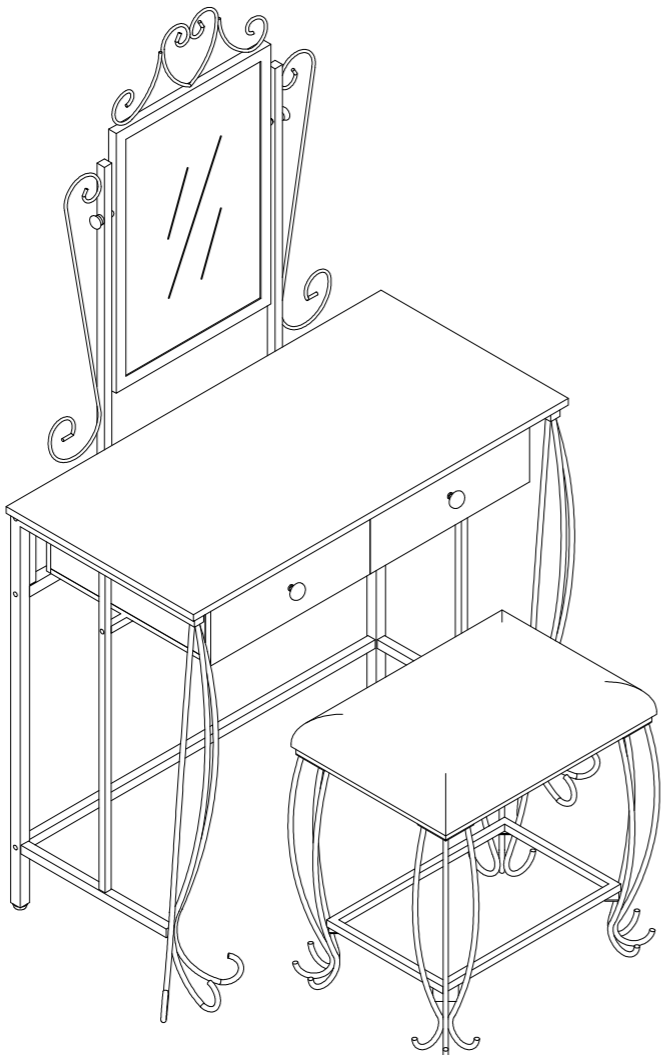


ASSEMBLY INSTRUCTIONS



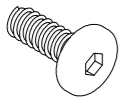
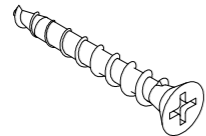
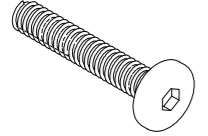
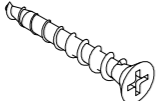
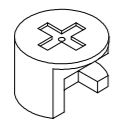


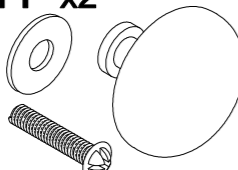
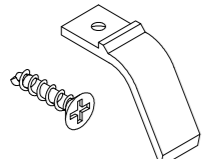
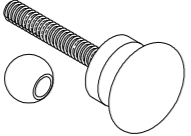
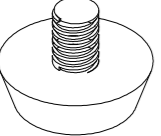
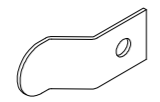
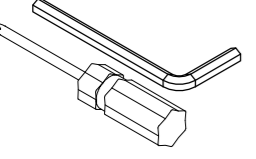
PARTS LIST

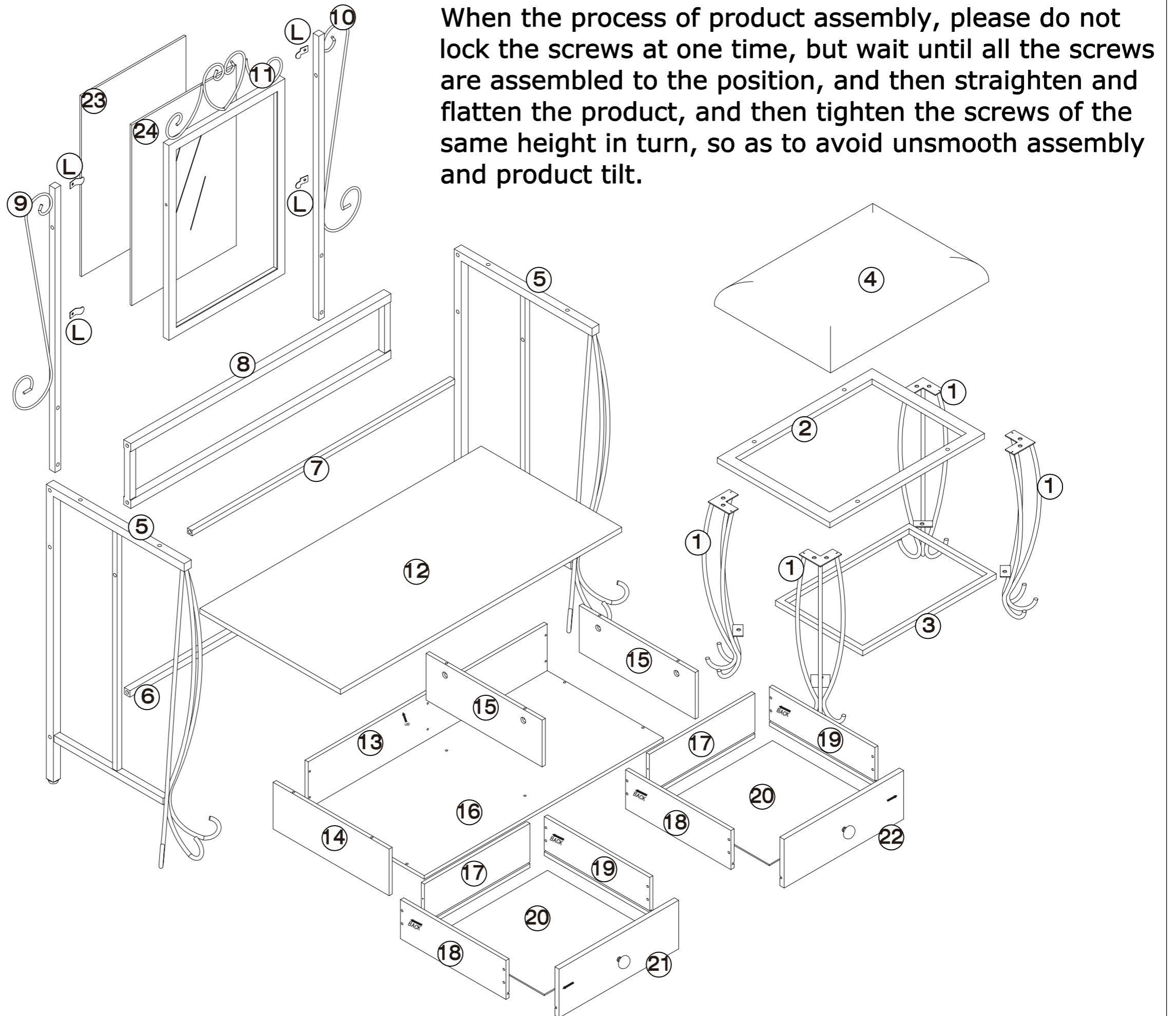
1 x4 	2 x1 	3 x1
4 x1 	5 x2 	6 x1
7 x1 	8 x1 	9 x1

10 x1 	11 x1 	12 x1
13 x1 	14 x1 	15 x2
16 x1 	17 x2 	18 x2
19 x2 	20 x2 	21 x1
22 x1 	23 x1 	24 x1

ASSEMBLY INSTRUCTIONS

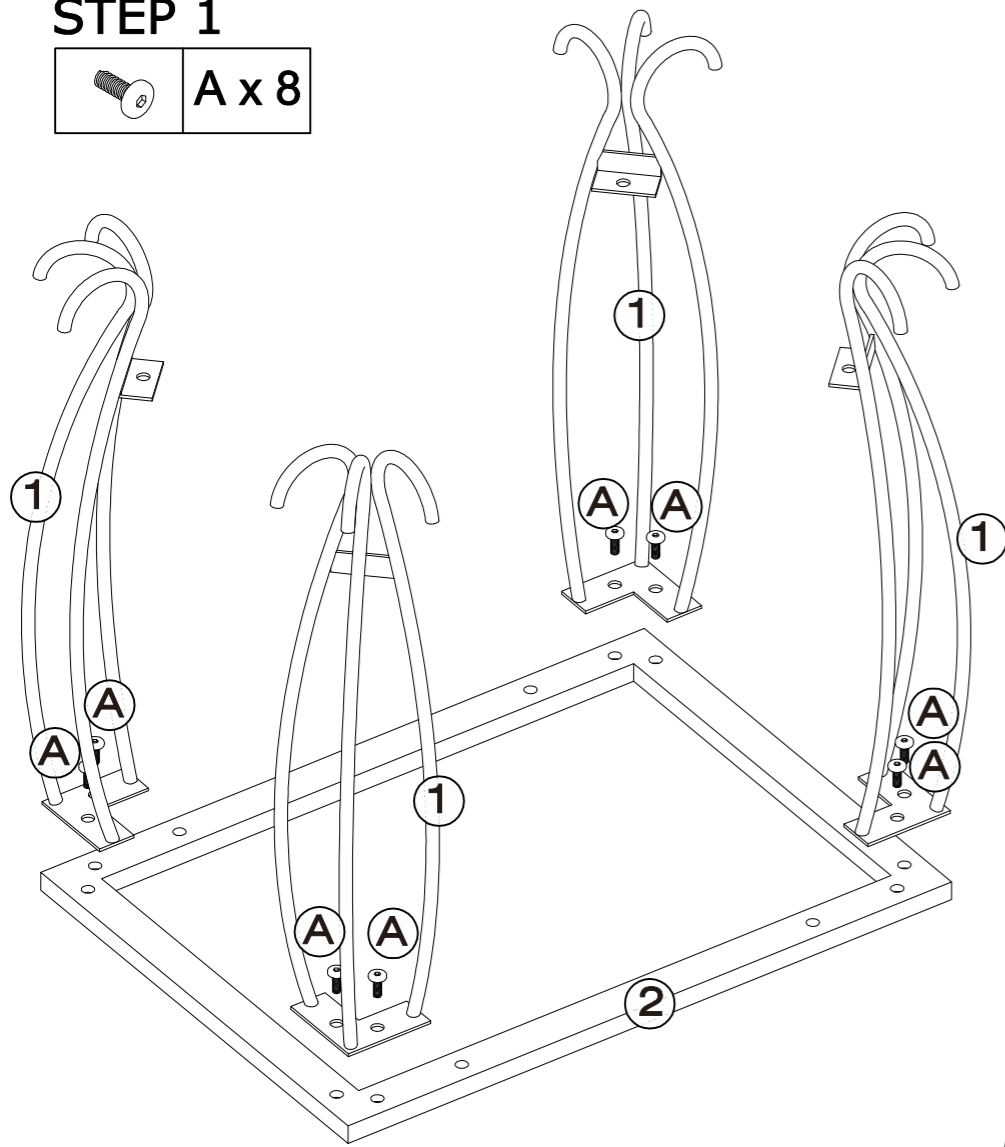
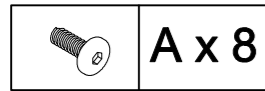
HARDWARE LIST

