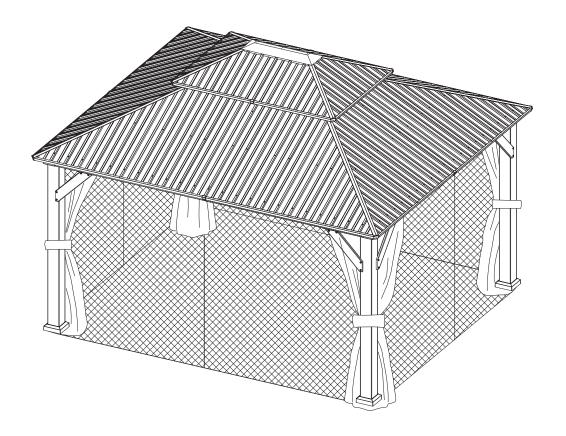
12' × 16' Metal Patio Wood Gazebo

ASSEMBLY MANUAL



MODEL#:LGMF1587

Pre-assembly



1.Two or more people are required for assembly.



2.You will need one or more stepladders.



3. Wearing protective gloves is recommended.



4. You may need a safety hat.



5. Please use a Phillips screw driver.



6.For ease of construction, you may need a drill.



7. You may need a safety goggle.

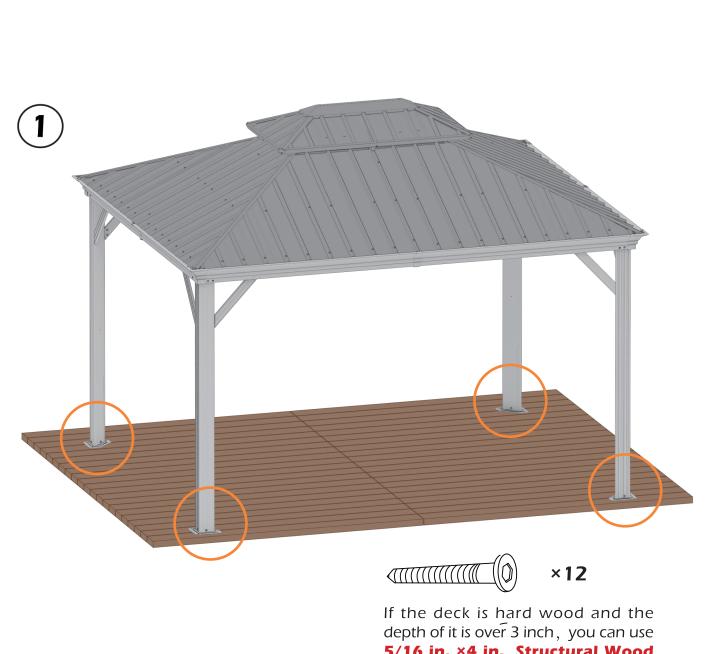


8.Do not fully tighten screws prior to complete assembly.

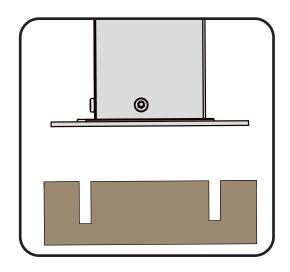
Warning & Attention

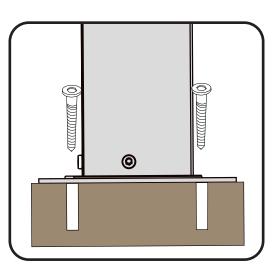
- -Try to assemble this product on the flat ground, otherwise it is difficult to carry out;
- -It would be much easier to assemble the product with three or more people;
- -After assembly, please check whether all screws are tightened, to prevent parts from falling apart.

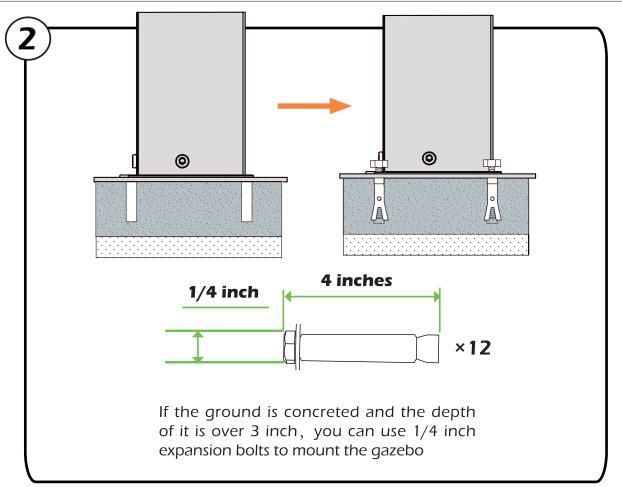
▲ Use bolts to secure the frame to the ground to against the strong wind.

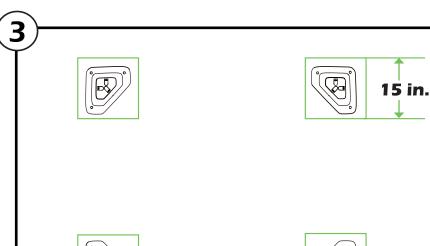


depth of it is over 3 inch, you can use 5/16 in. ×4 in. Structural Wood Screw to mount the gazebo.





