain space at the edges, otherwise it will cause the board to break.
Do not lock the bed slats on the edge of the wood, please hold firmly before screwing , hold it in place with one hand, then lock the screw.
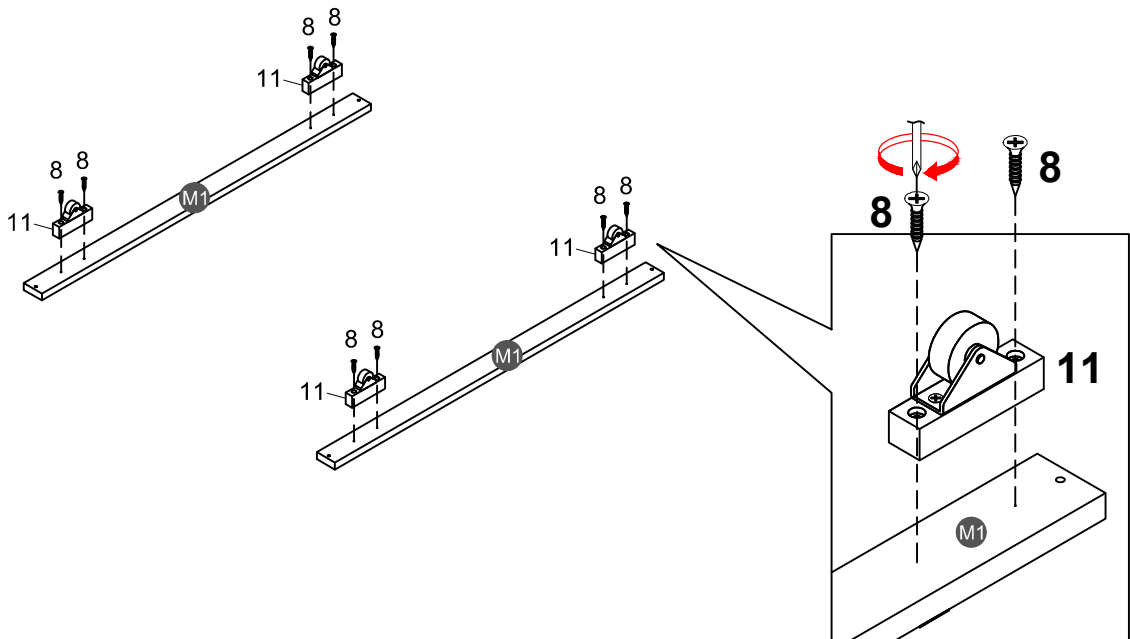