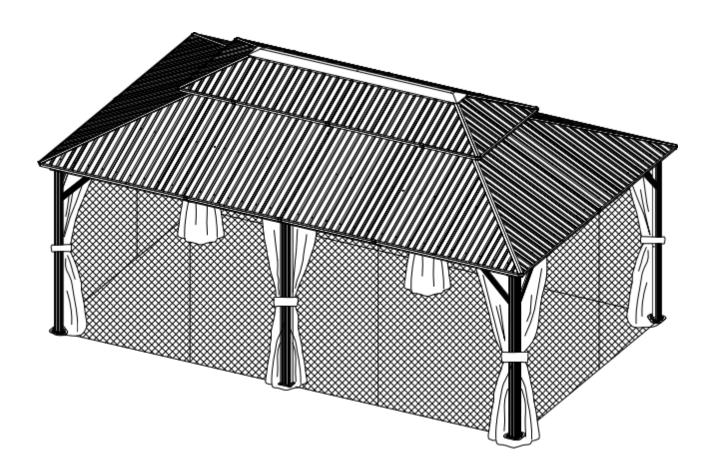
12' ×18' Metal Patio Gazebo

ASSEMBLY MANUAL



MODEL#: LGMF1619

Missing part? Damaged? Contact us via email at domiservice01@outlook.com

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Pre-assembly



1.Two or more people are required for assembly.



2. You will need one or more stepladders.



3. Wearing protective gloves is recommended.



4. You may need a safety hat.



5. Please use a Phillips screw driver.



6.For ease of construction, you may need a drill.



7. You may need a safety goggle.

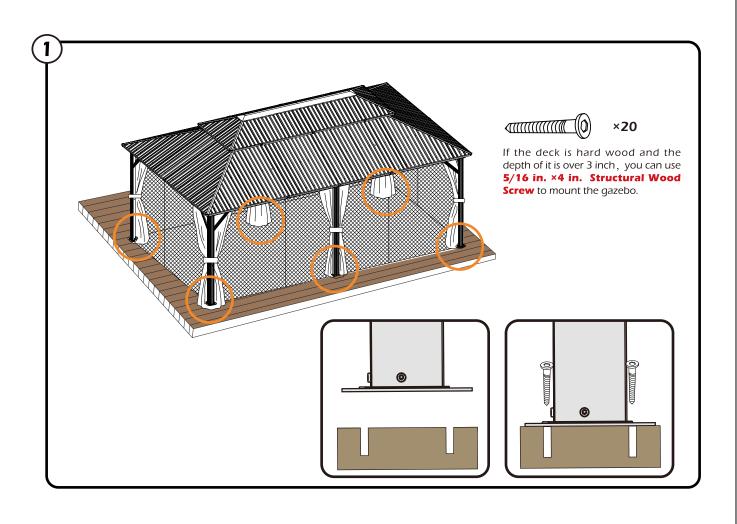


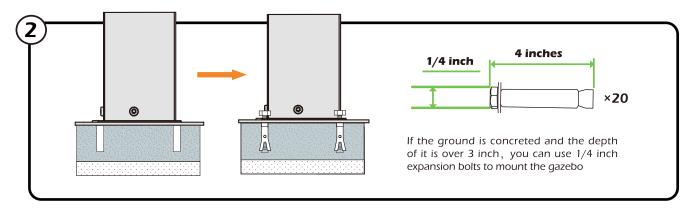
8.Do not fully tighten screws prior to complete assembly.

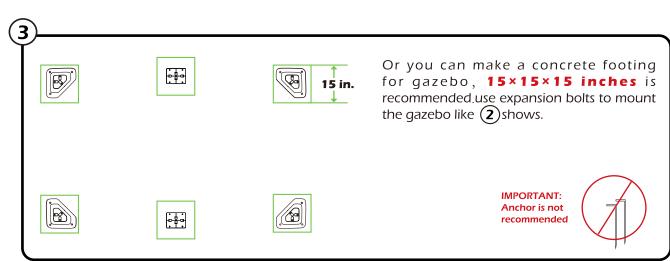
Warning & Attention

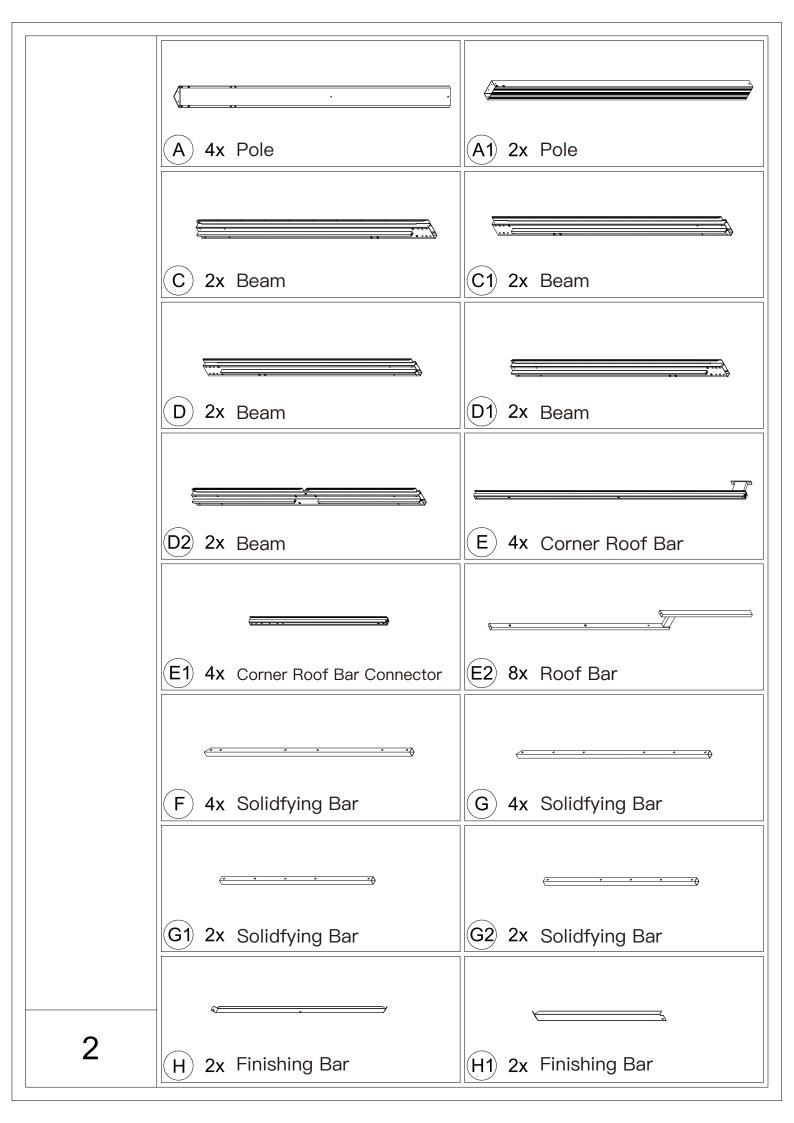
- -Try to assemble this product on the flat ground, otherwise it is difficult to carry out;
- -It would be much easier to assemble the product with three or more people;
- -After assembly, please check whether all screws are tightened, to prevent parts from falling apart.

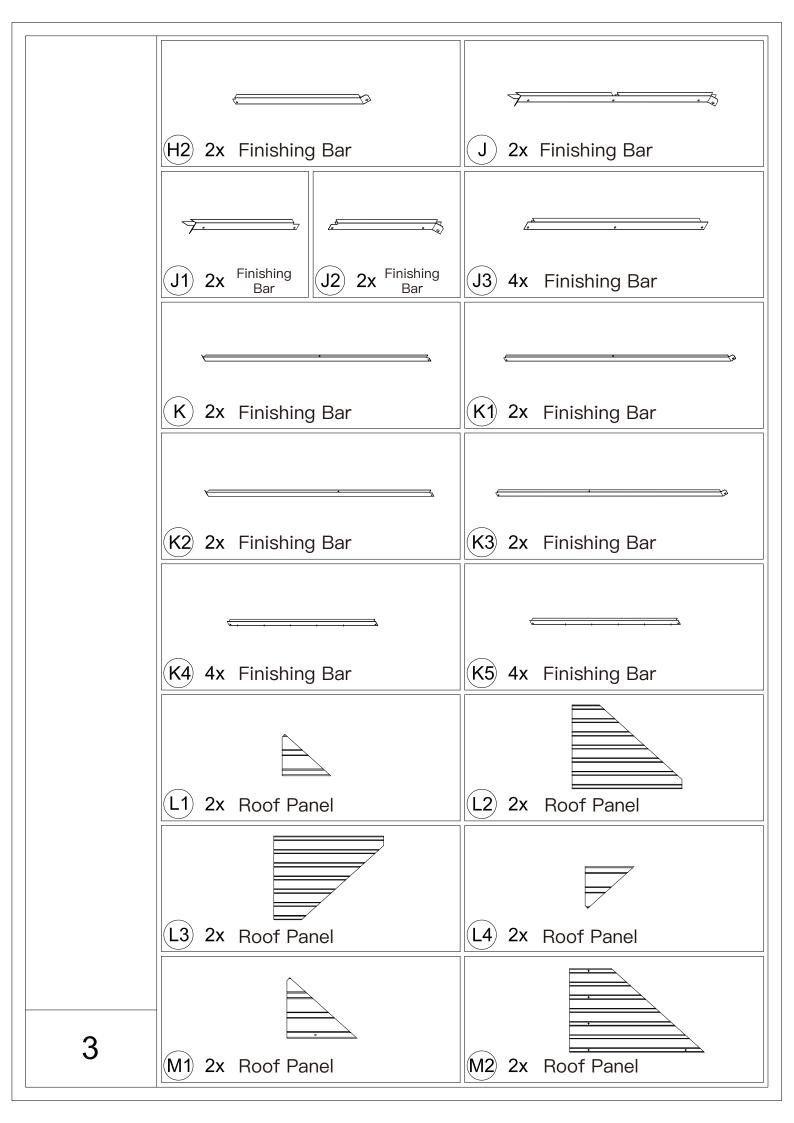
▲ Use bolts to secure the frame to the ground to against the strong wind.