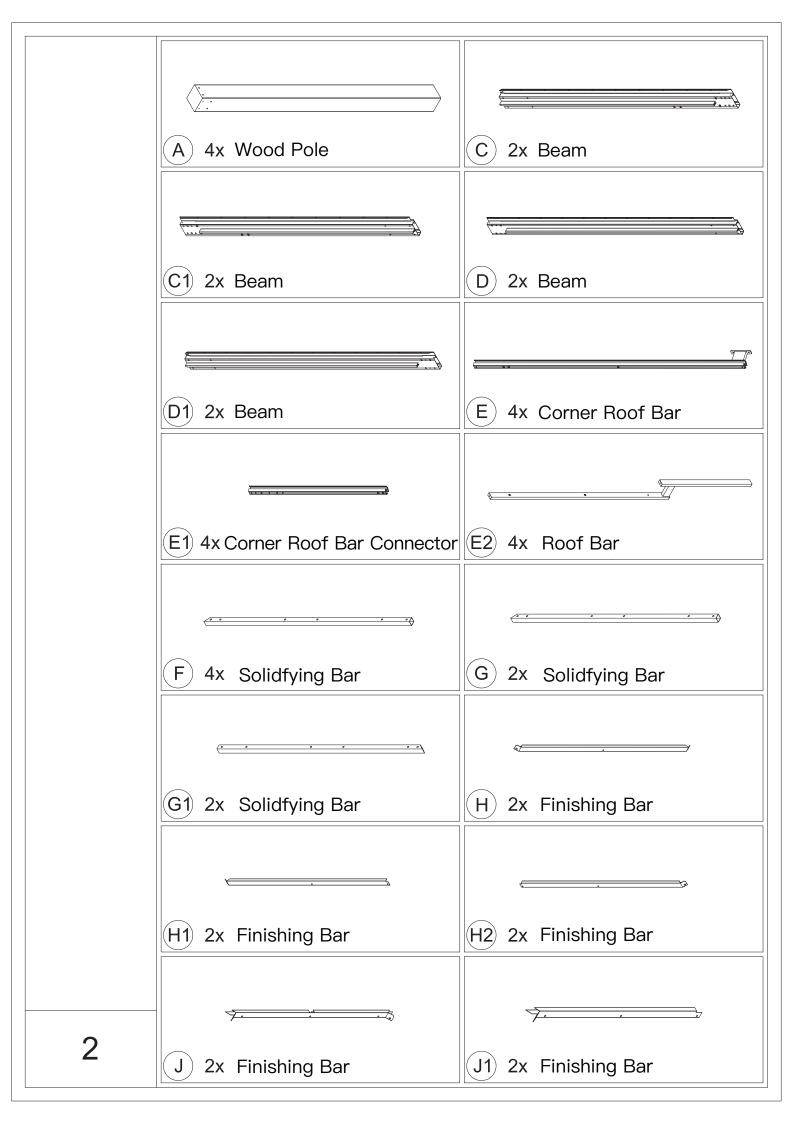


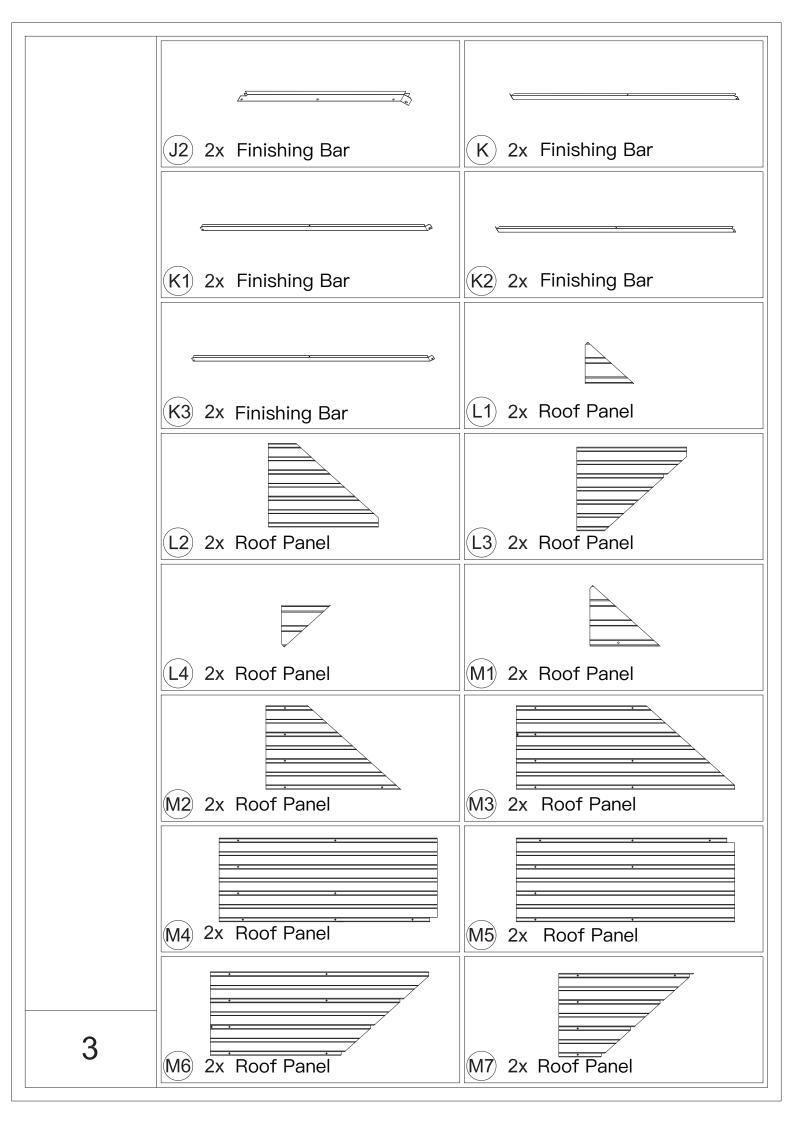


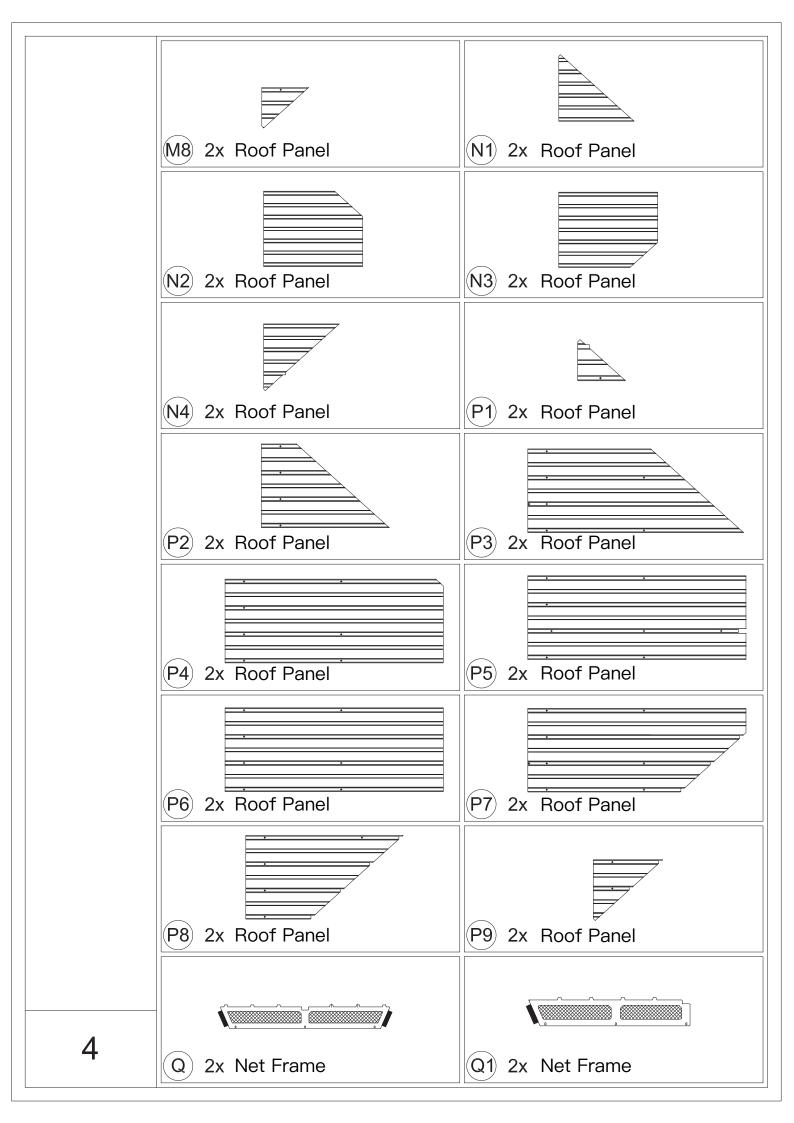
Or you can make a concrete footing for gazebo, $15 \times 15 \times 15$ inches is recommended use expansion bolts to mount the pergola like (2) shows.