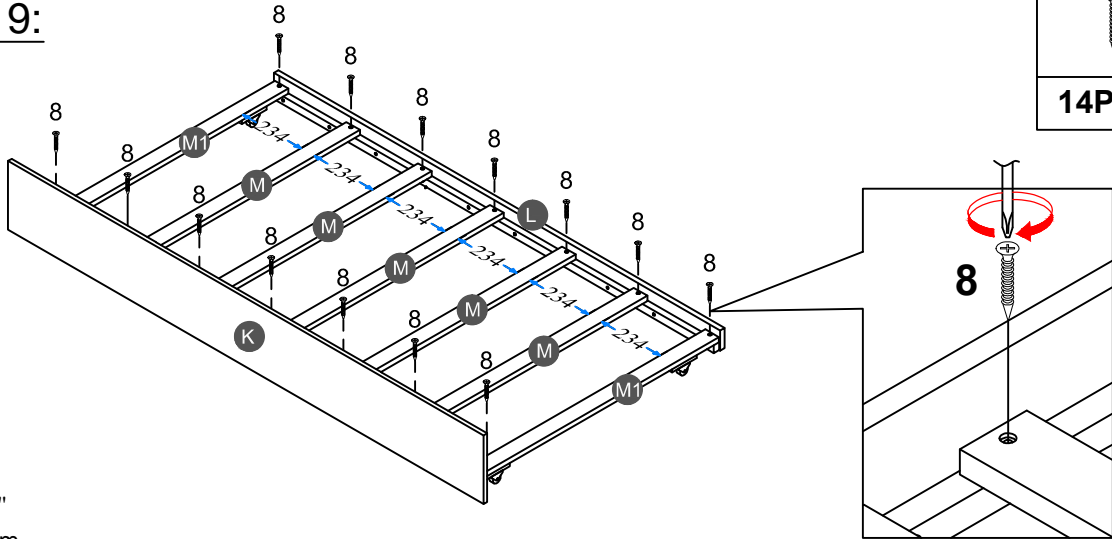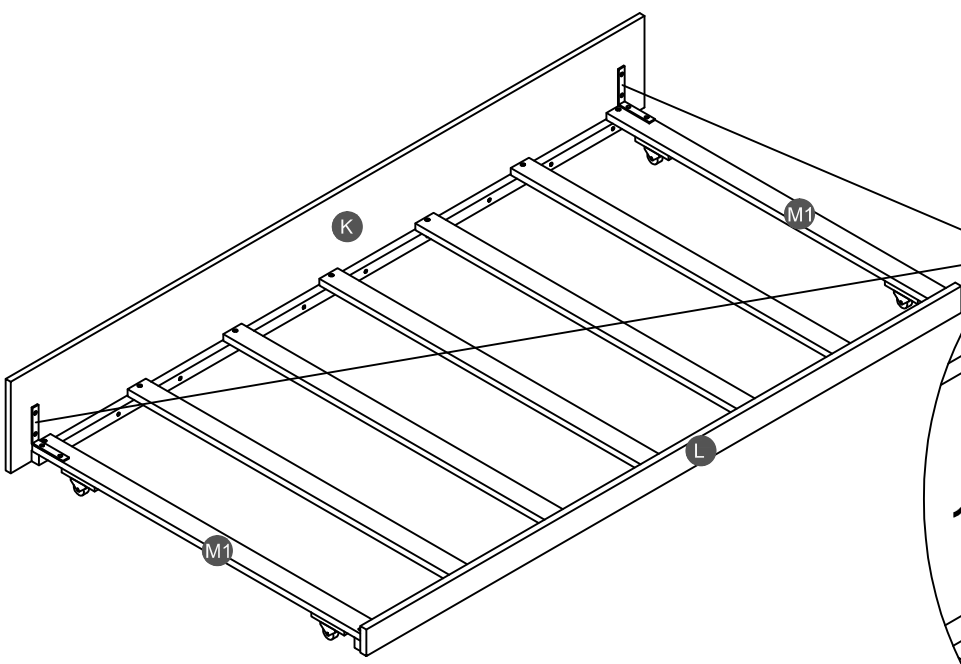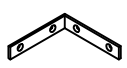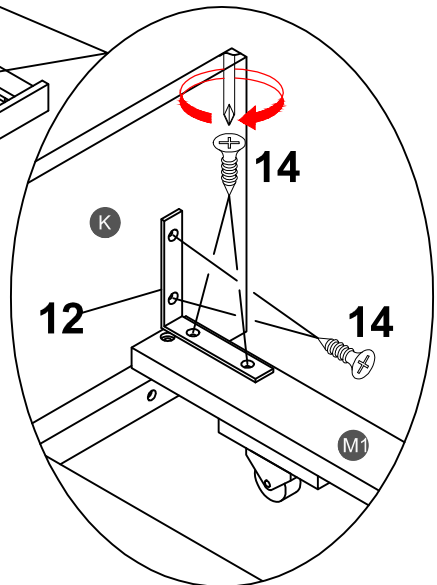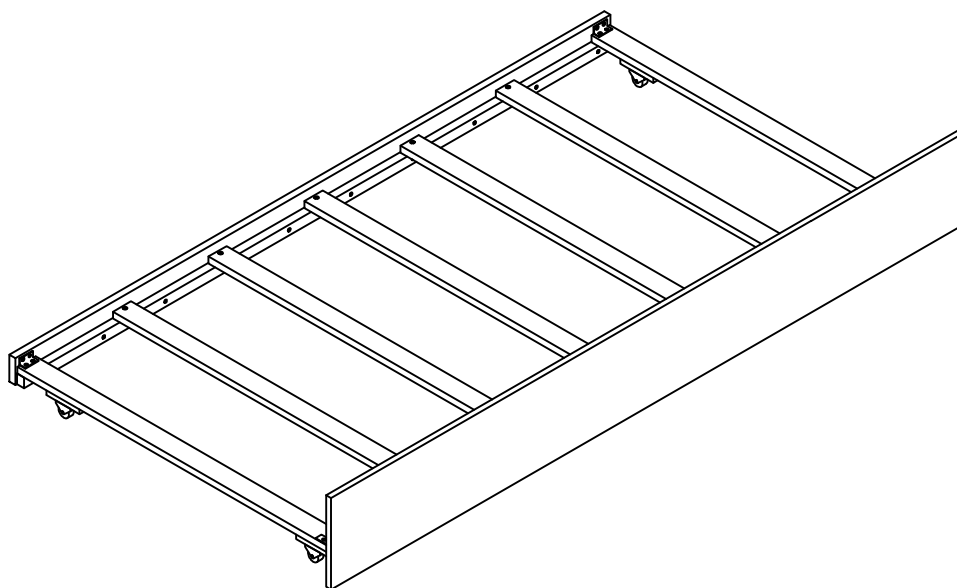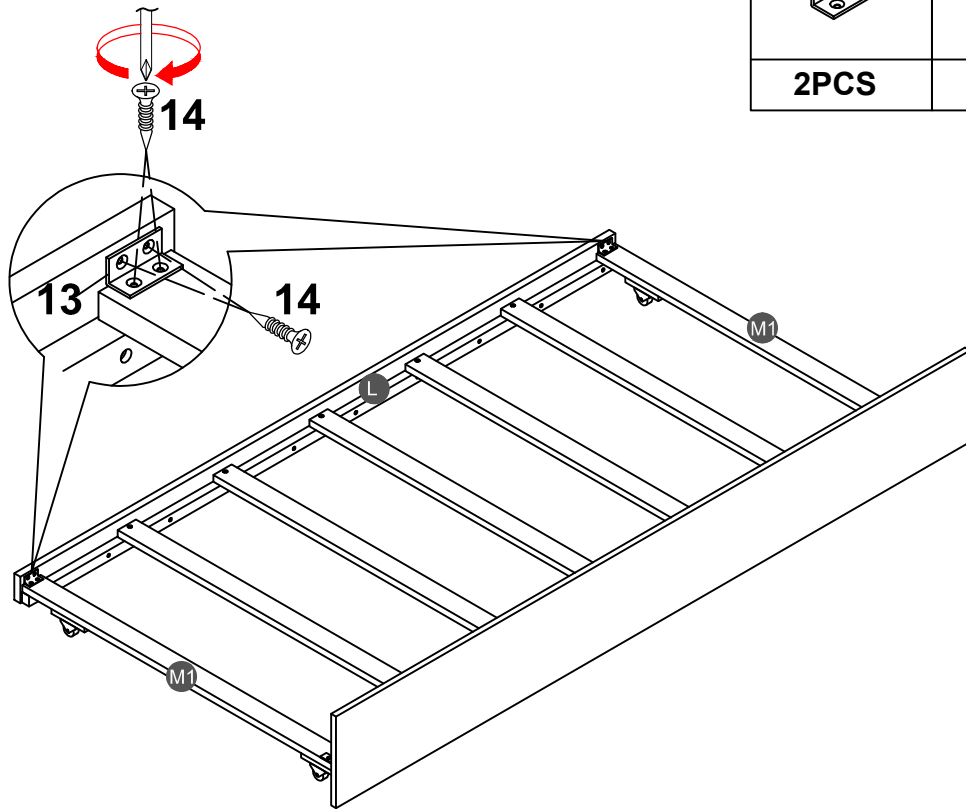
STEP 10:

12

14

2PCS

8PCS

K

M1

L

M1

K

14

12

14

M1

STEP 11:

13

14

2PCS

8PCS

14

13

14

M1
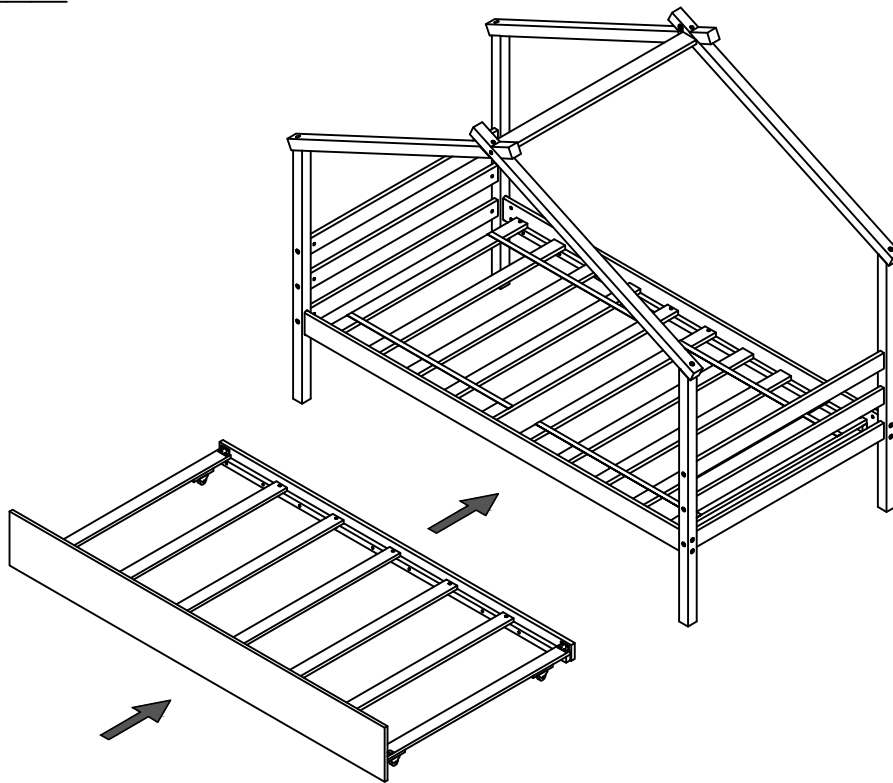
L

M1

STEP 12:

Push Trundle and Drawer under the bottom of Bunkbed.