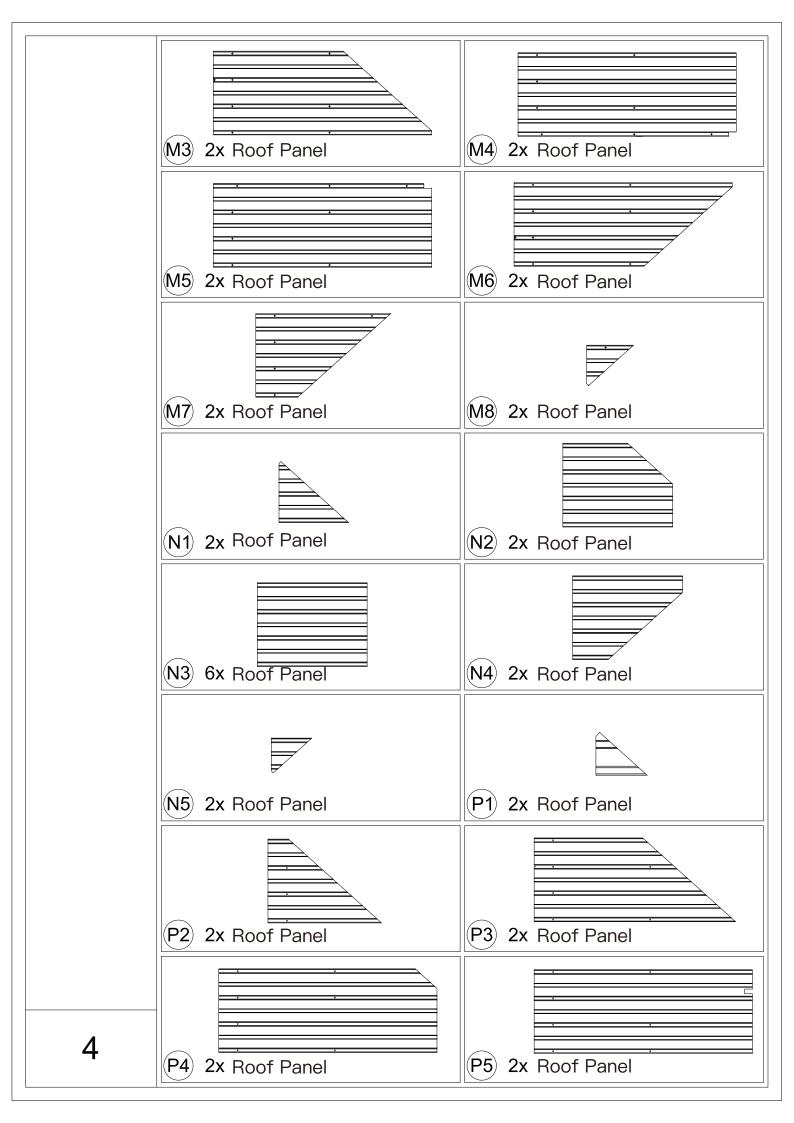


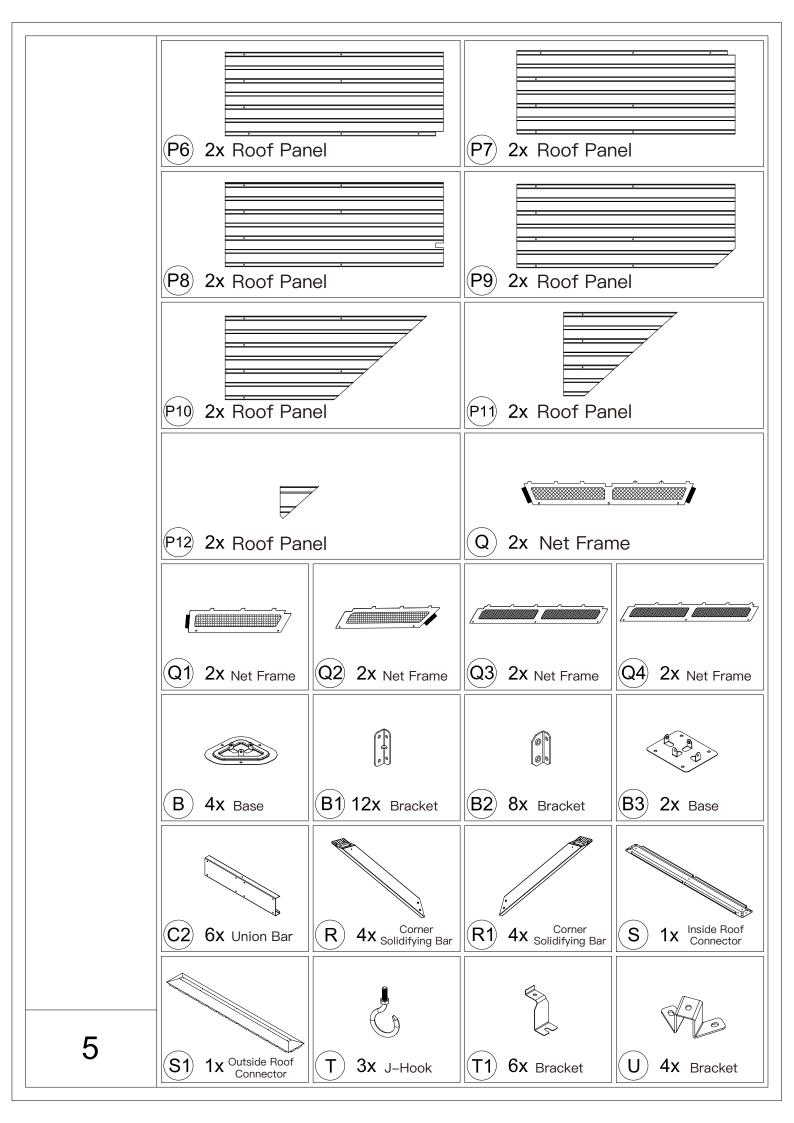


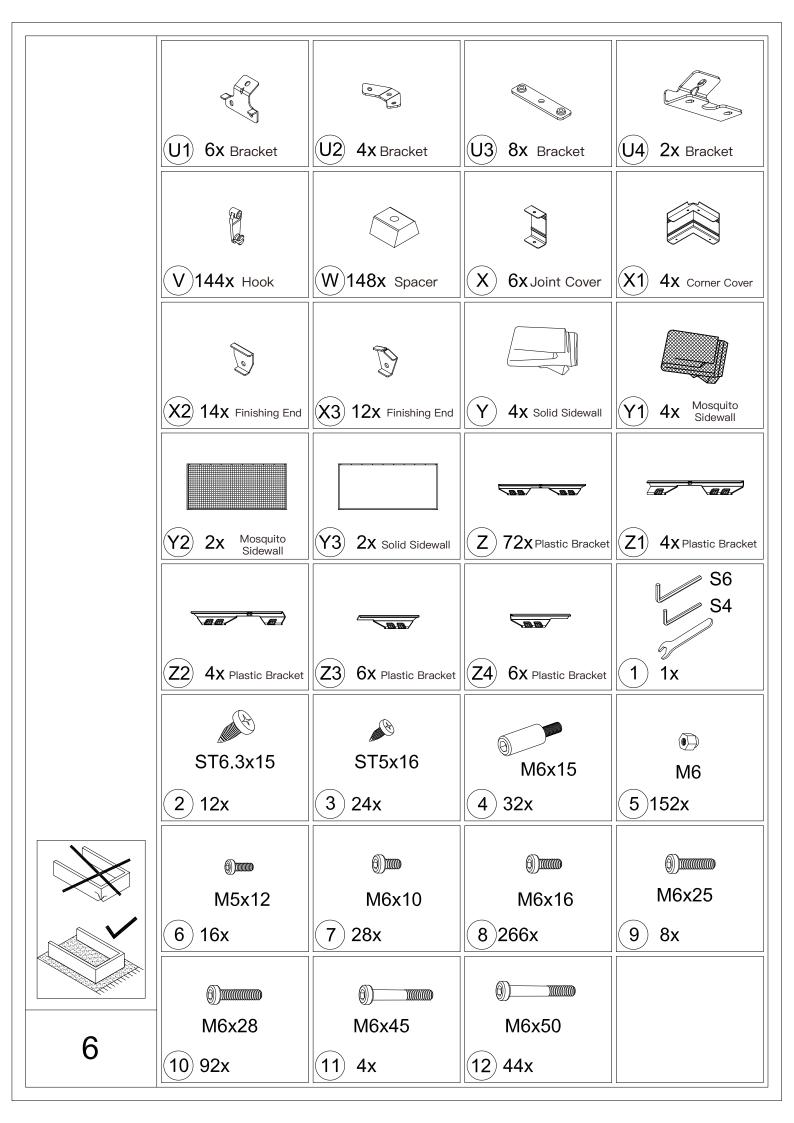


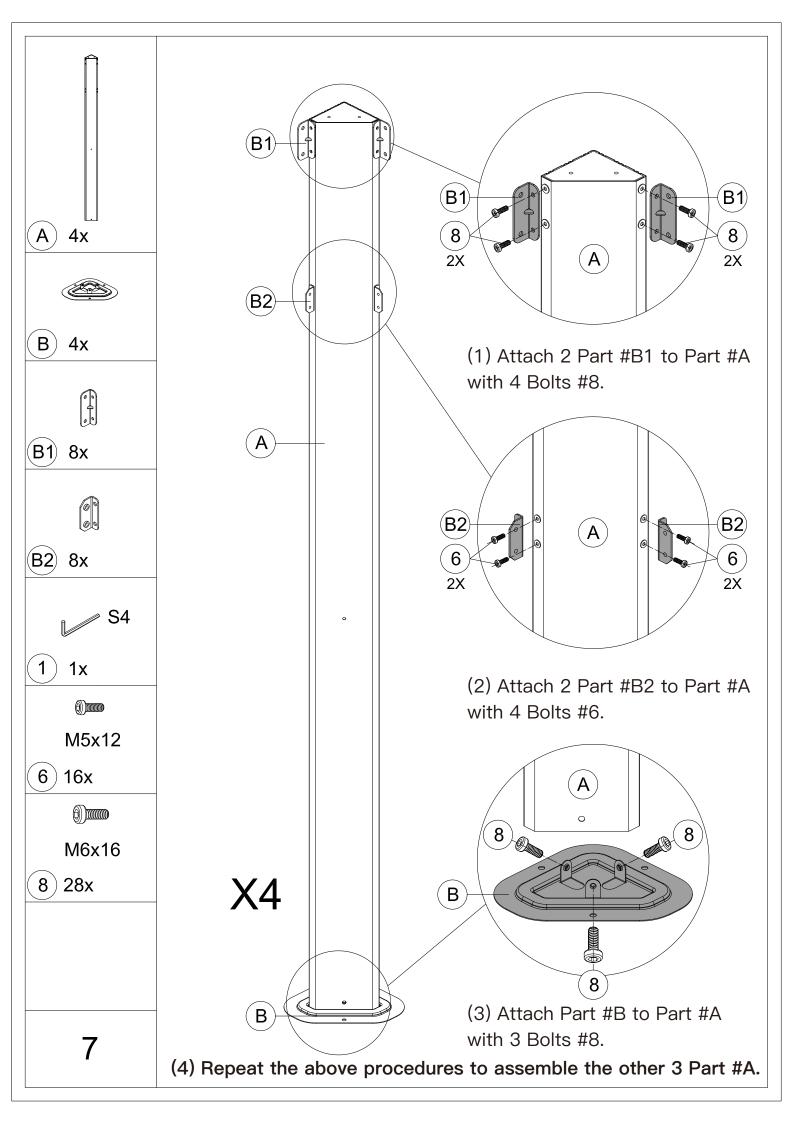


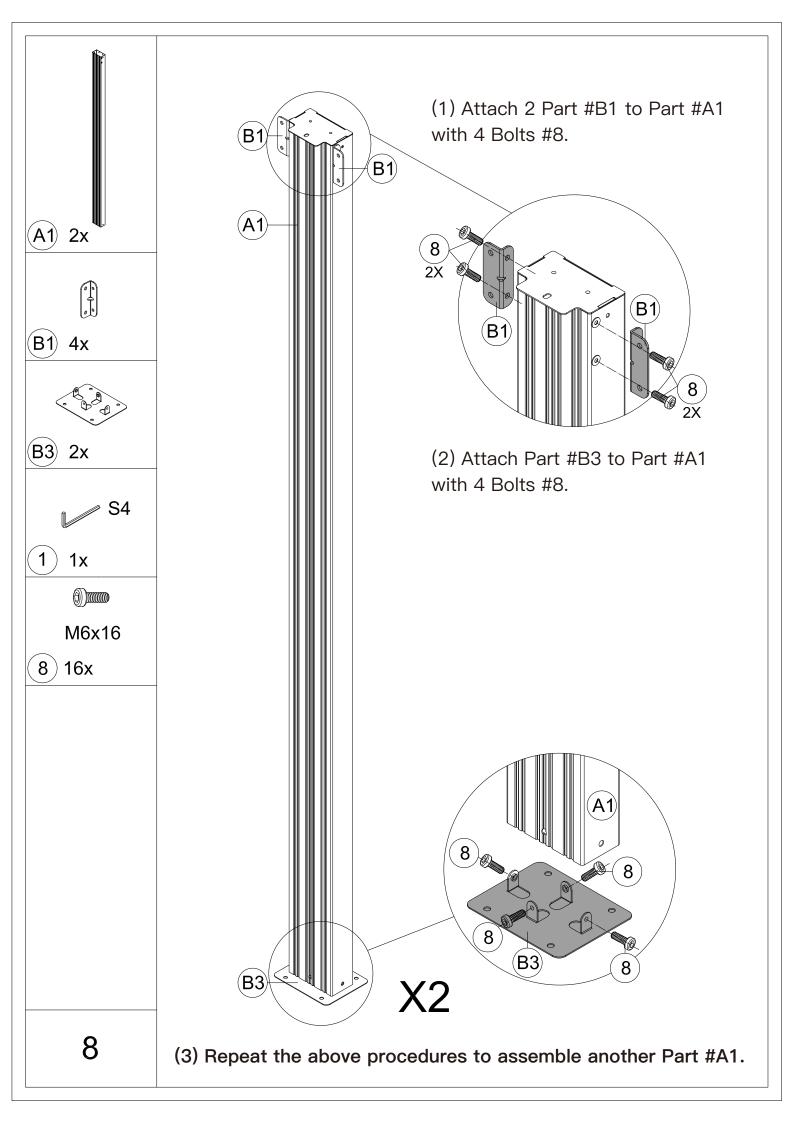


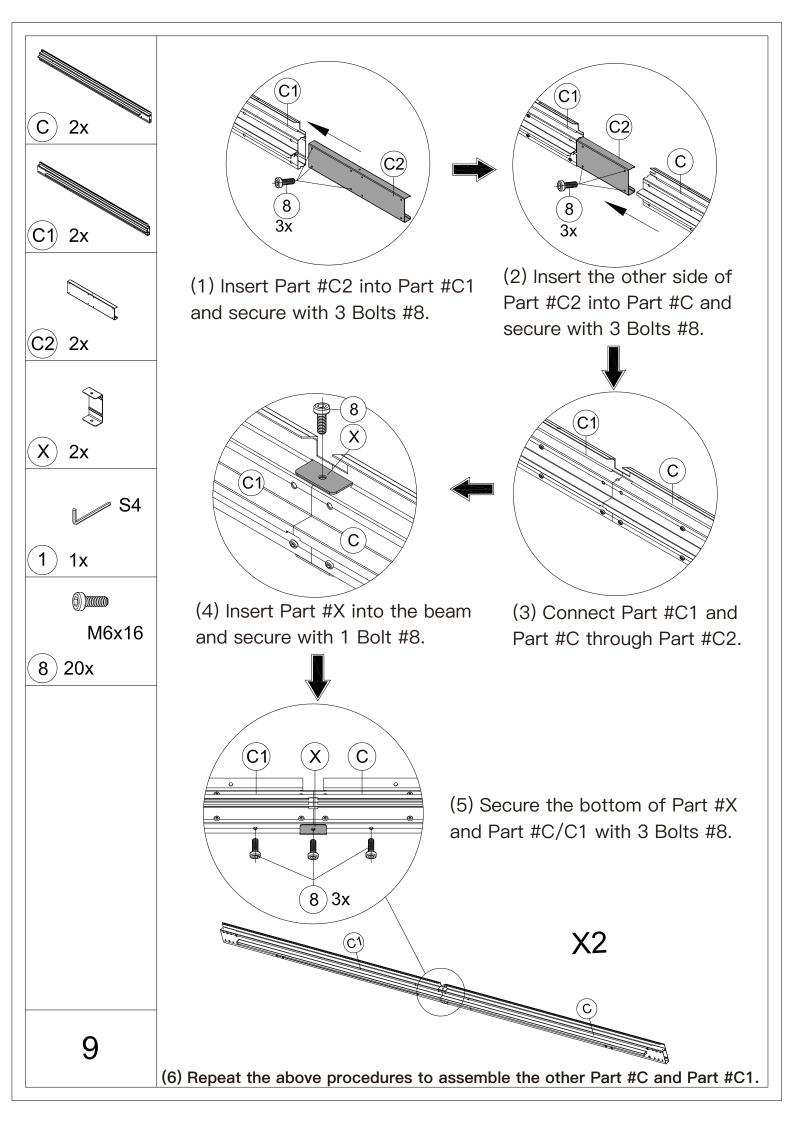


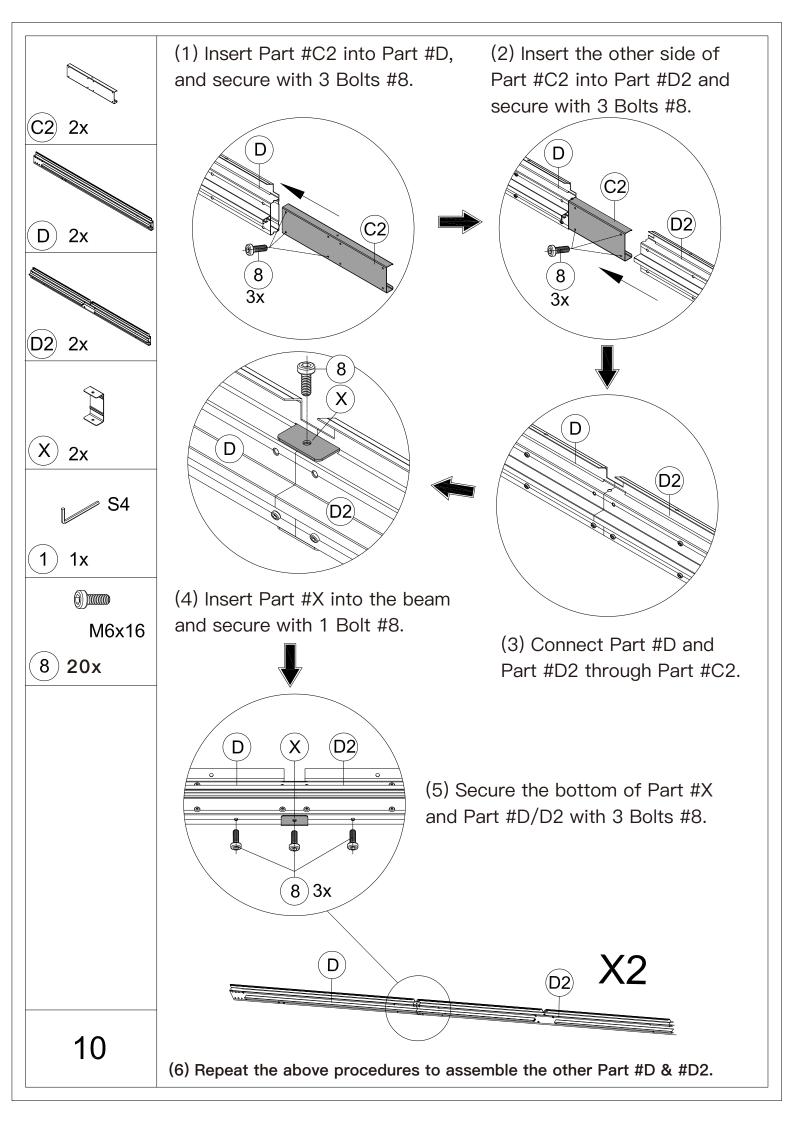


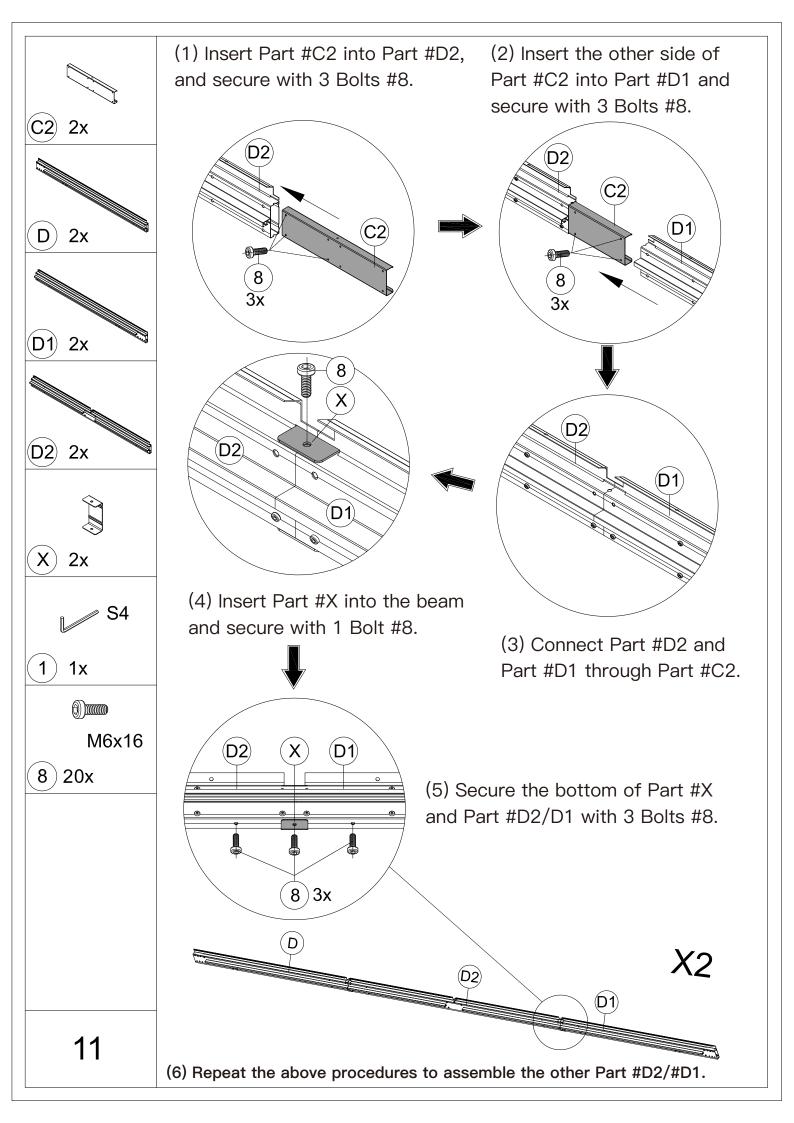


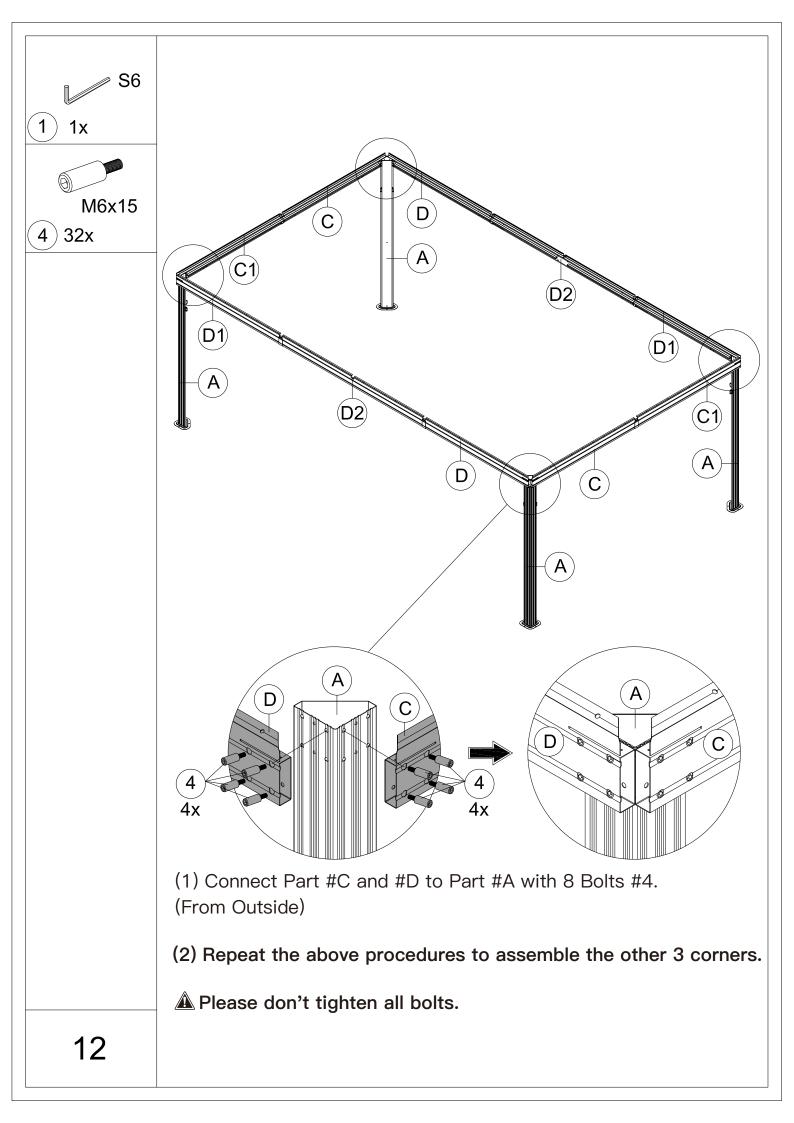


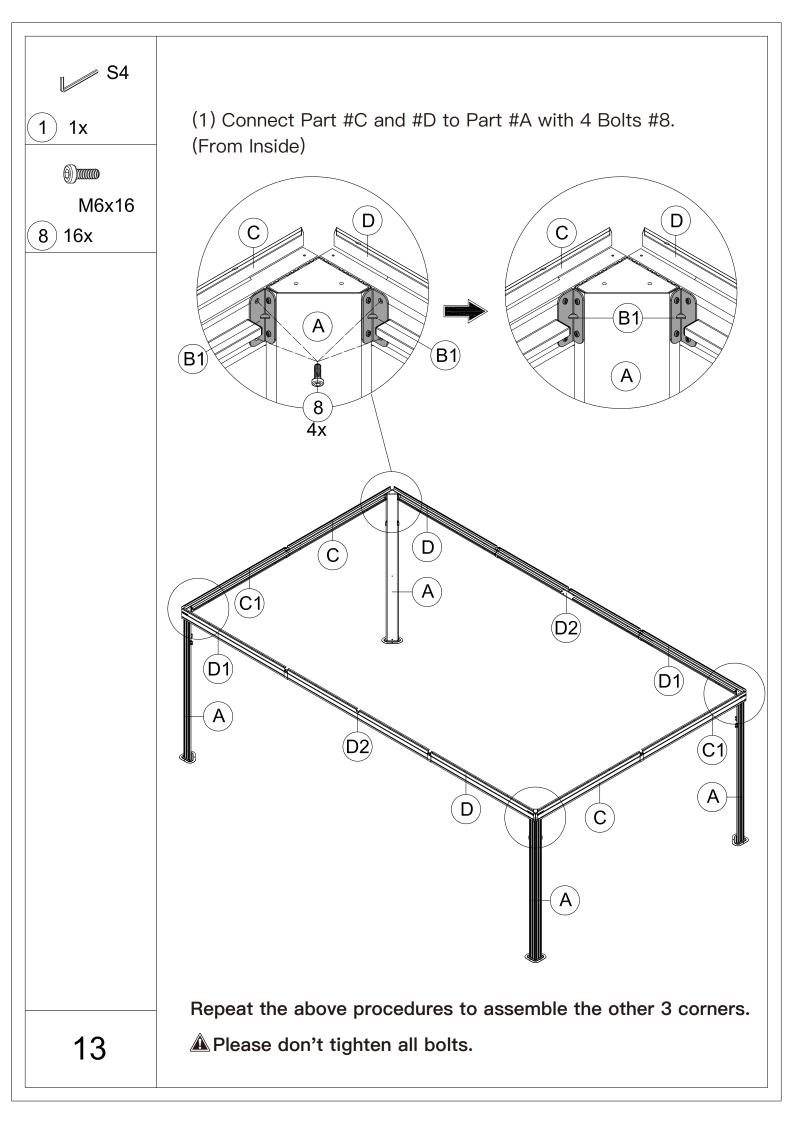


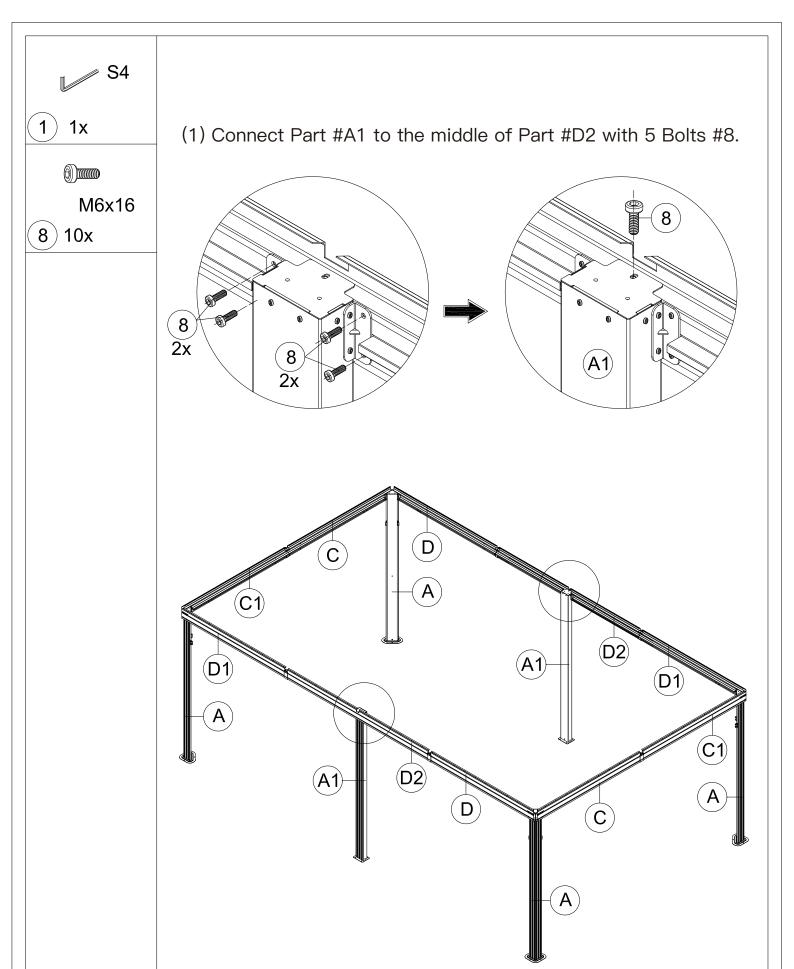






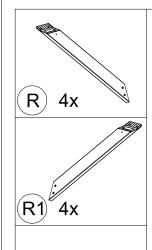






Repeat the above procedures to assemble the opposite side.

