

1.0 Reference and Address								
Report Number	220516067GZU-001	Original Issued:	19-Oct-2022	Revised: 31-Jul-2023				
Standard(s)	Commercial Refrigerators and Freezers [UL 471:2010 Ed.10+R:12Sep2019] Refrigeration Equipment (R2018) [CSA C22.2#120:2013 Ed.4]							
Applicant	Shandong Xinhai Intelligent Technology Co., Ltd.		Manufacturer 1	Shandong Xinhai Intelligent Technology Co., Ltd.				
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2.0 Product Description						
Product	Commercial Refrigerator / Freezer					
Brand name	NA					
Description	The products covered in the report are 115 V, 60Hz, commercial refrigerators and freezers employed flammable refrigerant R290, intended to be installed indoors and provided with a permanently connected flexible power supply cord terminated in a 3-wire grounding attachment plug.					
Models	ST27BR, ST27BF, ST27BRG, ST27BRGC, ST54BR, ST54BF, ST54BRG, ST54BRGC, SC350F, SC420F, SC580F, SC690F, SC630F, SC630FS, SC908F, SC908FS, SC1180F, SC1390F, SC1780F, SC2090F, SC1180FS, SC1390FS, SC1780FS, SC2090FS, ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD580F, SD690F, SD1180F, SD1390F, SD1780F, SD2090F					
Model Similarity	Model ST27 series and ST54 series have similar construction except for enclosure size, door quantity, compressor, refrigerant charged quantity, evaporator size and condenser size. Model ST27BRG is similar with ST27BR and uses same compressor except that ST27BRGC uses glass door and lamp switch while ST27BR uses foam door. Model ST27BRGC is similar with ST27BRG and uses same compressor except that ST27BRGC uses top lamp and thermostat, main switch and lamp switch are located on the below ventilating panel while ST27BRG doesn't use top lamp and thermostat, main switch and lamp switch are located on the top cover. Model ST27BF is similar with ST27BR except that ST27BR is refrigerator while ST27BF is freezer with defrost heater, pan heating wire and hose heating wire, and they use different compressors. The same situation are applicable for ST54BR / ST54BRG / ST54BRGC / ST54BF. Model SC690F is similar with ST27BRGC except for enclosure size, inner lamp location, lamp switch location, evaporator size, condenser size and refrigerant charged quantity. Model SC630F, SC420F and SC580F are same with SC609F except for enclosure size. Model SC630F, SC630FS, SC908F, SC908FS, SC1180F, SC1390F, SC1780F and SC2090F are similar with SC690F except for enclosure size, door quantity, door type, compressor, evaporator size, condenser size and refrigerant charged quantity. Model SC1780F, SC2090F are same, except for enclosure size. Model SC1780F, SC2090F are same, except for model's designation. The same situations are applicable for SC1390F / SC1390F, SC1780F / SC1780FS, SC2090FS. Model SC1780F, SC2090F are same, except for sc1780F, SC2090FS. Model SC1780F, SC309F / SC1390F, SC1780F / SC1780FS, SC2090F while ST27BFG is freezer with defrost heater, pan heating wire and hose heating wire, and they use different compressors. The same situation are applicable for ST27BFGC, ST54BFG, ST54BFG, ST54BFGC. Model SD690F is similar with ST27BRG except that SC690F is refrigerator while SD690F is freezer with defrost heater, pan heating wire and					

2.0 Product Description									
	Model I	Number	Ratings						
Ratings	ST2	7BR	115VAC, 60Hz, 3.5 A						
	ST27BF		115VAC, 60Hz, 5.0 A, Defrost power 570W						
	ST27BRG		115VAC, 60Hz, 3.5 A						
	ST27BRGC		115VAC, 60Hz, 3.5 A						
	ST54BR		115VAC, 60Hz, 4.6 A						
	ST54BK		115VAC, 60Hz, 7.1 A, Defrost power 750W						
	ST54BF ST54BRG		115VAC, 60Hz, 4.6 A						
	ST54BRGC		115VAC, 60Hz, 4.6 A						
	SC350F, SC420F, SC580F, SC690F		115VAC, 60Hz, 3.5 A						
	SC630F, SC630FS, SC908F, SC908FS, SC1180F, SC1390F, SC1180FS, SC1390FS		115VAC, 60Hz, 4.6 A						
	SC1780F, SC2090F, SC1780FS, SC2090FS		115VAC, 60Hz, 9.0 A						
	ST27BFG, ST27BFGC		115VAC, 60Hz, 6.7 A, Defrost power 610W						
	ST54BFG, ST54BFGC		115VAC, 60Hz, 11.8 A, Defrost power 830W						
	SD580F, SD690F		115VAC, 60Hz, 6.7 A, Defrost power 610W						
	SD1180F, SD1390F		115VAC, 60Hz, 11.8 A, Defrost power 830W						
	SD1780F, SD2090F		115VAC, 60Hz, 17.0 A, Defrost power 1220W						
	Model Number	Design Pressure, High/Low psig	Refrigerant	Refrigerant Amount, oz					
	ST27BR	260 psig / 140 psig	R290	3.00					
	ST27BF	260 psig / 140 psig	R290	3.35					
	ST27BRG	260 psig / 140 psig	R290	3.00					
	ST27BRGC	260 psig / 140 psig	R290	3.00					
	ST54BR	260 psig / 140 psig	R290	3.88					
	ST54BF	260 psig / 140 psig	R290	4.94					
	ST54BRG	260 psig / 140 psig	R290	4.06					
Other Ratings	ST54BRGC	260 psig / 140 psig	R290	4.06					
	SC350F, SC420F, SC580F, SC690F	260 psig / 140 psig	R290	3.17					
	SC630F, SC630FS, SC908F, SC908FS, SC1180F, SC1390F, SC1180FS, SC1390FS	260 psig / 140 psig	R290	4.59					
	SC1780F, SC2090F, SC1780FS, SC2090FS	260 psig / 140 psig	R290	5.11					
	ST27BFG, ST27BFGC	260 psig / 140 psig	R290	3.53					
	ST54BFG, ST54BFGC	340 psig / 140 psig	R290	5.26					
	SD580F, SD690F	260 psig / 140 psig	R290	4.06					
	SD1180F, SD1390F	340 psig / 140 psig	R290	5.26					
	SD1780F, SD2090F 260 psig / 140 psig		R290	5.26 × 2					

Photo 1 - Front view - ST27BR, ST27BF

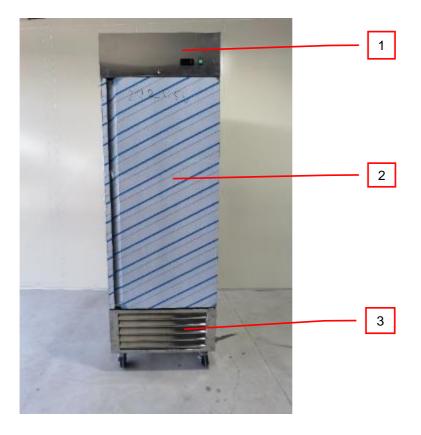


Photo 2 - Front view - ST27BRG, ST27BFG



Photo 3 - Front view - ST27BRGC, ST27BFGC



Photo 4 - Rear view - ST27 series

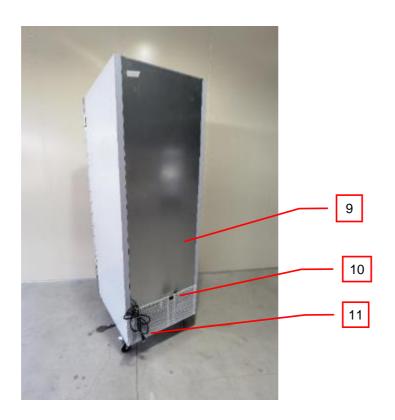


Photo 5 - Front view - ST54BR, ST54BF



Photo 6 - Front view - ST54BRG, ST54BFG



Photo 7 - Front view - ST54BRGC, ST54BFGC



Photo 8 - Rear view - ST54 series



Photo 9 - Control panel view - ST27BR, ST27BF, ST54BR, ST54BF

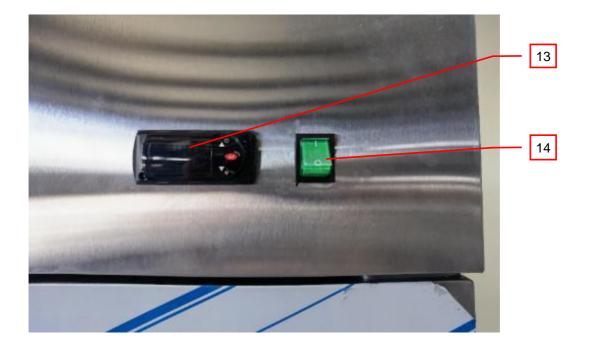


Photo 10 - Control panel view - ST27BRG, ST54BRG, ST27BFG, ST54BFG



Photo 11 - Inside of control panel view - ST27BRG, ST27BFG (represent model ST27BR, ST27BF except that ST27BR, ST27BF use only one switch)

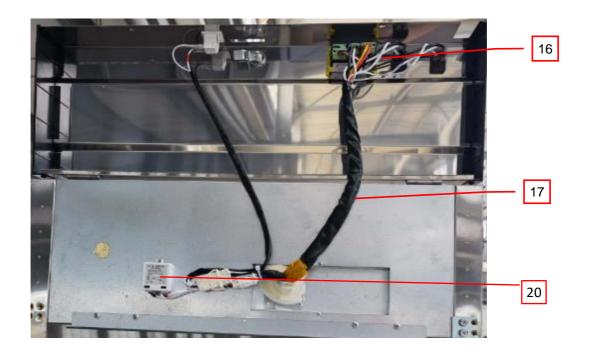


Photo 12 - Inside view of control panel - ST27BRGC, ST27BFGC

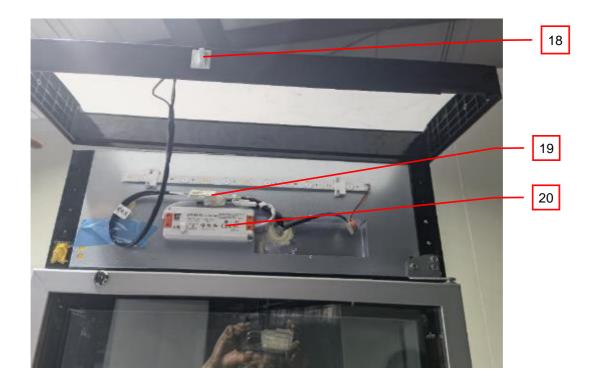


Photo 13 - Inside of control panel view - ST54BRG, ST54BFG (represent model ST54BR, ST54BF except that ST54BR, ST54BF use only one switch)

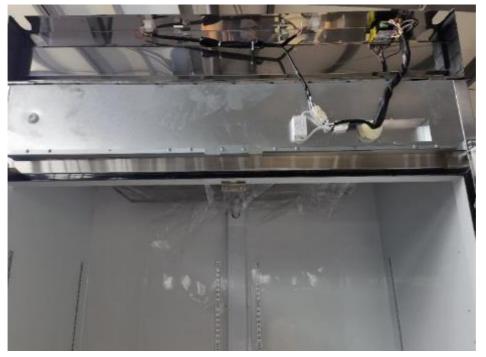


Photo 14 - Inside of top panel view - ST54BRGC, ST54BFGC



Photo 15 - Internal of storage compartment view - ST27BR, ST27BF (note: model ST27BRG, ST27BRGC, ST27BFG, ST27BFGC have similar construction except for glass except for glass door and top lamp)



Photo 16 - Fan guard and lamp part view - ST27 series



Photo 17 - Internal of storage compartment view - ST54BR, ST54BF (note: model ST54BRG, ST54BRGC, ST54BFG, ST54BFGC have similar construction except for glass door and top lamp)



Photo 18 - Fan guard and lamp part view - ST54 series



Photo 19 - Internal of evporator part view - ST27BR, ST27BRG, ST27BRGC

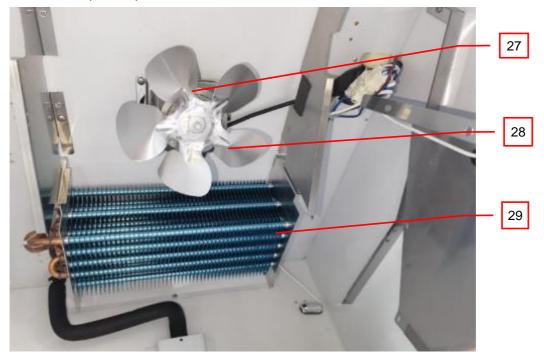


Photo 20 - Internal of evaporator part view - ST27BF (represent model ST27BFG, ST27BFGC except for evaporator size)



Photo 21 - Internal of evaporator part view - ST54BR, ST54BRG, ST54BRGC



Photo 22 - Internal of evaporator part view - ST54BF (represent model ST54BFG, ST54BFGC except for evaporator size)



Photo 23 - Thermal cutoff for Defrost heater view - ST27BF, ST27BFG, ST27BFGC (note: model ST54BF, ST54BFG, ST54BFGC, SD series have same construction for thermal cutout secument)

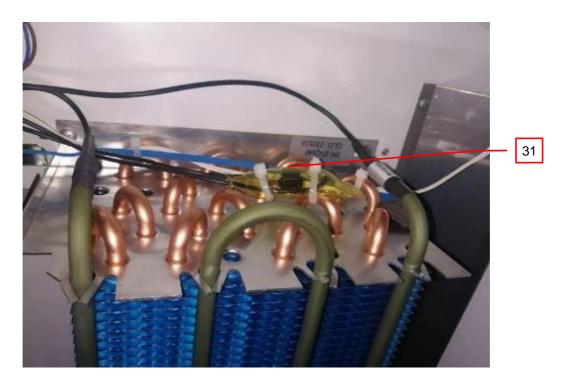


Photo 24 - Thermal cutoff bag view - ST27BF, ST54BF, ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD series

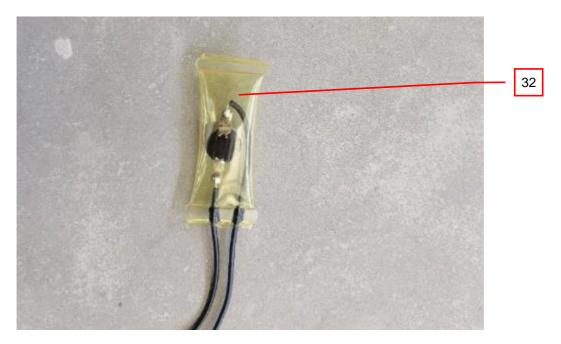


Photo 25 - Drain pan view - ST54BF, ST54BFG, ST54BFGC (note: model ST27BF, ST27BFG, ST27BFGC, SD series have similar drain pan except for length, Model ST27BR, ST27BRG, ST27BRGC, ST54BR, ST54BRG, ST54BRGC don't use hose heating wire and pan heating wire)



Photo 26 - Drain pan view - ST54BF, ST54BFG, ST54BFGC (note: model ST27BF, ST27BFG, ST27BFGC, SD series have similar drain pan except for length, Model ST27BR, ST27BRG, ST27BRGC, ST54BR, ST54BRG, ST54BRGC don't use hose heating wire and pan heating wire)

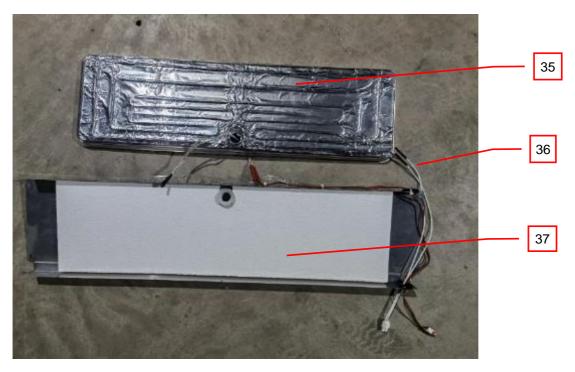


Photo 27 - Mullion heating wire & cabinet heating wire view - ST54BF (represent other models except for cabinet size)