A x12 	B x4 
1/4 X 1/2	4.0 X 25
C x16 	D x28 
1/4 X 1-1/8	3.5 X 20
E x6 	F x6 
G x4 	H x2 
M4 X 6	M4 X 30
I x2 	J x2 
3.0 X 12	
K x2 	L x4 
M x1 	

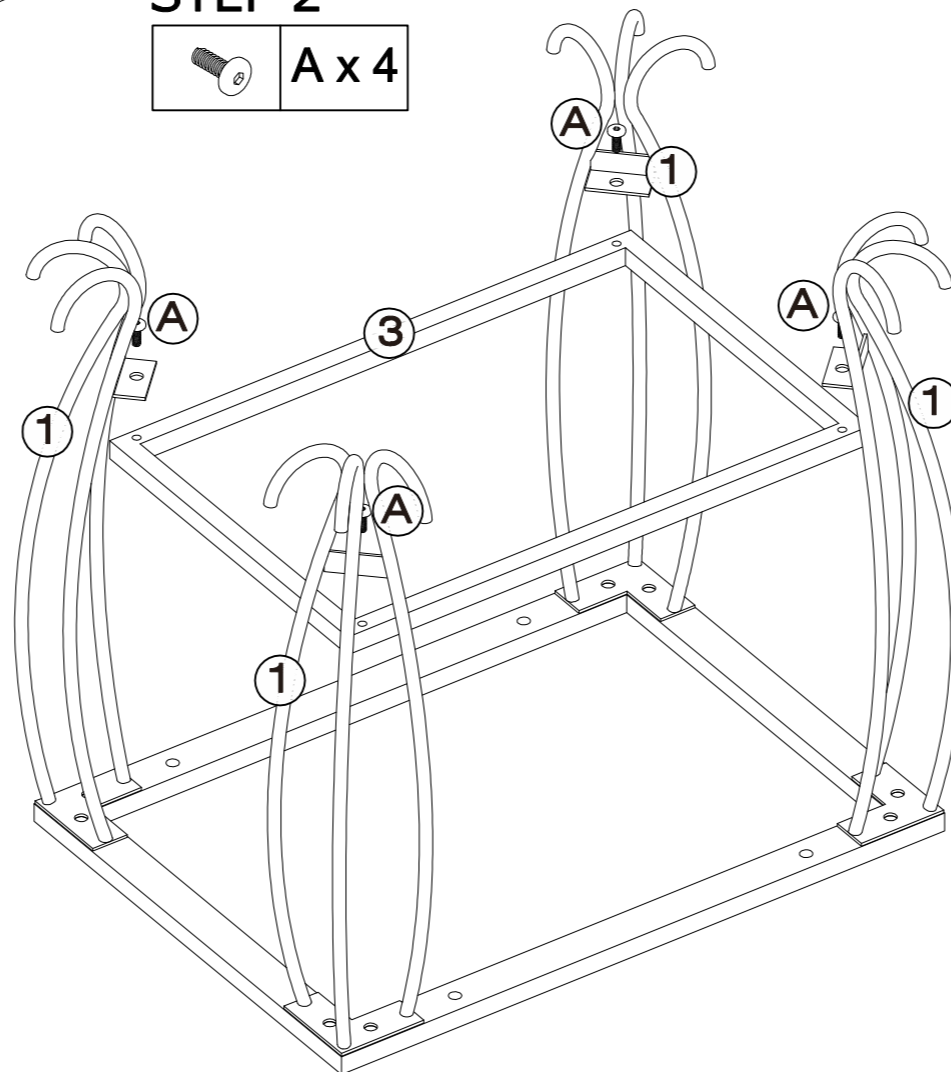
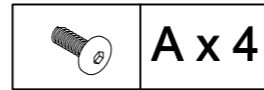


ASSEMBLY INSTRUCTIONS

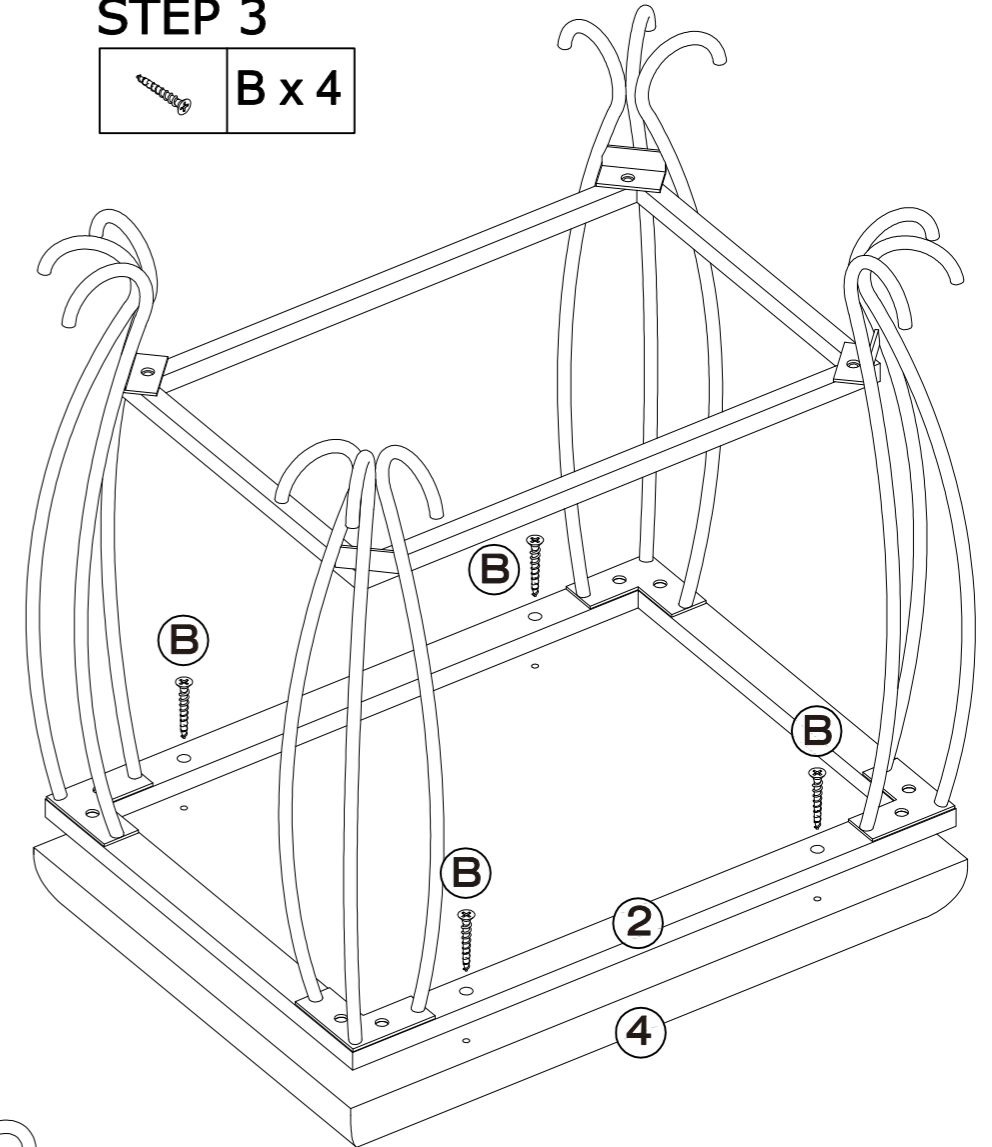
STEP 1



STEP 2

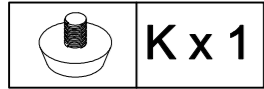


STEP 3

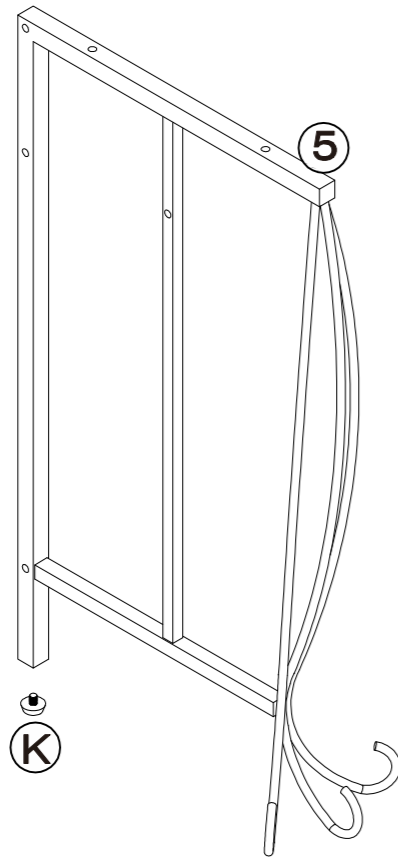


ASSEMBLY INSTRUCTIONS

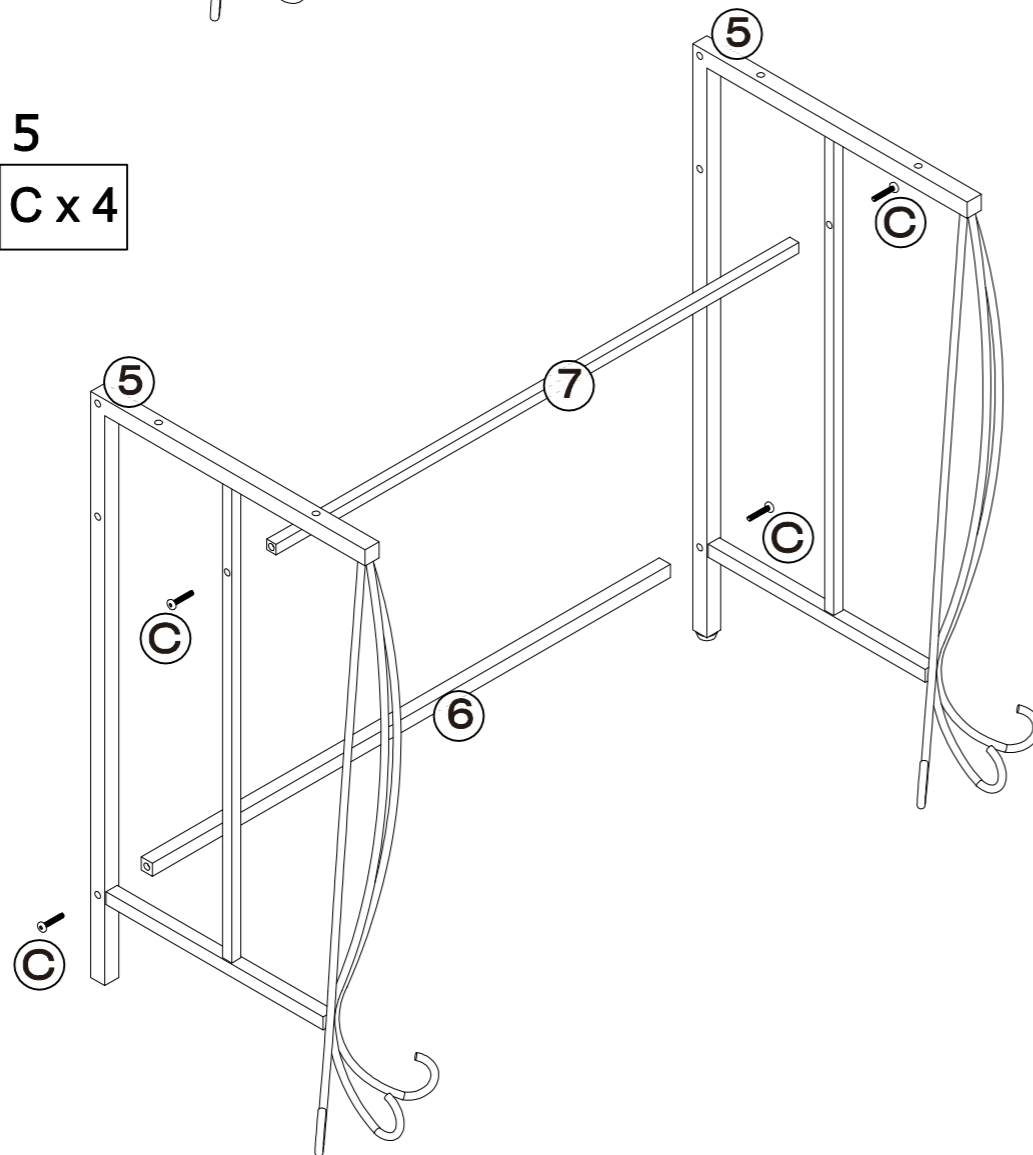
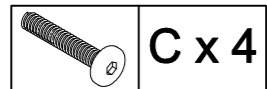
STEP 4