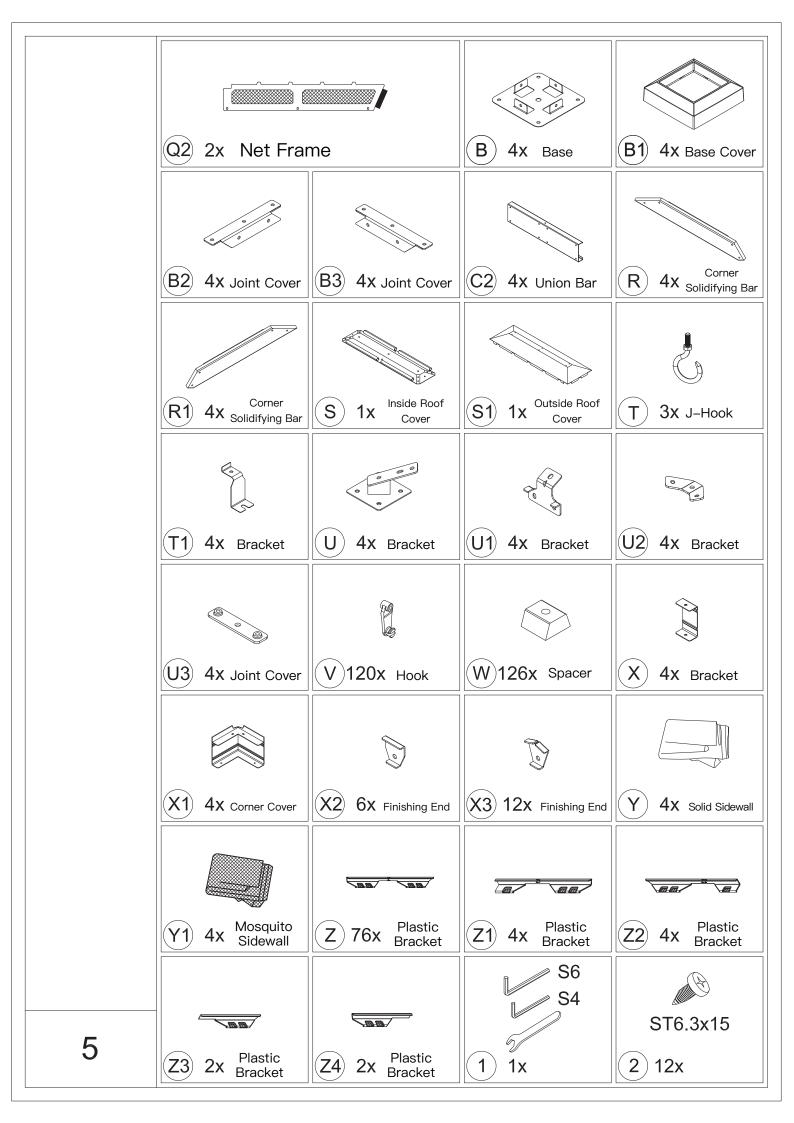
IMPORTANT: Anchor is not recommended

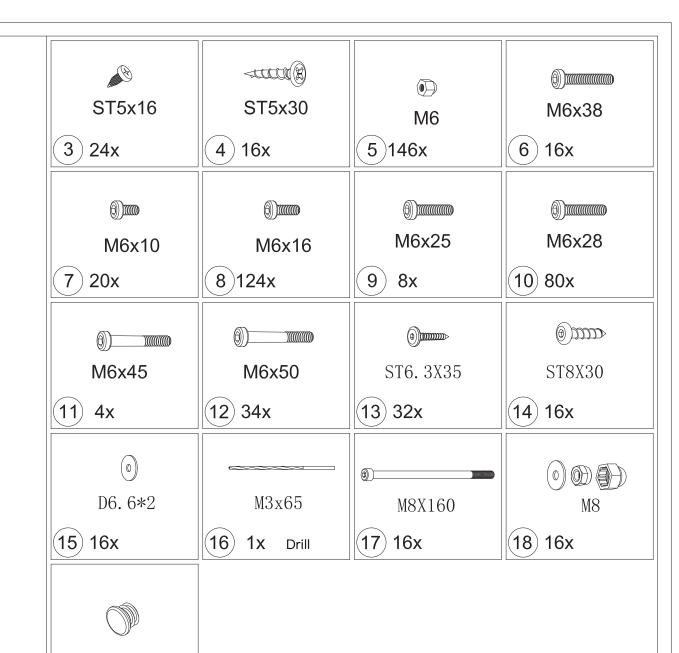


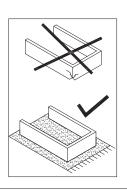




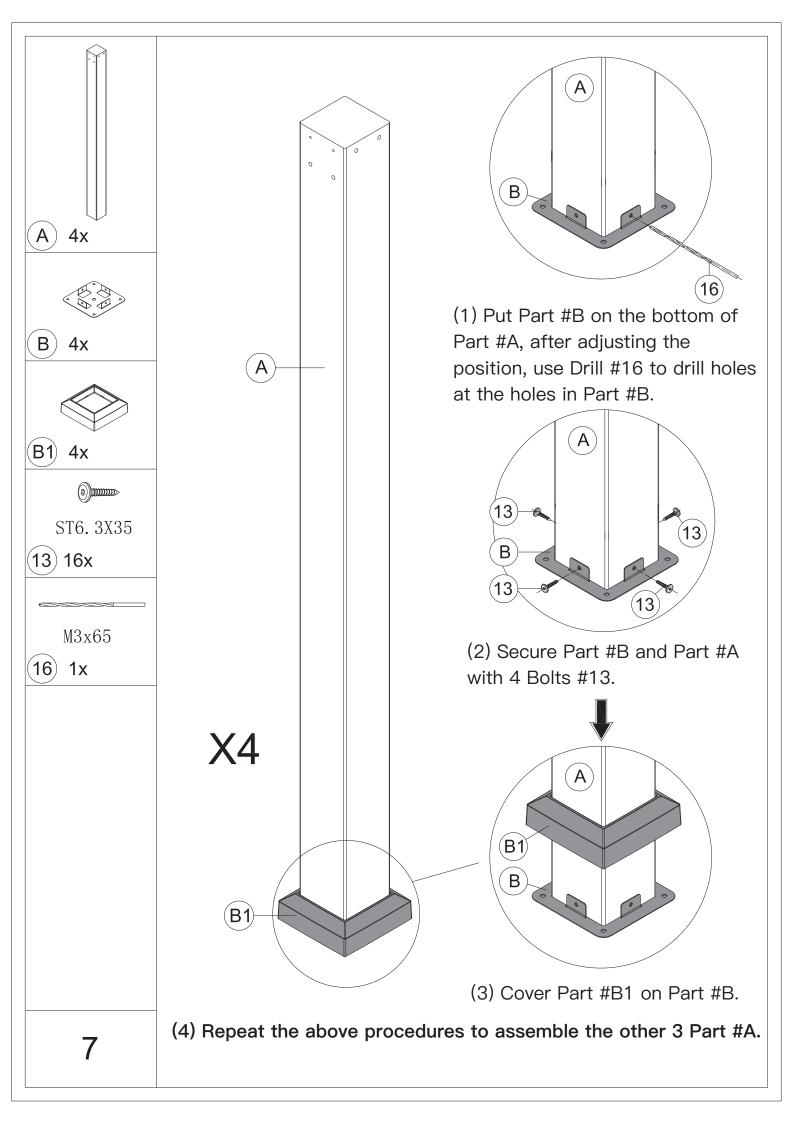


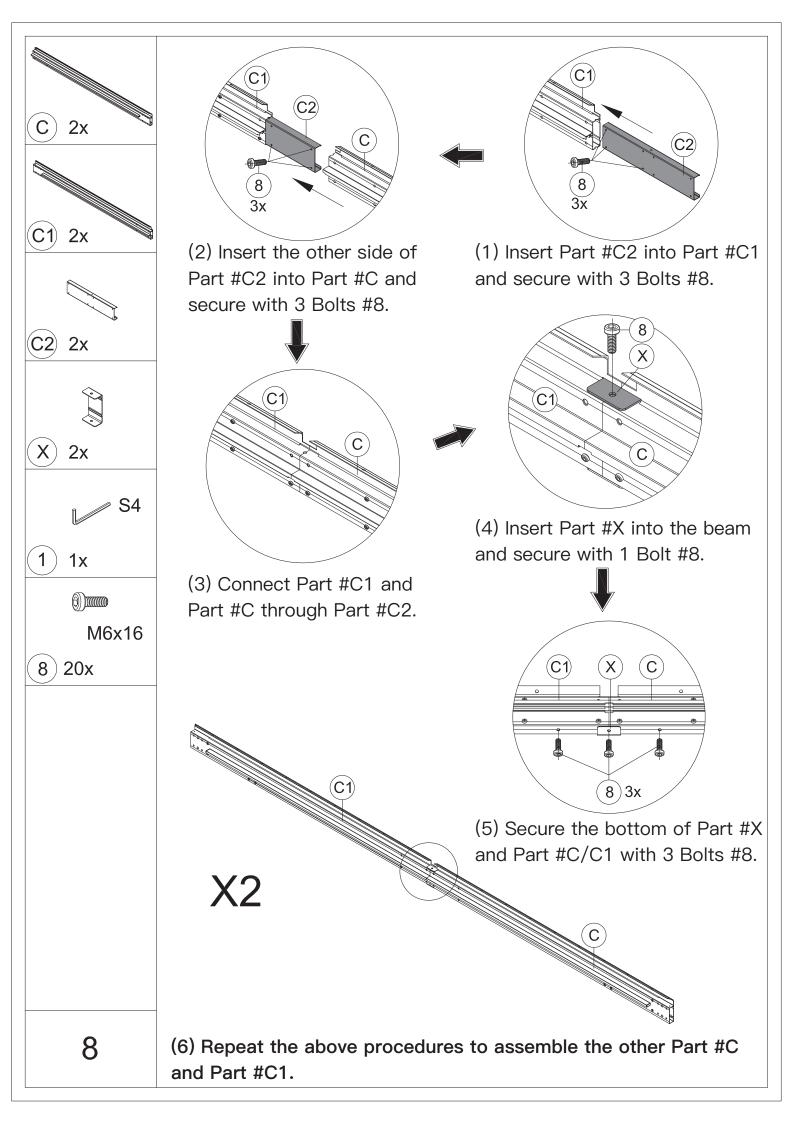


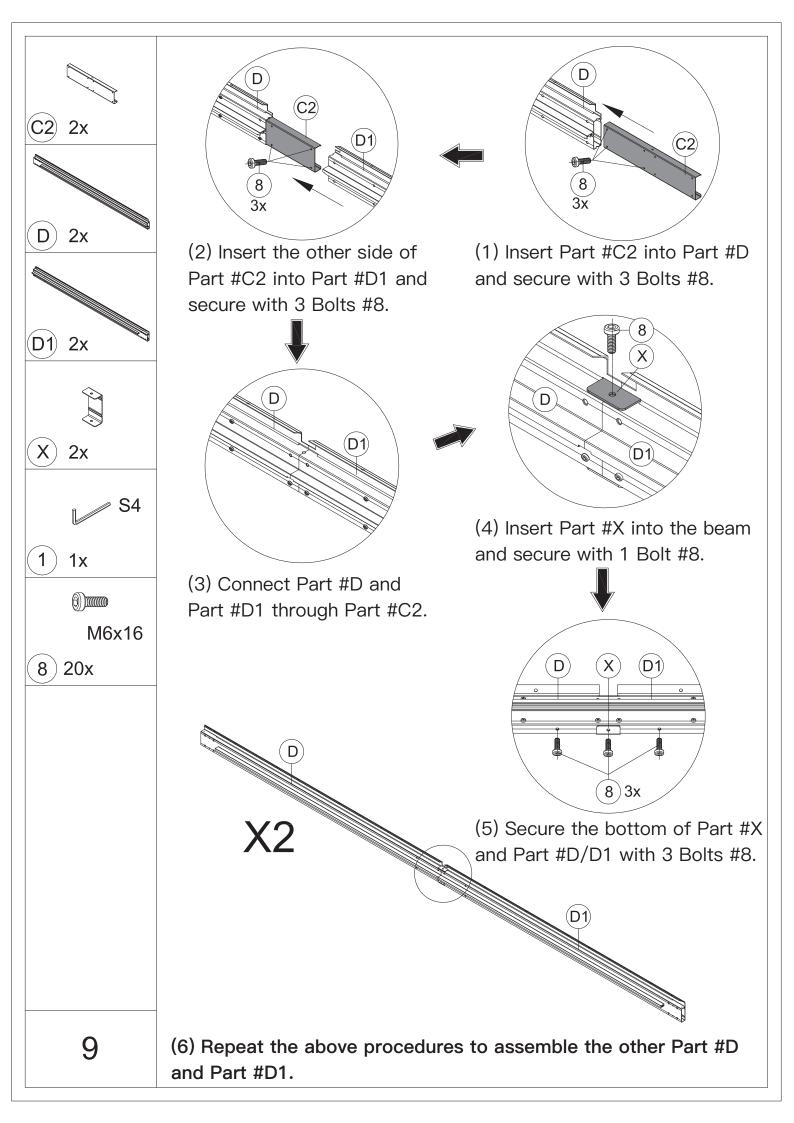


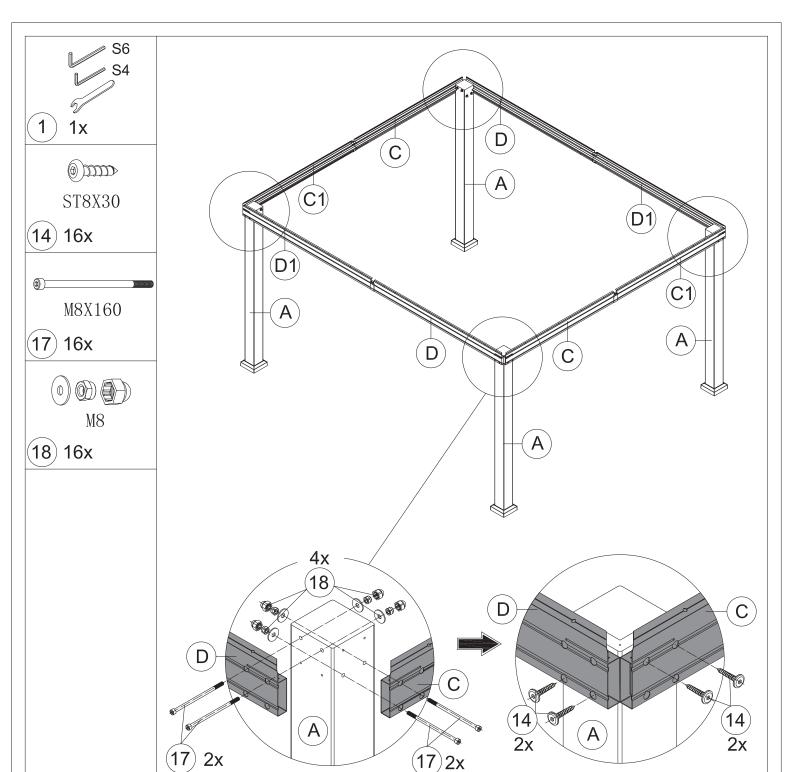


(19) 16x

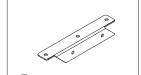








- (1) Connect Part #D/#C1 to Part #A with 2 Bolts #17, and fix from the other side with 2 Bolts #18.(The first row of screw holes)