Photo 28 - Mullion heating wire & cabinet heating wire view for all models

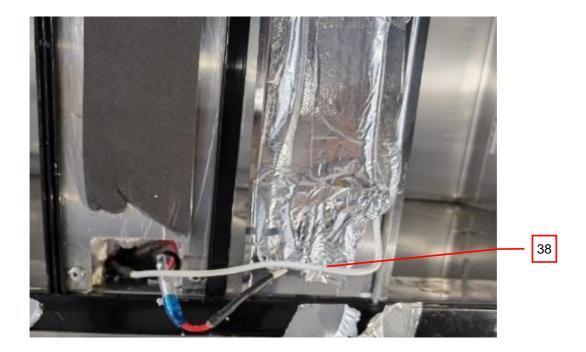


Photo 29 - Ventilating panel view - ST27BR, ST27BRG, ST27BF, ST27BFG



Photo 30 - Condenser part view - ST27BR, ST27BRG, ST27BF, ST27BFG



Photo 31 - Inside of electrical box view - ST27BR, ST27BRG



Photo 31a - Inside of electrical box view - ST27BF, ST27BFG



Photo 32 - Grounding terminal view - ST27BR, ST27BRG, ST27BFG, ST27BFG, ST27BFGC



Photo 33 - Condenser part view - ST54BR, ST54BRG, ST54BF, ST54BFG



Photo 34 - Inside of electrical box view - ST54BR, ST54BRG



Photo 34a - Inside of electrical box view - ST54BF, ST54BFG

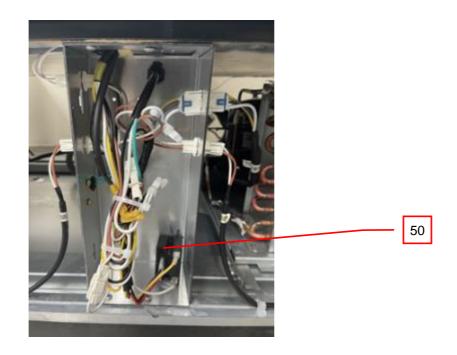


Photo 35 - Grounding terminal view - ST54BR, ST54BRG, ST54BFG, ST54BFG, ST54BFGC



Photo 36 - Ventilating panel & Control panel view - ST27BRGC, ST27BFGC



Photo 37 - Ventilating panel & Control panel view - ST54BRGC, ST54BFGC



Photo 38 - Inside of control panel view - ST27BRGC, ST54BRGC, ST27BFGC, ST54BFGC



Photo 39 - Condenser part view - ST27BRGC



Photo 39a - Condenser part view - ST27BFGC

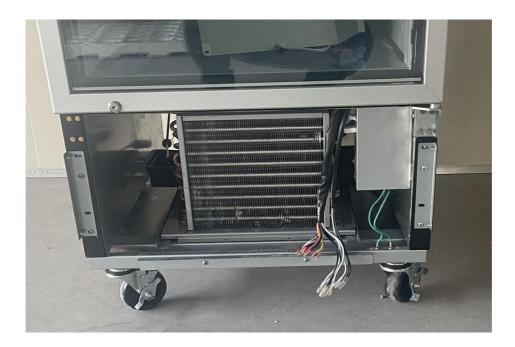


Photo 39b - Inside of electrical box view - ST27BFGC



Photo 40 - Condenser part view - ST54BRGC



Photo 40a - Condenser part view - ST54BFGC



Photo 40b - Inside of electrical box view - ST54BFGC



Photo 41 - Inside of compressor part view - ST27 series



Photo 42 - Power cord strain-relief device view - ST27 series (other models have same construction)

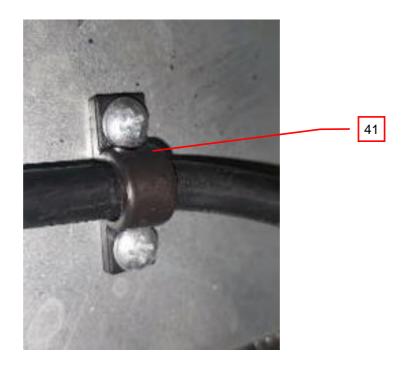


Photo 43 - Inside of compressor part view - ST27BF



Photo 44 - Compressor part view - ST27BF



Photo 44a - Compressor part view - ST27BFG, ST27BFGC



Photo 45 - Compressor part view - ST27BR, ST27BRG, ST27BRGC



Photo 46 - Compressor part view - ST54BR, ST54BRG, ST54BRGC, ST54BF, ST54BFG, ST54BFGC

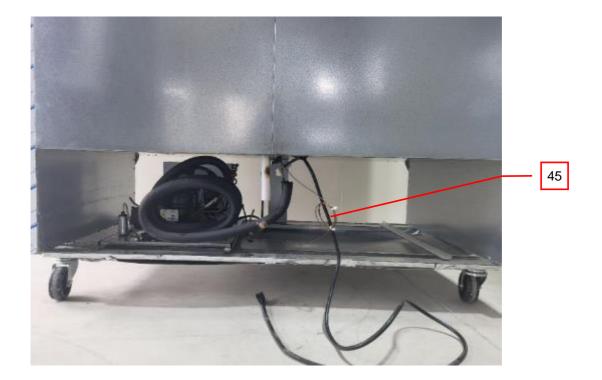


Photo 47 - Compressor part view - ST54BR, ST54BRG, ST54BRGC



Photo 48 - Compressor part view - ST54BF



Photo 48a - Compressor part view - ST54BFG, ST54BFGC



Photo 49 - Front view - SC690F, SD690F (model SC350F, SC420F, SC580 and SD580F has similar construction except for enclosure size)



Photo 50 - Rear view - SC690F, SD690F (model SC350F, SC420F, SC580F and SD580F has similar construction except for enclosure size)



Photo 51 - Front view - SC1180F, SC1390F, SD1180F, SD1390F, also represents SC630F, SC630FS, SC908F, SC908FS except overall size.



Photo 52 - Rear view - SC1180F, SC1390F, SD1180F, SD1390F, also represents SC630F, SC630FS, SC908F, SC908FS except overall size.



Photo 53 - Front view - SC1780F, SC2090F, SD1780F, SD2090F



Photo 54 - Rear view - SC1780F, SC2090F, SD1780F, SD2090F



Photo 55 - Lamp switch view - SC series, SD series



Photo 56 - Inside of Top panel view - SC580F, SC690F, SD580F, SD690F (represent model SC350F and SC420F except for product width)



Photo 57 - Inside of Top panel view - SC1180F, SC1390F, SD1180F, SD1390F (represents model SC630F, SC630FS, SC908F and SC908FS except for product width)



Photo 58 - Inside of Top panel view - SC1780F, SC2090F, SD1780F, SD2090F



Photo 59 - Internal of storage compartment view - SC690F, SC580F, SD690F, SD580F (model SC350F and SC420F have similar construction except for product size)



Photo 60 - Internal of storage compartment view - SC1180F, SC1390F, SD1180F, SD1390F (model SC630F and SC908F have similar construction except for product size, model SC630FS and SC908FS have similar construction except for product size and door type)



Photo 61 - Internal of storage compartment view - SC1780F, SC2090F



Photo 61a - Internal of storage compartment view - SD1780F, SD2090F



Photo 62 - Internal of fan guard view - SC580F, SC690F, SD580F, SD690F (model SC350F and SC420F have similar construction except for product size)



Photo 63 - Evaporator fan motor part view - SC690F, SC580F (model SC350F and SC420F have similar construction except for product size)



Photo 63a - Evaporator fan motor part view - SD690F, SD580F



Photo 64 - Evaporator fan motor part view - SC1780F, SC2090F (model SC1180F, SC1390F, SD1180F, SD1390F, SC630F, SC630FS, SC908F and SC908FS have similar construction except for product size)



Photo 65 - Evaporator fan motor part view - SC1780F, SC2090F(model SC1180F, SC1390F, SC630F, SC630FS, SC908F and SC908FS have similar construction except for product size)



Photo 65a - Evaporator fan motor part view - SD1180F, SD1390F

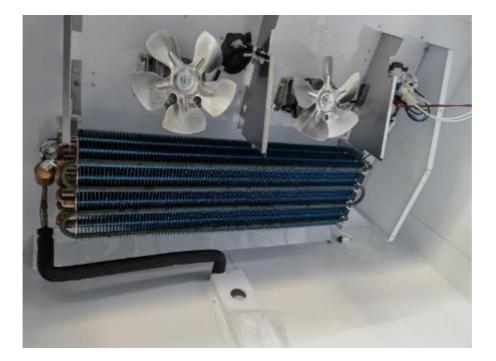


Photo 65b - Evaporator fan motor part view - SD1780F, SD2090F



Photo 65c - Internal of evaporator fan motor part view - SD1780F, SD2090F



Photo 66 - Inner right side lamp cover view - SC series, SD series



Photo 67 - Inner left side lamp cover view - SC630F, SC630FS, SC908F, SC908FS, SC1180F, SC1390F, SC1780F, SC2090F, SD1180F, SD1390F, SD1780F, SD2090F



Photo 68 - Inner middle side lamp tube view - SC630F, SC630FS, SC908F, SC908FS, SC1180F, SC1390F, SC1780F, SC2090F, SD1180F, SD1390F, SD1780F, SD2090F



Photo 69 - Control panel view - SC series, SD series



Photo 70 - Internal of control panel view - SC series, SD series



Photo 71 - Condenser part view - SC580F, SC690F, SD580F, SD690F (model SC350F and SC420F have similar construction except for product width)



Photo 72 - Alternative condenser view - SC580F, SC690F (model SC350F and SC420F have similar construction except for product width)



Photo 73 - Condenser part view - SC1180F, SC1390F, SD1180F, SD1390F (model SC630F, SC630FS, SC908F and SC908FS have similar construction except for product size)



Photo 74 - Alternative condenser view - SC1180F, SC1390F (model SC630F, SC630FS, SC908F and SC908FS have similar construction except for product size)



Photo 75 - Condenser part view - SC1780F, SC2090F



Photo 76 - Alternative condenser part view - SC1780F, SC2090F



Photo 76a - Condenser part view - SD1780F, SD2090F



Photo 77 - Compressor part view - SC580F, SC690F (model SC350F and SC420F have similar construciton except for product width)



Photo 78 - Condenser fan motor part view - SC350F, SC420F, SC580F, SC690F

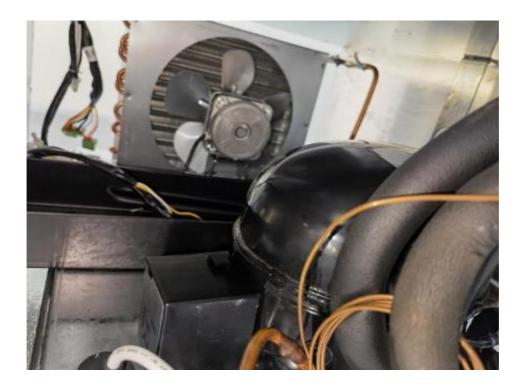


Photo 79 - Compressor view - SC350F, SC420F, SC580F, SC690F



Photo 79a - Compressor part view - SD580F, SD690F



Photo 79b - AC Contactor view - SD580F, SD690F (represent model SD1180F, SD1390F, also represent model SD1780F, SD2090F except that SD1780F, SD2090F employ 2 pcs used for 2 compressor systems)

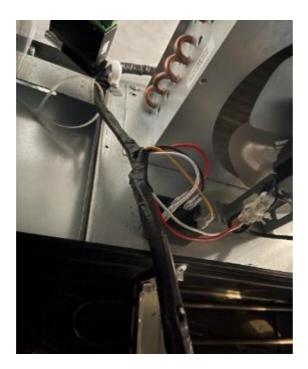


Photo 79c - Compressor view - SD580F, SD690F

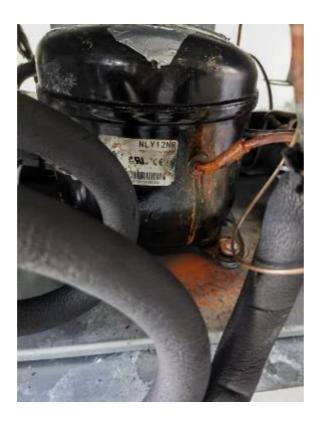


Photo 80 - Compressor part view - SC1180F, SC1390F(model SC630F, SC630FS, SC908F and SC908FS have similar construction except for product size)



Photo 81 - Condenser fan motor part view - SC630F, SC630FS, SC908F, SC908FS SC1180F, SC1390F



Photo 82 - Compressor view - SC630F, SC630FS, SC908F, SC908FS SC1180F, SC1390F



Photo 82a - Compressor part view - SD1180F, SD1390F



Photo 82b - Compressor view - SD1180F, SD1390F



Photo 82c - Compressor view - SD1180F, SD1390F



Photo 83 - Compressor part view - SC1780F, SC2090F



Photo 84 - Compressor part view - SC1780F, SC2090F



Photo 85 - Compressor part view - SC1780F, SC2090F



Photo 86 - Compressor part view - SD1780F, SD2090F



Photo 87 - Compressor part view - SD1780F, SD2090F



Photo 88 - Compressor view - SD1780F, SD2090F



4.0 0	Critica	al Components				
Photo #			Manufacturer/ trademark ²	Type / model ²	Technical data and securement means	Mark(s) of conformity
1	1	Top cover	Various	Various	For ST27BR, ST27BRG, ST27BF, ST27BFG, ST54BR, ST54BRG, ST54BF, ST54BFG: Stainless steel. Min thickness: 0.66mm	NR
1	2	Foamed door	Various	Various	For ST27BR, ST27BF, ST54BR, ST54BF: Stainless steel. Min thickness: 0.66mm	NR
		Front ventilation	Various	Various	For ST27BR, ST27BRG, ST27BF,ST27BFG, ST54BR, ST54BRG, ST54BF, ST54BFG: Stainless steel. Min thickness: 0.66mm. Max. opening: 6.0mm	NR
1	3	panel	Various	Various	For ST27BRGC, ST27BFGC, ST54BRGC, ST54BFGC, SC series, SD series: Steel with coating, Min. thickness: 0.66mm when uncoated. Max. opening: 6.0mm	NR
2	4	Door glass	Shanghai Yaopi Glass Group Co., Ltd.	Tempered glass	Min thickness: 3.0 mm, 2 layers. Size(L × W,mm) & qty: 1317×600 & 1pcs for model ST27BRG, ST27BRGC, ST27BFG, ST27BFGC. 1317×600 & 2pcs for model ST54BRG, ST54BRGC, ST54BFG, ST54BFGC. 1367×352 & 1pcs for model SC350F. 1300×352 & 1pcs for model SC420F, 1367×652 & 1pcs for model SC580F, SC690F, SD580F, SD690F. 1367×320 & 2pcs for model SC630F, SC630FS. 1367×580 & 2pcs for model SC908F, SC908FS. 1367× 645.5 & 2pcs for model SC1180F, SC1390F, SD1180F, SD1390F. 1367 ×642 & 3pcs for model SC1780F, SC2090F, SD1780F, SD2090F.	NR
2	5	Glass door frame	Various	Various	For ST27BRG, ST27BRGC, ST27BFG, ST27BFGC, ST54BRG, ST54BRGC, ST54BFG, ST54BFGC, SC series, SD series: Al alloy. Min thickness: 0.91mm	NR
2	6	Main Enclosure	Various	Various	For ST27BR, ST27BRG, ST27BF, ST27BFG, ST54BR, ST54BRG, ST54BF, ST54BFG. For left side, right side encloaure: Stainless steel, Min. thickness: 0.66mm. For top enclosure: Steel with coating, min. thickness: 0.66mm when uncoated.	NR

4.0 0	Critica	al Components				
Photo #	Item no. ¹	Name	Manufacturer/ trademark ²	Type / model ²	Technical data and securement means	Mark(s) of conformity ³
			Various	Various	For ST27BRGC, ST27BFGC, ST54BRGC, ST54BFGC, SC series, SD series: Steel with coating, Min. thickness: 0.66mm when uncoated. Include top side, left side, right side enclosure.	NR
3	7	Top lamp box frame	CHI MEI CORPORATION (E56070)	PA-747A	For ST27BRGC, ST27BFGC, ST54BRGC, ST54BFGC, SC series, SD series: ABS, all color, Rated HB, RTI(85,80,85), Min. 1.5mm thickness,	cURus
3	8	Top lamp cover	CHI MEI CORPORATION (E56070)	PC-110(+)	For ST27BRGC, ST27BFGC, ST54BRGC, ST54BFGC, SC series, SD series: PC, rated V-2, 125°C, 1.5mm thickness min.	cURus
4	9	Back enclosure	Various	Various	Galvanized steel sheet, Min. thickness: 0.74mm when galvanized. Including back, bottom enclosure	NR
4	10	Compressor grill	Various	Various	Hard-drawn steel with coating, Φ 3.0mm, Max. opening: 7.5mm.	NR
4	11	Power Cord Set	Various	Various	For models other than SD1780F, SD2090F: SJT, 3X14 AWG, 105° C, VW-1, 300 V, length 1.8 - 3.0 m, terminated in a NEMA 5-15P plug, 125V, 15A. For model SD1780F, SD2090F:	cULus or cETLus
					SJT, 3X14 AWG, 105°C, VW-1, 300 V, length 1.8 - 3.0 m, terminated in a NEMA 5-30P plug, 125V, 30A.	cULus or cETLus
		2 Marking (not shown)	SUZHOU ELEGANT PRINTING CO LTD (MH254088)	MD003-025B	Rated -40 to 80°C, suitable for Galvanized steel surface and indoor use, pasted on the back of enclosure.	cURus
4	12		Various	Various	Min. 80°C, suitable for Galvanized steel surface and indoor use, pasted on the back of enclosure. Comply with UL Category: PGDQ2, PGDQ8.	cURus