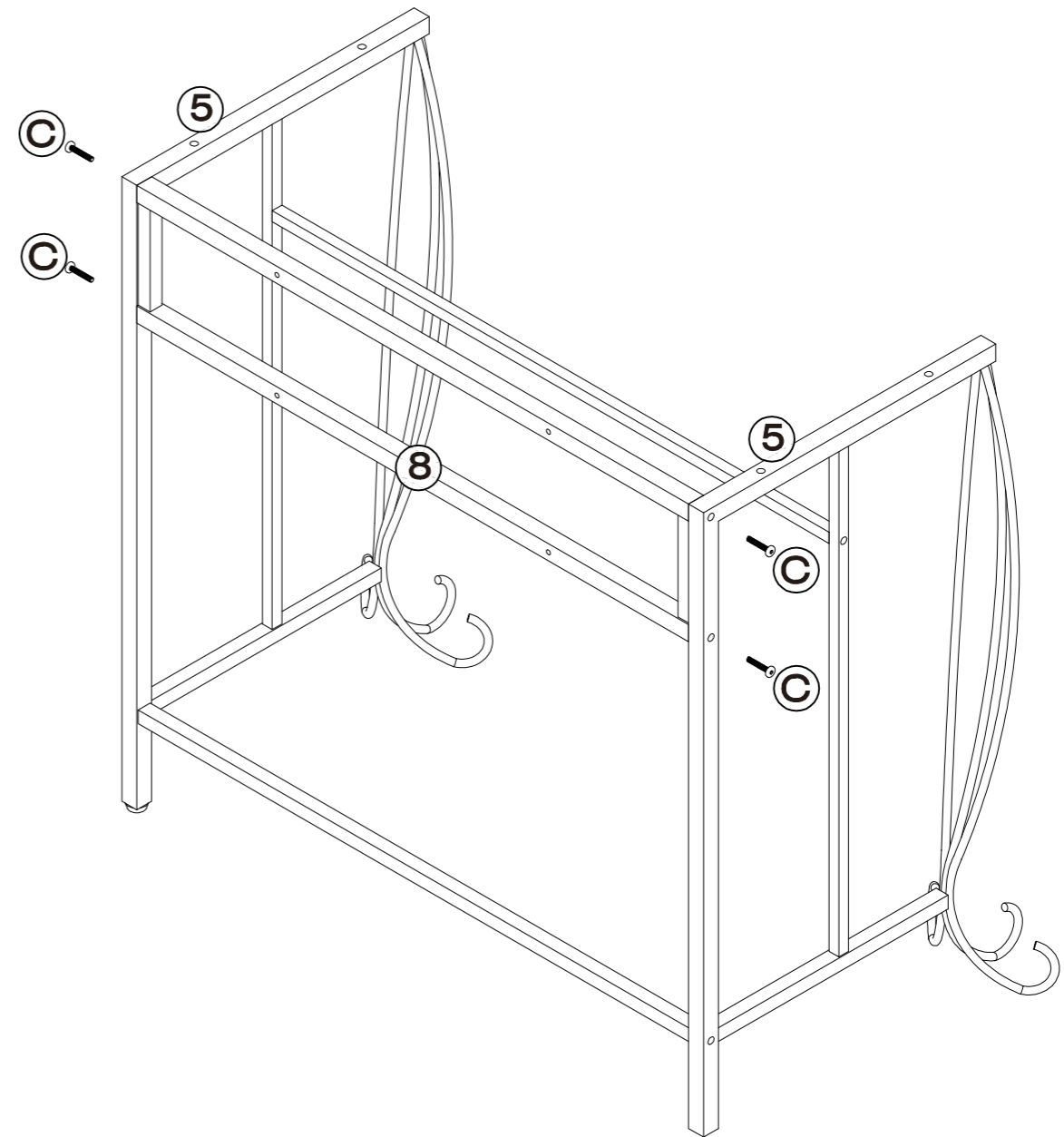
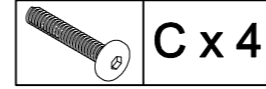
x 2