A Please don't tighten all bolts.



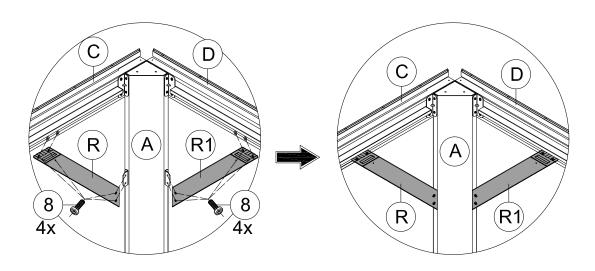
S4

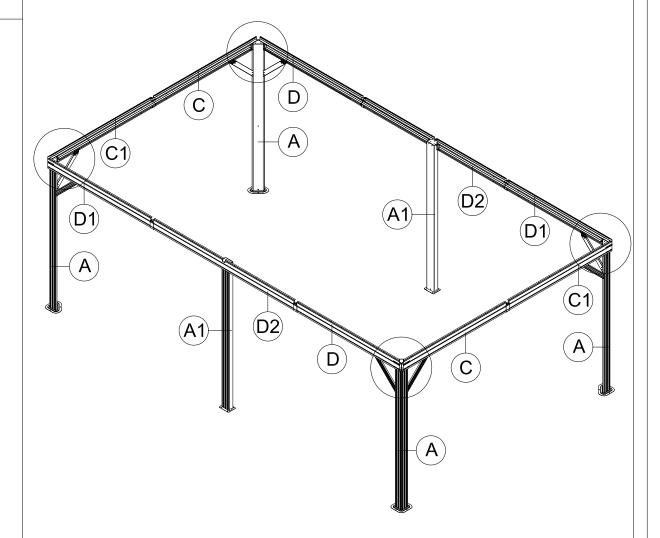
1) 1x

M6x16

8) 32x

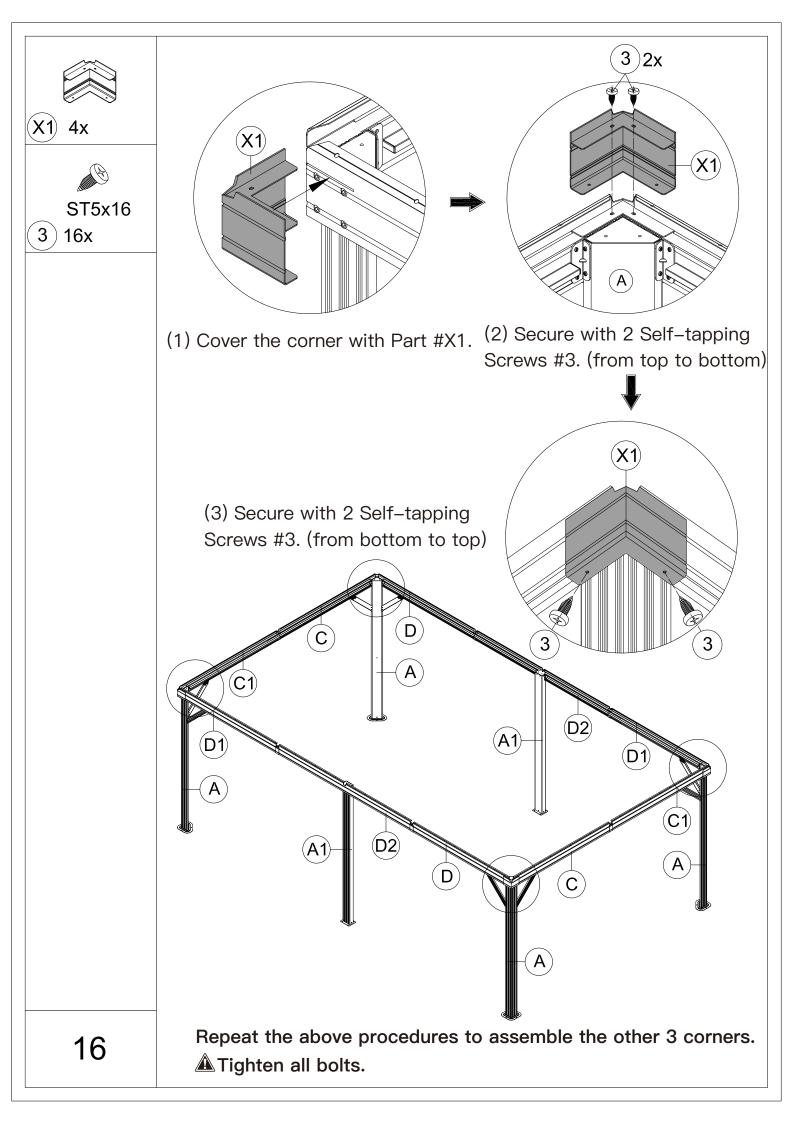
(1) Affix Part #R and Part #R1 to the frame with 8 Bolts #8.

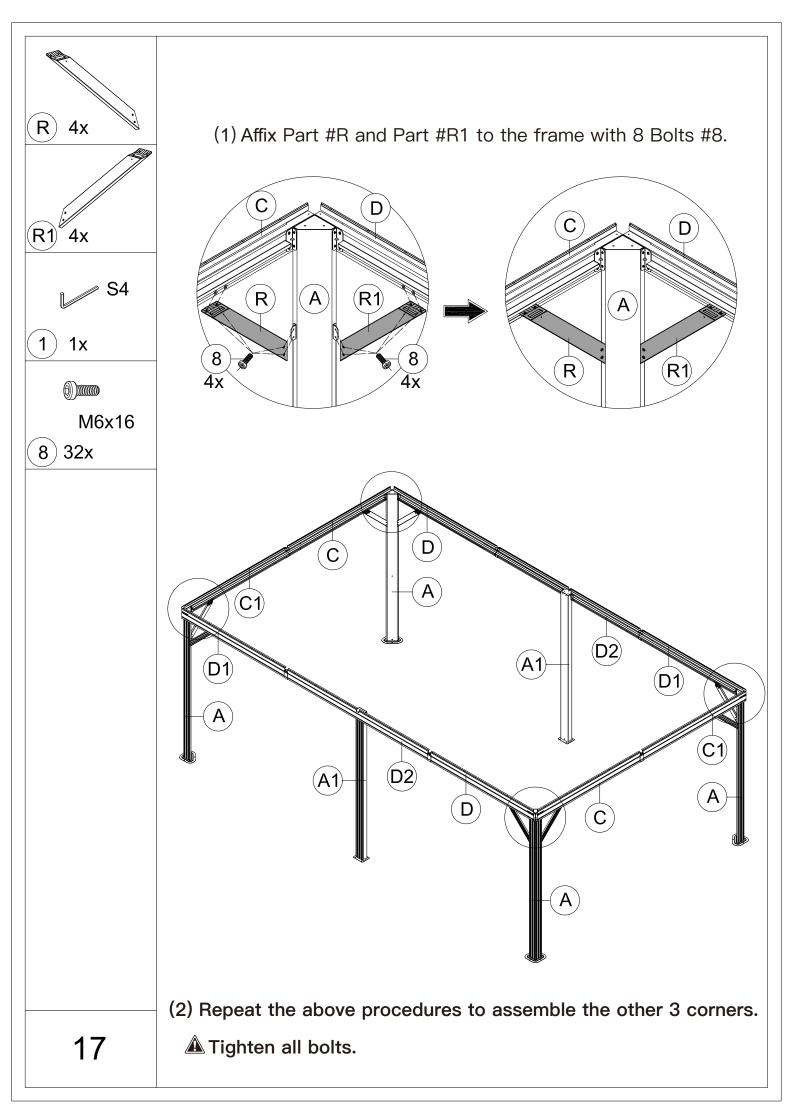


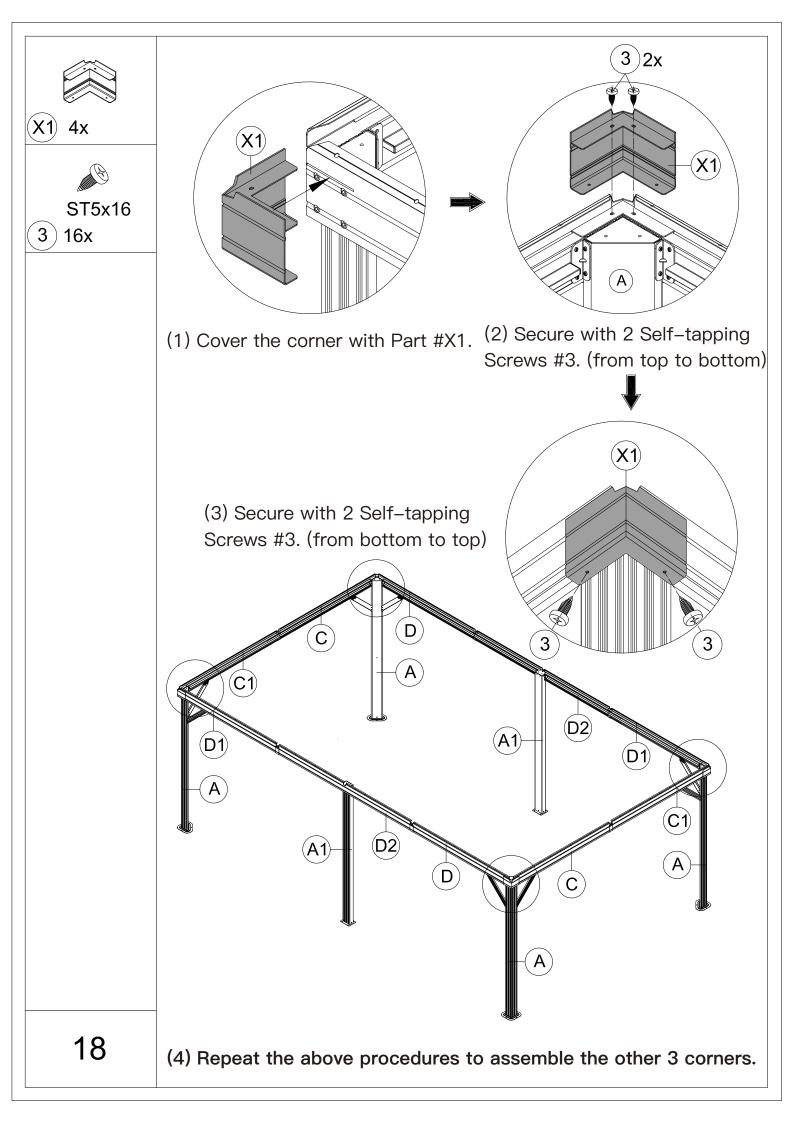


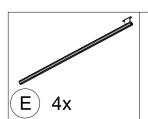
Repeat the above procedures to assemble the other 3 corners.

A Please don't tighten all bolts.











E1) 4x







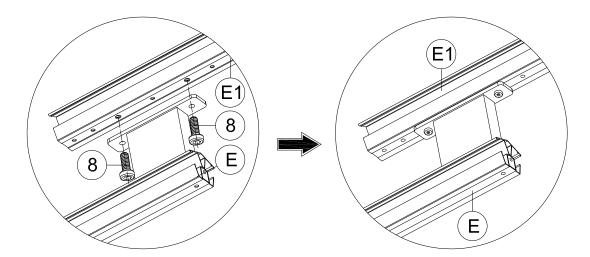




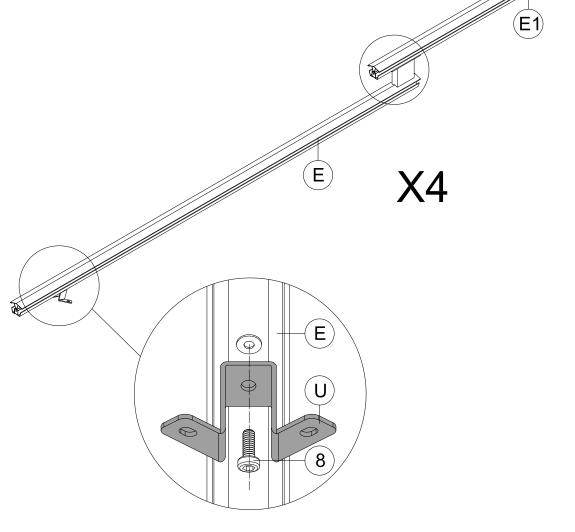
M6x16

8) 12x

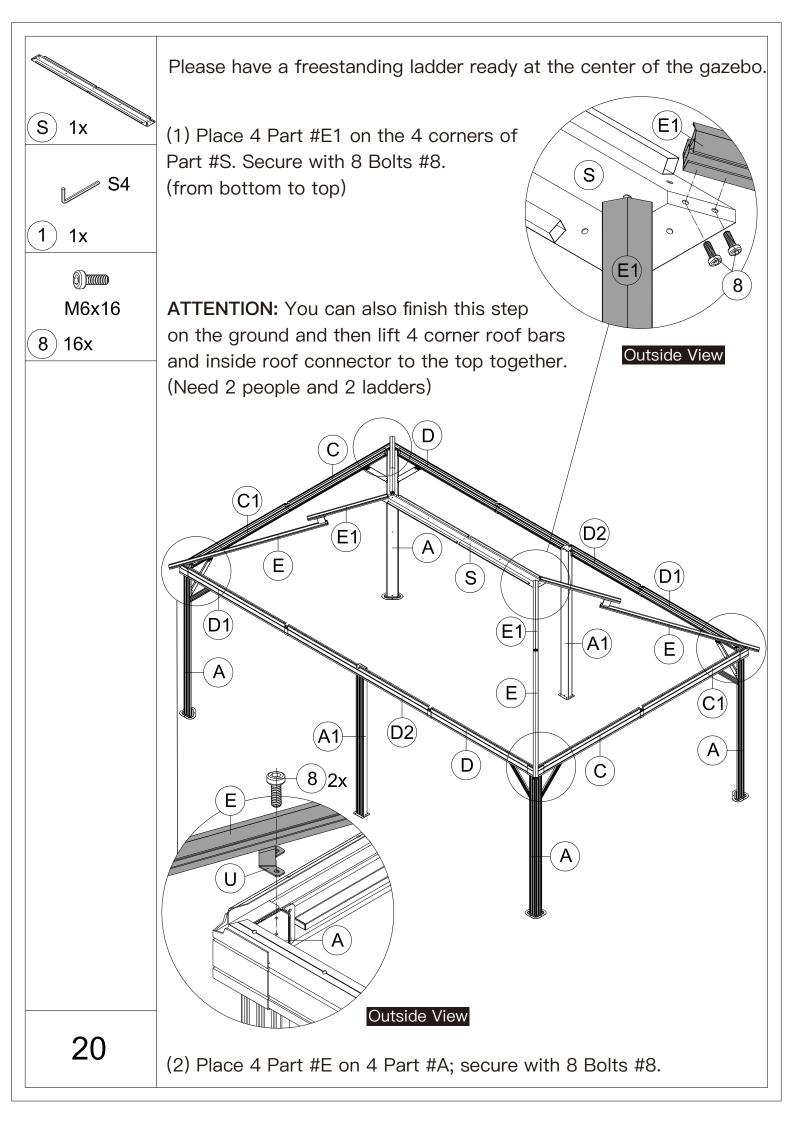
Assemble the 4 Corner Roof Bars:

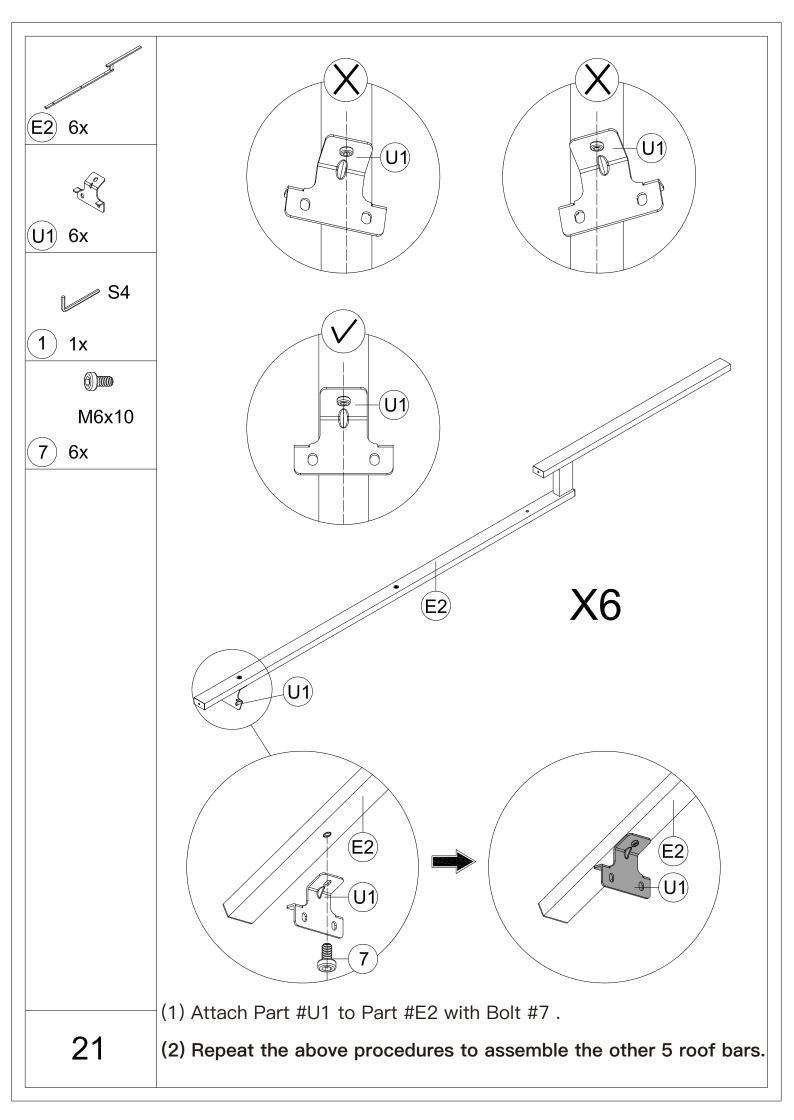


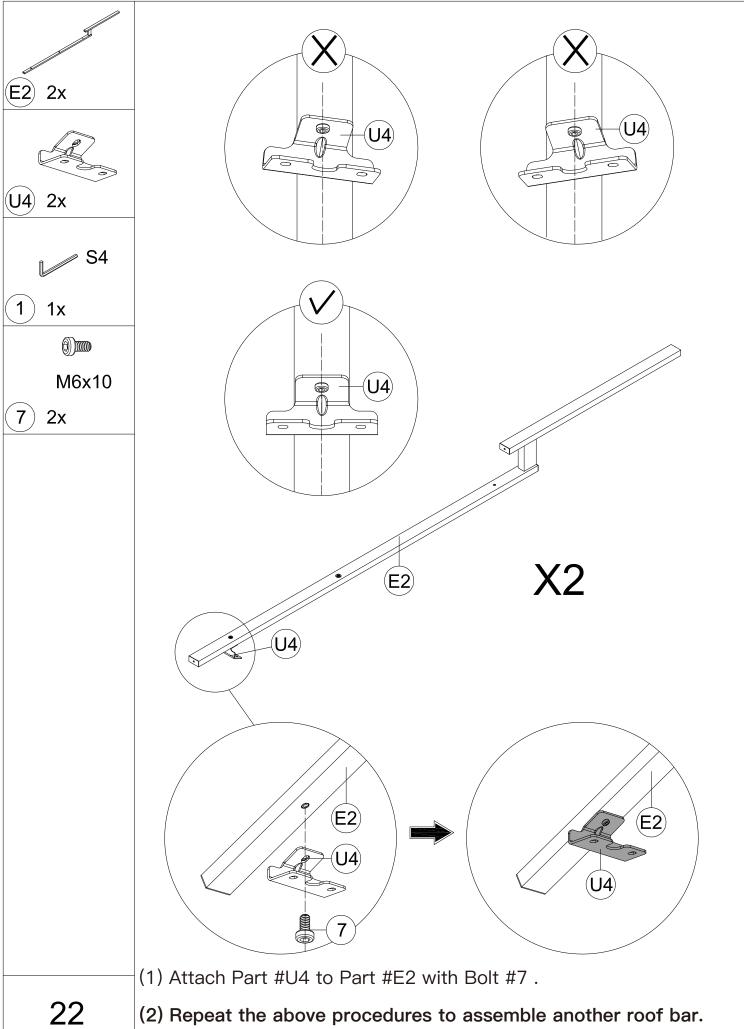
(1) Connect Part #E1 and Part #E with 2 Bolts #8.

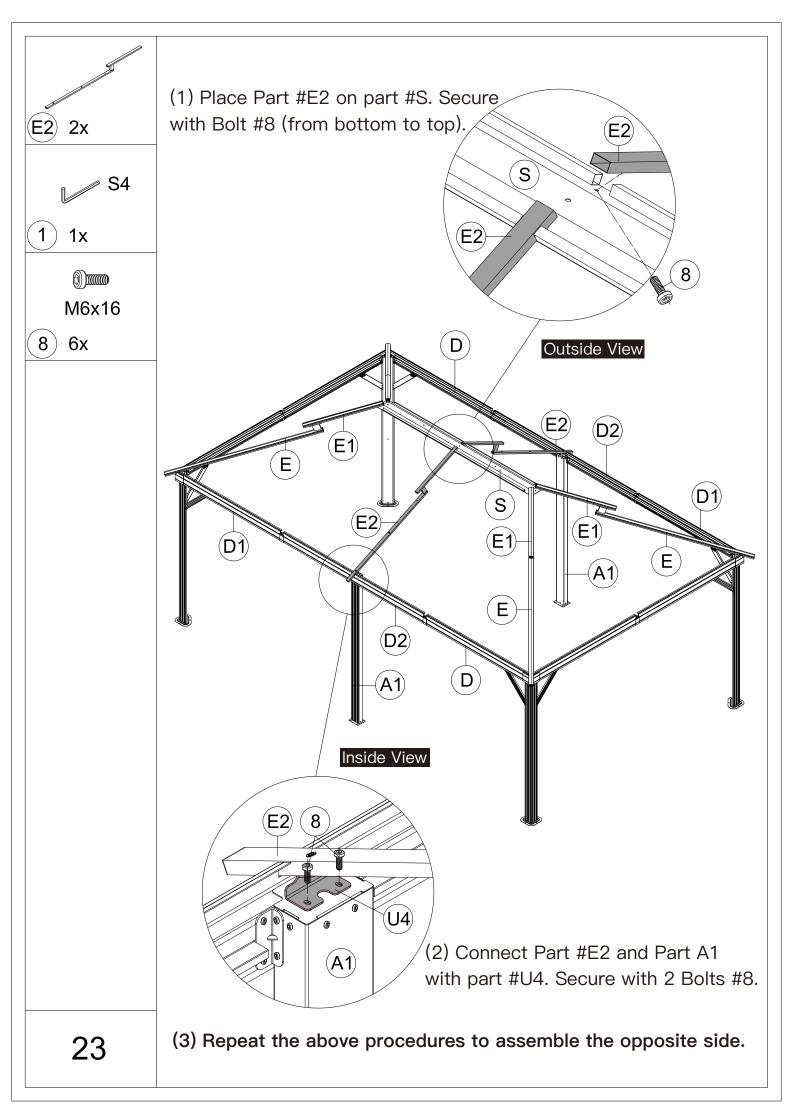


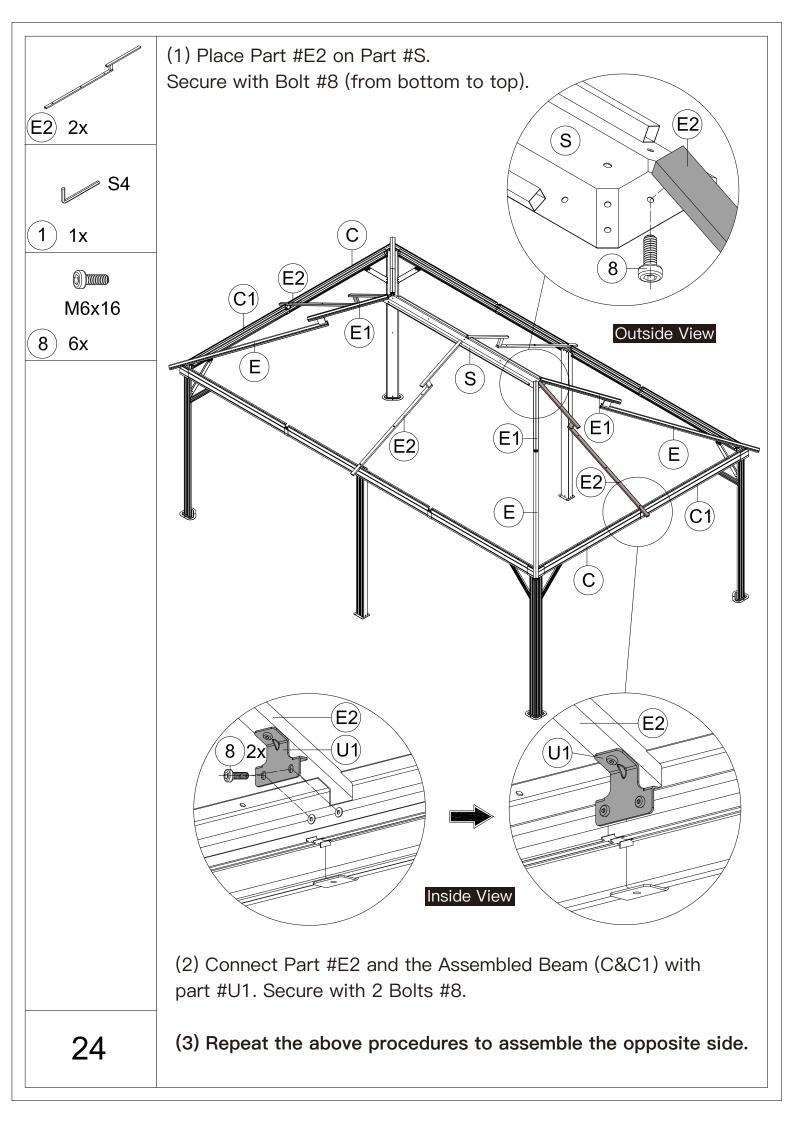
- (2) Attach Part #U to Part #E with Bolt #8.
- (3) Repeat the above procedures to assemble the other 3 corner roof bars.