4.0 0	Critica	al Components				
Photo #	Item no.1	Name	Manufacturer/ trademark ²	Type / model ²	Technical data and securement means	Mark(s) of conformity ³
			XR04CX-4N1F1	For ST27BR, ST27BRG, ST27BRGC, ST54BR, ST54BRG, ST54BRGC, SC series: AC120V, 50-60Hz, FLA: 16A, LRA: 96A. Secured by snap-in devices. Relay of tested meet IEC 60079-15 = non-ignition.	cURus	
9	13	Thermostat	DIXELL SRL (E211299)	XR06CX-4N1F1	For ST27BF, ST54BF, ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD series: AC120V, 50-60Hz, FLA: 16A, LRA: 96A. Secured by snap-in devices. Relay of tested meet IEC 60079-15 = non-ignition.	cURus
3	2	mermostat	CAREL	PZQDS1J1Q1K	For ST27BR, ST27BRG, ST27BRGC, ST54BR, ST54BRG, ST54BRGC, SC series: AC115V, 60Hz, FLA: 12A, LRA: 72A. Secured by snap-in devices. Relay of tested meet IEC 60079-15 = non-ignition.	cURus
			INDUSTRIES SPA (E198839)	PZQDC1E1Q1K	For ST27BF, ST54BF, ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD series: AC115V, 60Hz, FLA: 12A, LRA: 72A. Secured by snap-in devices. Relay of tested meet IEC 60079-15 = non-ignition.	cURus
9	14	Main switch	SHANGHAI YONGXING ELECTRONIC SWITCH CO LTD (E239917)	KCD2	For models other than SD1780F, SD2090F: AC125V, 60Hz, 16A, 10000 cycles, 85°C.	cURus
Ū			ZHE JIANG BEI ER JIA ELECTRONIC CO LTD (E236875)	PS8C	For model SD1780F, SD2090F: AC125V, 60Hz, 20A, 6000 cycles, 85°C.	cURus
10,	,	15 Lamp switch Lamp switch Lamp switch 15 Lamp switch 15 Lamp switch 15 Lamp switch 15 Lamp switch 15 CHANGZHOU JINHE ELECTRONIC CO LTD (E227266)	YONGXING ELECTRONIC SWITCH CO LTD	KCD2	For ST27BRG, ST27BRGC, ST54BRG, ST54BRGC, ST27BFG, ST27BFGC, ST54BFG, ST54BFGC: AC125V, 60Hz, 16A, 10000 cycles, 85°C.	cURus
55			JINHE ELECTRONIC CO	KCD3	Only for SC series, SD series: AC125V, 60Hz, 15A, 6000 cycles, 65°C.	cURus

4.0 C	Critica	al Components				
Photo #	ltem no.1	Name	Manufacturer/ trademark ²	Type / model ²	Technical data and securement means	Mark(s) of conformity ³
11	16	Internal wire	Various	1015	Recognized wire. 600V, VW-1, 105°C. 14AWG for switch, thermostat, 18AWG for compressor, fan motors, LED adaptor and defrost heater. (not include the wires for Class 2 circuit)	cURus
11	17	Tubing for wire	Various	Various	Recognized tubing. Min. 300V, VW-1, 105°C.	cURus
12	18	Door switch	Zhejiang Changdecheng Electric Appliances Co Ltd (E239938)	HC-050K.4	AC250V, 2.5A, T85, 5E4. meets IEC 60079-15=non-ignition. Secured by snap-in devices. 1pcs for ST27 series, SC350F, SC420F, SC580F, SC690F, SD580F, SD690F, 2 pcs for ST54 series, SC630F, SC630FS, SC908F, SC908FS, SC1180F, SC1390F, SD1180F, SD1390F, 3 pcs for SC1780F, SC2090F, SD1780F, SD2090F.	cURus
12	19	Quick connector	Zhejiang ZUCH Technology Co Ltd. (E326081)	5557-2P 5559-2R	250V, suitable for 24 ~14 AWG copper wires.	cURus
			MEAN WELL ENTERPRISES CO LTD (E307078)	LPV-60-12	Class 2 power supply. INPUT:100- 240VAC, 1.2A, 50/60Hz, OUTPUT:12VDC, 5.0A. Secured by screws. For model ST27BRG, ST27BRGC, ST54BRG, ST54BRGC, SC630F, SC630FS, SC908F, SC908FS, SC1180F, SC1390F, SC1780F, SC2090F, ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD1180F, SD1390F, SD1780F, SD2090F	cURus
			MEAN WELL ENTERPRISES CO LTD (E334687)	APV-35-12	Class 2 power supply. INPUT:100- 240VAC, 0.9A, 50/60Hz, OUTPUT:12VDC, 3.0A. Secured by screws. For model SC350F, SC420F, SC580F, SC690F, SD580F, SD690F	cURus
11, 12	20	LED power supply		YHY-12001000	Class 2 power supply. Input:100- 240VAC,50/60Hz, 2.0A; Output:12VDC, 1.0A, 12W. Secured by screws. For model ST54BR / ST54BF	cURus

4.0 C	Critica	al Components				
Photo #	ltem no. ¹	Name	Manufacturer/ trademark ²	Type / model ²	Technical data and securement means	Mark(s) of conformity ³
			Shenzhen YingHuiYuan Electronics Co Ltd (E485339)	YHY-12005000	Class 2 power supply. Input:100- 240VAC,50/60Hz; Output:12VDC, 5.0A, 60W. Secured by screws. For model ST27BRG, ST27BRGC, ST54BRG, ST54BRGC, SC630F / SC630FS, SC908F, SC908FS, SC1180F, SC1390F, SC1780F, SC2090F, ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD1180F, SD1390F, SD1780F, SD2090F	cURus
			Shenzhenshi Zhenhuan Electronic Co Ltd (E584317)	ZF120A- 1200420	Class 2 power supply. Input:100- 240VAC,50/60Hz; Output:12VDC, 420mA, 5W. Secured by screws. For model ST27BR, ST27BF	cURus
15	21	Shelf	Various	Various	Shelf: Hard-drawn steel with coating, Φ8 for frame, Φ3mm for grid. Supportor: Al alloy, thickness: 3.5mm.	NR
15	22	Inner back cover	Various	Various	Steel with coating, Min. thickness: 0.66mm when uncoated.	NR
15	23	Liner	Various	Various	Al with coating, thickness 0.7 mm.	NR
16	24	Lamp tube	CHI MEI CORPORATION (E56070)	PC-580	PMMA. White, Rated V-0, RTI(50,50,50), Min. 1.3mm thickness.	cURus
16	25	Inner fan guard panel	Various	Various	Al with coating, thickness 0.7 mm.	NR
16	26	Inner fan guard	CHI MEI CORPORATION (E56070)	PA-747A	ABS, all color, Rated HB, RTI(85,80,85), Min. 1.5mm thickness, Max. opening: 7.5mm	cURus
19	27	Inner fan motor	EBM-PAPST MOTOR (SHANGHAI) Co., LTD (E320888) (Electrical Insulation UL certificate No.: E467421)	M4Q 045-CA27- 04	for ST54 series, SC630F, SC630FS, SC908F, SC908FS, SC1180F, SC1390F, SC1780F, SC2090F, SD1180F, SD1390F, SD1780F, SD2090F	cURus
19	28	Inner fan blade	Various	Various	Made of aluminium alloy, Φ 172 mm, minimum thickness 1.0 mm, 5 blades.	cURus

4.0 0	Critica	al Components				
Photo #	ltem no. ¹	Name	Manufacturer/ trademark ²	Type / model ²	Technical data and securement means	Mark(s) of conformity ³
19	29	Evaporator coil	Various	Various	Buddy tube evaporator bonded to configured AI fins, outside diameter of copper tubing is Φ 7.94mm, thickness 0.5mm. Refer to illustration 8.1- 8.9 of section 7.0 for details.	NR
20	30	Defrost heater	BACKER EHP INC (SA5102)	AGN	Rated 120V, 400W(for ST27BF, ST27BFG, ST27BFGC, SD580F, SD690F), 535W(for ST54BF, ST54BFG, ST54BFGC, SD1180F, SD1390F), 400W / 2pcs(for SD1780F, SD2090F). secured by clamps.	cURus
23	31	Temperature limitor for defrost heater	PACIFIC CONTROLS CO LTD (E84277)	PST-3A	Rated 120V, off: 80±5°C , on: 10± 10°C. Sealed in thermostat bag.	cURus
24	32	Temperature limitor bag	SHENZHEN SUNBOW INSULATION MATERIALS MFG CO LTD (E360625)	SB-PVC-300	Rated 300V, 105°C, VW-1, min. thickness: 1.0mm.	cURus
25	33	Hose heating wire	BACKER EHP INC (E20903)	3269	For ST27BF, ST54BF: Rated 150° C dry location, 100°C wet location, 300 Volts, 700mm, 10W. Located in the drain hose.	cURus
25	34	Drain pan	Various	Various	Stainless steel. Min. thickness: 1.0mm	NR
26	35	Foil for pan heating wire	Various	Various	For ST27BF, ST54BF, ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD series: Al foil, Min. thickness: 0.2mm. Located beneath drain pan and supported by foam material.	NR
26	36	Pan heating wire	BACKER EHP INC (E20903)	1473	For ST27BF, ST54BF, ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD series: Rated 115V, 60Hz, 61W / 3460mm length (for ST27BF, ST27BFG, ST27BFGC, SD580F, SD690F, SD1780F, SD2090F),	cURus
				1139	90W / 5060mm length (for ST54BF, ST54BFG, ST54BFGC, SD1180F, SD1390F), 18AWG, 105 °C, 300V. Located between the metal foil and bottom of the drain pan.	cURus

4.0 0	Critica	al Components				
			Manufacturer/		-	Mark(s) of
Photo #	ltem no. ¹	Name	Manufacturer/ trademark ²	Type / model ²	Technical data and securement means	conformity 3
26	37	Foam plate	WUXI XINGDA NEW FOAM PLASTICS MATERIALS CO LTD (E212192)	ZFR	For ST27BF, ST54BF, ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD series: Rated HF-1, 18mm thickness. Located between the metal foil and pan cover.	cURus
		Mullion heating	BACKER EHP	1473	600V, 105ºC, VW-1, 3.5W/m,	cURus
28	38	wire & cabinet heating wire	INC (E20903)	1139	18AWG.	cURus
			Various	Various	For all models. Buddy tube condenser bonded to configured Al fins, outside diameter of copper tubing is Ф7.94mm, thickness 0.5mm. Refer to illustration 7.1 - 7.4, 7.8 of section 7.0 for details.	NR
30	39	Condenser coil	Various	Various	Alternative only for SC series: Buddy tube condenser bonded to configured Al fins, outside diameter of steel tubing is Φ 6.4mm, thickness 1.0mm. Refer to illustration 7.5 - 7.7 of section 7.0 for details.	NR
30	40	Electrical cover	Various	Various	Galvanized steel sheet, Min. thickness: 0.74mm when galvanized. Secured by screws.	NR
42	41	Cord Clamp	CHI MEI CORPORATION (E56070)	6331	PP, all color, 65°C, Rated HB, measured min. 1.5mm thick, length 33mm, width 15mm, fixed by two screws.	cURus
			NINGGUO YUHUA ELECTRICAL PRODUCTS CO LTD (E317866)	CBB65-B	Rated min. 160V, 150µF(for NUG90NR, NPY14LR) , 250µF(for NLY12NR).	cURus
			Fuxin Jiekeda Electronic Co Ltd (E212600)	CD60	Rated min. 160V, 150µF(for NUG90NR, NPY14LR) , 250µF(for NLY12NR). 65⁰C.	cURus
43	42	Compressor starting capacitor	Huangshan Zhenzhou Electronic Technology Co Ltd (E473480)	CD60	Rated min. 160V, 150µF(for NUG90NR, NPY14LR) , 250µF(for NLY12NR). 65⁰C.	cURus
			SHANGHAI HAOYE ELECTRIC CO LTD (E218344)	MSC-1	Rated min. 160V, 150µF(for NUG90NR, NPY14LR) , 250µF(for NLY12NR).	cURus
			NUEVA GENERACION MANUFACTURA S S A DE C V (E348072)	60 series	Rated min. 250V, 374µF(for NEU2178U) , 85⁰C.	cURus

4.0 0	Critica	al Components				
Photo #	ltem no. ¹	Name	Manufacturer/ trademark ²	Type / model ²	Technical data and securement means	Mark(s) of conformity ³
				NUT55NR 1	For ST27BR, ST27BRG, ST27BRGC, SC350, SC420, SC580F, SC690F: Rated 115V, 60Hz, R290, RLA 2.0A, LRA: 16.2A. Secured by screws, thermally protected, the processing tube shall be colored red extend at least 2.5 cm from the compressor. start component: QPS2-A4R7MD3 is PTC type = non-ignition. Thermal protector: DRB-B110-105 meet IEC 60079- 15 = non-ignition.	cURus
			Obasahara Ubasi	NUG90NR 1	For ST27BF: Rated 115V, 60Hz, R290, RLA 3.4A, LRA: 29A. Secured by screws, thermally protected, the processing tube shall be colored red extend at least 2.5 cm from the compressor. start relay: QL2-16.7 meet IEC 60079-15 = non-ignition. Thermal protector: DRB-B210-125 meet IEC 60079-15 = non-ignition.	cURus
43	43	Compressor	Changhong Huayi Compressor Co Ltd (SA11818)	NUT70NR 1	For ST54BR, ST54BRG, ST54BRGC, SC630F, SC630FS, SC908F, SC908FS, SC1180F, SC1390F: Rated 115V, 60Hz, R290, RLA 2.5A, LRA: 19.9A. Secured by screws, thermally protected, the processing tube shall be colored red extend at least 2.5 cm from the compressor. start component: QPS2- A4R7MD3 is PTC type = non- ignition. Thermal protector: DRB- B154-105 meet IEC 60079-15 = non-ignition.	cURus
43	43	Compressor		NPY14LR	For ST54BF, SD1780F, SD2090F: Rated 115V, 60Hz, R290, RLA 5.2A, LRA: 42A. Secured by screws, thermally protected, the processing tube shall be colored red extend at least 2.5 cm from the compressor. start relay: QLZ- 18.7A meet IEC 60079-15 = non- ignition. Thermal protector: DRB- B200-105 meet IEC 60079-15 = non-ignition.	cURus

4.0 0	Critica	al Components				
Photo #	ltem no. ¹	Name	Manufacturer/ trademark ²	Type / model ²	Technical data and securement means	Mark(s) of conformity ³
			HUAYI COMPRESSOR BARCELONA S L (SA5846)	NLY12NR	For SC1780F, SC2090F, ST27BFG, ST27BFGC, SD580F, SD690F: Rated 115V, 60Hz, R290, RLA 5.36A, LRA: 42A. Secured by screws, thermally protected, the processing tube shall be colored red extend at least 2.5 cm from the compressor. start relay: QLZ-20.3A meet IEC 60079-15 = non-ignition. Thermal protector: T0258 meet IEC 60079- 15 = non-ignition.	cURus
			EMBRACO SLOVAKIA S R O (SA4369)	NEU2178U	For ST54BFG, ST54BFGC, SD1180F, SD1390F: Rated 115V, 60Hz, R290, RLA 7.8A, LRA: 51A. Secured by screws, thermally protected, the processing tube shall be colored red extend at least 2.5 cm from the compressor. start relay: RVAH7AA3C meet IEC 60079-15 = non-ignition. Thermal protector: internal line break type = non-ignition.	cURus
			NINGGUO YUHUA ELECTRICAL PRODUCTS CO LTD (E317866)	CBB65	Rated min. 250V, 10µF(for NUT55NR, NUG90NR), 12µF(for NUT70NR), 20µF(for NPY14LR) .	cURus
			ANHUI TONG FENG ELECTRONICS CO LTD (E187356)	CBB65	Rated min. 250V, 10µF(for NUT55NR, NUG90NR), 12µF(for NUT70NR), 20µF(for NPY14LR) , 85⁰C.	cURus
43	44	Compressor running capacitor	Anhui Feida Electrical Technology Co Ltd (E241095)	CBB65A-1	Rated min. 250V, 10µF(for NUT55NR, NUG90NR), 12µF(for NUT70NR), 20µF(for NPY14LR) , 85ºC.	cURus
			SHANGHAI HAOYE ELECTRIC CO LTD (E218344)	CBB65D	Rated min. 250V, 10µF(for NUT55NR, NUG90NR), 12µF(for NUT70NR), 20µF(for NPY14LR) , 85ºC.	cURus
			DUCATI ENERGIA S P A (E102953)	416.25.8580	Rated min. 370V, 40µF(for NEU2178U), 70⁰C.	cURus

4.0 0	Critica	al Components				
Photo #	ltem no.1	Name	Manufacturer/ trademark ²	Type / model ²	Technical data and securement means	Mark(s) of conformity
46	45	Capillary tube	Various	Various	Copper tube. O.D.: 1.0mm, thickness: 0.6mm, length: 4000mm for ST27BR, ST27BRG, ST27BRGC, ST54BR, ST54BRG, ST54BRGC, 4100mm for ST27BF, ST27BFG, ST27BFGC, SD580F, SD690F, 3900mm for ST54BF, ST54BFG, ST54BFGC, SD1180F, SD1390F, 4000mm for SC series, 4100mm × 2 for SD1780F, SD2090F.	NR
47	46	Con. Fan motor	EBM-PAPST MOTOR (SHANGHAI) Co., LTD (E320888) (Electrical Insulation UL certificate No.: E467421)	M4Q045-CA27- 04	AC115V, 60Hz, 0.45A, Class A. impedance protected. Secured by screws.	cURus
47	47	Con. Fan blade	Various	Various	Made of aluminium alloy, Φ 200 mm, minimum thickness 1.0 mm, 5 blades.	NR
66	48	Inner lamp cover	Chi Mei Corporation (E56070)	PC-110(+)	Only for SC series, SD series: PC, rated V-2, 125°C, 1.5mm thickness min. Secured by snap- in devices.	cURus
66	49	LED (Not shown)	Various	Various	Rated 12VDC, rectangular, 0.5W, soldered on base board.	NR
34a		Motor controller	XIAMEN HONGFA ELECTROACOU STIC CO LTD (E134517)	HF116F-2	Only for ST27BF, ST27BFG, ST27BFGC, ST54BF, ST54BFG, ST54BFGC, SD series: 240VAC, 3HP, Coil: 120VAC. Also meet IEC 60079-15. Secured to the bottom enclosure by screws.	cURus

NOTES:

1) Not all item numbers are indicated (called out) in the photos, as their location is obvious.