- (2) Connect Part #C/#D1 to Part #A with 2 Bolts #17, and fix from the other side with 2 Bolts #18.(The second row of screw holes)
- (3) Secure Part #D&#C / #C1&D1 with 4 Bolts #14.
- (4) Repeat the above procedures to assemble the other corners.



B2) 4x



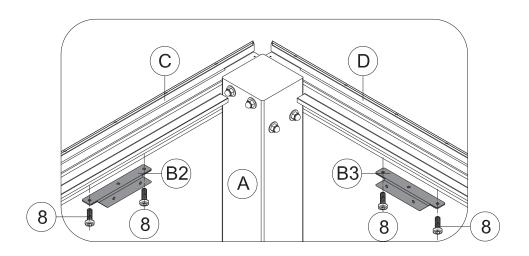
B3) 4x



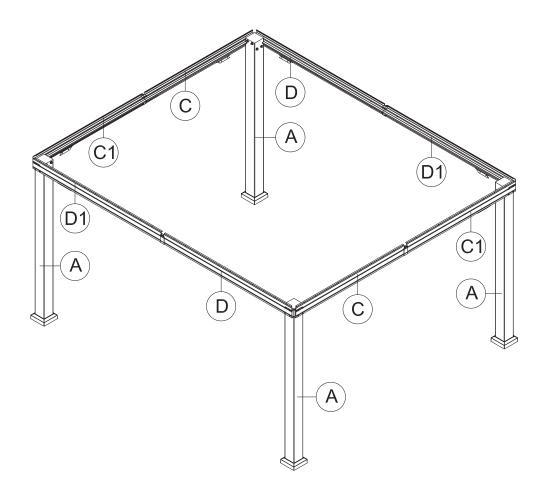
(1) 1x

M6x16

8) 16x

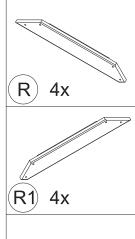


(1) Affix Part #B2 and Part #B3 to the Beam with 4 Bolts #8.