STEP 5

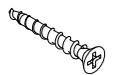


STEP 6

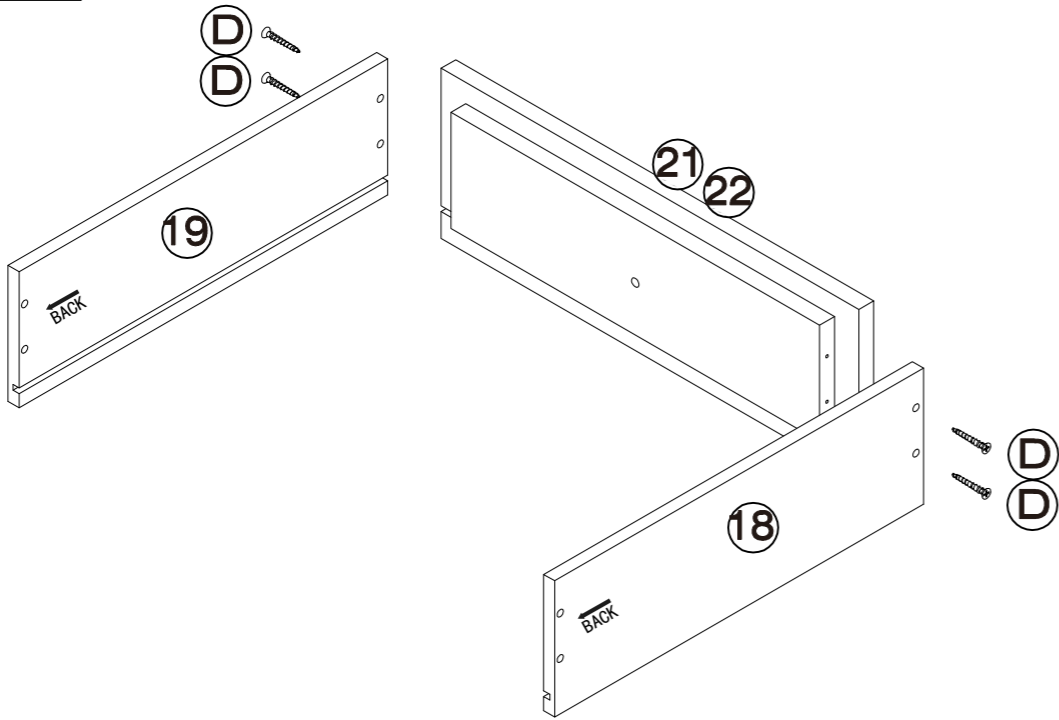


ASSEMBLY INSTRUCTIONS

STEP 7

 D x 4

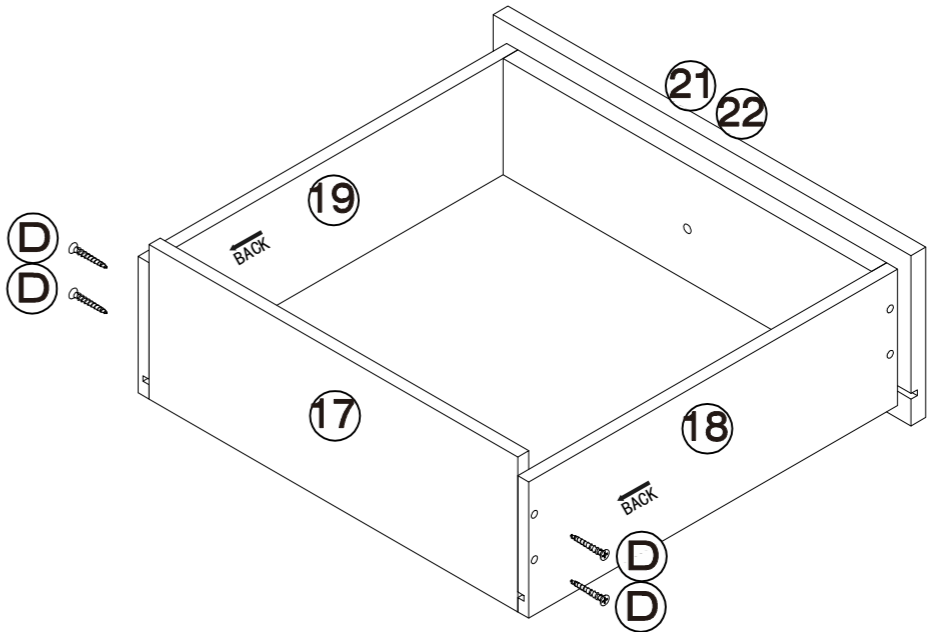
x2



STEP 9

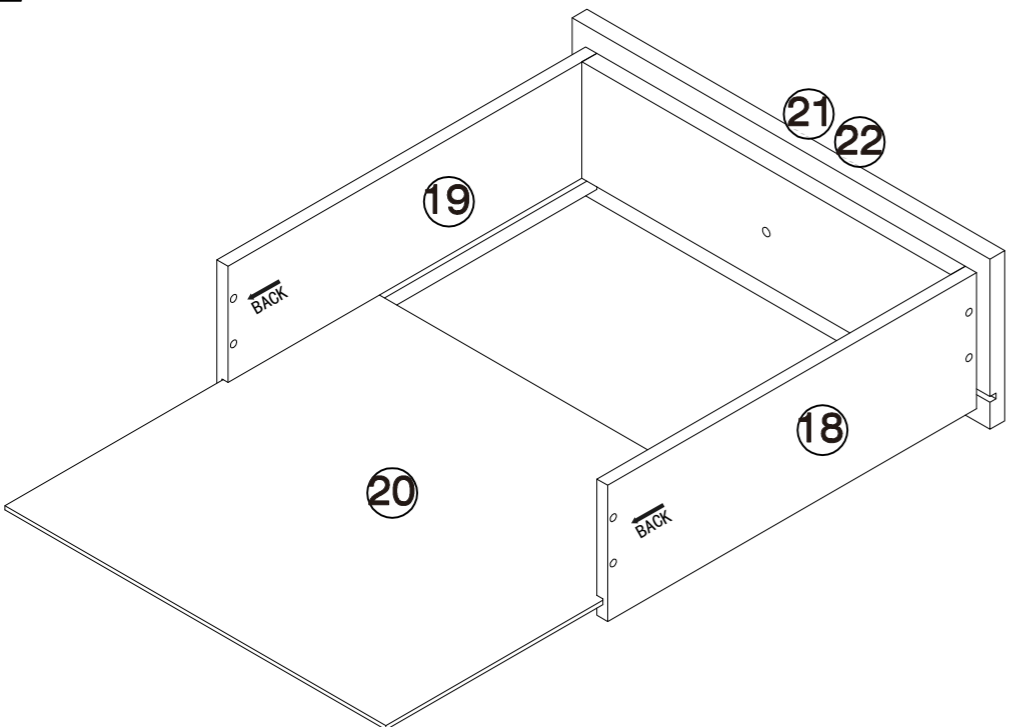
 D x 4

x2



STEP 8

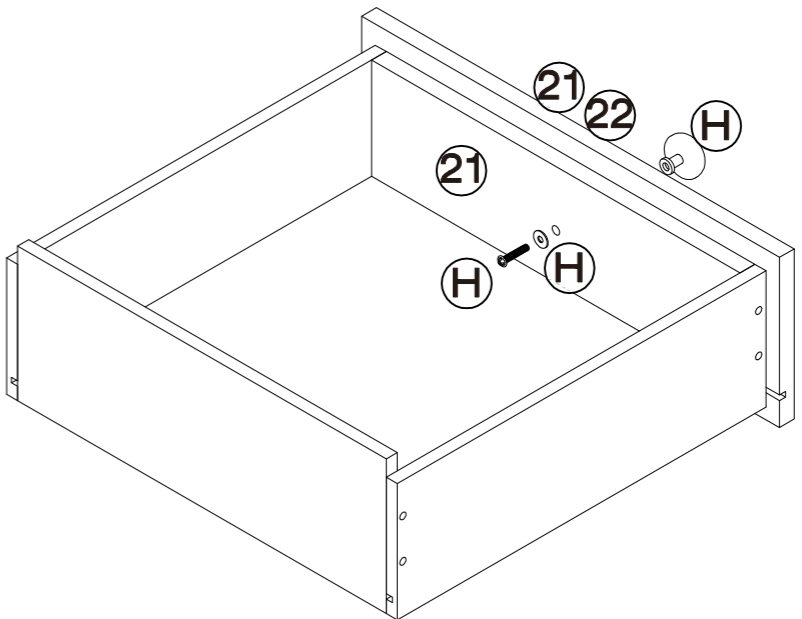
x2



STEP 10

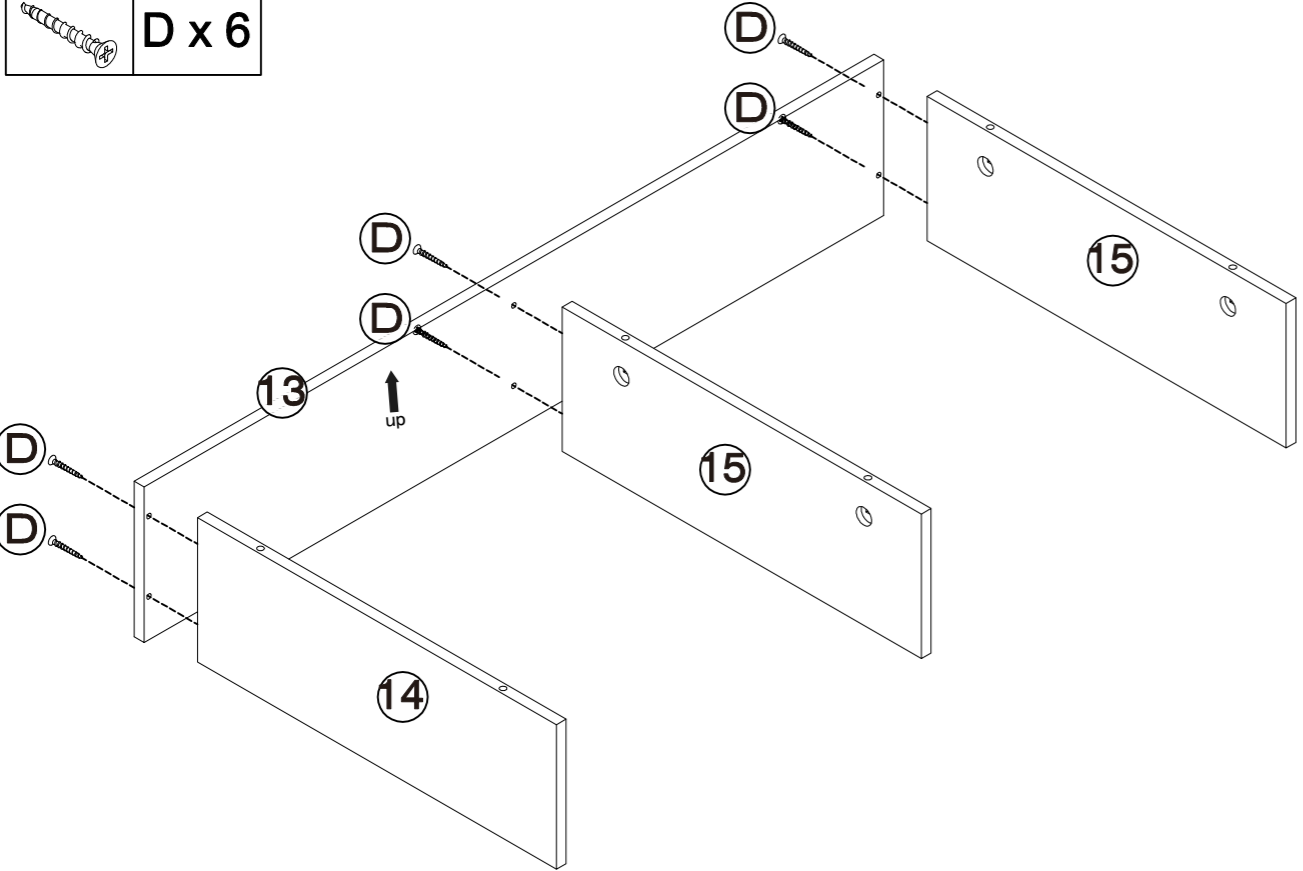
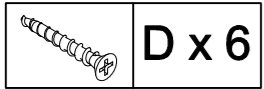
 H x 1