2) "Various" means any type, from any manufacturer that complies with the "Technical data and securement means" and meets the "Mark(s) of conformity" can be used.

3) Indicates specific marks to be verified, which assures the agreed level of surveillance for the component. "NR" - indicates Unlisted and only visual examination is necessary. "See 5.0" indicates Unlisted components or assemblies to be evaluated periodically refer to section 5.0 for details.

5.0 Critical Unlisted CEC Components

No Unlisted CEC components are used in this report.

6.0 Critical Features

<u>Recognized Component</u> - A component part, which has been previously evaluated by an accredited certification body with restrictions and must be evaluated as part of the basic product considering the restrictions as specified by the Conditions of Acceptability.

<u>Listed Component</u> - A component part, which has been previously Listed or Certified by an accredited Certification Organization with no restrictions and is used in the intended application within its ratings.

<u>Unlisted Component</u> - A part that has not been previously evaluated to the appropriate designated component standard. It may also be a Listed or Recognized component that is being used outside of its evaluated Listing or component recognition.

<u>Critical Features/Components</u> - An essential part, material, subassembly, system, software, or accessory of a product that has a direct bearing on the product's conformance to applicable requirements of the product standard.

<u>Construction Details</u> - For specific construction details, reference should be made to the photographs and descriptions. All dimensions are approximate unless specified as exact or within a tolerance. In addition to the specific construction details described in this Report, the following general requirements also apply.

1. Spacing -

For refrigerated and/or air-handling compartments: in primary circuits, 3.2 mm minimum spacing are maintained through air and 6.4 mm minimum spacing are maintained over surfaces of insulating material between current-carrying parts of opposite polarity and uninsulated live part and a dead metal part. For non-refrigerated and non-air handling compartments: in primary circuits, 1.6 mm minimum spacing are maintained through air and over surface, and 6.4 mm minimum spacing are maintained to enclosure.

- Mechanical Assembly Components such as switches, fuseholders, connectors, wiring terminals and display lamps are mounted and prevented from shifting or rotating by the use of lockwashers, starwashers, or other mounting format that prevents turning of the component.
- 3. <u>Corrosion Protection</u> All ferrous metal parts are protected against corrosion by painting, plating or the equivalent.
- 4. <u>Accessibility of Live Parts</u> All uninsulated live parts in primary circuitry are housed within a <metal or nonmetallic> enclosure constructed with no openings other than those specifically described in Sections 4 and 5.
- 5. <u>Grounding</u> All exposed dead-metal parts and all dead-metal parts within the enclosure that are exposed are connected to the grounding lead of the power supply cord.
- 6. <u>Polarized Connection</u> This product is provided with a polarized power supply connection. All single pole switches and fuses are connected only to the ungrounded supply circuit conductor.
- 7. <u>Internal Wiring</u> Internal wiring is routed away from sharp or moving parts. Internal wiring leads terminating in soldered connections are made mechanically secure prior to soldering. Recognized Component separable (quick disconnect) connectors of the positive detent type, closed loop connectors, or other types specifically described in the text of this report are also acceptable as internal wiring terminals. At points where internal wiring passes through metal walls or partitions, the wiring insulation is protected against abrasion or damage by plastic bushings or grommets.
- 8. <u>Schematics</u> Refer to Illustration No.6.1 to 6.8 for schematics requiring verification during Field Representative Inspection Audits.
- <u>Markings</u> The product is marked on a labeling system as described in item no. 12 of Section 4.0 as follows:
 brand name or applicant's name
 - model number
 - date of manufacture
 - electrical rating (volts, frequency, amperes)
 - type and mass of refrigerant
 - high and low side design pressures
 - Refer to illustration 1 for detail.

10. Cautionary Markings - Refer to illustration No. 2,3 for detail.

11. <u>Installation, Operating and Safety Instructions</u> - Instructions for installation and use of this product are provided by the manufacturer. Refer to Illustration No. 4, 4a for cautionary statements.

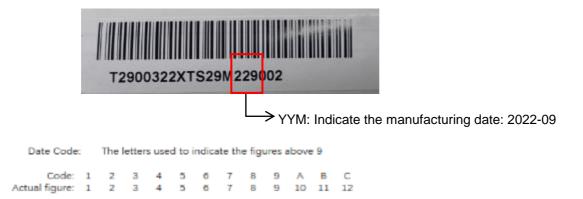
7.0 Illustrations

Illustration 1 - Markings

MODEL: ST54BF		
Shandong Xinhai Intelligent Tec	hnology Co., Ltd.	
SPE	CIFICATIONS	
DESIG	IN PRESSURE	
HIGH SIDE	260 PSIG	
OW SIDE	140 PSIG	
AMOUNT	R290 4.94 oz	
RATED VOLTAGE	115V AC	
RATED FRENQUENCY	60Hz	
RATED CURRENT	7.1 A	
DEFROST POWER	750 W	
NET WEIGHT	-	

Note: The above marking is representative for the applicant, other model listed in section 2.0 are same as the above except for model number and different ratings which are listed in section 2.0.

Manufacturing date code:



7.0 Illustrations

Illustration 2 - Cautionary Markings

Below marking pasted near the machine compartment:



Below marking pasted near the exterior of the refrigerator:

Attention - Rique de feu ATTENTION - RISQUE DE FEU OU D'EXPLOSION. ÉLIMINER CONFORMÉMENT AUX RÈGLEMENTS FÉDÉRAUX OU LOCAUX. LE FRIGORIGÈNE EST INFLAMMABLE.

CAUTION FLAMMABLE - Risk OF Fire

CAUTION – Risk Of Fire Or Explosion. Dispose Of Properly In Accordance With Federal Or Local Regulations. Flammable Refrigerant Used

Note 1: The markings are in letters of English no less than 6.4 mm high, and in letters of France no less than 3.2mm high.

Note 2: The perpendicular height of the triangle containing "CAUTION-Risk of fire" shall be at least 15 mm. Note 3: The refrigerating tubing intended to be serviced is painted red, Pantone® Matching System (PMS) No. 185.

7.0 Illustrations



DANGER – RISQUE DE FEU OU D'EXPLOSION. LE FRIGORIGÈNE EST INFLAMMABLE. CONFIER LES RÉPARATIONS À UN TECHNICIEN SPÉCIALISÉ. NE PAS PERFORER LA TUBULURE CONTENANT LE FRIGORIGÈNE. ATTENTION – RISQUE DE FEU OU D'EXPLOSION. LE FRIGORIGÈNE EST INFLAMMABLE. CONSULTER LE MANUEL DU PROPRIÉTAIRE/GUIDE DE RÉPARATION AVANT DE TENTER UNE RÉPARATION. TOUTES LES MESURES DE SÉCURITÉ DOIVENT ÊTRE RESPECTÉES.	DANGER – Risk Of Fire Or Explosion. Flammable Refrigerant Used. To Be Repaired Only By Trained Service Personnel. Do Not Puncture Refrigerant Tubing. CAUTION – Risk Of Fire Or Explosion. Flammable Refrigerant Used. Consult Repair Manual/Owner's Guide Before Attempting To Install or Service This Product. All Safety Precautions Must be Followed.
Attention - Rique de feu Attention - Rique de feu Attention - Rique de feu ou d'explosion. Éliminer conformément aux règlements Fédéraux ou locaux. Le frigorigène est Inflammable.	CAUTION FLAMMABLE - Risk OF Fire CAUTION – Risk Of Fire Or Explosion. Dispose Of Properly In Accordance With Federal Or Local Regulations. Flammable Refrigerant Used.
CAUTION Risk of Fire or Explosi Refrigerant Used. Follow Handling Inst Compliance with Local Government Re ATTENTION – RISQUE DE FEU OU D'EXPLOSIO INFLAMMABLE. SUIVEZ ATTENTIVEMENT LES II	ructions Carefully in gulations. N. LE FRIGORIGÈNE EST

Note 1: The markings are in letters of English no less than 6.4 mm high, and in letters of France no less than 3.2mm high.

Note 2: The perpendicular height of the triangle containing "CAUTION-Risk of fire" shall be at least 15 mm.

Illustration 4 - Instruction

Safety Tips

- 1. The appliance is intended for commercial use or similar use (etc. to be used by a layman in shops).
- 2. DO NOT use the appliance outside.
- DO NOT attempt to service the item yourself.
- 4. DO NOT use damaged appliances. If you are in any doubt, consult service agent.
- DO NOT use electrical appliances inside the appliance (e.g. heaters, ice-cream makers etc.), unless they are of the type recommended by the manufacturer.
- Keep ventilation openings, in the appliance enclosure or in the built-in structure, clear of obstruction.
- DO NOT use mechanical devices or other means to accelerate the defrosting process, other than those recommended by the manufacturer.
- 8. DO NOT damage the refrigerant circuit.
- 9. DO NOT stand or support yourself on the base, drawers or the door.
- DO NOT allow oil or fat to come into contact with the plastic components or door seal. Clean immediately if contact occurs.
- DO NOT place combustible, explosive or volatile articles, corrosive acids or alkalis or liquids in the appliance.
- 12. DO NOT use this appliance to store medical supplies.
- 13. DO NOT use jet/pressure washers to clean the appliance.
- 14. DO NOT allow children to play with the packaging, and destroy plastic bags safely.
- 15. Bottles that contain a high percentage of alcohol must be sealed and placed vertically in the refrigerator.
- Always carry, store and handle the appliance in a vertical orientation and move by holding the base of the appliance.
- 17. Always switch off and disconnect the power supply to the unit before cleaning.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualifi ed persons in order to avoid a hazard.
- 19. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety.
- 20. Children should be supervised to ensure that they do not play with the appliance.
- For indoor used only. Not suitable for installation in an area where a water jet could be used. Must not be cleaned by a water jet.
- 22. To guarantee safe operation, ensure that the appliance is set up and connected as described in the instruction manual.
- Any repairs and work on the appliance should only be carried out by the customer service department.
- 24. The key to the fridge/freezer should be kept out of the reach of children and users.

Illustration 4a - Instruction

Important Safety Instruction



- •
- DANGER Risk Of Fire Or Explosion. Flammable Refrigerant Used. To Be Repaired Only By Trained Service Personnel. Do Not Puncture Refrigerant Tubing.
- CAUTION Risk Of Fire Or Explosion. Flammable Refrigerant Used. Consult Repair Manual/Owner's Guide Before Attempting To Install or Service This Product. All Safety Precautions Must be Followed.
- CAUTION Risk Of Fire Or Explosion. Dispose Of Properly In Accordance With Federal Or Local Regulations. Flammable Refrigerant Used.
- Caution Risk of Fire or Explosion due to Flammable Refrigerant Used. Follow Handling Instructions Carefully in Compliance with Local Government Regulations.
- DANGER Risk Of Fire or Explosion. Flammable Refrigerant Used. Do Not Use Mechanical Devices To Defrost Refrigerator. Do Not Puncture Refrigerant Tubing.
- CAUTION Flammable refrigerant used! When handing, moving and use of the refrigerator, make sure to avoid either damaging the refrigerant tubing, or increasing the risk of a leak.
- Component parts shall be replaced with like components and that servicing shall be done by factory authorized service personnel, so as to minimize the risk of possible ignition due to incorrect parts or improper service.
- · The appliance is not for the display of potentially hazardous foods.

For model ST27BRG, ST27BRGC, ST27BFG, ST27BFGC, ST54BRG, ST54BRGC, ST54BFG, ST54BFGC:

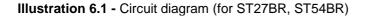
 The equipment is intended for use in an area where the environmental conditions are controlled and maintained so that the ambient temperature typically does not exceed 86°F(30°C).

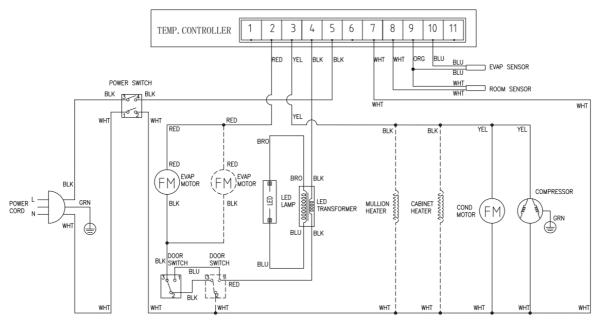
Illustration 5 - Table of product similarities

Model	Product Type	Door material & Qty	Door type	Enclosure size (W×D×H, mm)	Compressor	Eva. Fan motor & Qty	Con. Fan motor & Qty
ST27BR	Refrigerator	Foamed Door & 1 pcs	Hinged door	686×815×2111			
ST27BRG	Display Cooler	Glass door & 1 pcs	Hinged door	686×835×2111			
ST27BRGC	Display Cooler	Glass door & 1 pcs	Hinged door	686×835×2111			
SC350F	Display Cooler	Glass door & 1 pcs	Hinged door	590×645×1905	NUT55NR	M4Q045-BD03-04 & 1 pcs	M4Q045-CA27-04 & 1 pcs
SC420F	Display Cooler	Glass door & 1 pcs	Hinged door	640×665×1845			
SC690F	Display Cooler	Glass door & 1 pcs	Hinged door	685×852×2107			
SC580F	Display Cooler	Glass door & 1 pcs	Hinged door	685×740×2107			
ST27BF	Freezer	Foamed Door & 1 pcs	Hinged door	686×815×2111	NUG90NR	M4Q045-BD03-04 & 1 pcs	M4Q045-CA27-04 & 1 pcs
ST54BR	Refrigerator	Foamed Door & 2 pcs	Hinged door	1375×815×2111			
ST54BRG	Display Cooler	Glass door & 2 pcs	Hinged door	1375×835×2111		NR M4Q045-BD03-04 M4Q045-CA2 & 2 pcs & 1 pcs	
ST54BRGC	Display Cooler	Glass door & 2 pcs	Hinged door	1375×835×2111			
SC630F	Display Cooler	Glass door & 2 pcs	Hinged door	925×695×2010			
SC630FS	Display Cooler	Glass door & 2 pcs	Sliding door	925×695×2010			M4Q045-CA27-04 & 1 pcs
SC908F	Display Cooler	Glass door & 2 pcs	Hinged door	1295×695×2010	NUT70NR		
SC908FS	Display Cooler	Glass door & 2 pcs	Sliding door	1295×695×2010			
SC1390F	Display Cooler	Glass door & 2 pcs	Hinged door	1370×852×2107			
SC1390FS	Display Cooler	Glass door & 2 pcs	Hinged door	1370×852×2107			
SC1180F	Display Cooler	Glass door & 2 pcs	Hinged door	1370×740×2107			
SC1180FS	Display Cooler	Glass door & 2 pcs	Hinged door	1370×740×2107			
ST54BF	Freezer	Foamed Door & 2 pcs	Hinged door	1375×815×2111	NPY14LR	M4Q045-BD03-04 & 2 pcs	M4Q045-CA27-04 & 1 pcs
SC2090F	Display Cooler	Glass door & 3 pcs	Hinged door	2050×852×2107			
SC2090FS	Display Cooler	Glass door & 3 pcs	Hinged door	2050×852×2107	NLY12NR		M4Q045-CA27-04
SC1780F	Display Cooler	Glass door & 3 pcs	Hinged door	2050×740×2107			& 1 pcs
SC1780FS	Display Cooler	Glass door & 3 pcs	Hinged door	2050×740×2107			