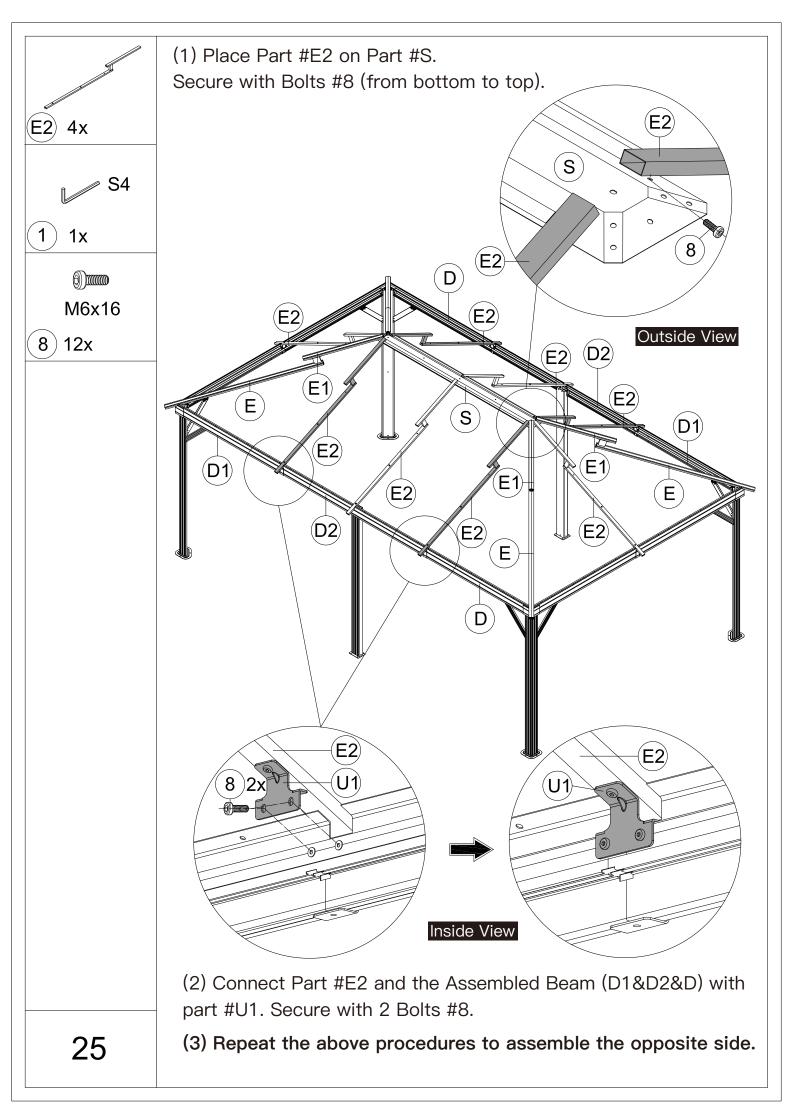


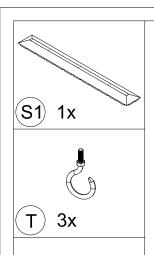


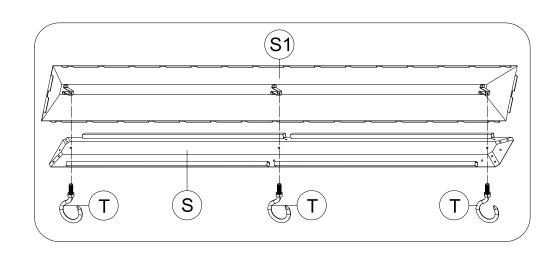






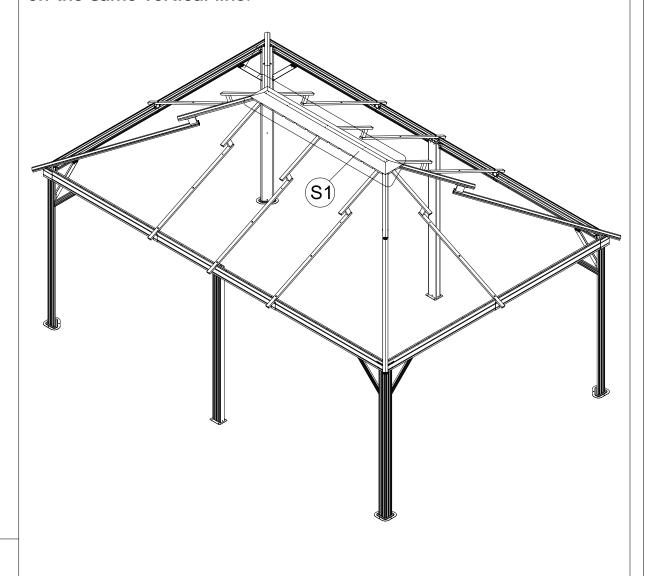


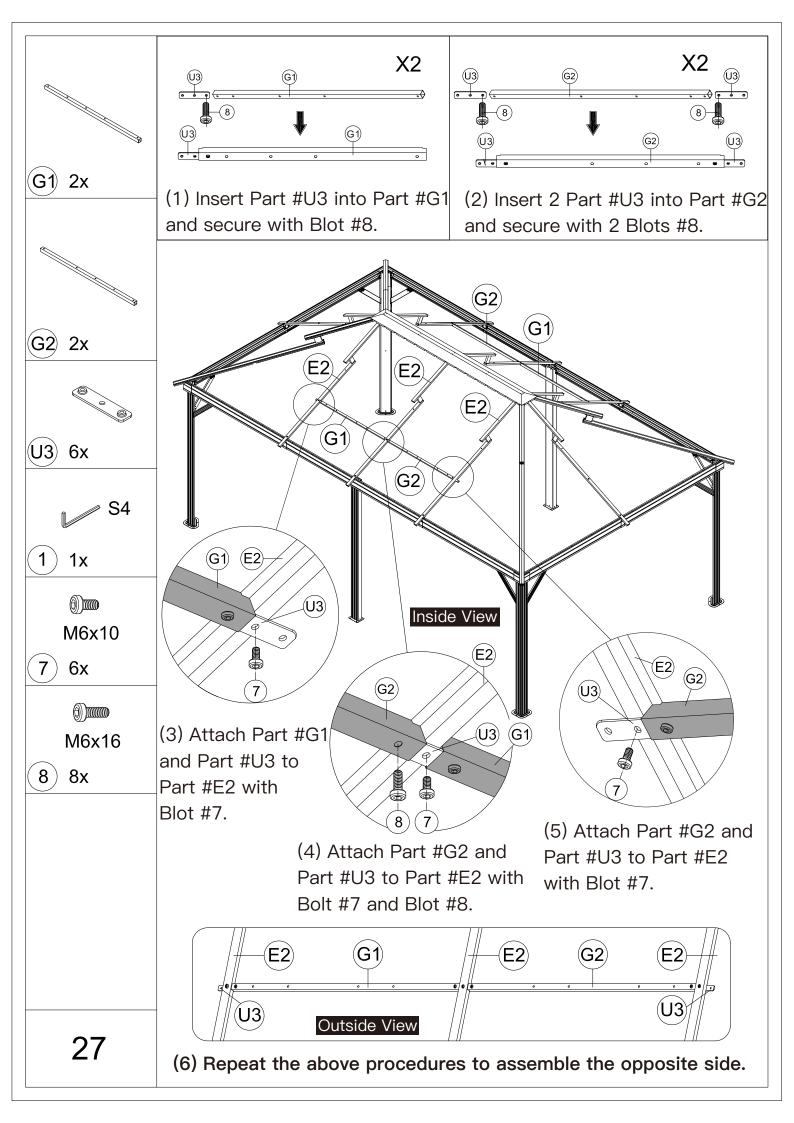


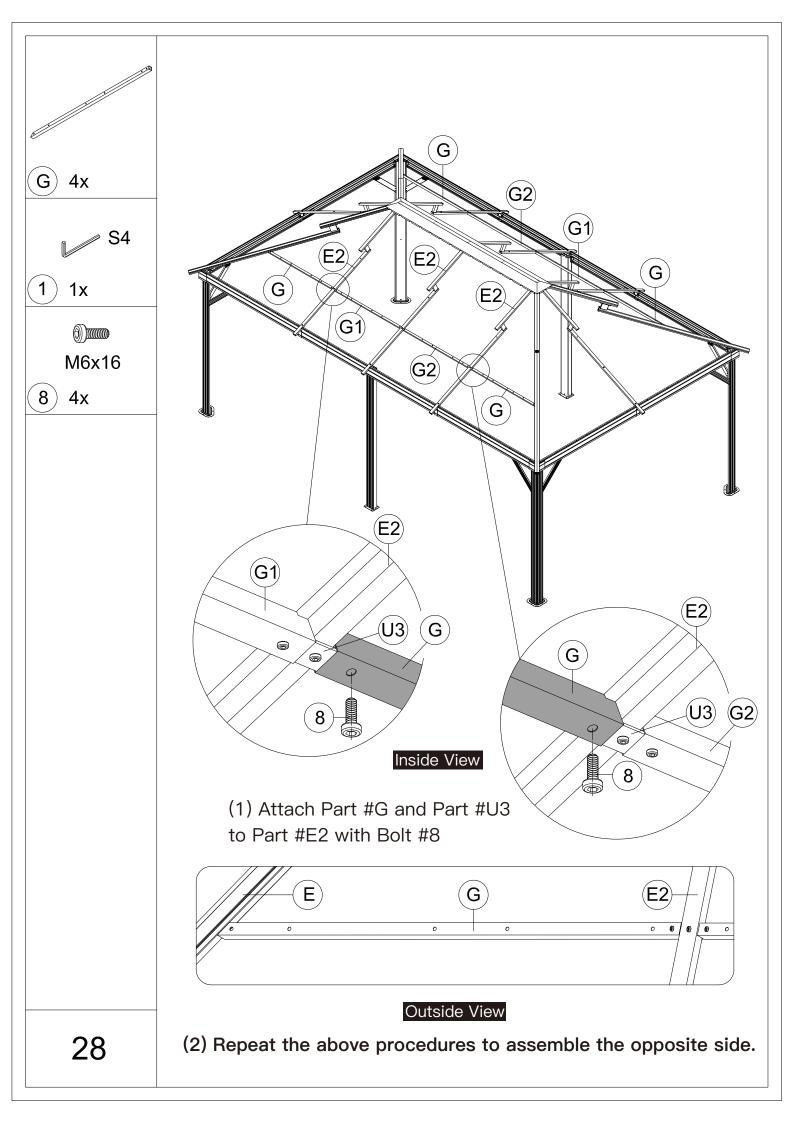


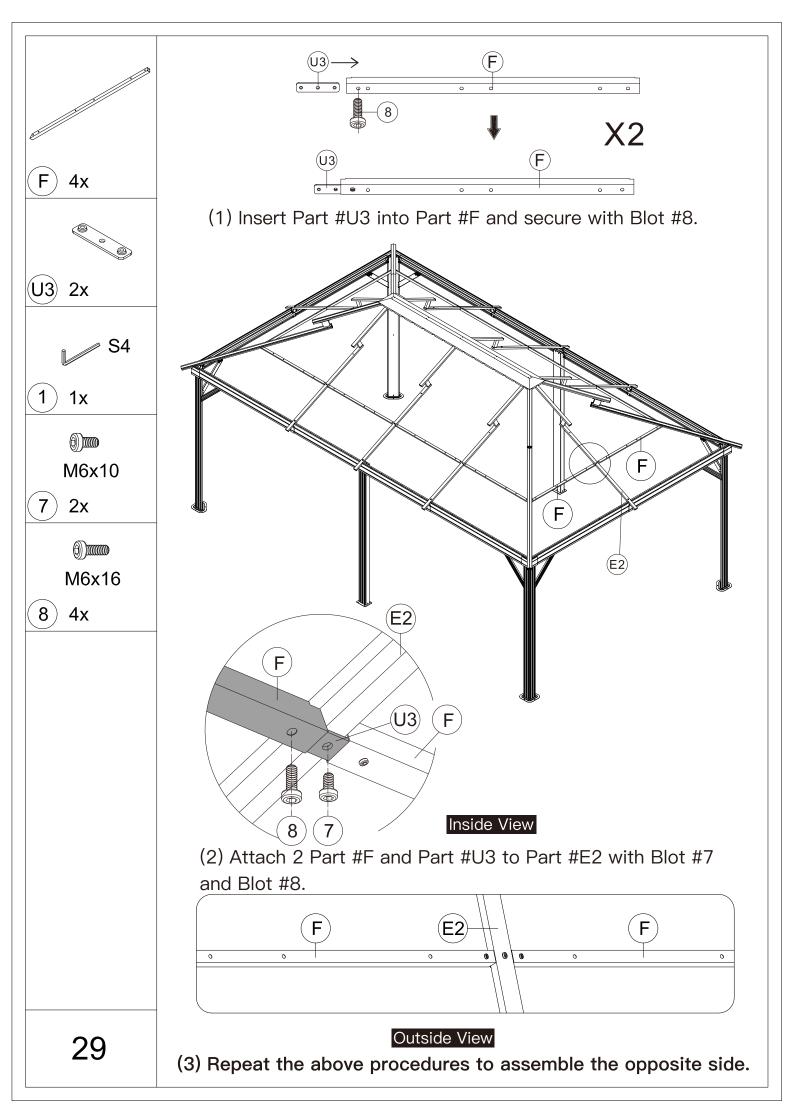
Secure 3 Part #T to Part #S and Part #S1. (From bottom to top)

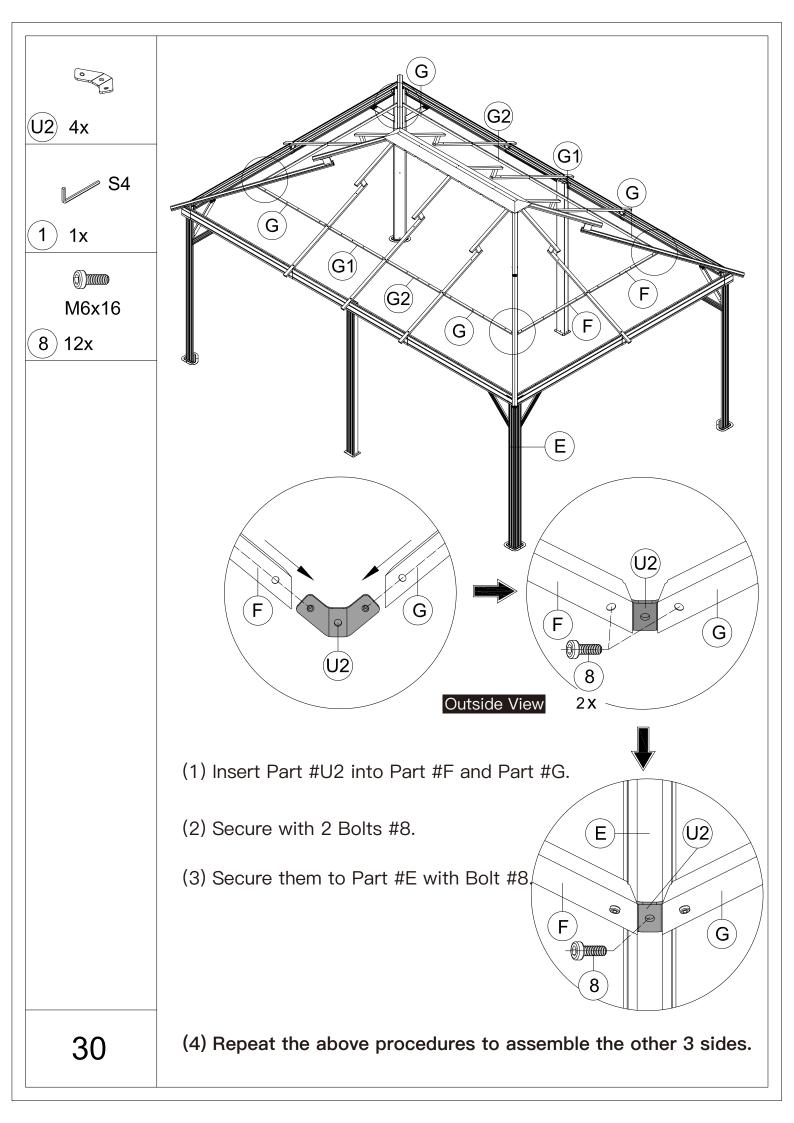
ATTENTION: The holes of Part #S and Part #S1 need to be aligned, on the same vertical line.

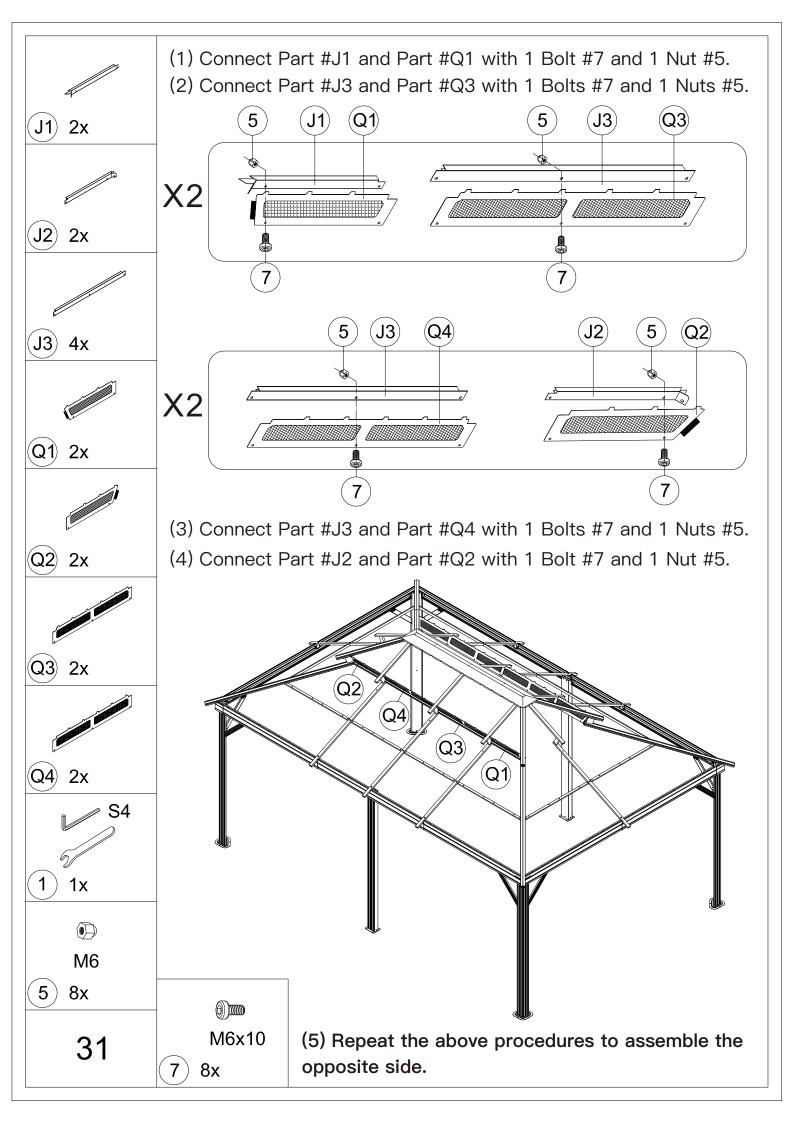


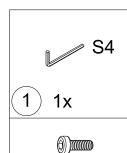






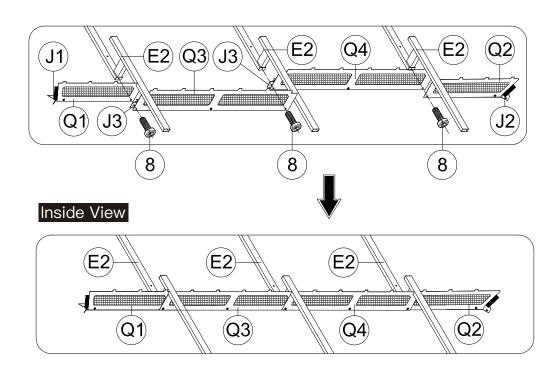




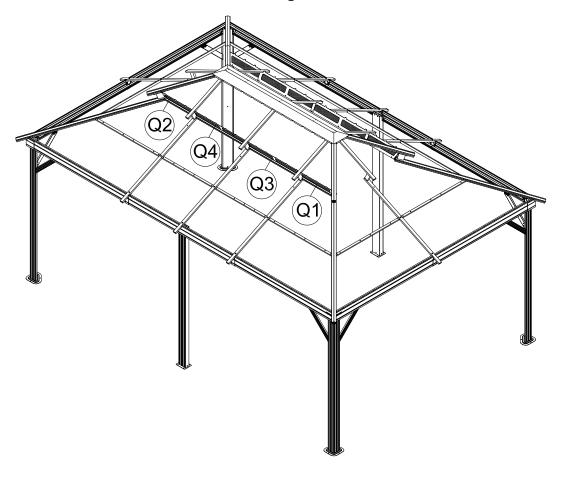


M6x16

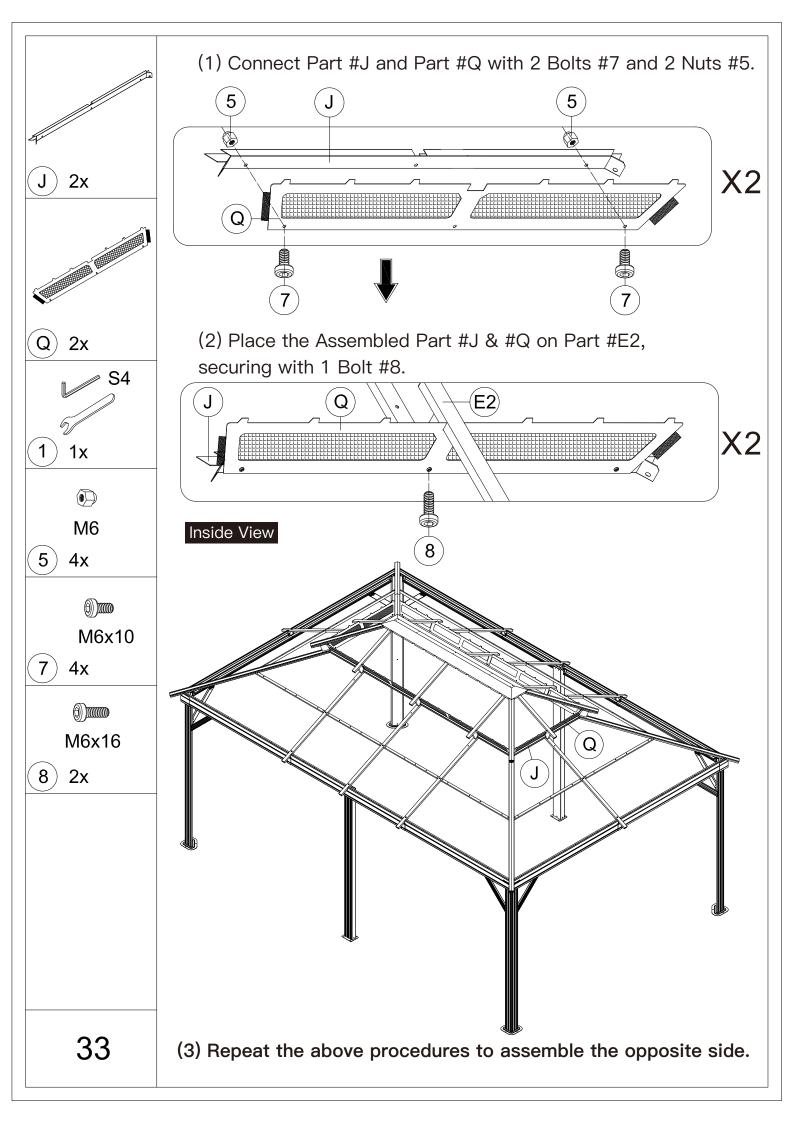
8) 6x

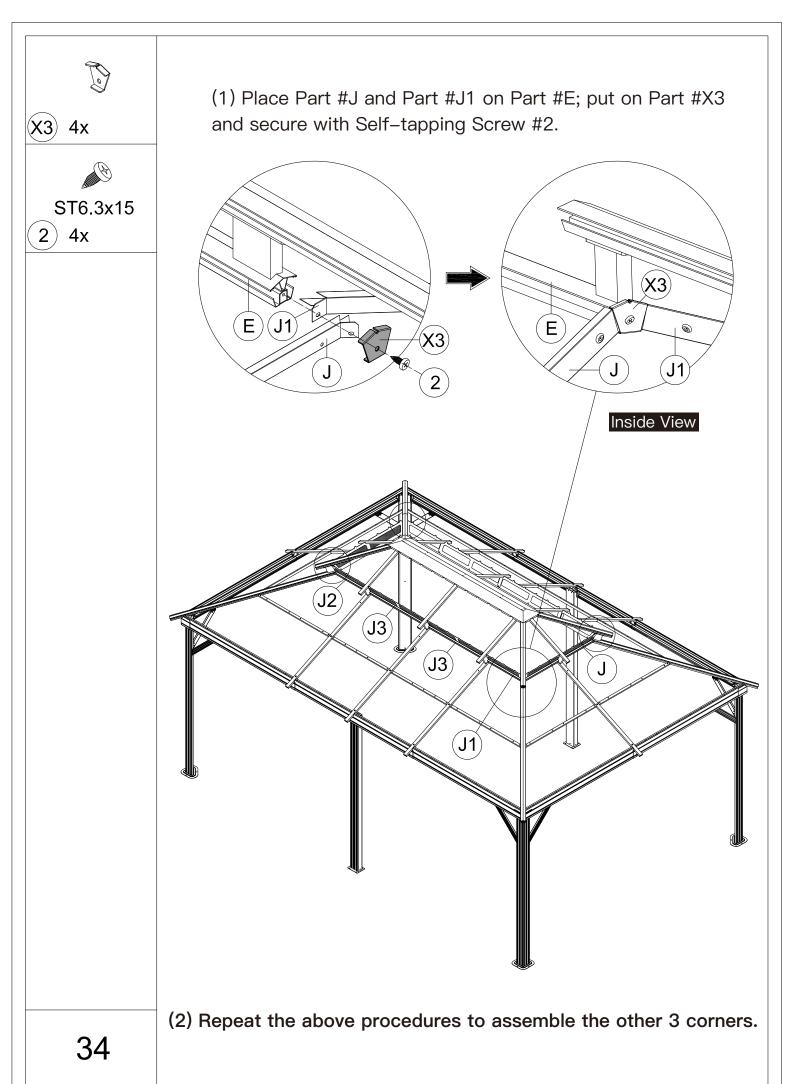


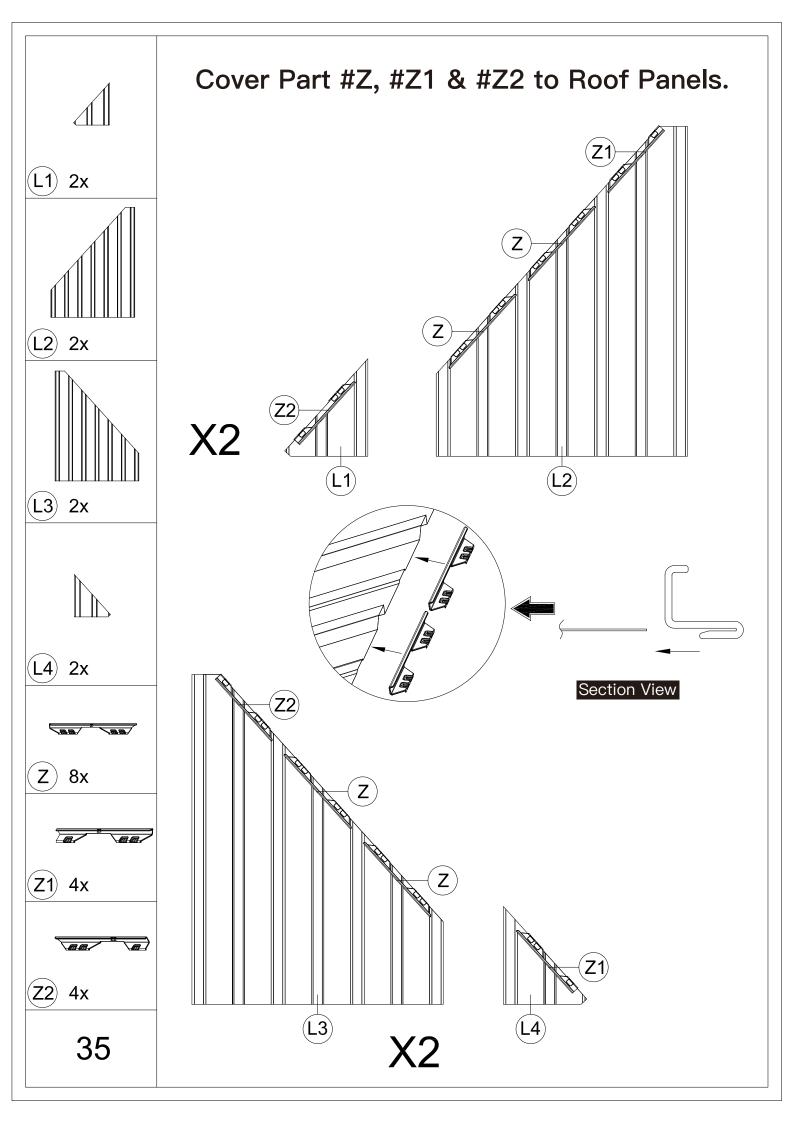
(1)Place the Assembled J1 & Q1, J3 & Q3, J3 & Q4 and J2 & Q2 on Part #E2, securing with 3 Bolts #8.