(2) Repeat the above procedures to assemble the other 3 corners.

A Please don't tighten all bolts.



S4

1) 1x

M6

5) 16x



M6x38

6) 16x



ST6. 3X35

13) 16x

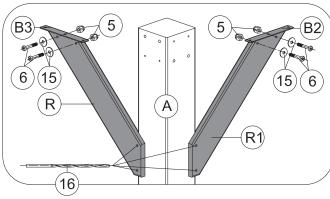
0

D6. 6*2

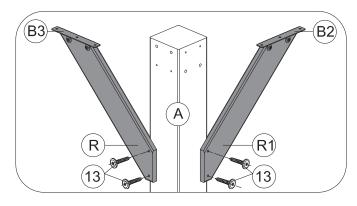
(15) 16x

M3x65

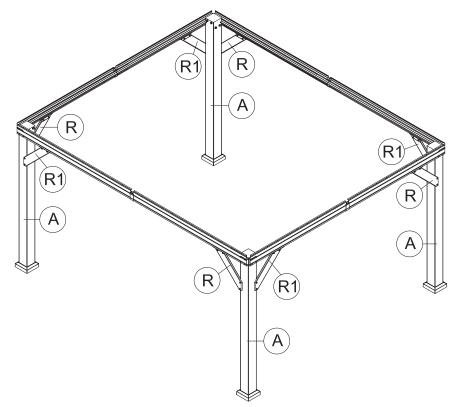
(16) 1x



- (1) Affix Part #R to Part #B3 with 2 Bolts #6, 2 Washers #15 and 2 Nuts #5.
- (2) Affix Part #R1 to Part #B2 with 2 Bolts #6, 2 Washers #15 and 2 Nuts #5.