Model	Product Type	Door material & Qty	Door type	Enclosure size (W×D×H, mm)	Compressor	Eva. Fan motor & Qty	Con. Fan motor & Qty
ST27BFG	Display freezer	Glass Door & 1 pcs	Hinged door	686×835×2111	NLY12NR	M4Q045-BD03-04	M4Q045-CA27-04
ST27BFGC	Display freezer	Glass Door & 1 pcs	Hinged door	686×835×2111	INET IZINK	& 1 pcs	& 1 pcs
ST54BFG	Display freezer	Glass door & 2 pcs	Hinged door	1375×835×2111	NEU2178U	M4Q045-BD03-04	M4Q045-CA27-04
ST54BFGC	Display freezer	Glass door & 2 pcs	Hinged door	1375×835×2111	NEU21780	& 2 pcs	& 1 pcs
SD690F	Display freezer	Glass door & 1 pcs	Hinged door	685×852×2107	NLY12NR	M4Q045-BD03-04	M4Q045-CA27-04
SD580F	Display freezer	Glass door & 1 pcs	Hinged door	685×740×2107	INET IZINK	& 1 pcs	& 1 pcs
SD1390F	Display freezer	Glass door & 2 pcs	Hinged door	1370×852×2107	NEU2178U	M4Q045-BD03-04	M4Q045-CA27-04
SD1180F	Display freezer	Glass door & 2 pcs	Hinged door	1370×740×2107	NEU21780	& 2 pcs	& 1 pcs
SD2090F	Display freezer	Glass door & 3 pcs	Hinged door	2050×852×2107	NPY14LR	M4Q045-BD03-04	M4Q045-CA27-04
SD1780F	Display freezer	Glass door & 3 pcs	Hinged door	2050×740×2107		& 2 pcs	& 2 pcs

Illustration 5.1 - Table of product similarities(Con'd)





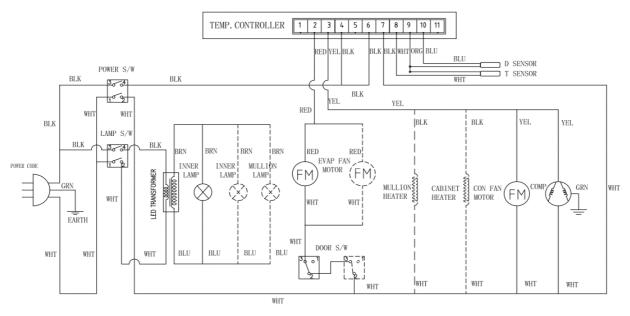
-------: Dotted lines represent optional specifications

Note:

1) for ST27BR: 1 pcs eva. fan motor, 1 pcs door switch

2) for ST54BR: 2 pcs eva. fan motor, 2 pcs door switch

Illustration 6.2 - Circuit diagram (for ST27BRG, ST54BRG)

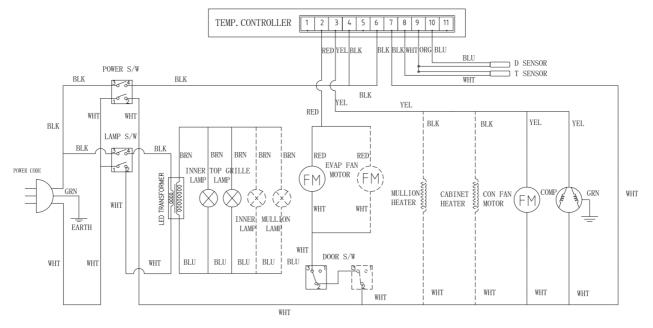


-----: Dotted lines represent optional specifications

Note:

- 1) for ST27BRG: 1 pcs eva. fan motor, 1 pcs door switch
- 2) for ST54BRG: 2 pcs eva. fan motor, 2 pcs door switch





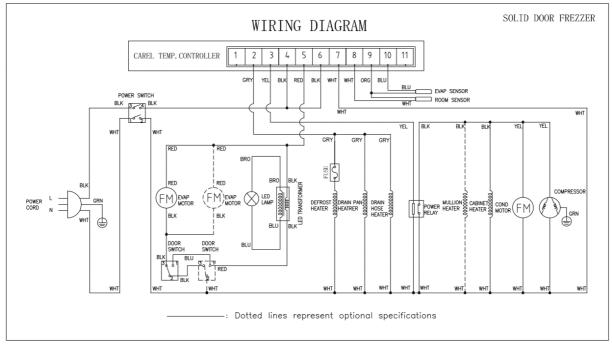
-----: Dotted lines represent optional specifications

Note:

1) for ST27BRGC: 1 pcs eva. fan motor, 1 pcs door switch

2) for ST54BRGC: 2 pcs eva. fan motor, 2 pcs door switch

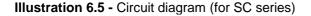
Illustration 6.4 - Circuit diagram (for ST27BF, ST54BF)

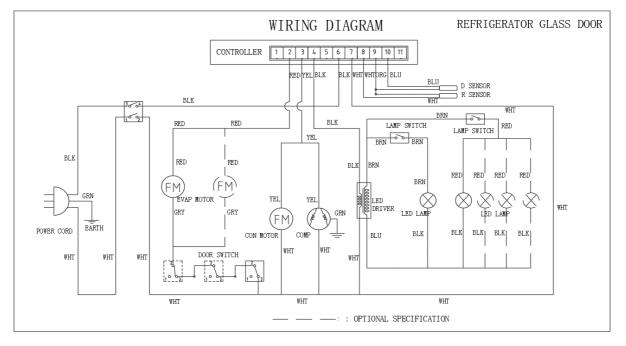


Note:

1) for ST27BF: 1 pcs eva. fan motor, 1 pcs door switch

2) for ST54BF: 2 pcs eva. fan motor, 2 pcs door switch



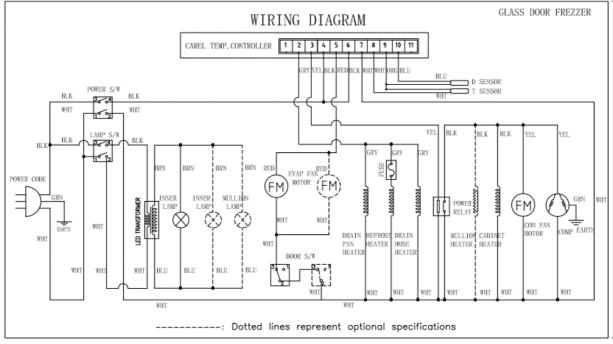


Note:

1) for SC350F, SC420F, SC580F, SC690F: 1 pcs eva. fan motor, 1 pcs door switch

2) for SC630F, SC630FS, SC908F, SC908FS, SC1180F, SC1390F: 2 pcs eva. fan motor, 2 pcs door switch 3) for SC1780F, SC2090F: 2 pcs eva. fan motor, 3 pcs door switch

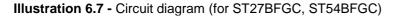
Illustration 6.6 - Circuit diagram (for ST27BFG, ST54BFG)

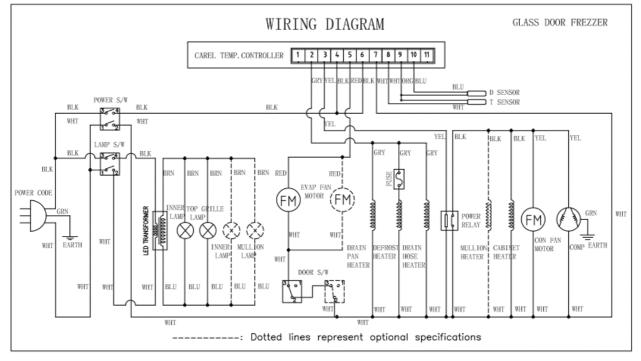


Note:

1) for ST27BFG: 1 pcs eva. fan motor, 1 pcs door switch

2) for ST54BFG: 2 pcs eva. fan motor, 2 pcs door switch



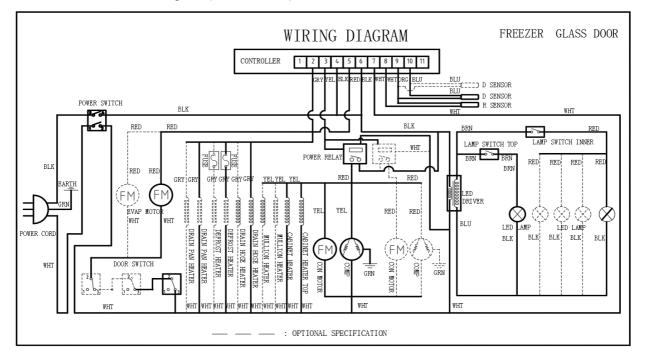


Note:

1) for ST27BFGC: 1 pcs eva. fan motor, 1 pcs door switch

2) for ST54BFGC: 2 pcs eva. fan motor, 2 pcs door switch

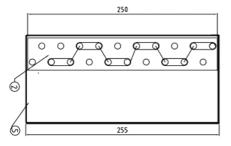
Illustration 6.8 - Circuit diagram (for SD series)



Note:

- 1) for SD580F, SD690F: 1 pcs eva. fan motor, 1 pcs door switch, 1 pcs compressor
- 2) for SD1180F, SD1390F: 2 pcs eva. fan motor, 2 pcs door switch, 1 pcs compressor
- 3) for SD1780F, SD2090F: 2 pcs eva. fan motor, 3 pcs door switch, 2 pcs compressor, 2 con. Fan motor

Illustration 7.1 - Condenser Drawing - ST27BR / ST27BRG / ST27BRGC



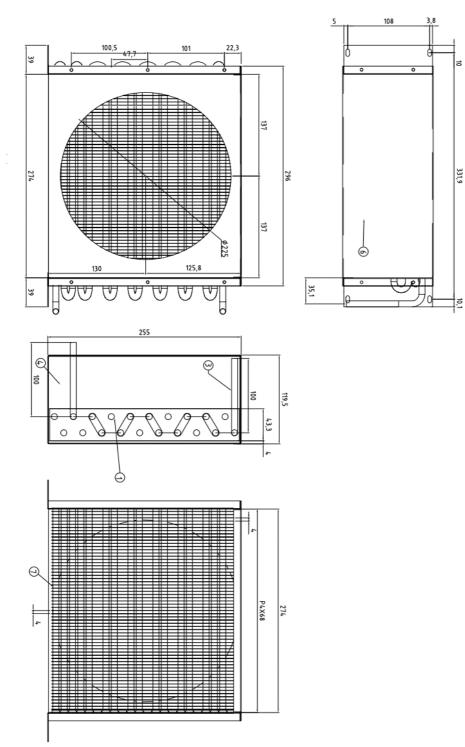


Illustration 7.2 - Condenser Drawing - ST27BF, ST54BR, ST54BRG, ST54BRGC

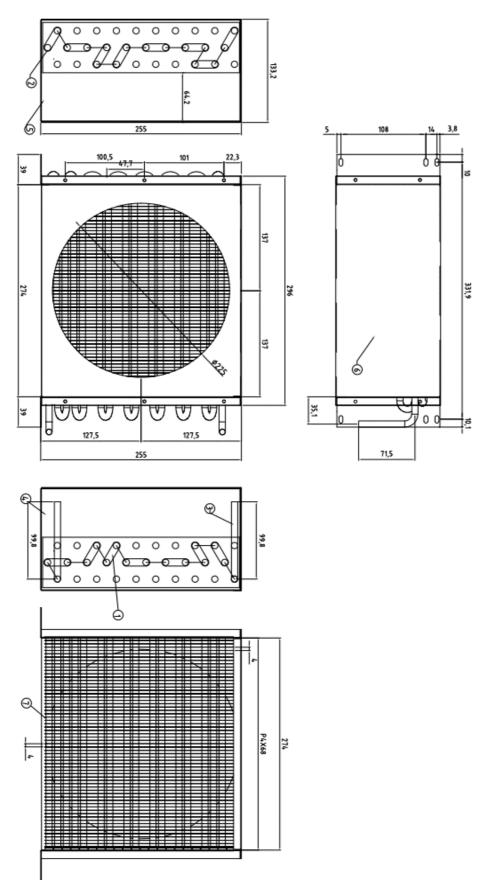


Illustration 7.3 - Condenser Drawing - SC350F, SC420F, SC580F, SC690F

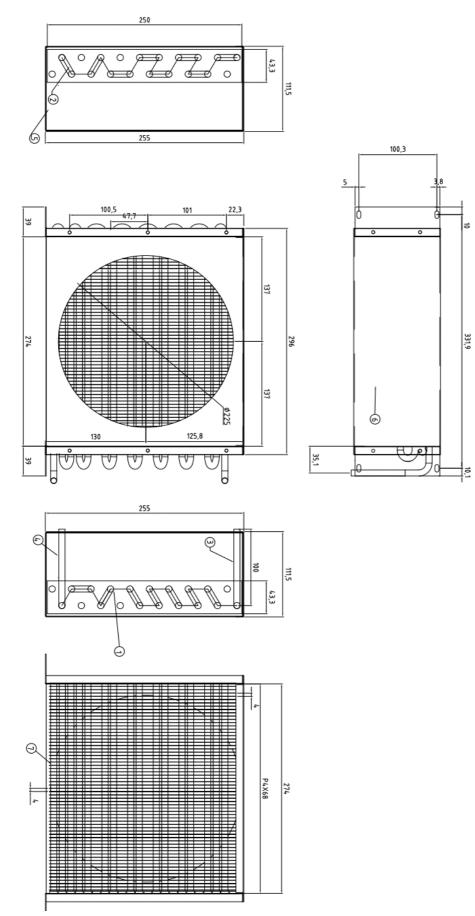
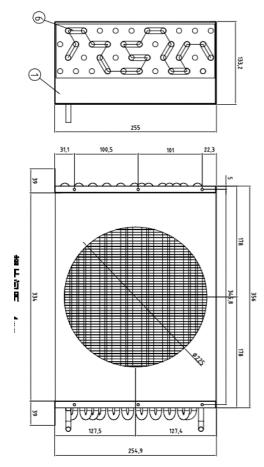
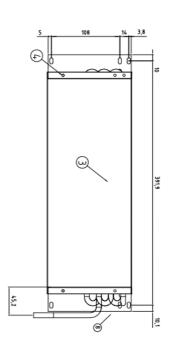
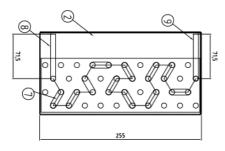


Illustration 7.4 - Condenser Drawing - ST54BF, SC630F, SC630FS, SC908F, SC908FS, SC1180F, SC1390F, SC1780F, SC2090F







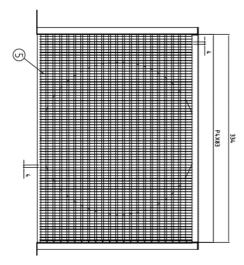
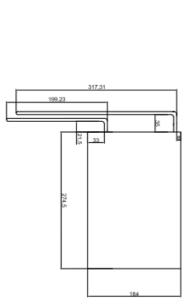
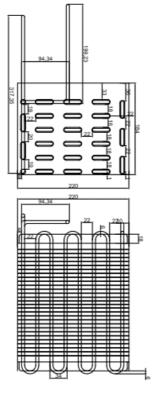
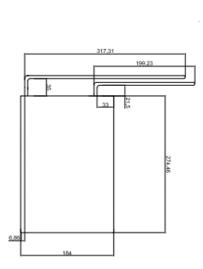
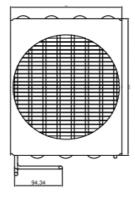


Illustration 7.5 - Alternative Condenser Drawing - SC350F, SC420F, SC580F, SC690F