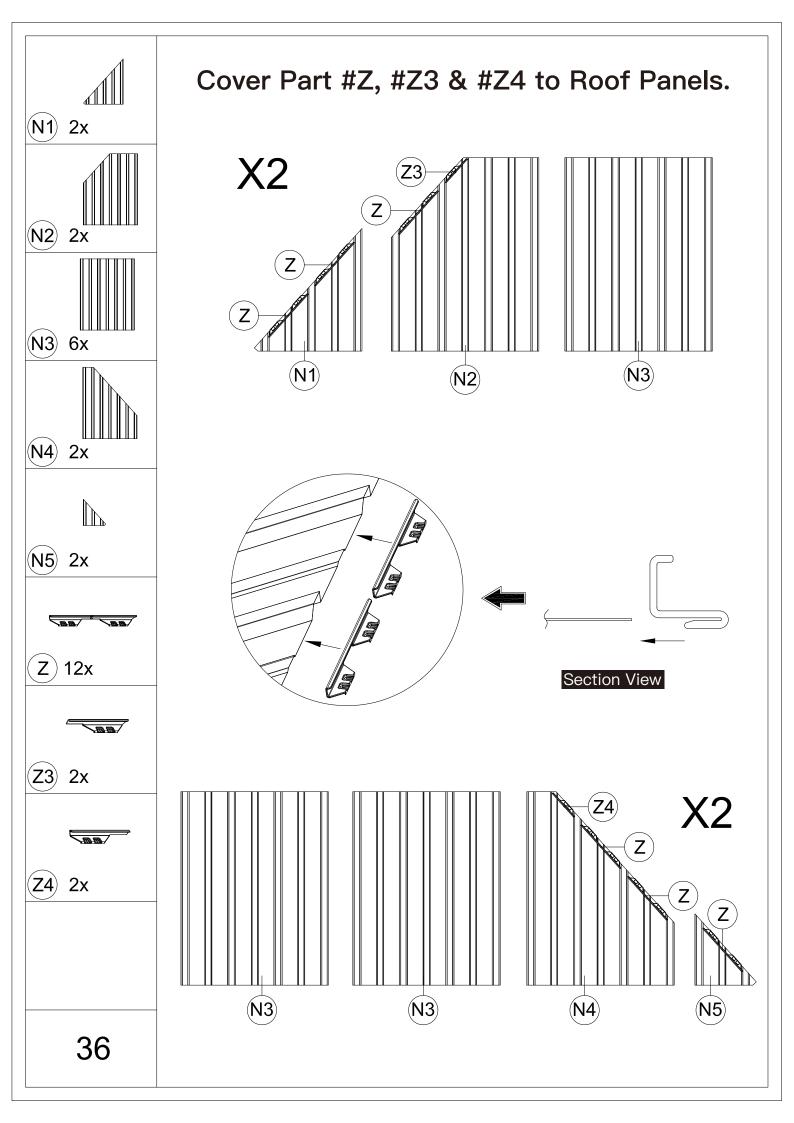


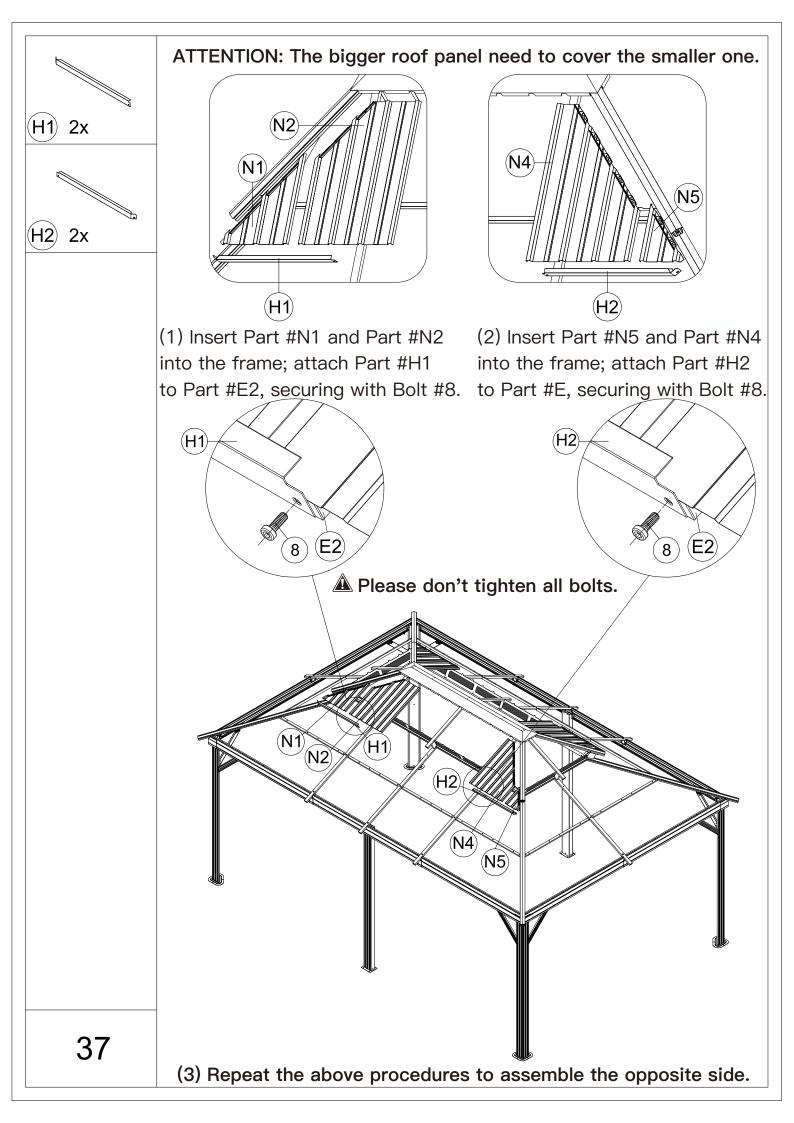
(2) Repeat the above procedures to assemble the opposite side.







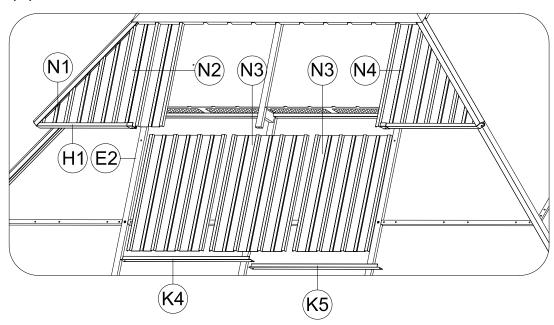




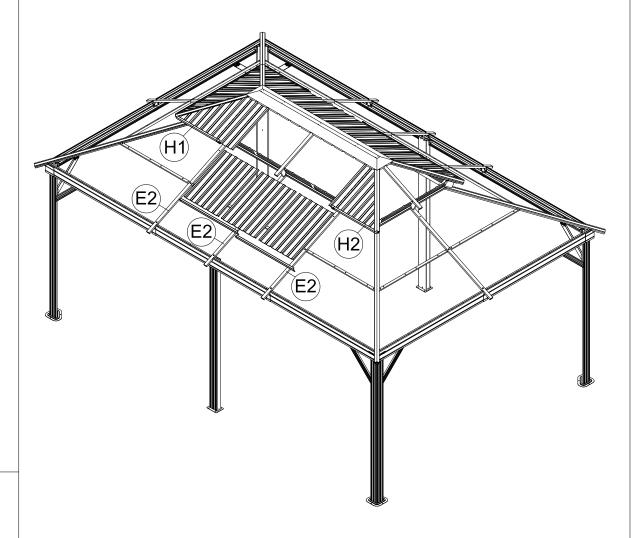


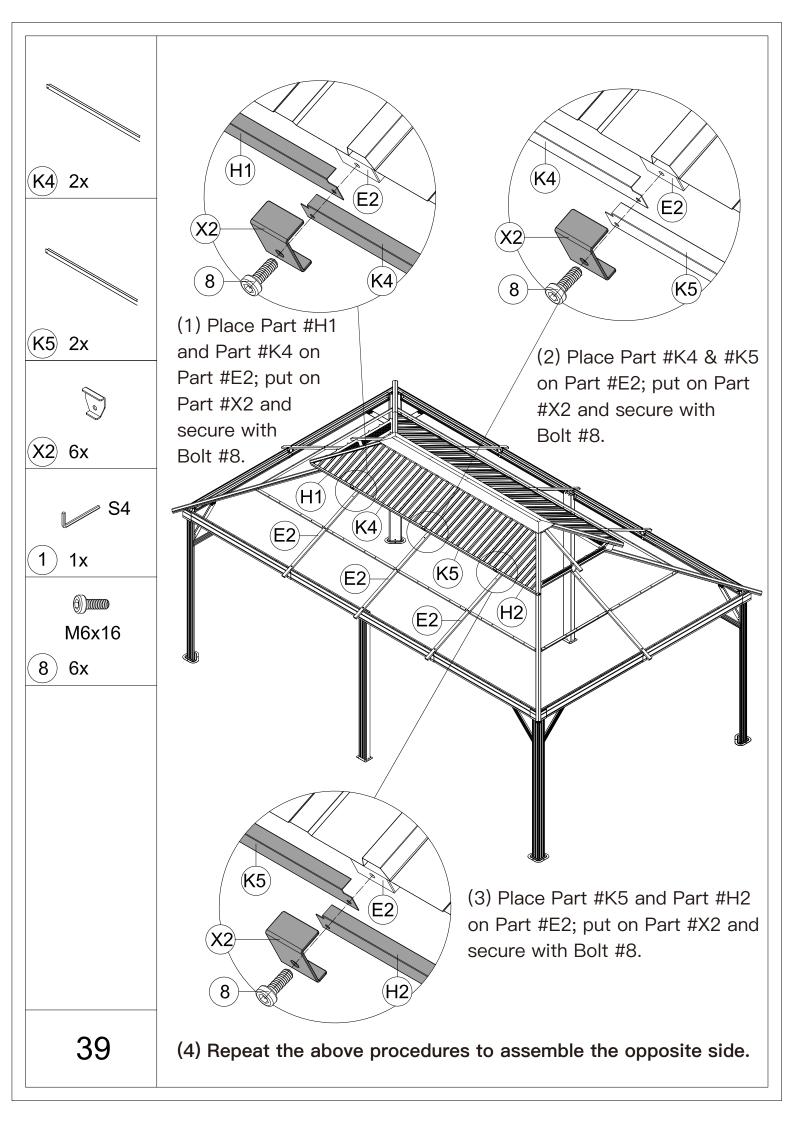
1) 1x

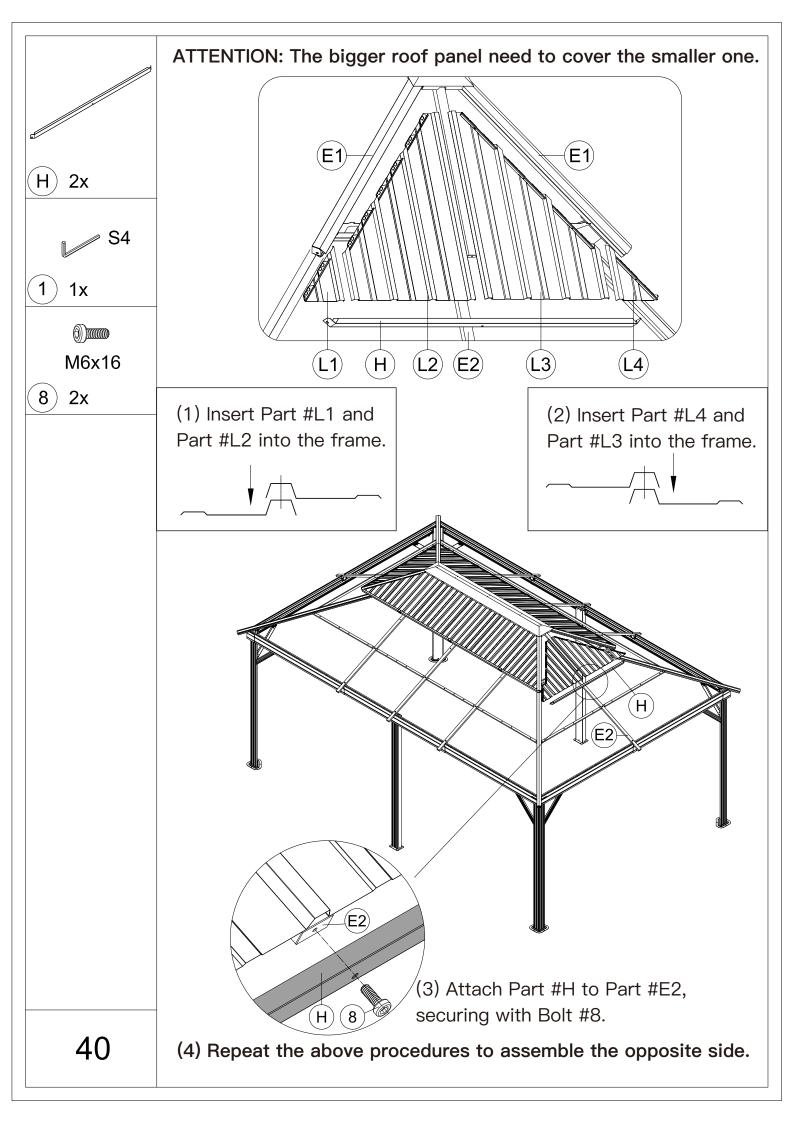
(1) Insert 3 Part #N3 into the frame.



⚠ When installing Part #H1, K4, K5, H2, you should unscrew the bolt that have not been tightened.