x2

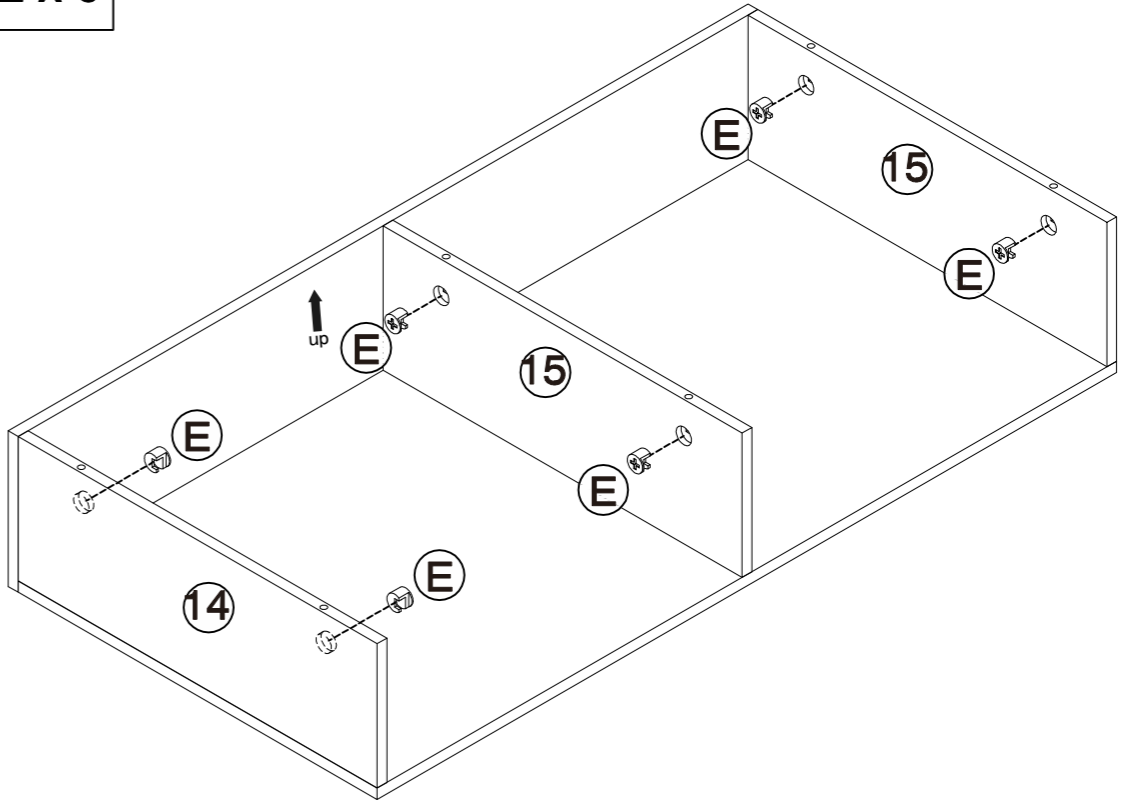


ASSEMBLY INSTRUCTIONS

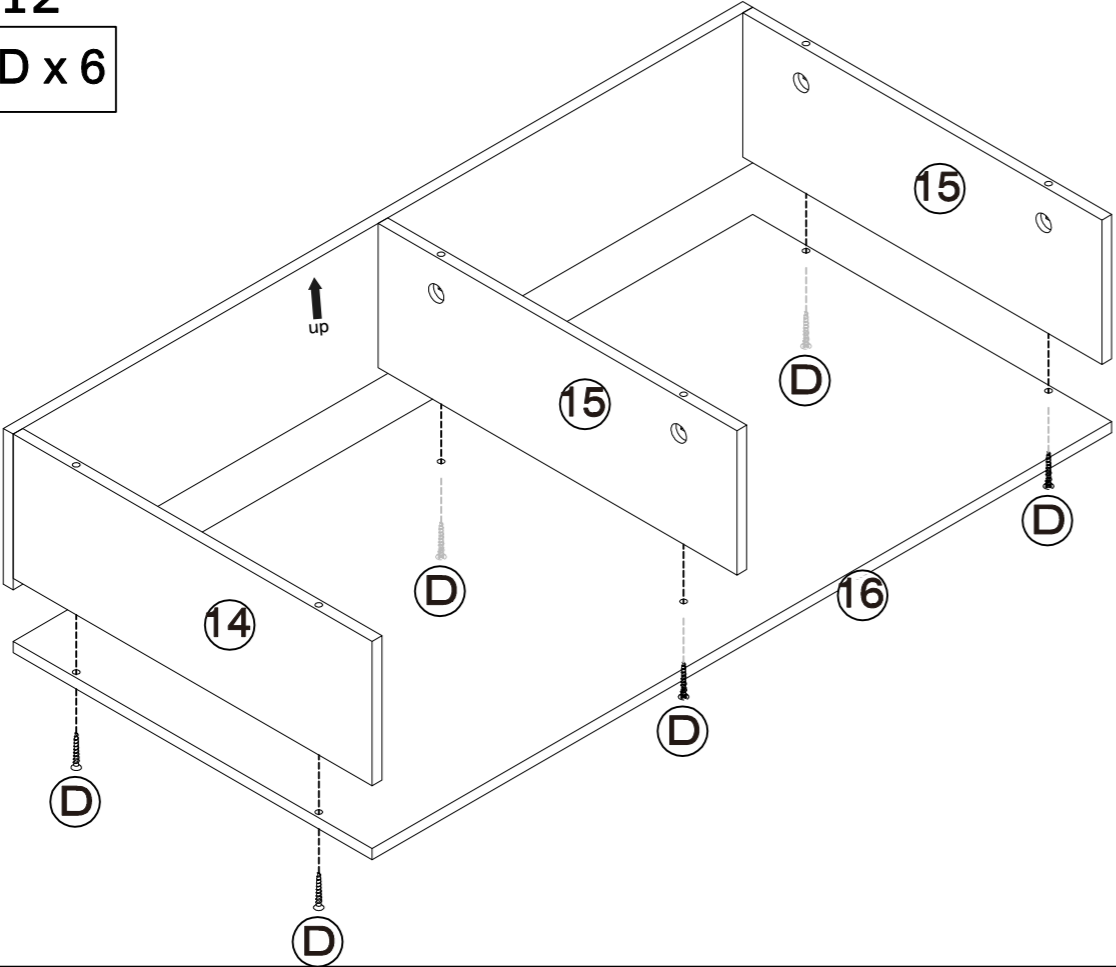
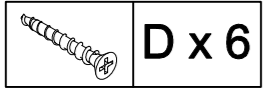
STEP 11