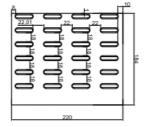
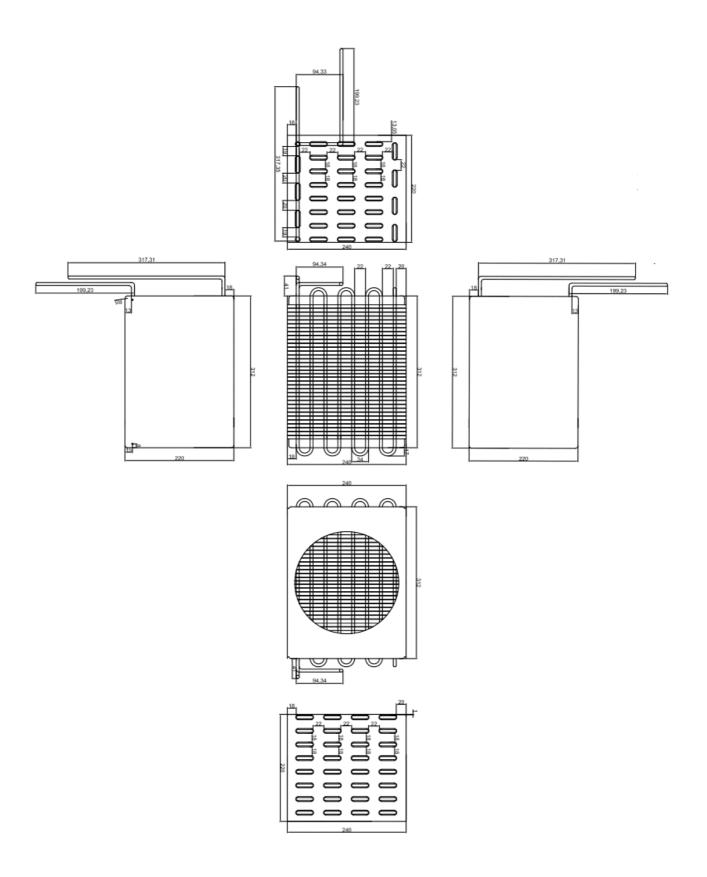
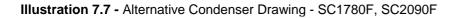
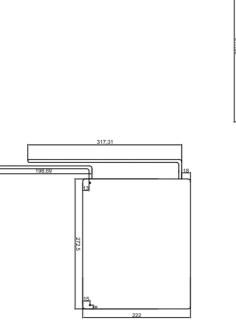
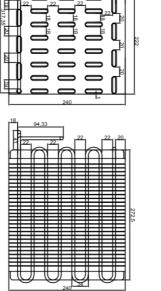


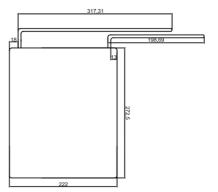
Illustration 7.6 - Alternative Condenser Drawing - SC630F, SC630FS, SC908F, SC908FS, SC1180F, SC1390F

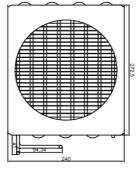












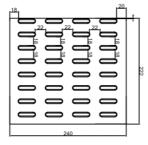
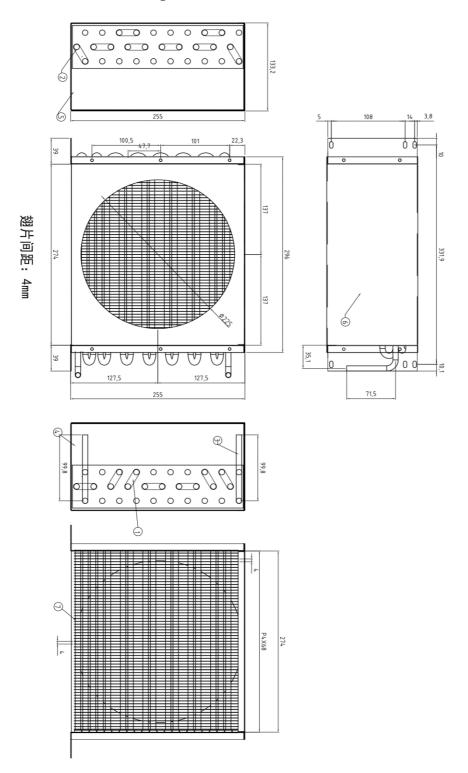


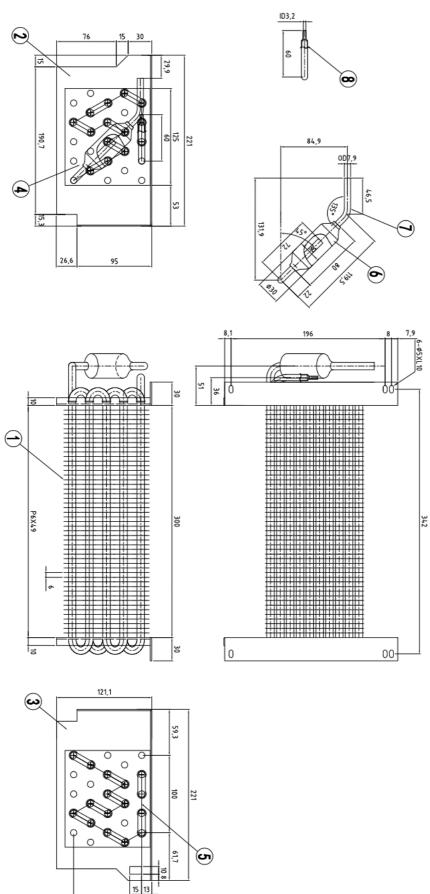
Illustration 7.8 - Condenser Drawing - ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD series



Note:

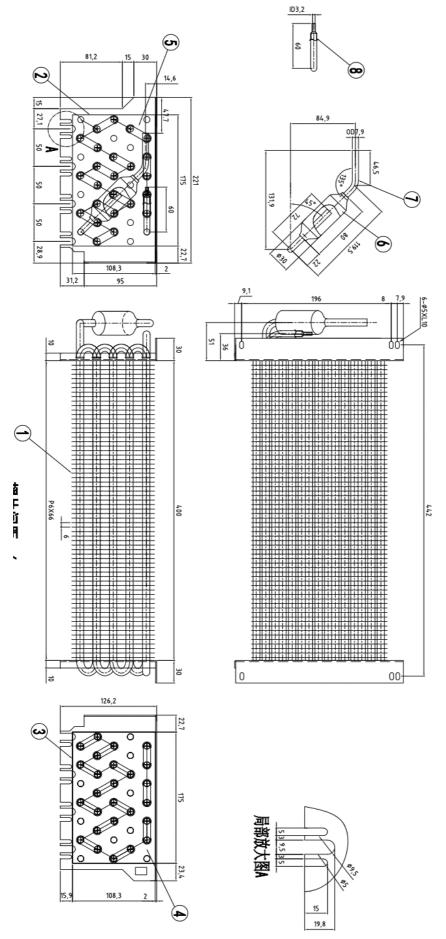
for ST27BFG,ST27BFGC,ST54BFG,ST54BFGC,SD580F,SD690F,SD1180F,SD1390F, 1 pcs condenser used for SD1780F,SD2090F, 2 pcs condenser used

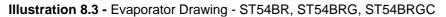
Illustration 8.1 - Evaporator Drawing - ST27BR, ST27BRG, ST27BRGC

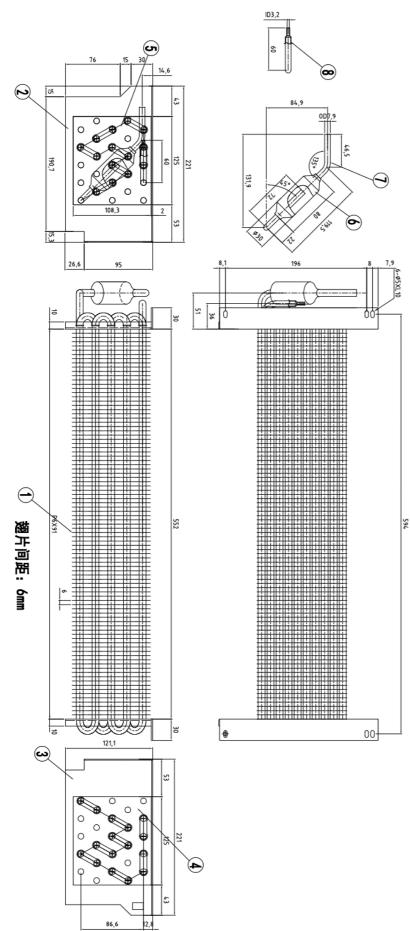


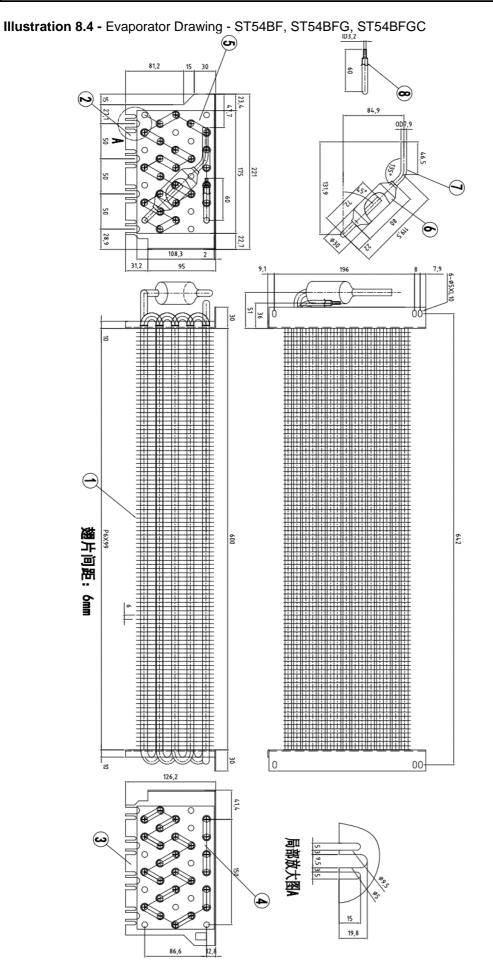
86,6

Illustration 8.2 - Evaporator Drawing - ST27BF









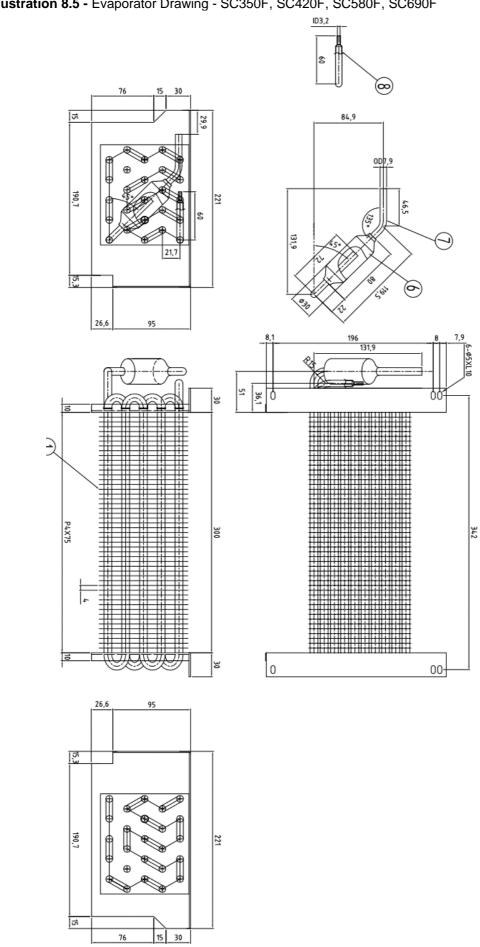
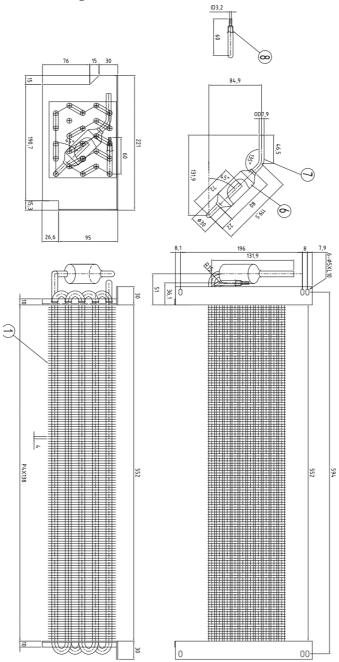


Illustration 8.5 - Evaporator Drawing - SC350F, SC420F, SC580F, SC690F





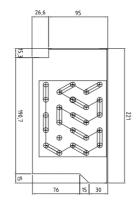


Illustration 8.7 - Evaporator Drawing - SC1780F, SC2090F

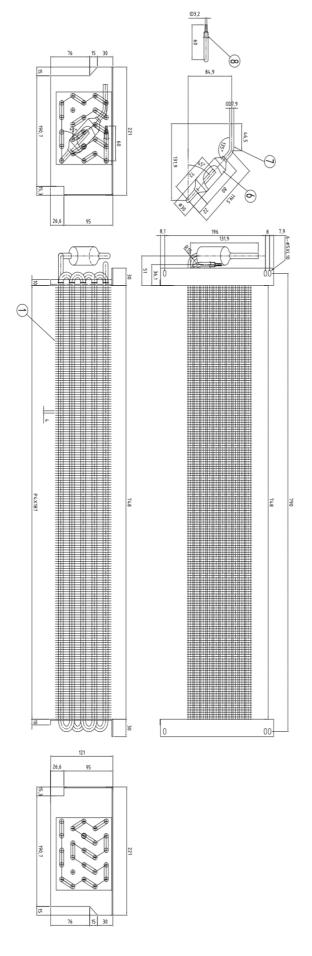
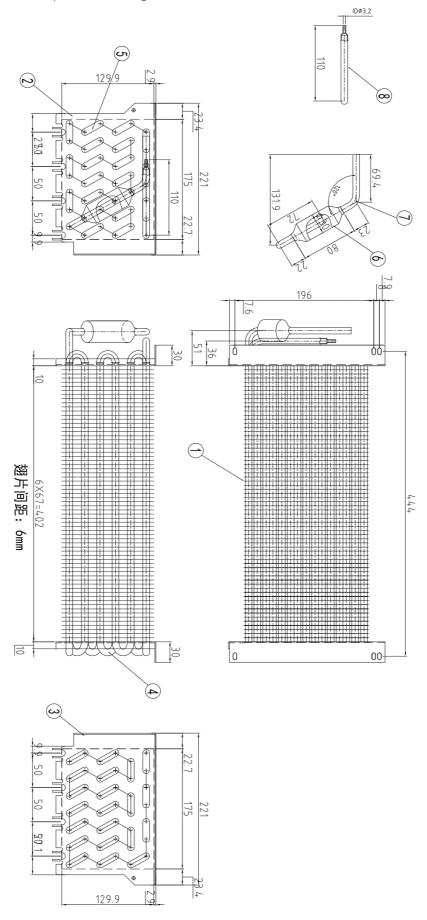
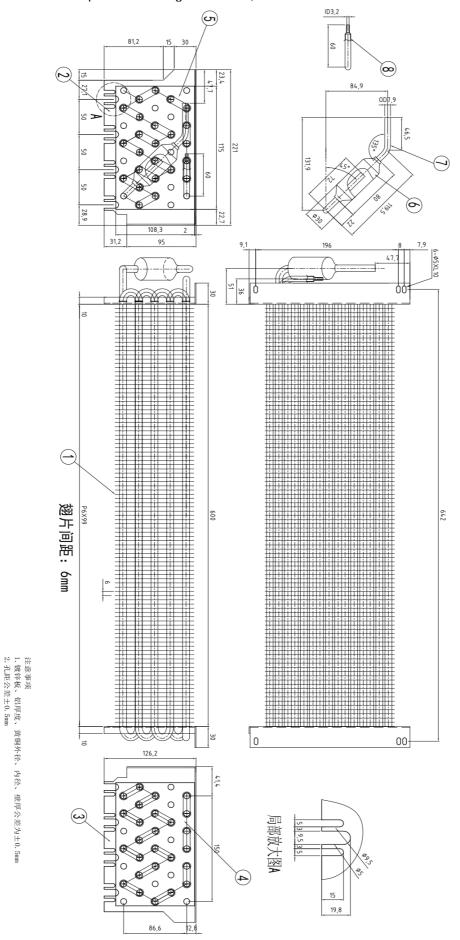


Illustration 8.8 - Evaporator Drawing - ST27BFG, ST27BFGC, SD580F, SD690F, SD1780F, SD2090F



Note: for ST27BFG, ST27BFGC, SD580F, SD690F, 1 pcs evaporotor used for SD1780F, SD2090F, 2 pcs evaporators used