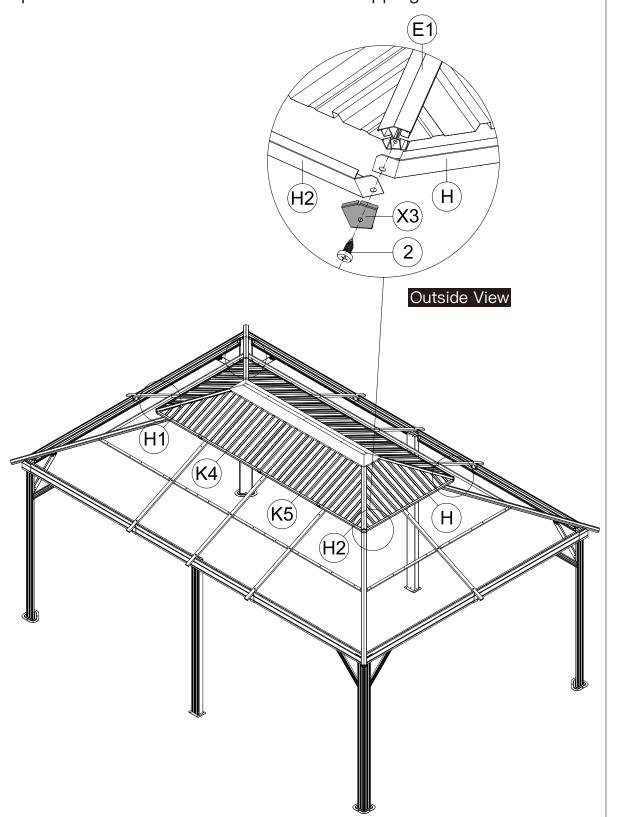
(X3) 4x



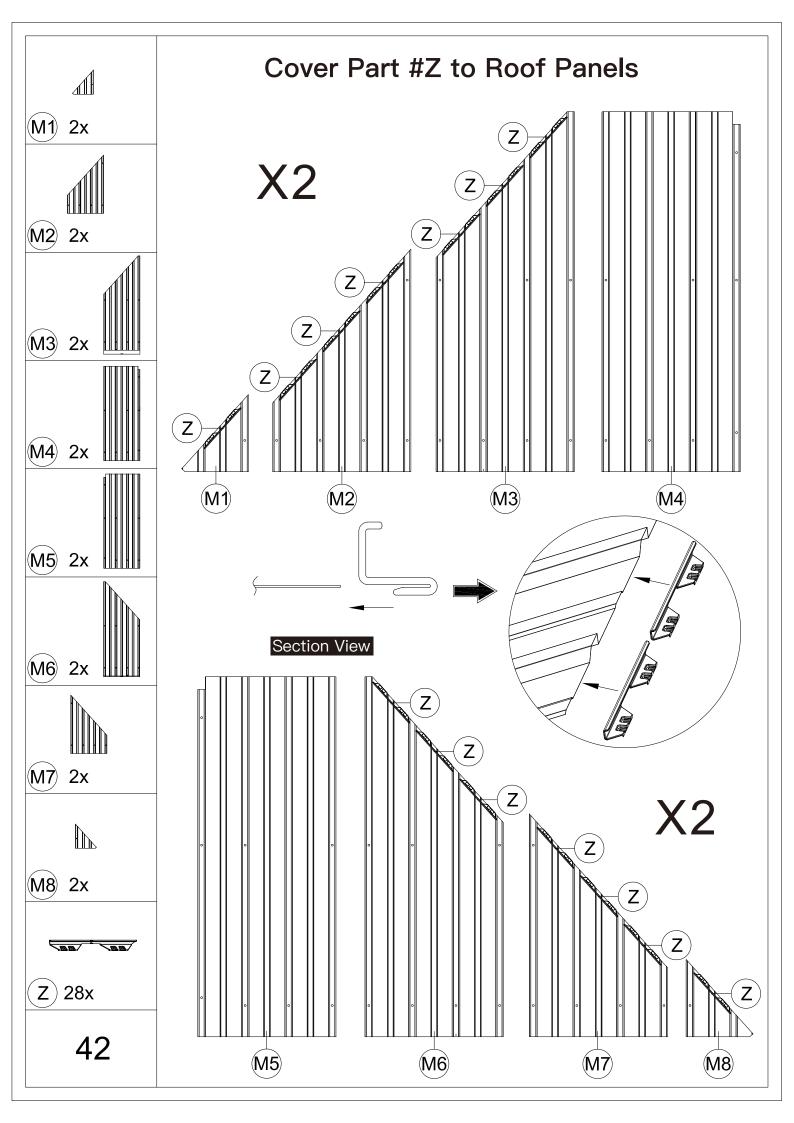
ST6.3x15

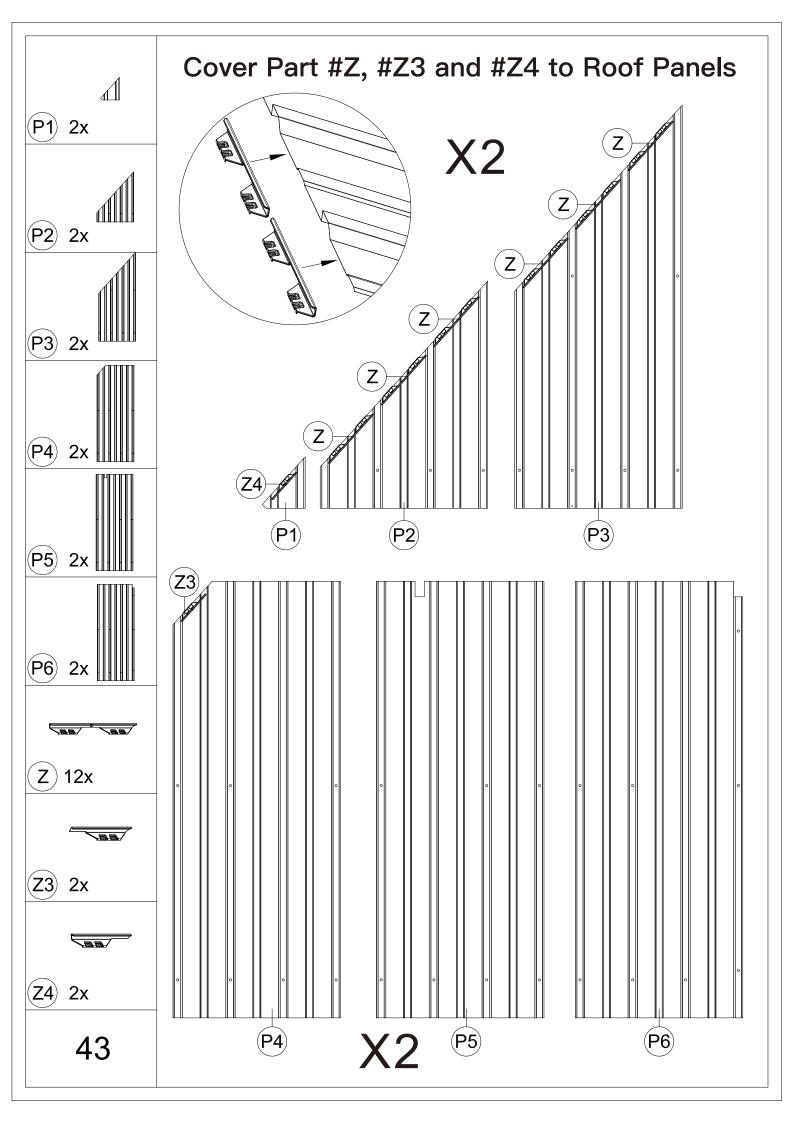
2) 4x

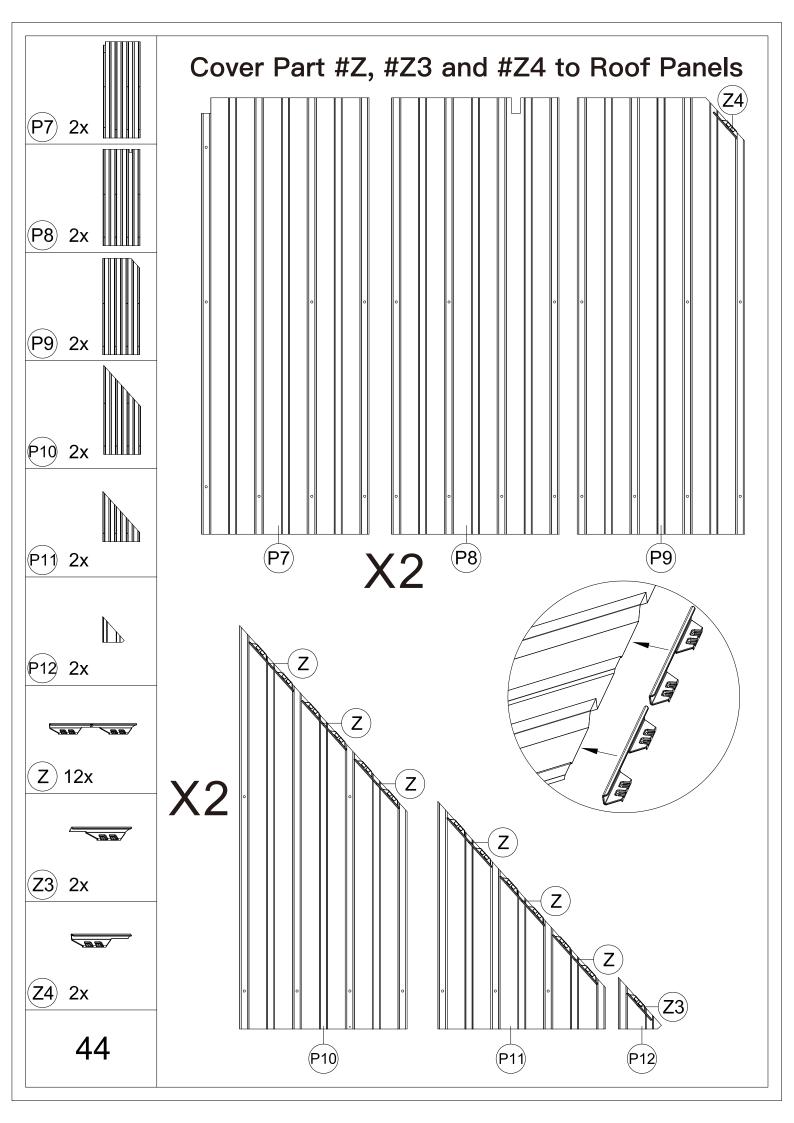
(1) Place Part #H and Part #H2 on Part #E1; put on Part #X3 and secure with Self-tapping Screw #2.

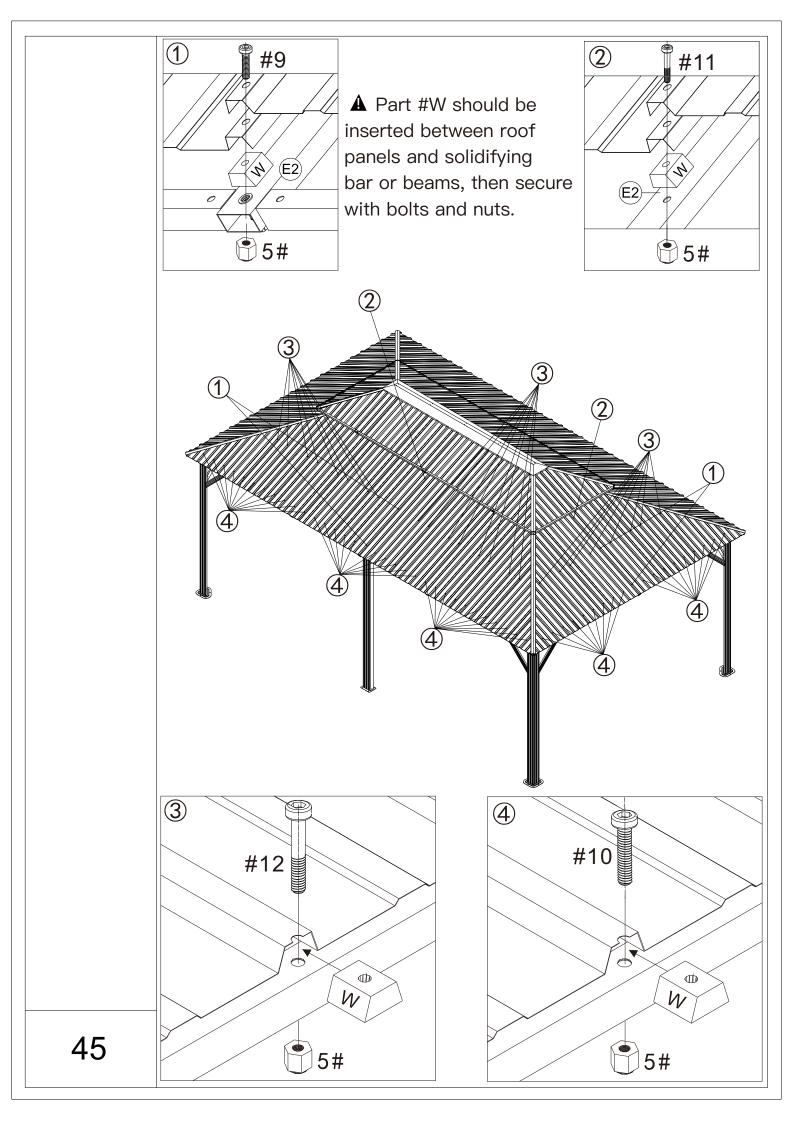


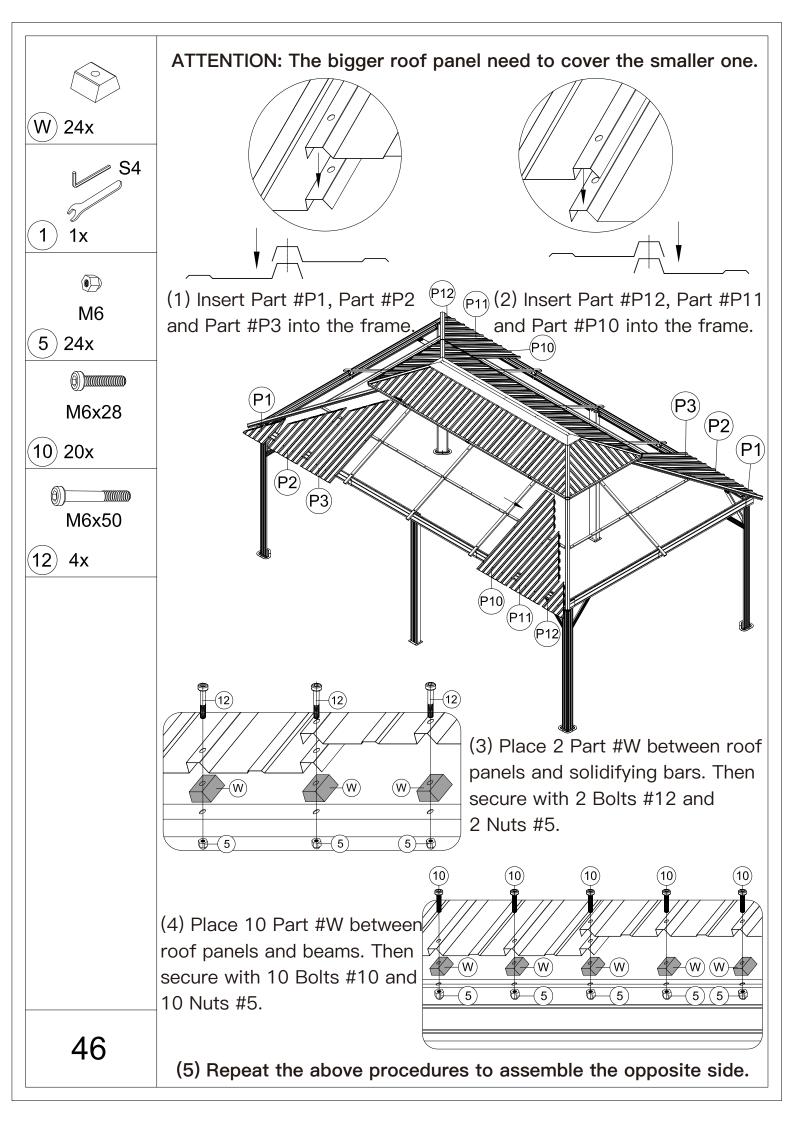
(2) Repeat the above procedures to assemble the other 3 corners.