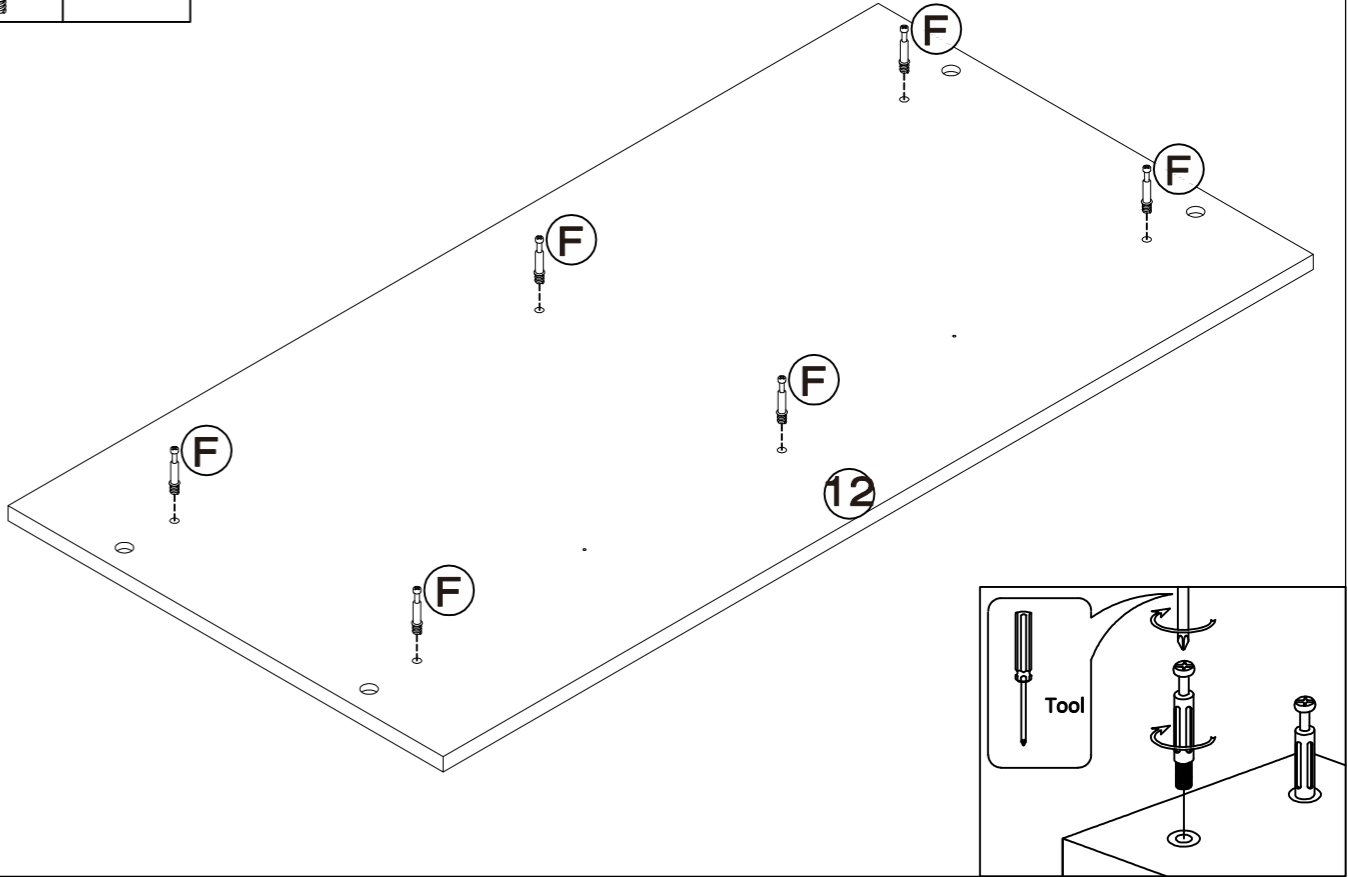
STEP 13



STEP 12

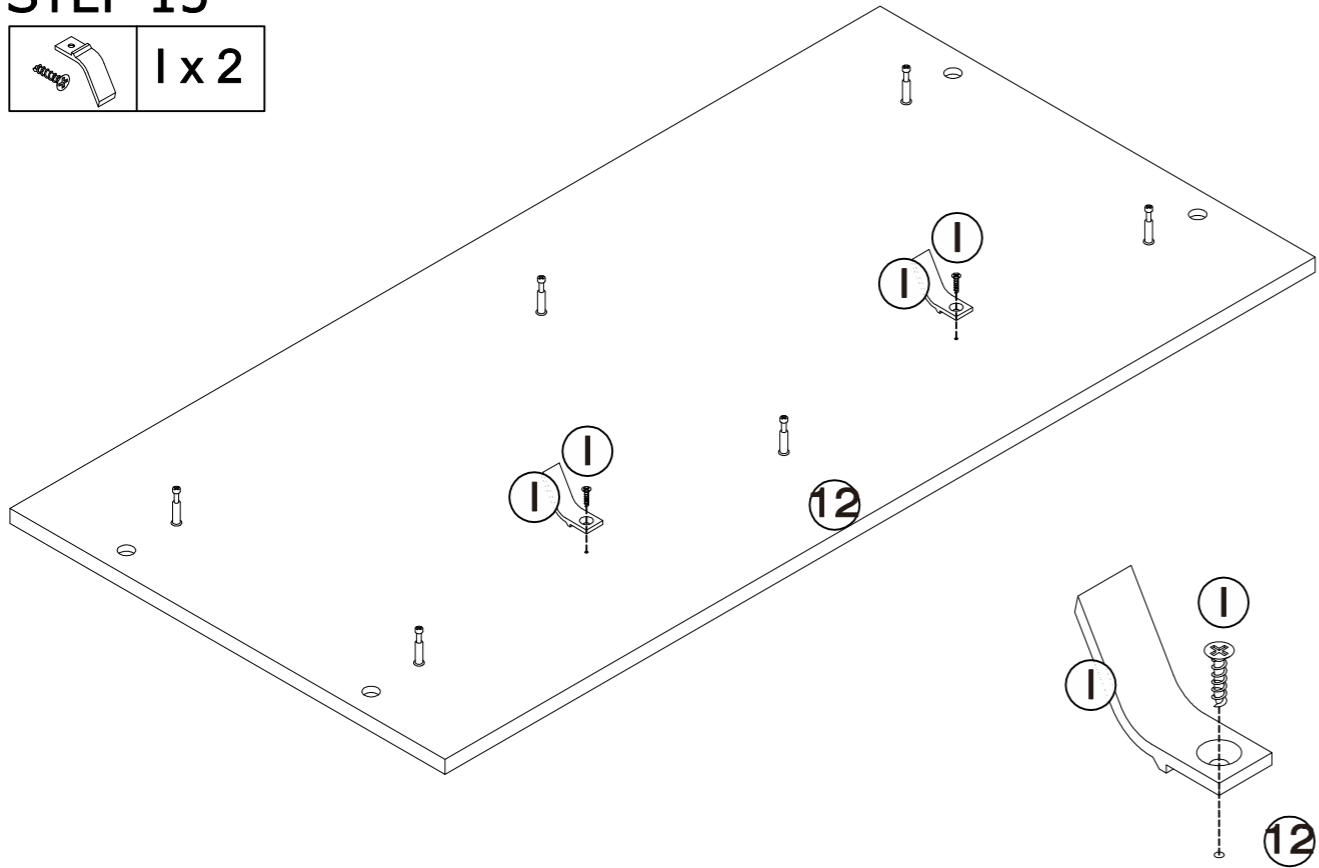


STEP 14

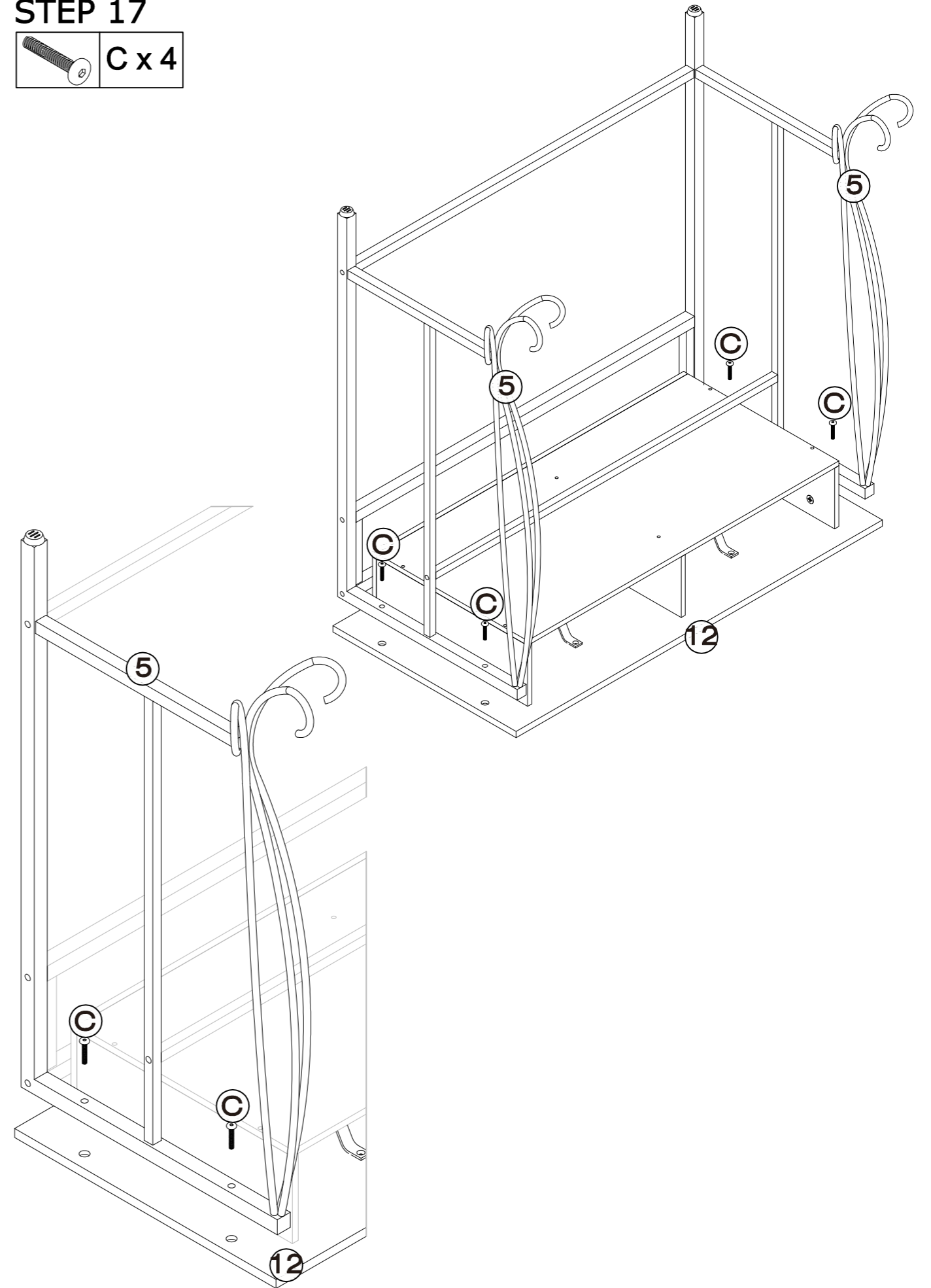
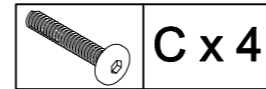