Illustration 8.9 - Evaporator Drawing - SD1180F, SD1390F



8.0 Test Summary					
Evaluation Period	2022-5-16 to 202	22-10-19		Project No.	220516067GZU
Sample Rec. Date	5/16/2022	Condition	Prototype	Sample ID.	S220516067-
	0,10,2022	Contaition	Tiologpo	Campio ID:	001~011
	U U U	Services Shenzhen	5		
Test Location		/E201/E301/E401/E			-8/F., No. 7-2,
		ience City, GETDD	Guangzhou, China)	
Test Procedure	Testing Lab				
Determination of the					
methods. The produ		ndicated below with	results in conforma	ance to the releva	nt test criteria.
The following tests w	ere performed:				
				UL 471:2010	CSA
Test Description				Ed.10+R:12Sep	C22.2#120:2013
				2019 / Clause	Ed.4 /
				2010/010030	Clause
Leakage Current Tes	t - Cord Connecte	ed Refrigerators / Le	eakage Current	41	6.9
Input Test / Rating				42	6.3
Starting Test				43	6.13
Temperature and Pre				44	6.4
Heating Test - Conde		emperature (conde	ensation Wiring)	45	6.6
Defrost Test / Tempe		47	6.7		
Dielectric Voltage-Withstand Test / Dielectric Strength				48	6.10
Condenser Fan Moto	or Failure Test / Te	49	6.11.1		
Overflow Test				52	6.23
Stability				54	6.29
Strain Relief Test / St				56	6.24
Abnormal Operation	Test - Electric Hea	ater / Temperature	(Abnormal		
Operation)				59	6.11.6
Insulation Resistance	e Test / Insulation	Resistance(defrost	heater)	65	6.8
Strength Tests- Pres	sure Containing C	omponents / Press	ure Tests	68	6.26
Shelf Strength Test				72	6.31
Component Restraint				73	6.32
Glass Strength Test /				74	6.17
Accelerated Aging Te		76	-		
Reliability Test - Heat		77	-		
Cabinet Strength Tes	st		6.15		
Impact test (Enclosur	,		6.16		
Moisture Absorption	Resistance				6.20
Door Latch Release					6.22
Spill Test					6.30
Leakage Test				SB5.1	E5.1
Temperature Test				SB5.3	E5.3

8.0 Test Summary

Evaluation Period	2022-12-20 to 20)23-1-16	Project No.	221220038GZU				
Sample Rec. Date	12/20/2022	Condition	Prototype	Sample ID.	S221220038- 001~006			
Test Location	(Room 02, &101	Intertek Testing Services Shenzhen Limited Guangzhou Branch (Room 02, &101/E201/E301/E401/E501/E601/E701/E801 of Room 01 1-8/F., No. 7-2, Caipin Road, Science City, GETDD Guangzhou, China)						
Test Procedure	Testing Lab							
Determination of the	result includes co	nsideration of meas	urement uncertaint	y from the test ec	uipment and			
methods. The produc		ndicated below with	results in conforma	ance to the releva	nt test criteria.			
The following tests we	ere performed:							
Test Description			UL 471:2010 Ed.10+R:12Sep 2019 / Clause	CSA C22.2#120:2013 Ed.4 / Clause				
Leakage Current Tes	t - Cord Connecte	ed Refrigerators / Le	eakage Current	41	6.9			
Input Test / Rating				42	6.3			
Starting Test				43	6.13			
Temperature and Pre	ssure Test / Tem	perature (Norma loa	ad)	44	6.4			
Defrost Test / Tempe				47	6.7			
Dielectric Voltage-Wit				48	6.10			
Condenser Fan Moto			nal Operation)	49	6.11.1			
Strain Relief Test / St				56	6.24			
Abnormal Operation	Test - Electric Hea	ater / Temperature	(Abnormal					
Operation)				59	6.11.6			
Insulation Resistance			/	65	6.8			
Strength Tests- Press	sure Containing C	omponents / Press	ure Tests	68	6.26			
Shelf Strength Test			72	6.31				
Glass Strength Test /		74	6.17					
Accelerated Aging Te		76	-					
Reliability Test - Heat			77	-				
Moisture Absorption F	Resistance			6.20				
Leakage Test			SB5.1	E5.1				
Temperature Test				SB5.3	E5.3			

8.1 Signatures	8.1 Signatures						
A representative sample of the product covered by this report has been evaluated and found to comply with the applicable requirements of the standards indicated in Section 1.0.							
Completed by:	John Li	Reviewed by:	Kelvin Guan				
Title:	Sr. Project Engineer	Title:	Supervisor				
Signature:	Signature on file	Signature:	Signature on file				

9.0 Correlation Page F	9.0 Correlation Page For Multiple Listings					
	The following products, which are identical to those identified in this report except for model number and Listee name, are authorized to bear the ETL label under provisions of the Intertek Multiple Listing Program.					
BASIC LISTEE	SIC LISTEE Shandong Xinhai Intelligent Technology Co., Ltd.					
Address	No. 37, Huaihe Road, Shibei Economic Development Zone, Wulian County, Rizhao City, Shandong Province					
Country	China					
Product	Commercial Refrigerator / Freezer					

MULTIPLE LISTEE 1	Genkraft Technologies Corp			
Address	11990 Rivera RdSanta Fe Sprin	gs, CA 90670		
Country	USA			
Brand Name	GENKRAFT			
ASSOCIATED MANUFACTURER	Shandong Xinhai Intelligent Technology Co., Ltd.			
Address	No. 37, Huaihe Road, Shibei Economic Development Zone, Wulian County, Rizhao City, Shandong Province			
Country	China			
MULTIPLE	LISTEE 1 MODELS	BASIC LISTEE MODELS		
	ST23-BR	ST27BR		
	ST23-BF	ST27BF		
	ST49-BR	ST54BR		
	GST49-BF	ST54BF		
G	ST23-BRG	ST27BRG		
G	ST49-BRG	ST54BRG		

	-			
MULTIPLE LISTEE 2	Greenfield World Trade Inc dba The Legacy Companies			
Address	3355 Enterprise Avenue, Westo	n, FL, 33331		
Country	USA			
Brand Name	KRATOS, MAXX COLD, DURR	А		
ASSOCIATED MANUFACTURER	Shandong Xinhai Intelligent Technology Co., Ltd.			
Address	No. 37, Huaihe Road, Shibei Economic Development Zone, Wulian County, Rizhao City, Shandong Province			
Country	China			
MULTIPLE	BASIC LISTEE MODELS			
69K-759HC, 69K-887PHC, MXSR-23FDHC, DUR1 69K-765HC, 69K-889PHC, MXSF-23FDHC, DUF1 69K-773HC, 69K-888PHC, MXSR-49FDHC, DUR2 69K-774HC, 69K-890PHC, MXSF-49FDHC, DUF2 69K-760HC, MXSR-23GDHC, DUR1G 69K-761HC, MXSR-49GDHC, DUR2G		ST27BR ST27BF ST54BR ST54BF ST27BRG ST54BRG		

SC1780FA

MULTIPLE LISTEE 3	Broich Enterpsises, Inc	Broich Enterpsises, Inc			
Address	7550 Market Place Drive, Eden	Prairie, MN 55344			
Country	USA				
Brand Name	ARCTIC AIR, GENKRAFT				
ASSOCIATED MANUFACTURER	Shandong Xinhai Intelligent Technology Co., Ltd.				
Address	No. 37, Huaihe Road, Shibei Economic Development Zone, Wulian County, Rizhao City, Shandong Province				
Country	China				
MULTIPLE	LISTEE 3 MODELS	BASIC LISTEE MODELS			
AGR23 AGR49 AGDF23 AGDF49		ST27BRG ST54BRG ST27BFG ST54BFG			

MULTIPLE LISTEE 4	Blueline Technology INC				
Address	11331 183rd Street #1091, Cerr	11331 183rd Street #1091, Cerritos, CA, 90703			
Country	USA				
Brand Name	Bluelinetech				
ASSOCIATED MANUFACTURER	Shandong Xinhai Intelligent Tec	hnology Co., Ltd.			
Address	No. 37, Huaihe Road, Shibei Ec Shandong Province	onomic Development Zone, Wulian County, Rizhao City,			
Country	China				
	LISTEE 4 MODELS	BASIC LISTEE MODELS			
	BRI27RA	ST27BR			
	BRI27FA	ST27BF			
	BRI54RA	ST54BR			
	BRI54FA	ST54BF			
_	MD27RGA	ST27BRG			
	MD27RGLA	ST27BRGC			
В	MD54RGA	ST54BRG			
	MD54RGLA	ST54BRGC			
	SC690FA	SC690F			
5	SC1390FA	SC1390F			
	SC2090FA	SC2090F			
	SC580FA	SC580F			
	SC1180FA	SC1180F			

SC1780F

MULTIPLE LISTEE 5 US Restaurant Group Inc.					
	P.O. Box 1323 Long Island City, NY 11101				
Country U	USA				
	OLDLINE				
ASSOCIATED					
MANUFACTURER	handong Xinhai Intelligent Tec	nnology Co., Ltd.			
N	lo. 37, Huaihe Road, Shibei Ec	onomic Development Zone, Wulian County, Rizhao City,			
Addrees	handong Province				
	China				
MULTIPLE LI	STEE 5 MODELS	BASIC LISTEE MODELS			
С	-1RE	ST27BR			
	-1FE	ST27BF			
	-2RE	ST54BR			
	2-2FE	ST54BF			
	-1RG	ST27BRG			
	IRGL	ST27BRGC			
	-2FG	ST54BRG			
-	2FGL	ST54BRGC			
	C690F	SC690F			
	31390F	SC1390F			
	2090F	SC2090F			
	C580F	SC580F			
	1180F	SC1180F			
	1780F	SC1780F			
	27BFG	ST27BFG			
	7BFGC	ST27BFGC			
	54BFG	ST54BFG			
	64BFGC	ST54BFGC			
	D690F	SD690F			
	01390F	SD1390F			
	2090F	SD2090F			
	D580F	SD580F			
	01180F	SD1180F			
	1780F	SD1780F			
	C350F	SC350F			
	C420F	SC350F SC420F			
	630FS	SC630FS			
	908FS	SC908FS			
	C630F	SC630F			
	C908F	SC908F			
	1390FS	SC1390FS			
	2090FS	SC2090FS			
	1180FS	SC1180FS			
SU	1780FS	SC1780FS			

MULTIPLE LISTEE 6	NORTH AMERICAN RESTAURANT EQUIPMENT				
Address	10 INDUSTRIAL DRIVE, SMITH	10 INDUSTRIAL DRIVE, SMITHFIELD RI 02917			
Country	USA				
Brand Name	NORTH AMERICAN REFRIGE	RATION			
ASSOCIATED MANUFACTURER	Shandong Xinhai Intelligent Tec	hnology Co., Ltd.			
Address	No. 37, Huaihe Road, Shibei Economic Development Zone, Wulian County, Rizhao City, Shandong Province				
Country	China				
MULTIPLE	LISTEE 6 MODELS	BASIC LISTEE MODELS			
	A1DC-2	ST27BR			
	A1DF-2	ST27BF			
	A2DC-2	ST54BR			
	A2DF-2	ST54BF			
	AGDC-2	ST54BRG			
	AGDF-2	ST54BFG			
	AGDC-1	ST27BRG			
	AGDF-1	ST27BFG			

MULTIPLE LISTEE 7	E LISTEE 7 HONEY MANAGEMENT GROUP, INC.					
Address	14923 PROCTOR AVE, CITY OF INDUSTRY, CA 91746					
Country	USA					
Brand Name	COOLER DEPOT					
ASSOCIATED	Chandana Vinhai Intelligent Tea					
MANUFACTURER	Shandong Xinhai Intelligent Tec	nnology Co., Ltd.				
	No. 37, Huaihe Road, Shibei Economic Development Zone, Wulian County, Rizhao City					
Address	Shandong Province					
Country	China					
	*					
MULTIPLE	LISTEE 7 MODELS	BASIC LISTEE MODELS				
	ST27BR	ST27BR				
	ST27BF	ST27BF				
	ST54BR	ST54BR				
	ST54BF	ST54BF				
	ST27BRG	ST27BRG				
	T27BRGC	ST27BRGC				
	ST54BRG	ST54BRG				
S ⁻	T54BRGC	ST54BRGC				
	SC690F	SC690F				
	SC1390F	SC1390F				
	SC2090F	SC2090F				
	SC580F	SC580F				
	SC1180F	SC1180F				
	SC1780F	SC1780F				
	ST27BFG	ST27BFG				
	T27BFGC	ST27BFGC				
	ST54BFG	ST54BFG				
	T54BFGC	ST54BFGC				
	SD690F	SD690F				
	SD1390F	SD1390F				
	SD2090F	SD2090F				
	SD580F	SD580F				
	SD1180F	SD1180F				
	SD1780F	SD1780F				
	SC350F	SC350F				
	SC420F	SC420F				
	SC630FS	SC630FS				
	SC908FS	SC908FS				
	SC630F	SC630F				
	SC908F	SC908F				
	C1390FS	SC1390FS				
	C2090FS	SC2090FS				
	C1180FS	SC1180FS				
	C1780FS	SC1780FS				
		30 17 00F3				

MULTIPLE LISTEE 8	MULTIPLE LISTEE 8 Anhui Weiye Refrigeration Technology Ltd					
	No. 168 North Jingqi Rd, Industrial Zone, Tianchang City, Anhui 239300					
Address		rial Zone, Tianchang City, Annul 239300				
Country	China					
Brand Name	FRICOOL					
	•					
ASSOCIATED MANUFACTURER	Shandong Xinhai Intelligent Technology Co., Ltd.					
Address	No. 37, Huaihe Road, Shibei Economic Development Zone, Wulian County, Rizhao City, Shandong Province					
Country	China					
MULTIPLE	LISTEE 8 MODELS	BASIC LISTEE MODELS				
	SS23R	ST27BR				
	SS23F	ST27BF				
	SS54R	ST54BR				
	SS54F	ST54BF				
	SG23R	ST27BRG				
	SG49R	ST54BRG				

MULTIPLE LISTEE 9	Consolidated Brands of America, LLC			
Address	251 LITTLE FALLS DRIVE, WILMINGTON, DE, 19808			
Country	USA			
Brand Name	ATLAS AIR			
	-			
ASSOCIATED	ISnandond Xinnai Intellident Lechnolody Co. 1 td			
MANUFACTURER				
Address	No. 37, Huaihe Road, Shibei Economic Development Zone, Wulian County, Rizhao City, Shandong Province			
Country	China			
MULTIPLE	LISTEE 9 MODELS	BASIC LISTEE MODELS		
	A1, A1-SI	ST27BR		
A	1F, A1F-SI	ST27BF		
	A2, A2-SI	ST54BR		
A	2F, A2F-SI	ST54BF		
	A24GDM	SC690F		
	A49GDM	SC1390F		
	A72GDM	SC2090F		

10.0 General Information

The Applicant and Manufacturer have agreed to produce, test and label ETL Listed products in accordance with the requirements of this Report. The Manufacturer has also agreed to notify Intertek and to request authorization prior to using alternate parts, components or materials.

COMPONENTS

Components used shall be those itemized in this Intertek report covering the product, including any amendments

LISTING MARK

The ETL Listing mark applied to the products shall either be separable in form, such as labels purchased from Intertek, or on a product nameplate or other media only as specifically authorized by Intertek. Use of the mark is subject to the control of Intertek.

The mark must include the following four items:

1) applicable country identifiers "US" and/or "C" or "US", "C" and "EU"

2) the word "Listed" or "Classified" or "Recognized Component" (whichever is appropriate)

3) a control number issued by Intertek

4) a product descriptor that identifies the standards used for certification. Example:

For US standards, the words, "Conforms to" shall appear with the standard number along with the word, " Standard" or "Std." Example: "Conforms to ANSI/UL Std. XX."

For Canadian standards, the words "Certified to CAN/CSA Standard CXX No. XX." shall be used, or abbreviated, "Cert. to CAN/CSA Std. CXX No. XX."

Can be used together when both standards are used.

If all standards on the ATM have the same standard title, the shared title or its abbreviation may be used in place of the examples above. Example: "Medical Electrical Equipment" or "MEE"; "Information Technology Equipment" or "ITE"; "Audio/Video Information And Communication Technology Equipment" or "A/V ICTE".

Note: A facsimile must be submitted to Intertek, Attn: Follow-up Services for approval prior to use. The facsimile need not have a control number. A control number will be issued after signed Certification Agreements have been received by the Follow-up Services office, approval of the facsimile of your proposed Listing Mark, satisfactory completion of the Listing Report, and scheduling of a factory assessment in your facility.