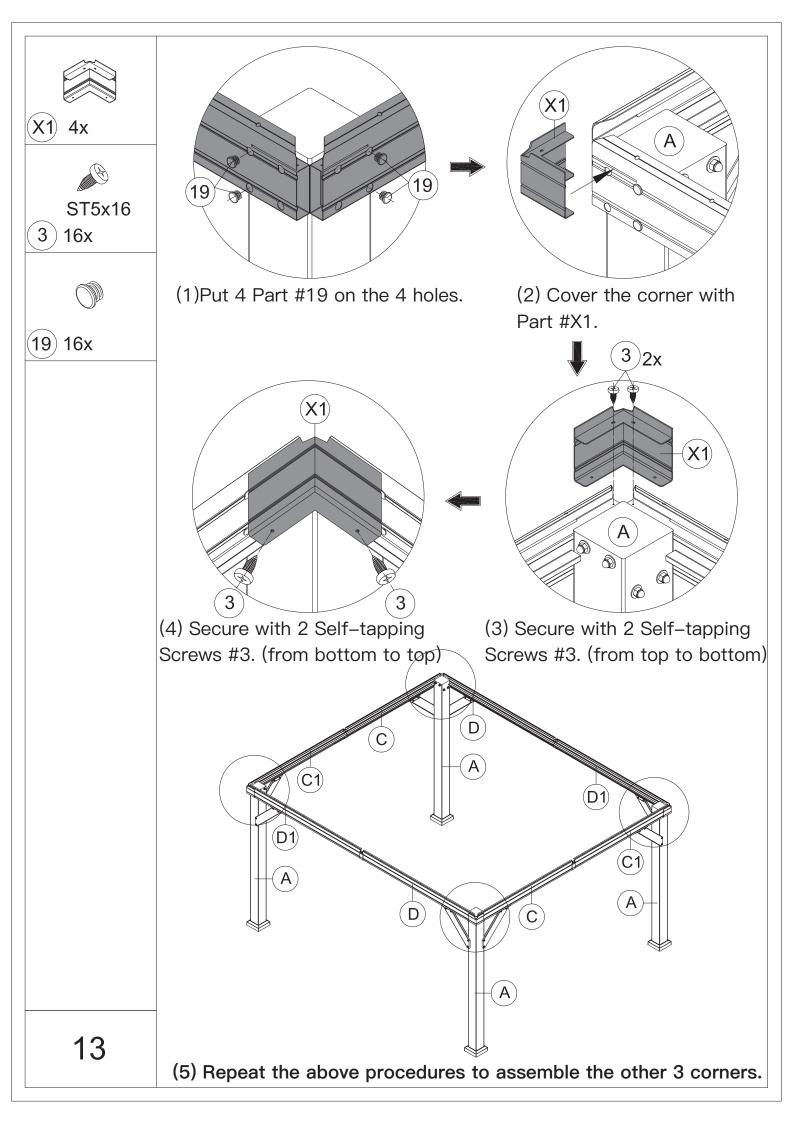


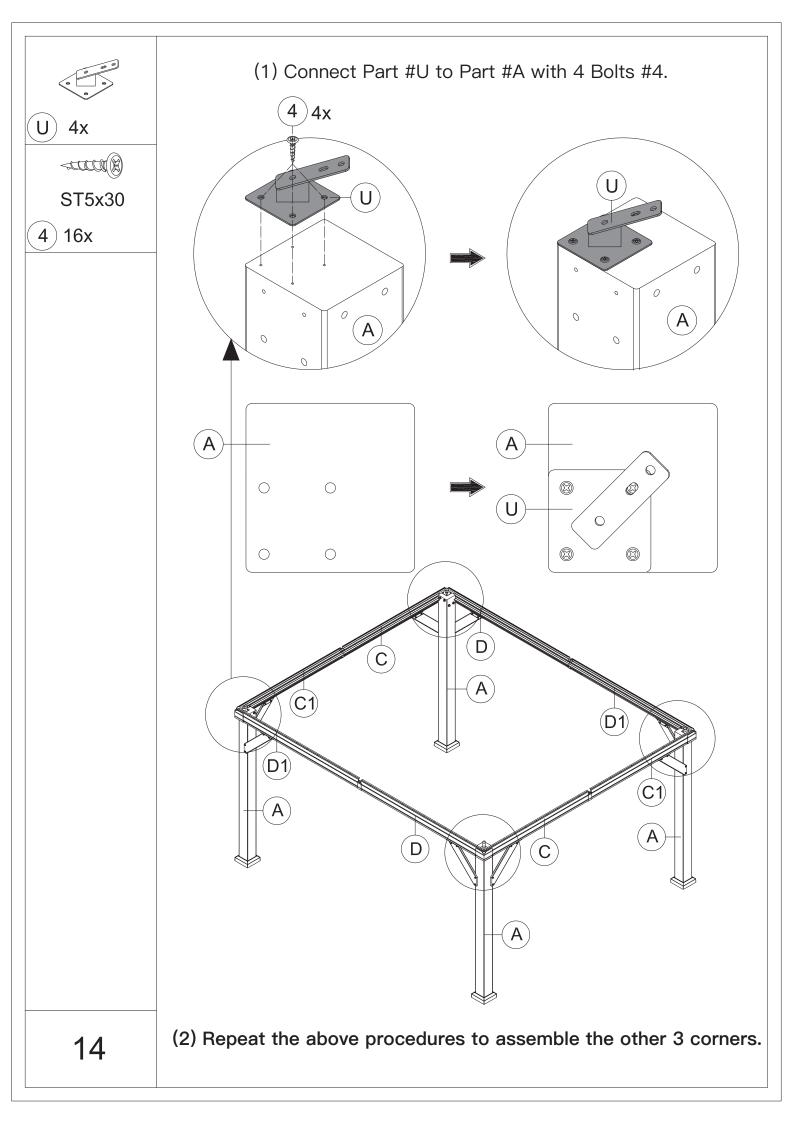
- $oldsymbol{\Lambda}$ (3) Use Drill #16 to drill holes in the holes reserved for Part #R/#R1.
 - (4) Affix Part #R and Part #R1 to the poles with 4 Bolts #13.