ASSEMBLY INSTRUCTIONS

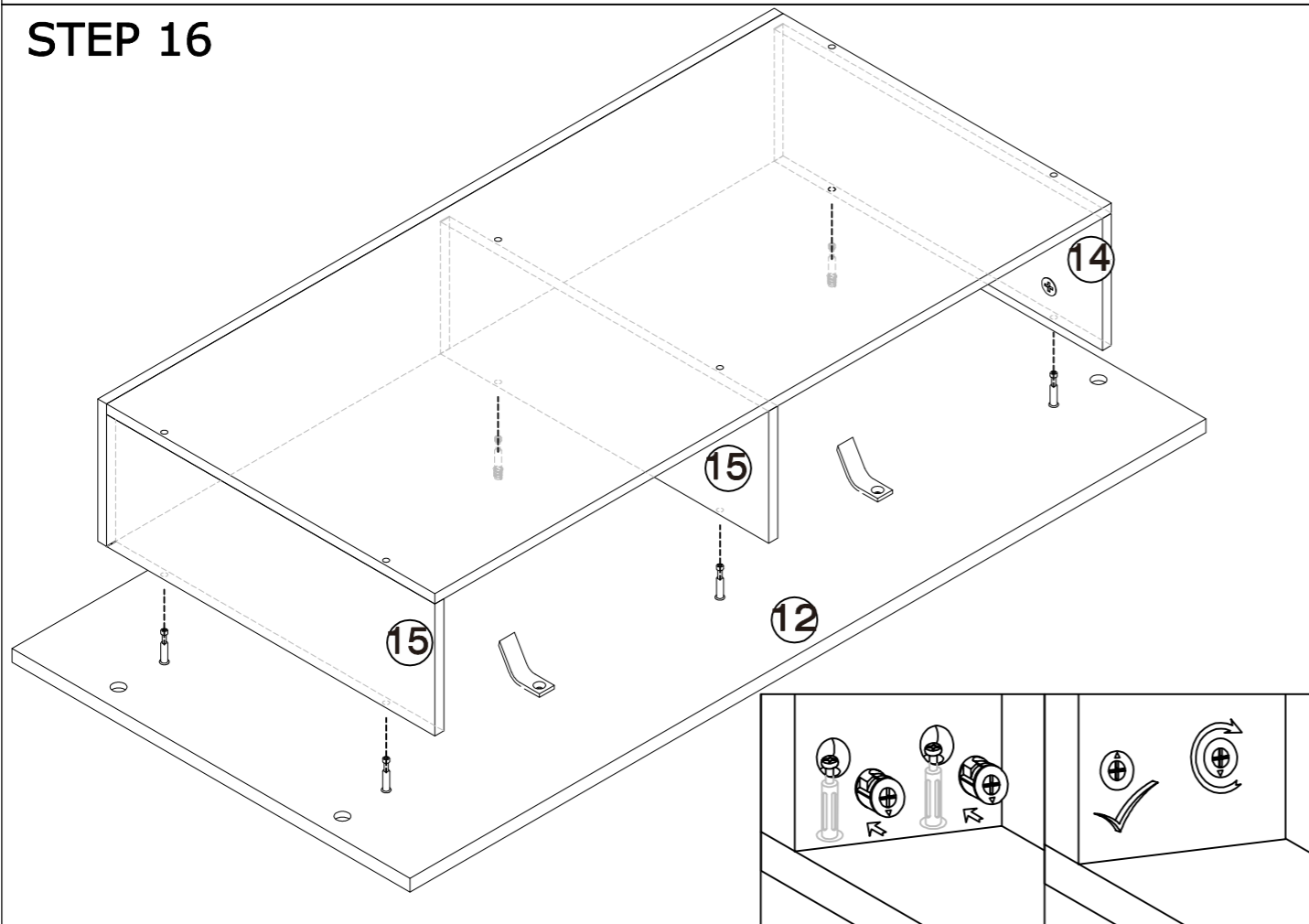
STEP 15



STEP 17

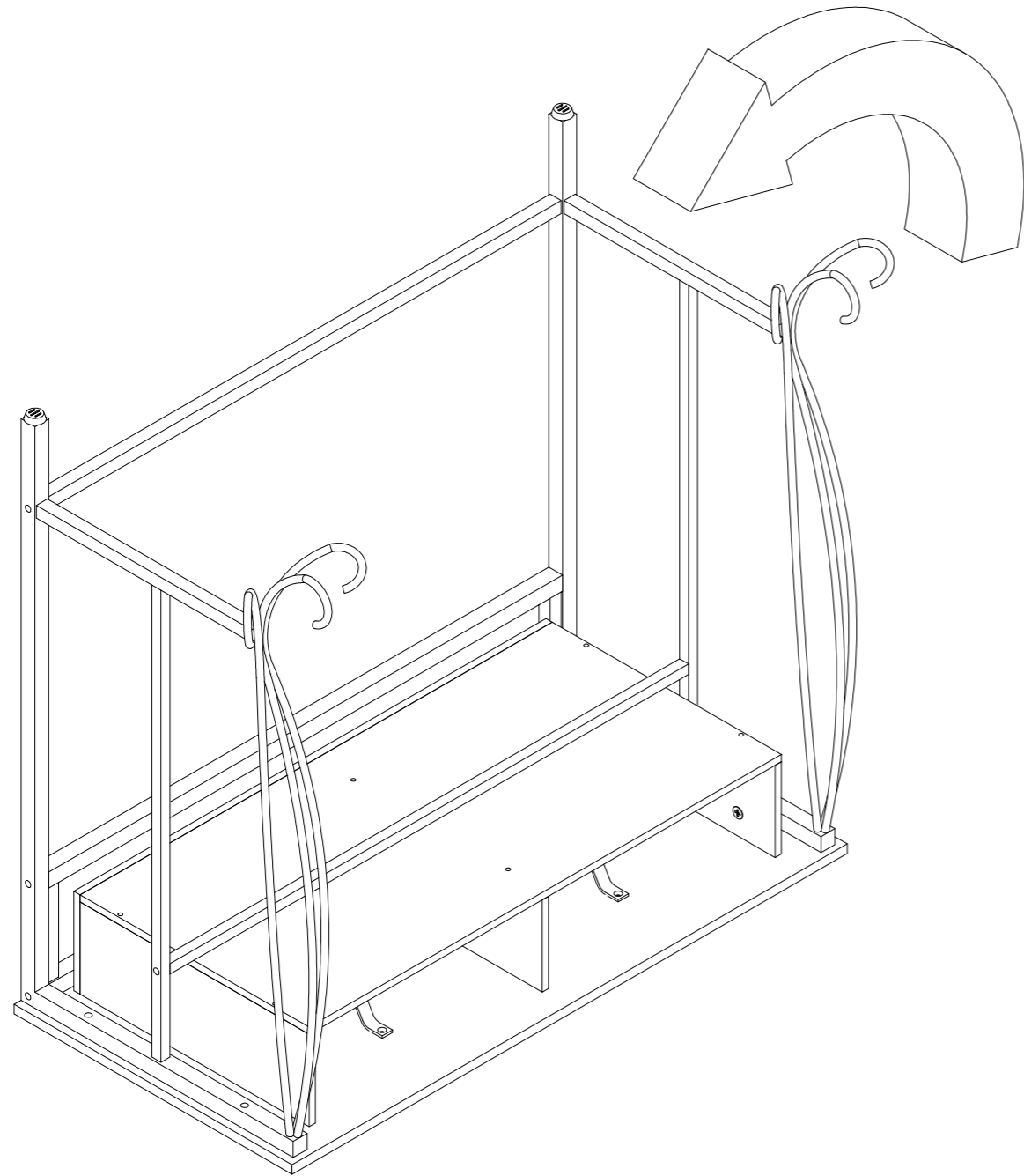


STEP 16

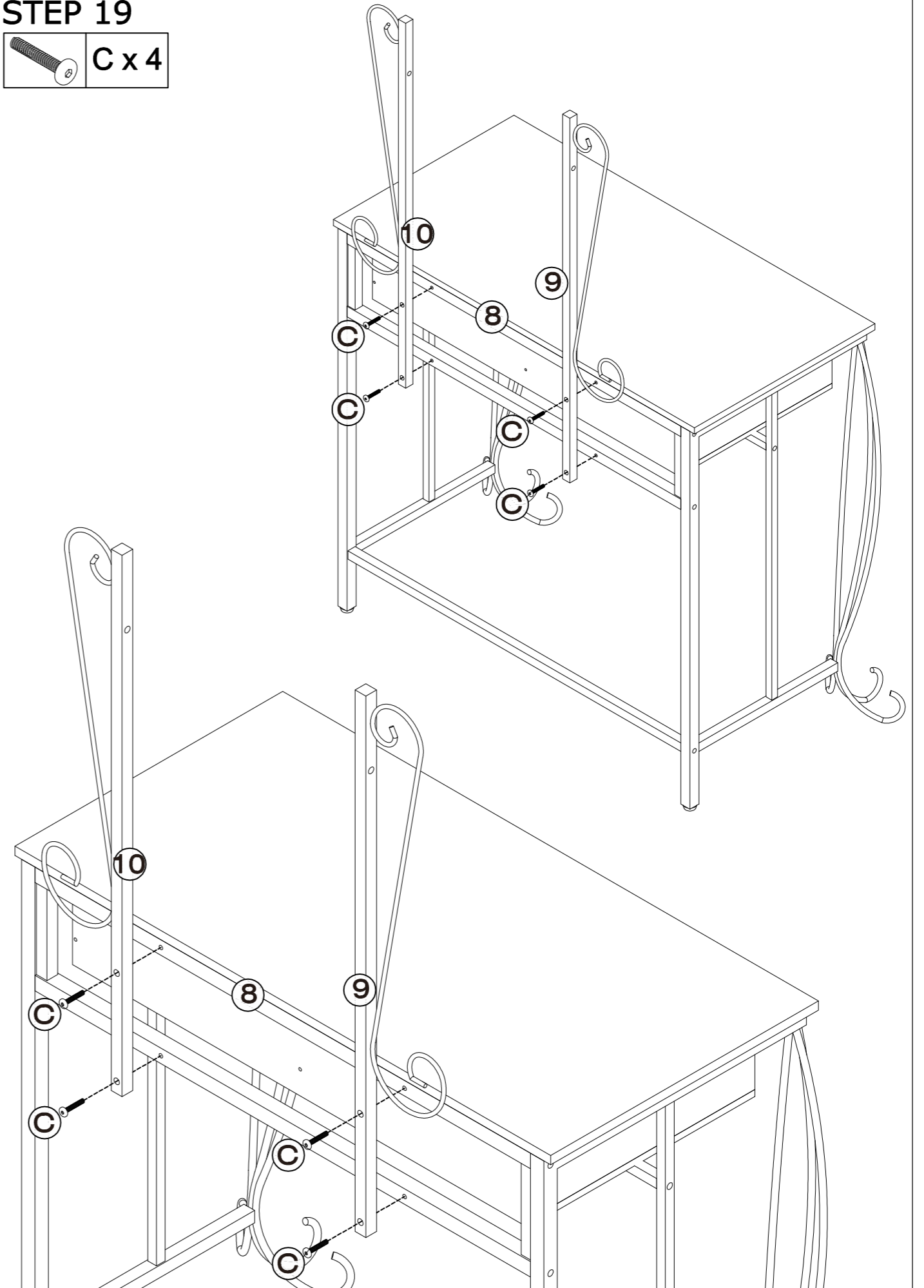
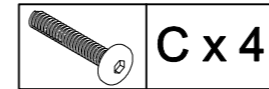


ASSEMBLY INSTRUCTIONS

STEP 18

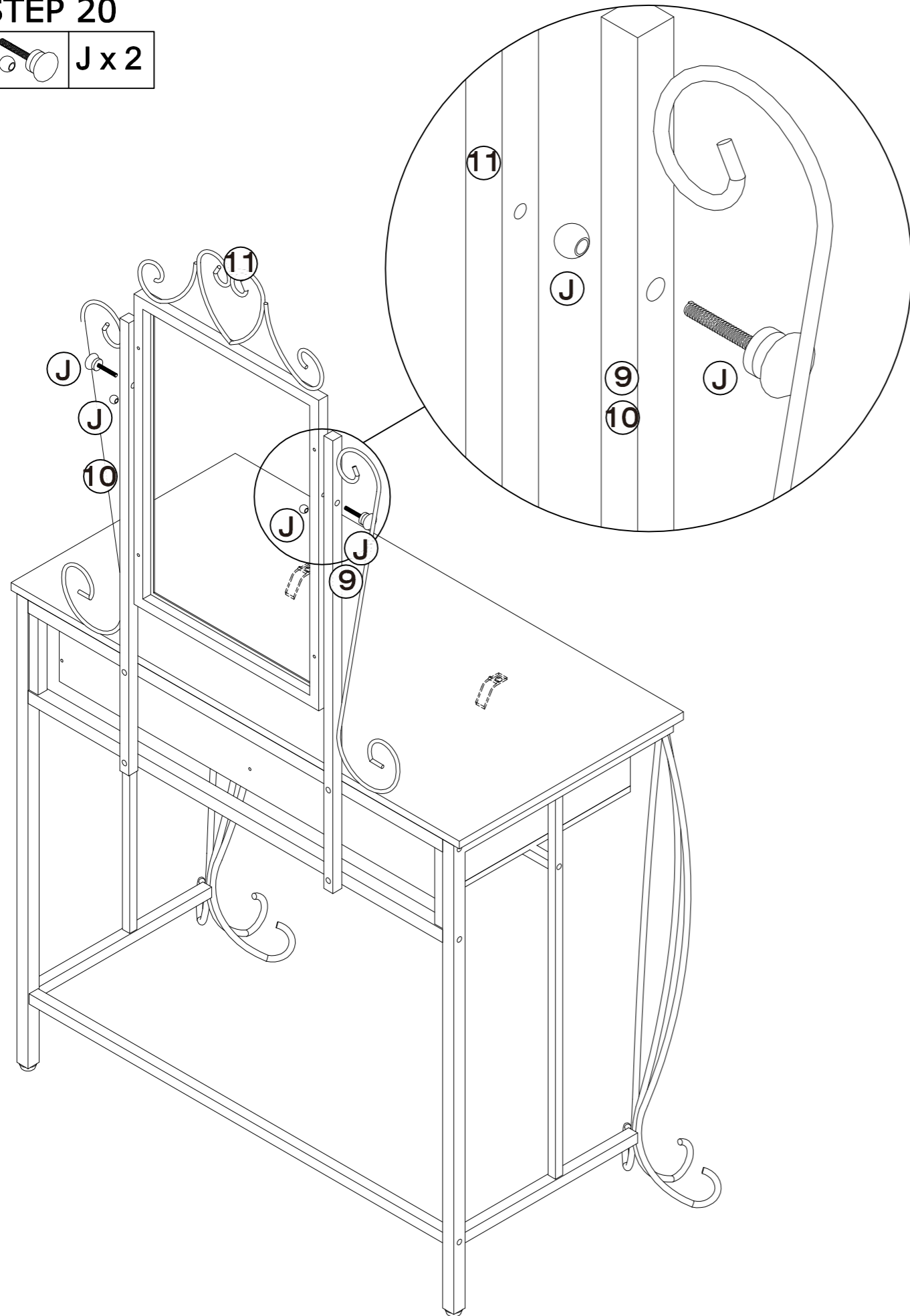


STEP 19

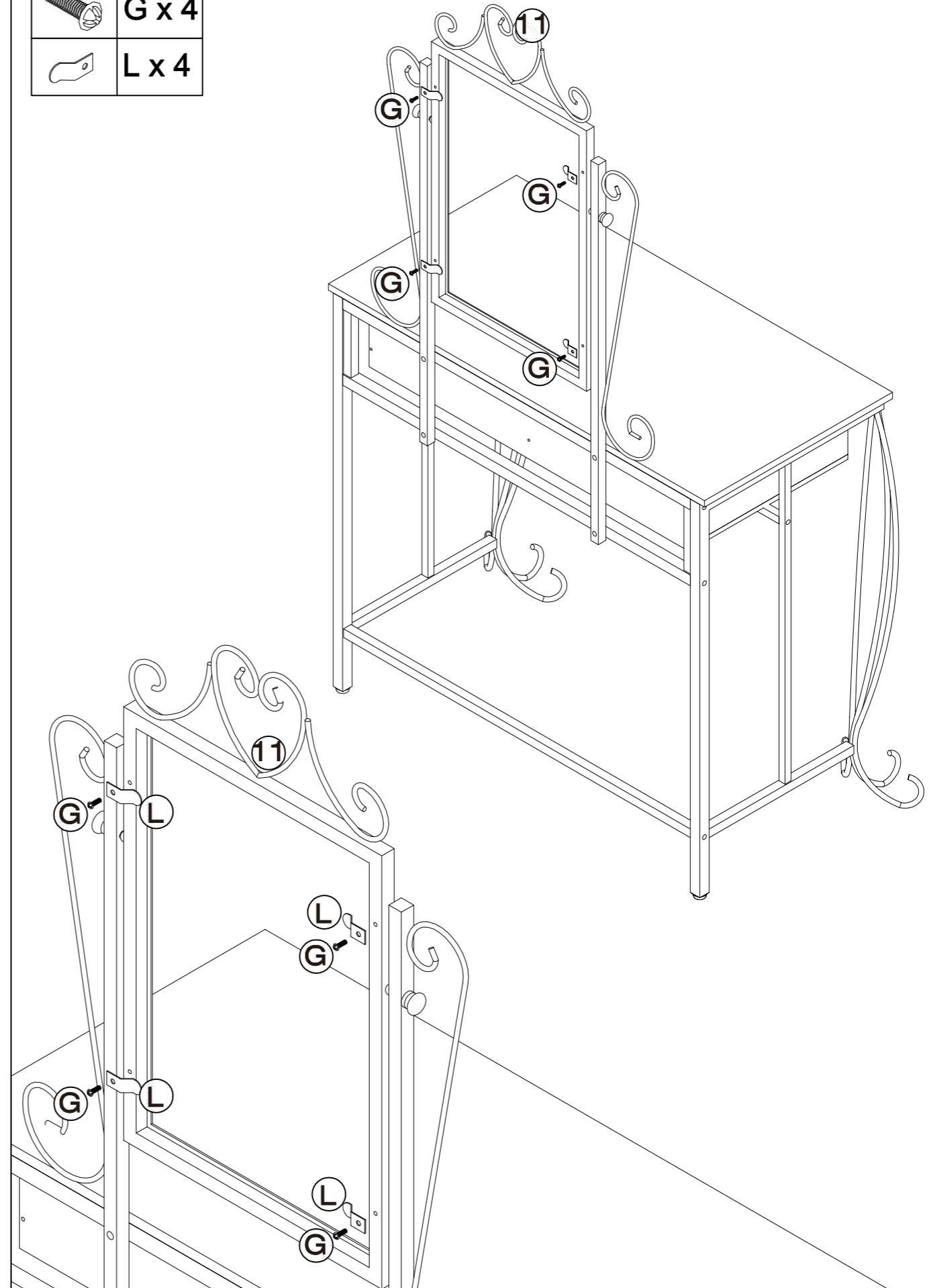
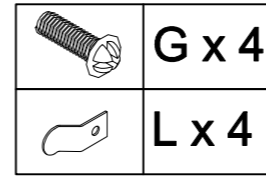