MANUFACTURING AND PRODUCTION TESTS

Manufacturing and Production Tests shall be performed as required in this Report.

FOLLOW-UP SERVICE

Periodic unannounced audits of the manufacturing facility (and any locations authorized to apply the mark) shall be scheduled by Intertek. An audit report shall be issued after each visit. Special attention will be given to the following:

1. Conformance of the manufactured product to the descriptions in this Report.

2. Conformance of the use of the ETL mark with the requirements of this Report and the Certification Agreement.

3. Manufacturing changes.

4. Performance of specified Manufacturing and Production Tests.

In the event that the Intertek representative identifies non-conformance(s) to any provision of this Report, the Applicant shall take one or more of the following actions:

- 1. Correct the non-conformance.
- 2. Remove the ETL Mark from non-conforming product.

3. Contact the issuing product safety evaluation center for instructions.

10.1 Evaluation of Unlisted Components

Because Unlisted Components are uncontrolled, and they do not fall under a third party follow up program, Intertek may require these components to be tested and/or evaluated at least once annually, more often for certain components, as part of the independent certification process. The Unlisted Components in Section 5.0 require testing and/or evaluation as indicated.

The Applicant will be notified, in writing, via the applicable contact methods, as defined in Section 1.0, when these components must be selected and sent to Component Evaluation Center (CEC) for reevaluation.

Due to particular testing requirements, some components may be requested to be shipped to specific labs. Thus, specific shipment destination(s) for each sample will be provided in the written notification.

> Managing CEC Location: Intertek Testing Services Shenzhen Limited Guangzhou Branch ETL Component Evaluation Center Room 02, &101/E201/E301/E401/E501/E601/E701/E801 of Room 01 1-8/F., No. 7-2, Caipin Road, Science City GETDD Guangzhou, Guangdong, China Attn: Ms. Joey Kuang Sample Disposition: Due to the destructive nature of the testing, all samples will be discarded at the conclusion of testing unless, the manufacturer specifically requests the return of the samples. The request for return must accompany the initial component shipment.

11.0 Manufacturing and Production Tests

The manufacturer agrees to conduct the following Manufacturing and Production Tests as specified:

Required Tests

Dielectric Voltage Withstand Test Grounding Continuity Test Pressure Tests

11.1 Dielectric Voltage Withstand Test

Method

One hundred percent of production of the products covered by this Report shall be subjected to a routine production line dielectric withstand test.

The test shall be conducted on products, which are fully assembled. Prior to applying the test potential, all switches, contactors, relays, etc., should be closed so that all primary circuits are energized by the test potential. If all primary circuits cannot be tested at one time, then separate applications of the test potential shall be made.

The test voltage specified below shall be applied between primary circuits and accessible dead-metal parts. The test voltage may be gradually increased to the specified value but must be maintained at the specified value for one second or one minute as required.

Test Equipment

The test equipment shall incorporate a transformer with an essentially sinusoidal output, a means to indicate the applied test potential, and an audible and/or visual indicator of dielectric breakdown.

The test equipment shall incorporate a voltmeter in the output circuit to indicate directly the applied test potential if the rated output of the test equipment is less than 500VA.

If the rated output of the test equipment is 500VA or more, the applied test potential may be indicated by either:

1 - a voltmeter in the primary circuit;

2 - a selector switch marked to indicate the test potential; or

3 - a marking in a readily visible location to indicate the test potential for test equipment having a single test potential output.

In cases 2 and 3, the test equipment shall include a lamp or other visual means to indicate that the test potential is present at the test equipment output. All test equipment shall be maintained in current calibration.

Products Requiring Dielectric Voltage Withstand Test:				
Product	Test Voltage	Test Time		
All products covered by this Report.	AC1000V	60 s		
	or			
	AC1200V	1 s		

11.2 Grounding Continuity Test

<u>Method</u>

Each product listed below shall be subjected to a test to determine that there is continuity between accessible dead-metal parts of the product and the grounding pin or blade of the attachment plug.

If all accessible dead metal is connected, only a single test need be performed. A visual or audible device (ohmmeter, buzzer, etc.) may be used to indicate grounding continuity.

Products Requiring Grounding Continuity Test:

All products covered by this Report.

11.3 Pressure Tests for Leakage and Strength

Method

Each refrigerator covered by this report shall be tested and proved tight at not less than the design pressure(s) marked on the appliance.

If the final assembly is completed with flare-type fittings or telescoped tubing joints which are sealed with sliver solder, brazing, or the equivalent, the pressure test of the complete system may be at the low-side design pressure provided that the high-side parts are individually tested either by the Commercial Refrigerator / Freezer manufacturer or by the manufacturer of the part at not less than the high-side design pressure.

At least once each year, a strength test shall be conducted on refrigerant-containing components of the shell-type which have an inside diameter greater than 3 inches (76.2mm) including motor-compressor enclosures. The test shall be conducted on at least one sample of each size and type. The part shall comply with requirements of Strength Tests. Such tests may be conducted either by the Commercial Refrigerator / Freezer manufacturer or by the manufacturer of the component.

Products Requiring Pressure Tests for Leakage and Strength:

All products covered by this Report.

12.0 Revision Summary					
The following	<u> </u>	pliance wi	th the d	eclaration of Section 8.1:	
Date/	Project Handler/	Section	Item	Description of Change	
Proj # Site ID	Reviewer				
				Add new model SC1180FS, SC1390FS, SC1780FS,	
10 10 0000	1.11.	0		SC2090FS, ST27BFG, ST27BFGC, ST54BFG, ST54BFGC,	
16-Jan-2023	John Li	2	-	SD580F, SD690F, SD1180F, SD1390F, SD1780F,	
				SD2090F, updated model similarities, ratings and other	
004000000711	Kahin Our		0	ratings	
221220038GZU	Kelvin Guan		2	Add new model " ST27BFG" in the description Add new model " ST27BFGC" in the description	
			6	Add new model " ST54BFG" in the description	
			7	Add new model " ST54BFGC" in the description	
			10	Add new model " ST27BFG, ST54BFG" in the description	
			11	Add new model " ST27BFG" in the description	
			12	Add new model " ST27BFGC" in the description	
			13	Add new model " ST54BFG" in the description	
			14	Add new model " ST54BFGC" in the description	
			15	Add new model " ST27BFG, ST27BFGC" in the description	
			17	Add new model " ST54BFG, ST54BFGC" in the description	
			20	Add " (represent model ST27BFG, ST27BFGC except for	
				evaporator size)" in the description	
			22	Add " (represent model ST54BFG, ST54BFGC except for	
				evaporator size)" in the description Add new model " ST27BFG, ST27BFGC", "ST54BFG,	
			23	ST54BFGC, SD series " in the description	
				Add new model " ST27BFG, ST27BFGC, ST54BFG,	
			24	ST54BFGC, SD series" in the description	
			25 26	Add new model "ST54BFG, ST54BFGC", " ST27BFG,	
			25, 26	ST27BFGC, SD series " in the description	
			29	Add new model " ST27BFG" in the description	
			30	Add new model " ST27BFG" in the description	
			31	Delete model ST27BF in the description	
			31a	Add picture of inside of electrical box view for ST27BF, ST27BFG	
			32	Add new model " ST27BFG, ST27BFGC" in the description	
			33	Add new model " ST54BFG" in the description	
			34	Delete model ST54BF in the description	
			34a	Add picture of inside of electrical box view for ST54BF, ST54BFG	
			35	Add new model " ST54BFG, ST54BFGC" in the description	
			36	Add new model " ST27BFGC" in the description	
			37	Add new model " ST54BFGC" in the description	
			38	Add new model " ST27BFGC, ST54BFGC" in the description	
			39a	Add picture of Condenser part view for ST27BFGC	
		3		Add picture of inside of electrical box view for ST27BFGC	
		3	40a	Add picture of Condenser part view for ST54BFGC	
			40b	Add picture of inside of electrical box view for ST54BFGC	
			44a	Add picture of compressor view for ST27BFG, ST27BFGC	
			46	Add new model " ST54BFG, ST54BFGC" in the description	
				Add picture of compressor view for ST54BFG, ST54BFGC	
				Add new model " SD690F" in the description	
				Add new model " SD1180F, SD1390F" in the description	
				Add new model " SD1780F, SD2090F" in the description	
I	I	l	55	Add new model " SD series" in the description	

12.0 Revision Summary				
The following changes are in compliance with the declaration of Section 8.1:				
Date/ Project Handler/ Proj # Site ID Reviewer	Section	Item	Description of Change	
		56	Add new model " SD580F, SD690F" in the description	
		57	Add new model " SD1180F, SD1390F" in the description	
		58	Add new model " SD1780F, SD2090F" in the description	
		59	Add new model " SD690F, SD580F" in the description	
		60	Add new model " SD1180F, SD1390F" in the description	
		61a	Add picture of internal of storage compartment for SD1780F, SD2090F	
		62	Add new model " SD580F, SD690F" in the description	
		63a	Add picture of evaporator fan motor part for SD690F, SD580F	
		64	Add new model " SD1180F, SD1390F" in the description	
		65a	Add picture of evaporator fan motor part for SD1180F, SD1390F	
		65b	Add picture of evaporator fan motor part for SD1780F, SD2090F	
		65c	Add picture of internal of evaporator fan motor part for SD1780F, SD2090F	
		66	Add new model " SD series" in the description	
		67,68	Add new model " SD1180F, SD1390F, SD1780F, SD2090F" in the description	
		69,70	Add new model " SD series" in the description	
			Add new model " SD580F, SD690F" in the description	
		73	Add new model " SD1180F, SD1390F" in the description	
		76a	Add picture of condenser part for SD1780F, SD2090F	
		79a	Add picture of compressor part for SD580F, SD690F	
		79b	Add picture of relay part for SD580F, SD690F	
		79c	Add picture of compressor for SD580F, SD690F	
		82a	Add picture of compressor part for SD1180F, SD1390F	
		82b, 82c	Add picture of compressor for SD1180F, SD1390F	
		86	Add picture of compressor part for SD1780F, SD2090F	
		87,88	Add picture of compressor for SD1780F, SD2090F	
		1	Add new model " ST27BFG", "ST54BFG" in the description of Technical data	
			In 1st line: Add new model " ST27BFG", "ST54BFG" in the	
		3	description of Technical data.	
			In 2nd line: Add new model " ST27BFGC", "ST54BFGC", "SD	
			series" in the description of Technical data.	
			Add new model " ST27BFG, ST27BFGC", "ST54BFG,	
		4	ST54BFGC", " SD580F, SD690F", "SD1180F, SD1390F",	
			"SD1780F, SD2090F" in the description of Technical data	
		5	Add new model " ST27BFG, ST27BFGC", "ST54BFG, ST54BFGC", " SD series" in the description of Technical	
			data In 1st line: Add new model " ST27BFG", "ST54BFG" in the	
		6	description of Technical data.	
		Ĭ	In 2nd line: Add new model " ST27BFGC", "ST54BFGC", "SD	
		<u> </u>	series" in the description of Technical data.	
		7,8	Add new model " ST27BFGC", "ST54BFGC", "SD series" in the description of Technical data.	
		11	Add description " For models other than SD1780F, SD2090F:" in Technical data. And insert 2nd line to describe the technical data for model	
		13	SD1780F, SD2090F In 2nd & 4th line: Add new model " ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD series" in the description of Technical data.	

12.0 Revision Summary				
	he following changes are in compliance with the declaration of Section 8.1:			
Date/ Proj # Site ID	Project Handler/ Reviewer	Section	Item	Description of Change
			14	Add description " For models other than SD1780F, SD2090F:" in Technical data. And insert 2nd line to describe the technical data for model SD1780F, SD2090F
			15	In 1st line: Add new model " ST27BFG, ST27BFGC, ST54BFG, ST54BFGC" in the description of Technical data. In 2nd line: Add new model " SD series" in the description of Technical data.
			18	Add new model " SD580F, SD690F", "SD1180F, SD1390F", "SD1780F, SD2090F" in the description of Technical data.
		4	20	In 1st & 4th line: Add new model " ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD1180F, SD1390F, SD1780F, SD2090F" in the description of Technical data. In 2nd line: Add new model " SD580F, SD690F" in the description of Technical data.
			27	Add new model " SD580F, SD690F", "SD1180F, SD1390F, SD1780F, SD2090F" in the description of Technical data.
			29	Revise the description from "Refer to illustration 8.1- 8.5" to " Refer to illustration 8.1- 8.9"
			30	Add new model " ST27BFG, ST27BFGC, SD580F, SD690F", "ST54BFG, ST54BFGC, SD1180F, SD1390F" in the description of Technical data. Add heater power rating for SD1780F, SD2090F
			34	Delete the description " For ST27BR series, ST54BR series, SC series:"
			35	Add new model " ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD series" in the description
			36	Add new model " ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD series, SD580F, SD690F, SD1780F, SD2090F, SD1180F, SD1390F" in the description, and add the parameter for these new models
			37	Add new model " ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD series" in the description
			39	Revise the description from "Refer to illustration 7.1 - 7.4" to " Refer to illustration 7.1 - 7.4, 7.8"
			42	Add starting capacitor information for compressor NEU2178U
			43	In 4th line: Add new model " SD1780F, SD2090F" in the description of Technical data. In 5th line: Add new model " ST27BFG, ST27BFGC, SD580F, SD690F" in the description of Technical data. Add new compressor model NEU2178U
			44	Add running capacitor information for compressor NEU2178U
			45	Add new model " ST27BFG, ST27BFGC, SD580F, SD690F", "ST54BFG, ST54BFGC, SD1180F, SD1390F" in the description of Technical data. Add Capillary tube length for SD1780F, SD2090F
			48	Add new model " SD series" in the description of Technical data.
			50	Add motor controller information for model ST27BF series, ST54BF series, SD series
		6	8	Revise the description from "Refer to Illustration No.6.1 to 6.5" to " Refer to Illustration No.6.1 to 6.8"

12.0 Revision Summary				
The following changes are in compliance with the declaration of Section 8.1:				
Date/	Project Handler/	Section	Item	Description of Change
Proj # Site ID	Reviewer	Section	nem	
			5	Add product parameter for model SC1180FS, SC1390FS, SC1780FS, SC2090FS,
			5.1	Add product parameter for model ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD580F, SD690F, SD1180F, SD1390F, SD1780F, SD2090F
			6.4	Update circuit diagram for ST27BF, ST54BF (add motor controller to control compressor directly)
		7		Add circuit diagrams for new model ST27BFG, ST54BFG,
			6.8	ST27BFGC, ST54BFGC, SD series
			7.8	Add condenser drawing for new model ST27BFG, ST27BFGC, ST54BFG, ST54BFGC, SD series
			8.4	Add new model ST54BFG, ST54BFGC in description
			8.8, 8.9	Add evaporator drawing for new model ST27BFG, ST27BFGC, SD580F, SD690F, SD1780F, SD2090F, SD1180F, SD1390F
		8	-	New test block added. Re-signed
			5	Added ML "US Restaurant Group Inc" with brand name "COLDLINE", ML models refer to ML5 in section 9.0.
			6	Added ML "NORTH AMERICAN RESTAURANT EQUIPMENT" with brand name "NORTH AMERICAN REFRIGERATION", ML models refer to ML6 in section 9.0.
		9	7	Added ML "HONEY MANAGEMENT GROUP, INC." with brand name "COOLER DEPOT", ML models refer to ML7 in section 9.0.
			8	Added ML "Anhui Weiye Refrigeration Technology Ltd" with brand name "FRICOOL", ML models refer to ML8 in section 9.0.
31-Jul-2023	John Li/ Lock Li	1		Corrected CSA standard from "Refrigeration Equipment (R2018)>Partial superseding< [CSA C22.2#120:2013 Ed.4]" to "Refrigeration Equipment (R2018) [CSA C22.2#120:2013 Ed.4]".
230606018GZU	U John Li		2	Added ML models DUR1, DUF1, DUR2, DUF2, DUR1G, DUR2G with brand name "KRATOS, MAXX COLD, DURRA", for ML "Greenfield World Trade Inc dba The Legacy Companies".
			3	Added ML models AGDF23, AGDF49 with brand name "ARCTIC AIR, GENKRAFT", for ML "Broich Enterpsises".
	~ Odc u	9		1. Replaced ML models "A1DC-S, A1DF-S, A2DC-S-2, A2DF-S-2" with "A1DC-2, A1DF-2, A2DC-2, A2DF-2" 2. Added ML models AGDC-2, AGDF-2, AGDC-1, AGDF-1 with brand name "NORTH AMERICAN REFRIGERATION", for ML "NORTH AMERICAN RESTAURANT EQUIPMENT".
		9	Added new ML " Consolidated Brands of America, LLC" with brand name "ATLAS AIR", ML models refer to ML9 in section 9.0.	