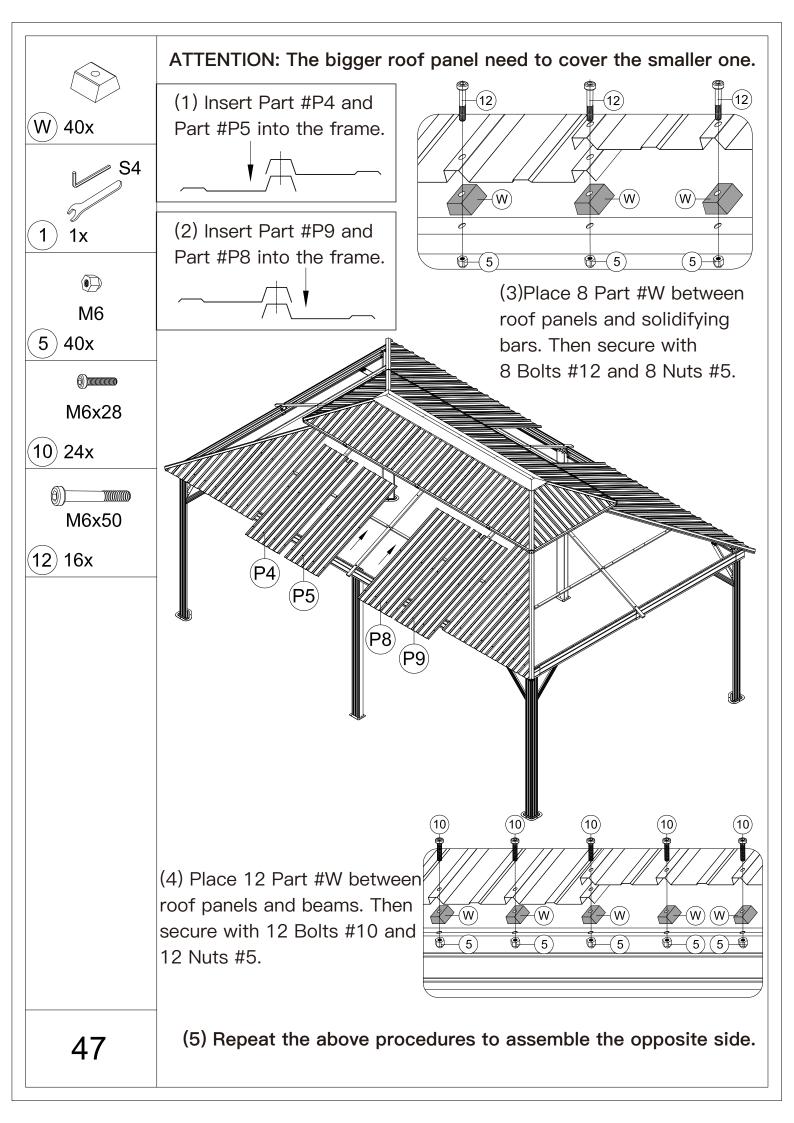


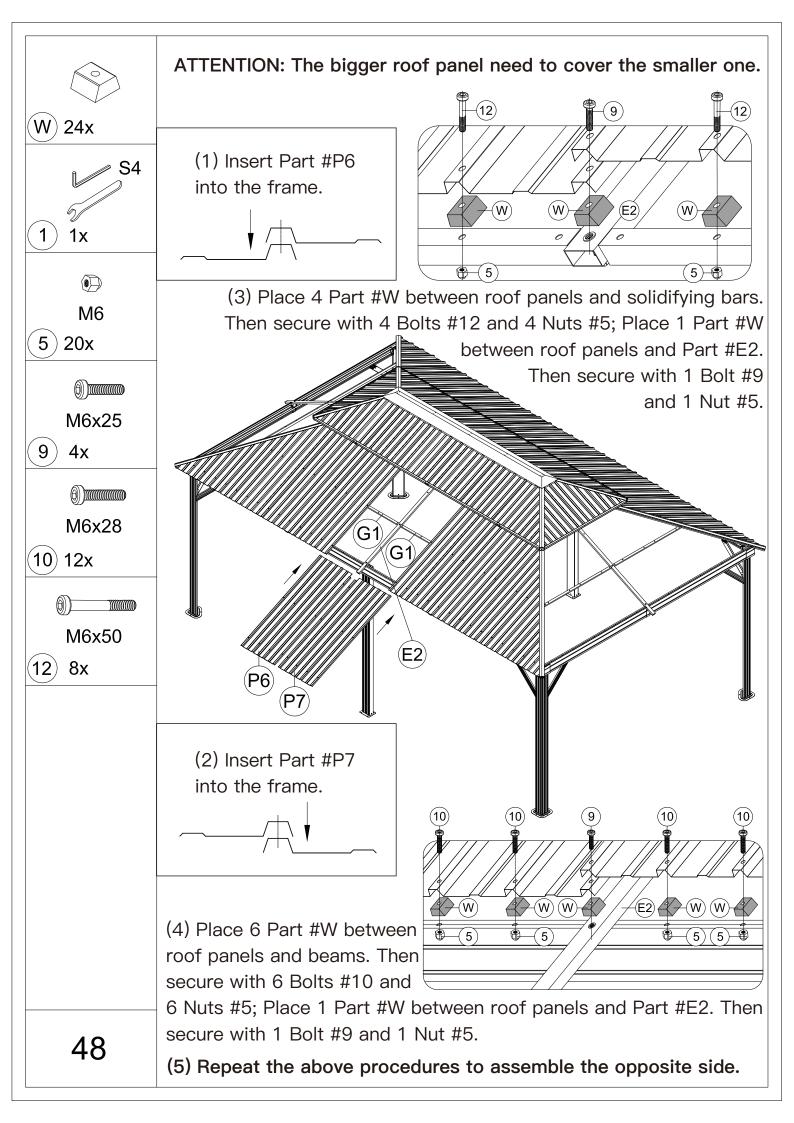


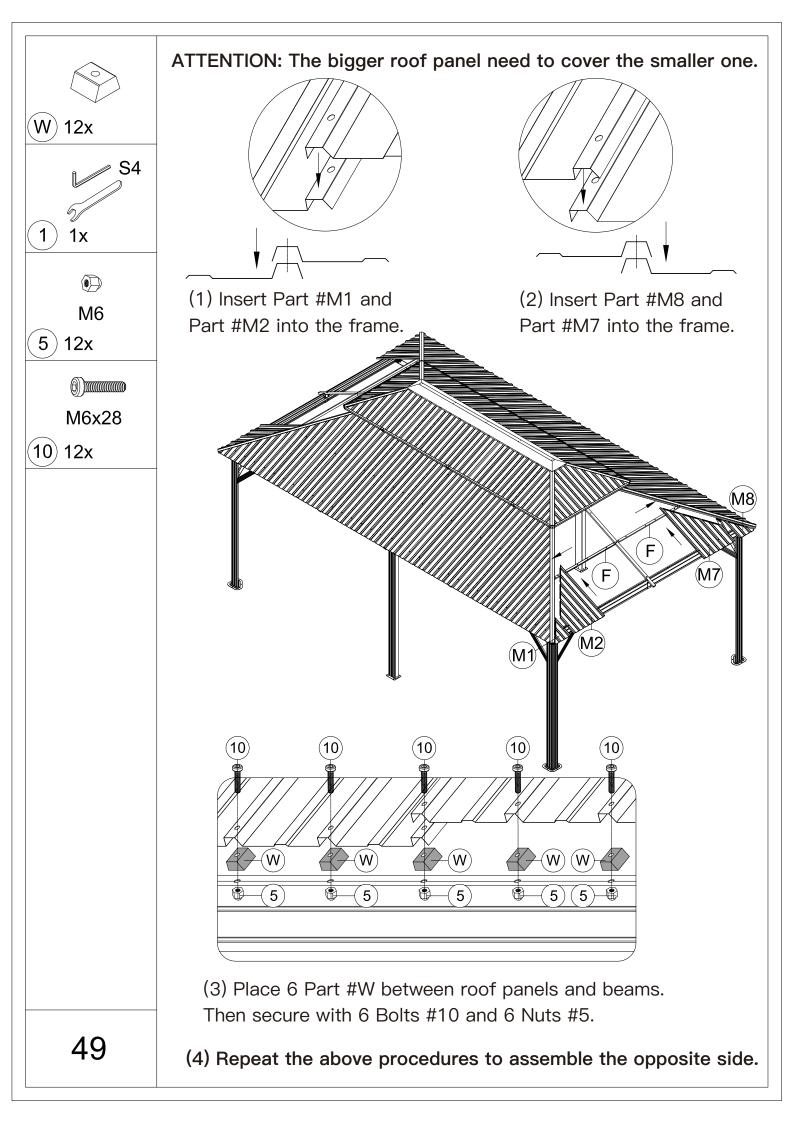


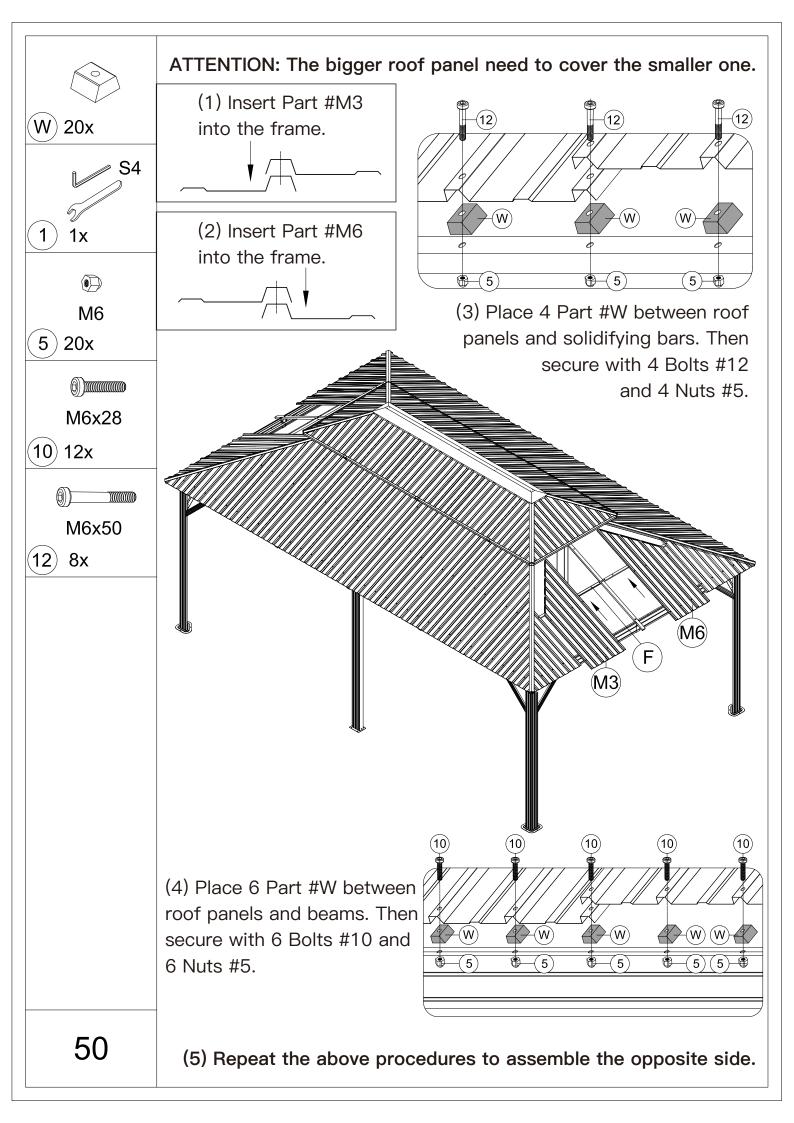


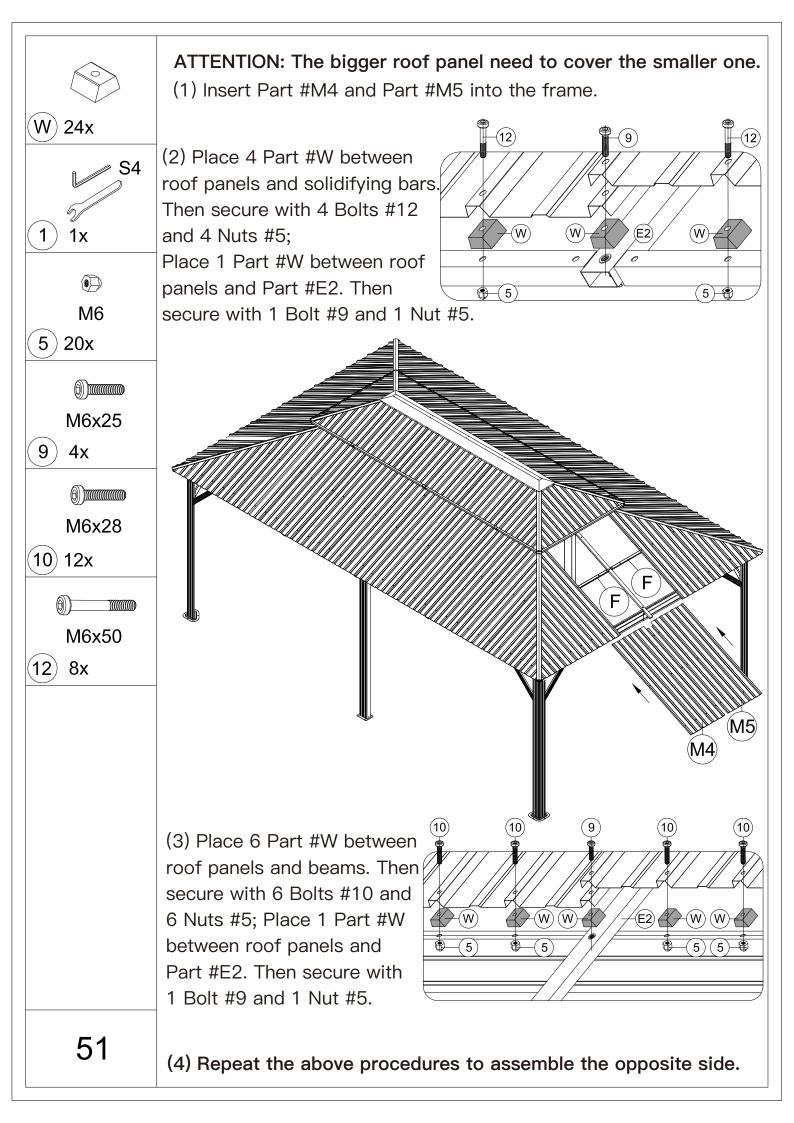


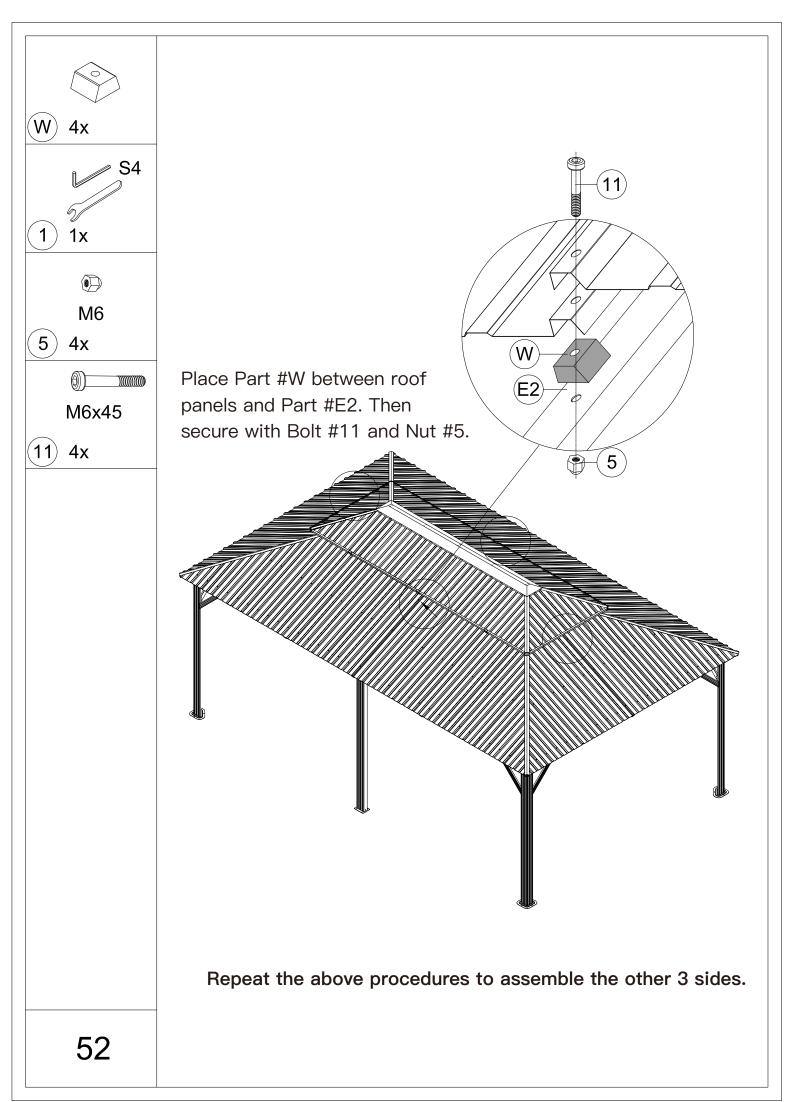


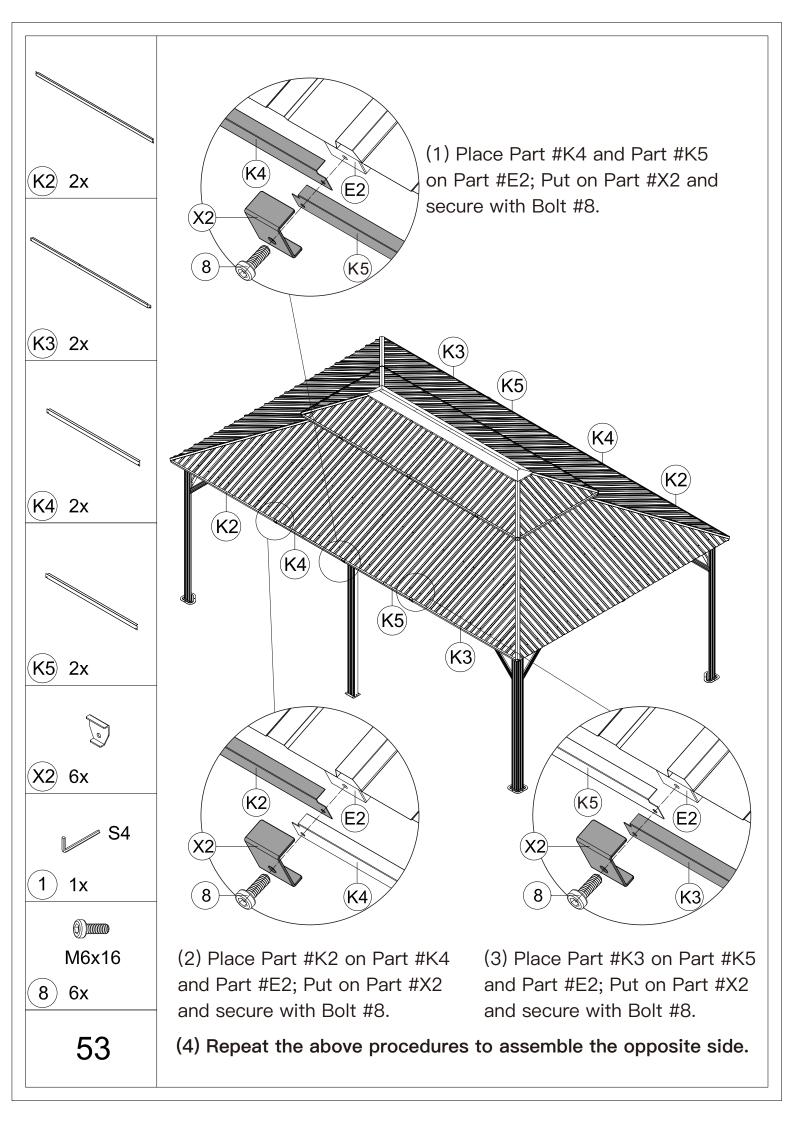


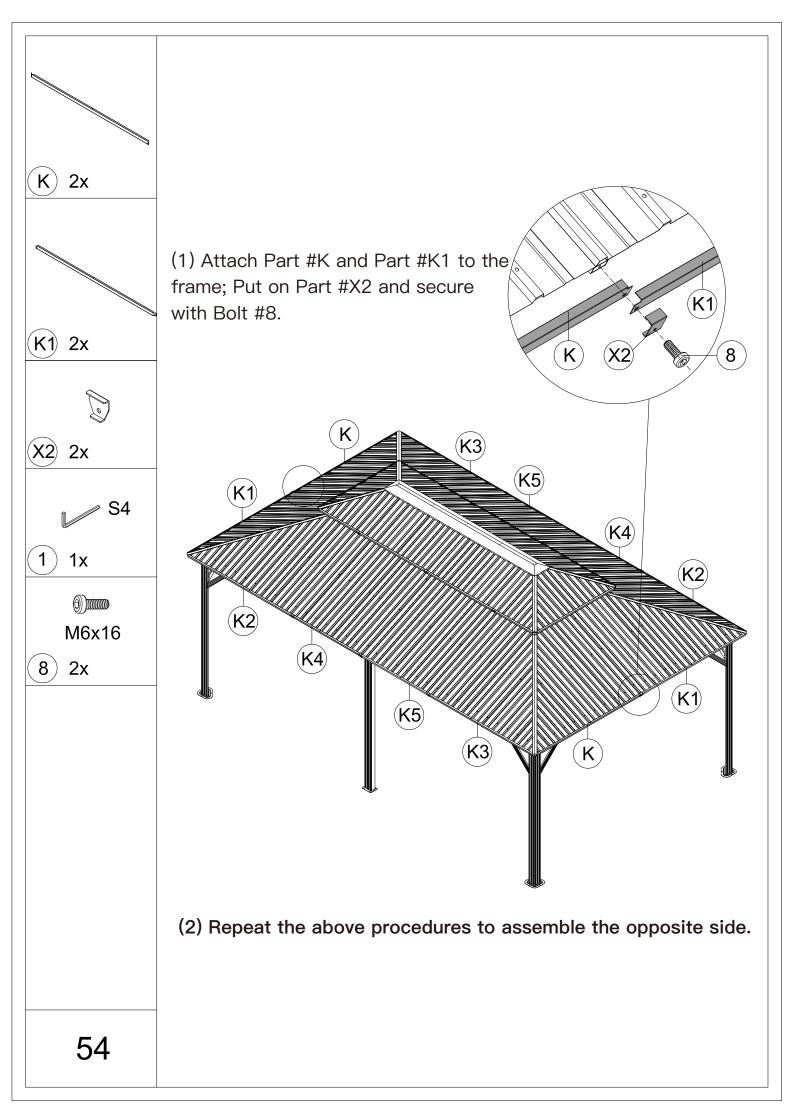












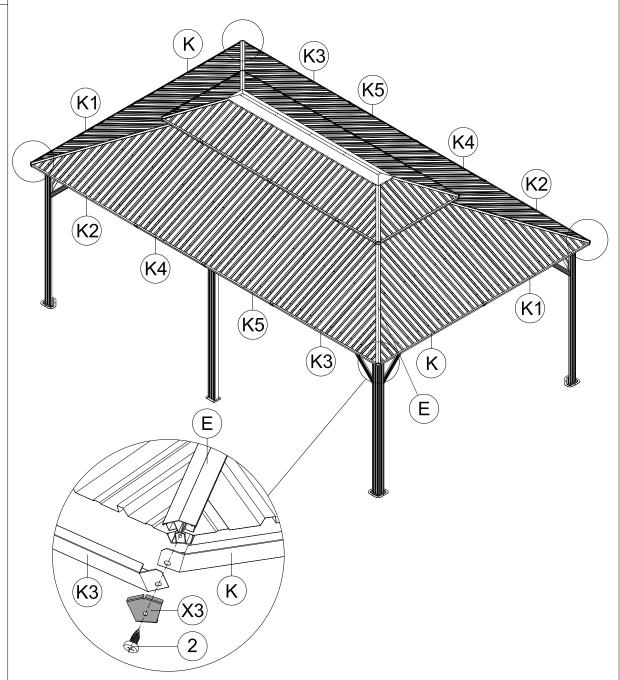


(X3) 4x



ST6.3x15

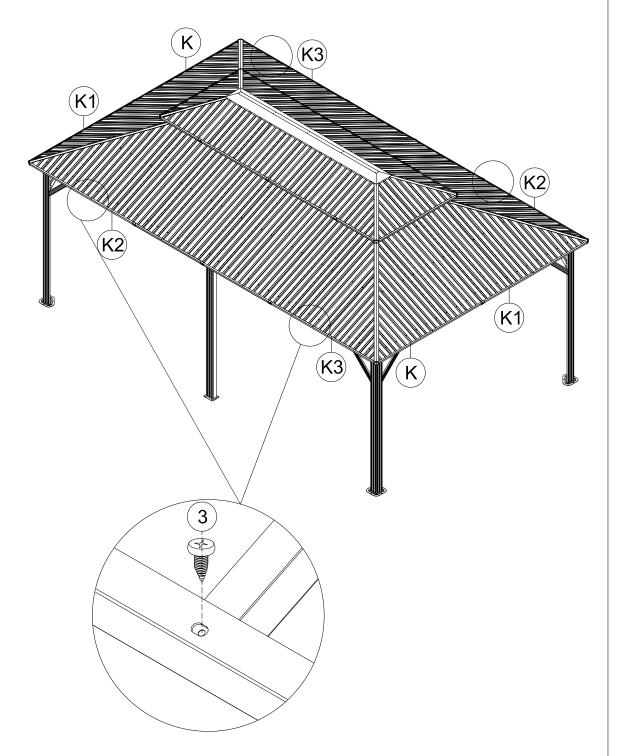
2) 4x



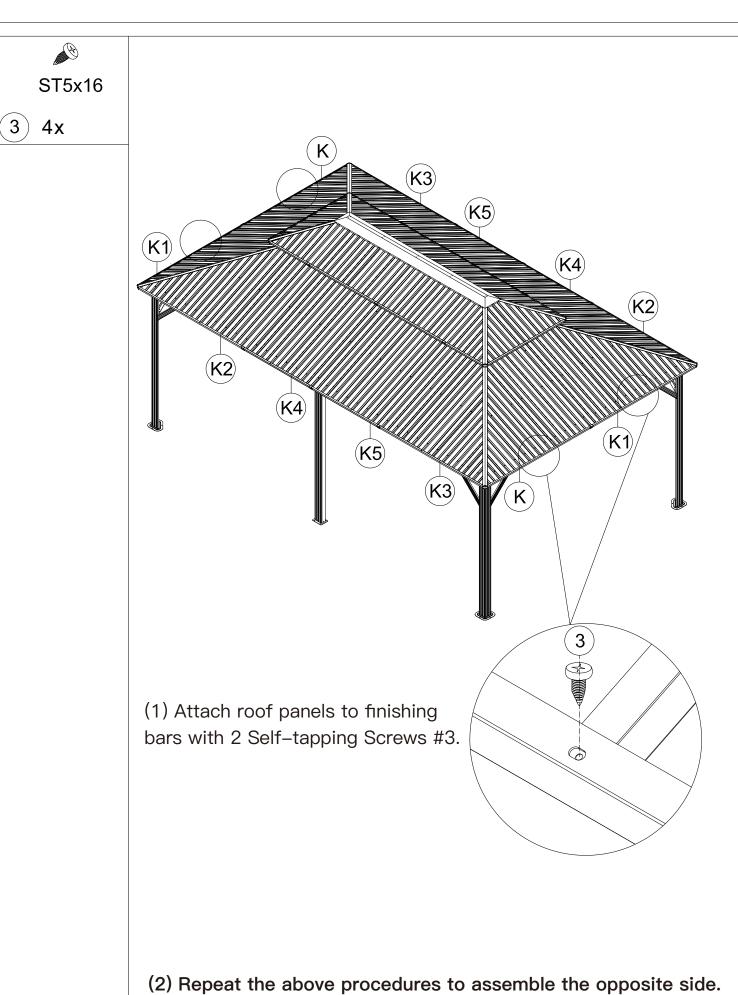
- (1) Place Part #K3 and Part #K on Part #E; Put on Part #X3 and secure with Self-tapping Screw #2.
- (2) Repeat the above procedures to assemble the other 3 corners.



(3) 4x



- (1) Attach roof panels to finishing bars with 4 Self-tapping Screws #3.
- (2) Repeat the above procedures to assemble the opposite side.



How to Put the 144 Hooks into the Double-track

Double-track