ASSEMBLY INSTRUCTIONS

STEP 20

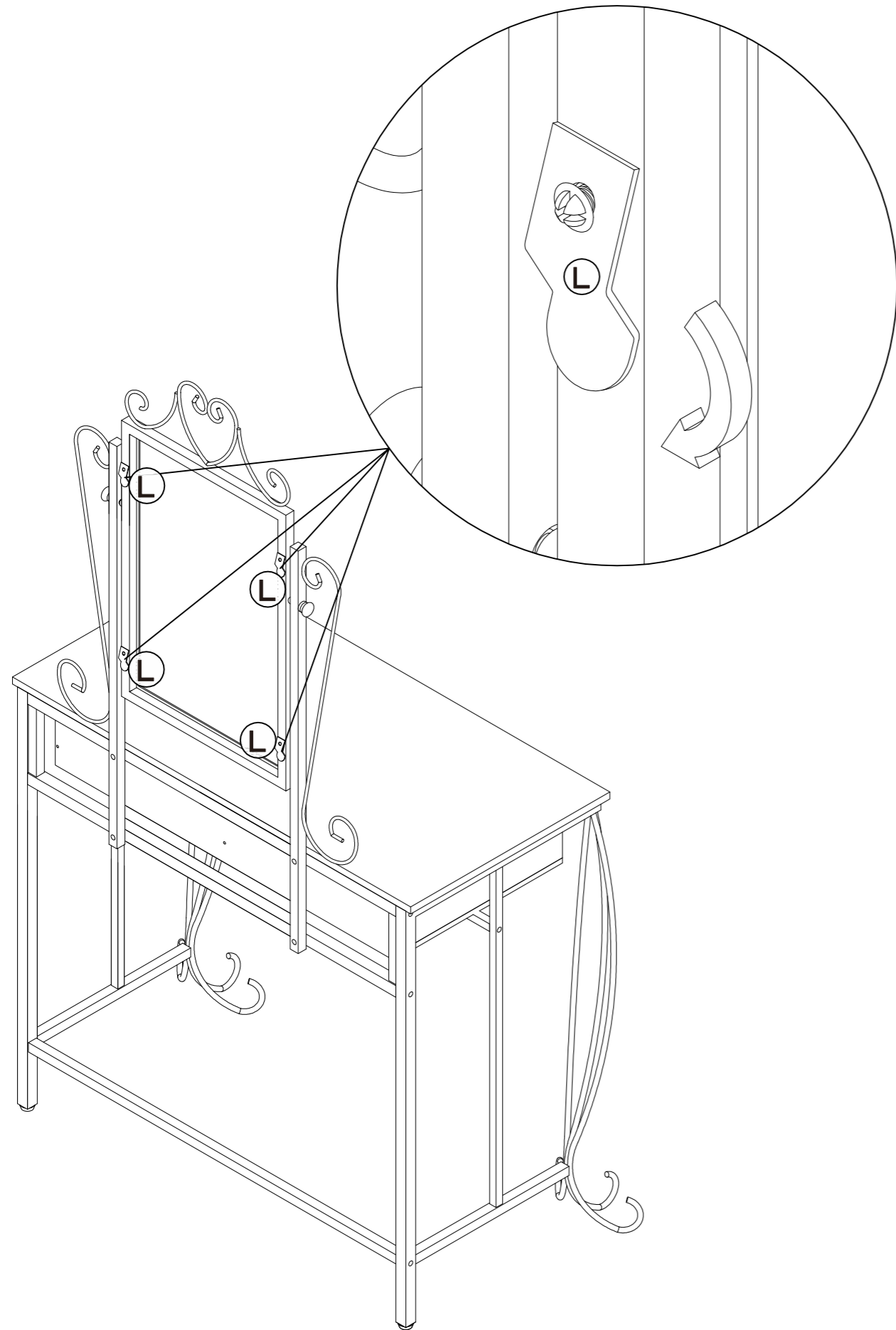


STEP 21

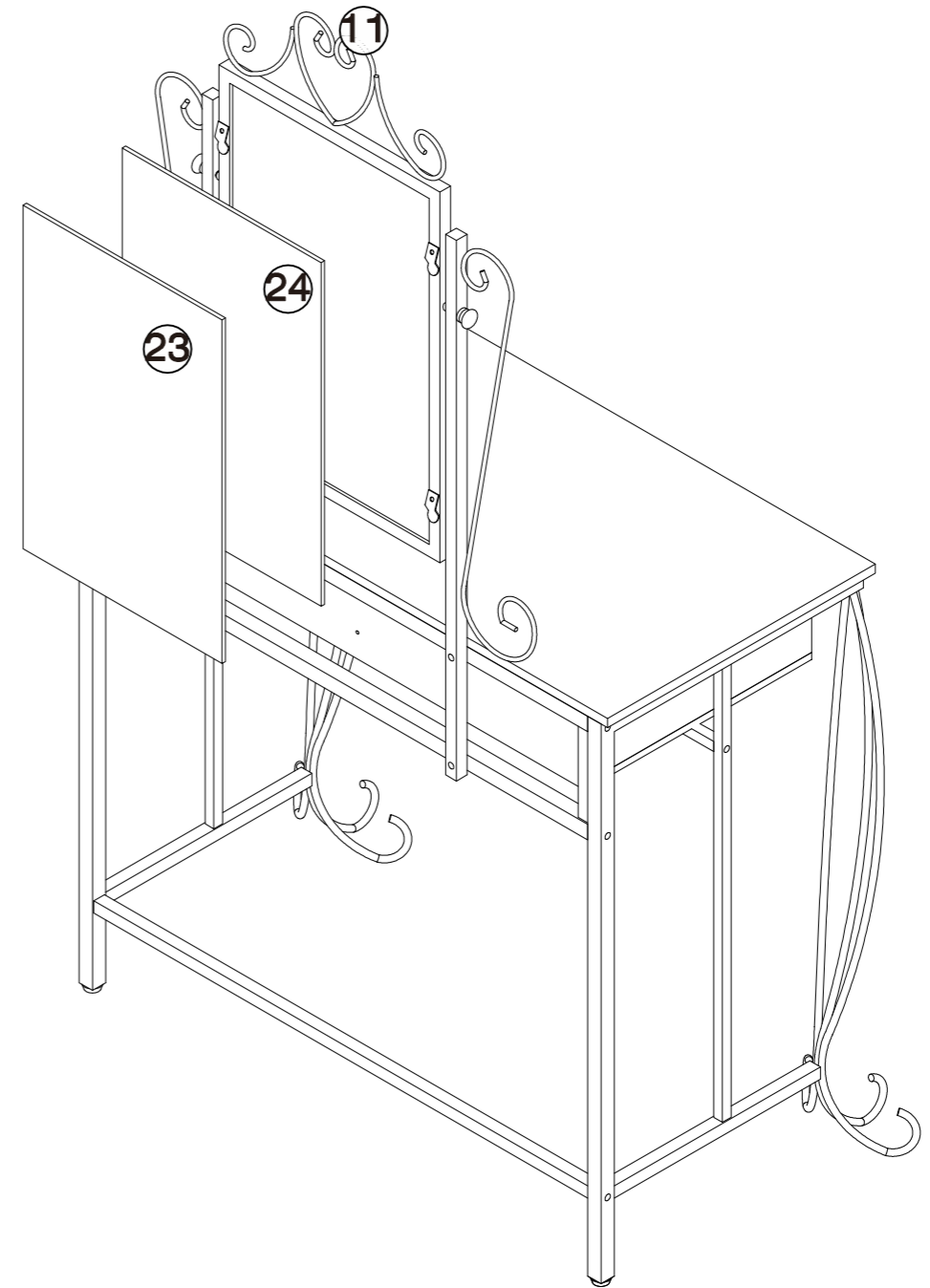


ASSEMBLY INSTRUCTIONS

STEP 22

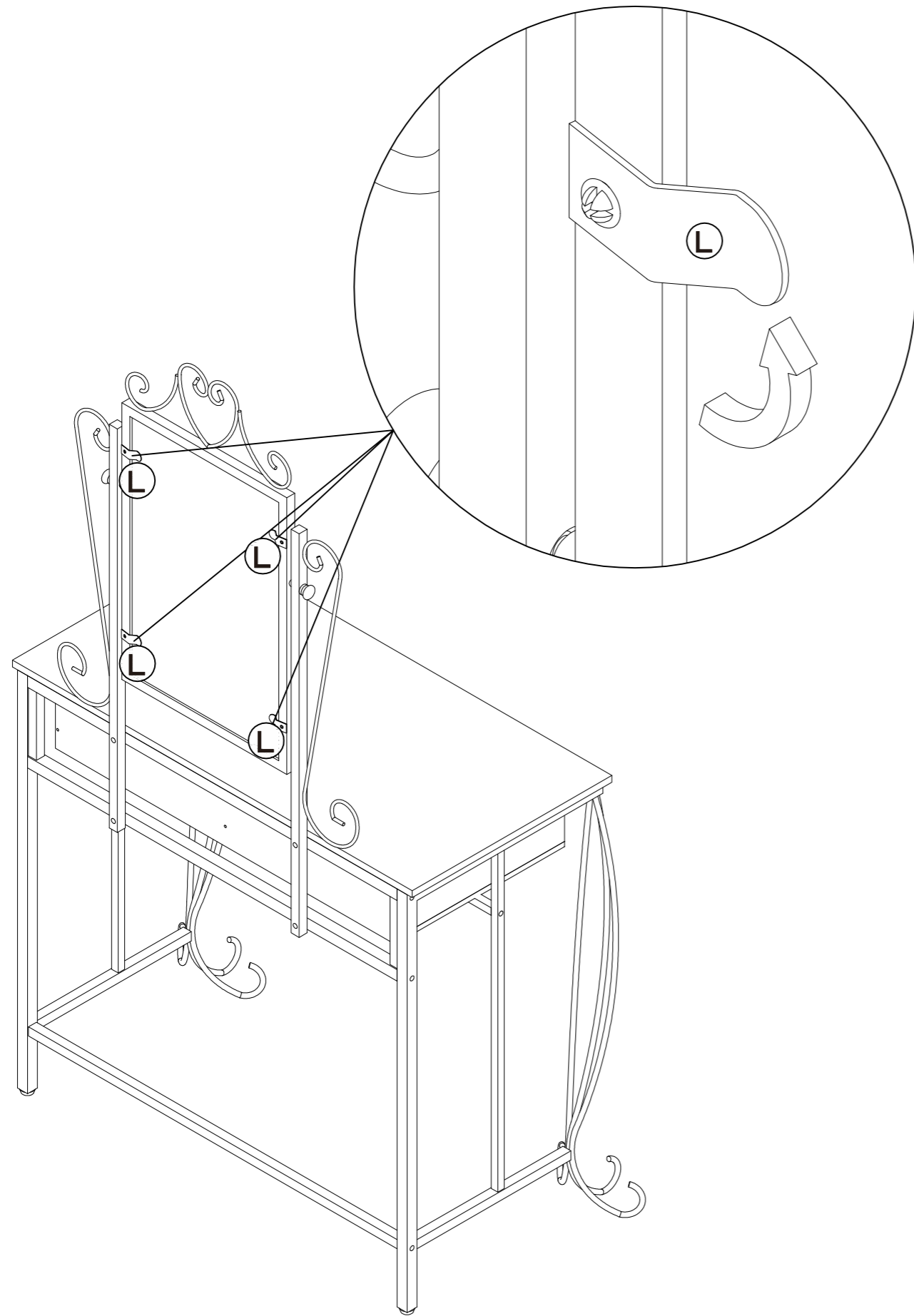


STEP 23



ASSEMBLY INSTRUCTIONS

STEP 24



STEP 25