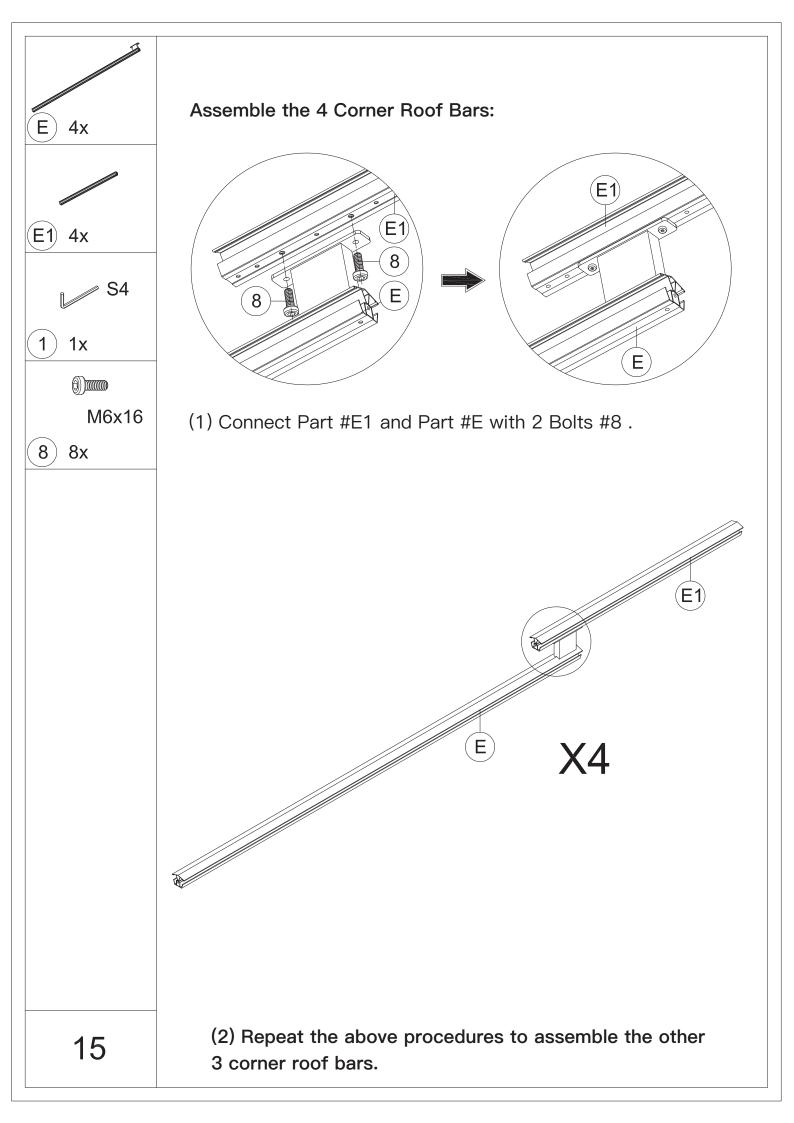


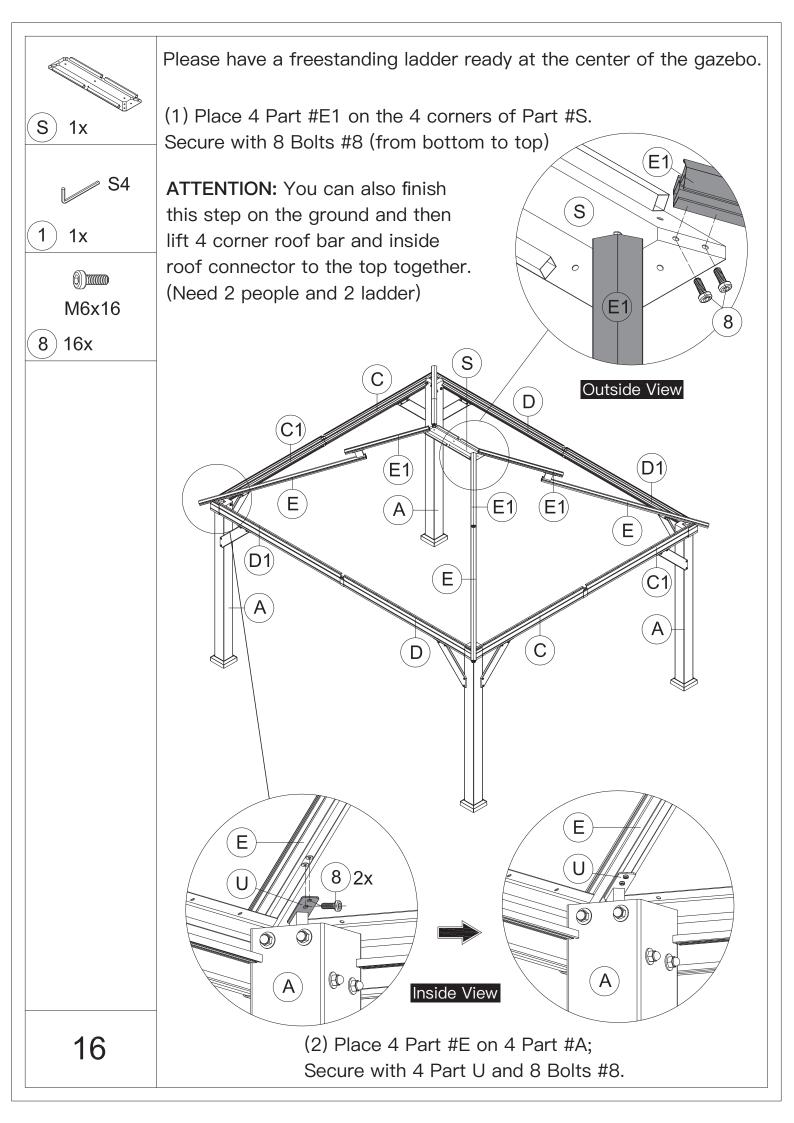
(5) Repeat the above procedures to assemble the other 3 corners.

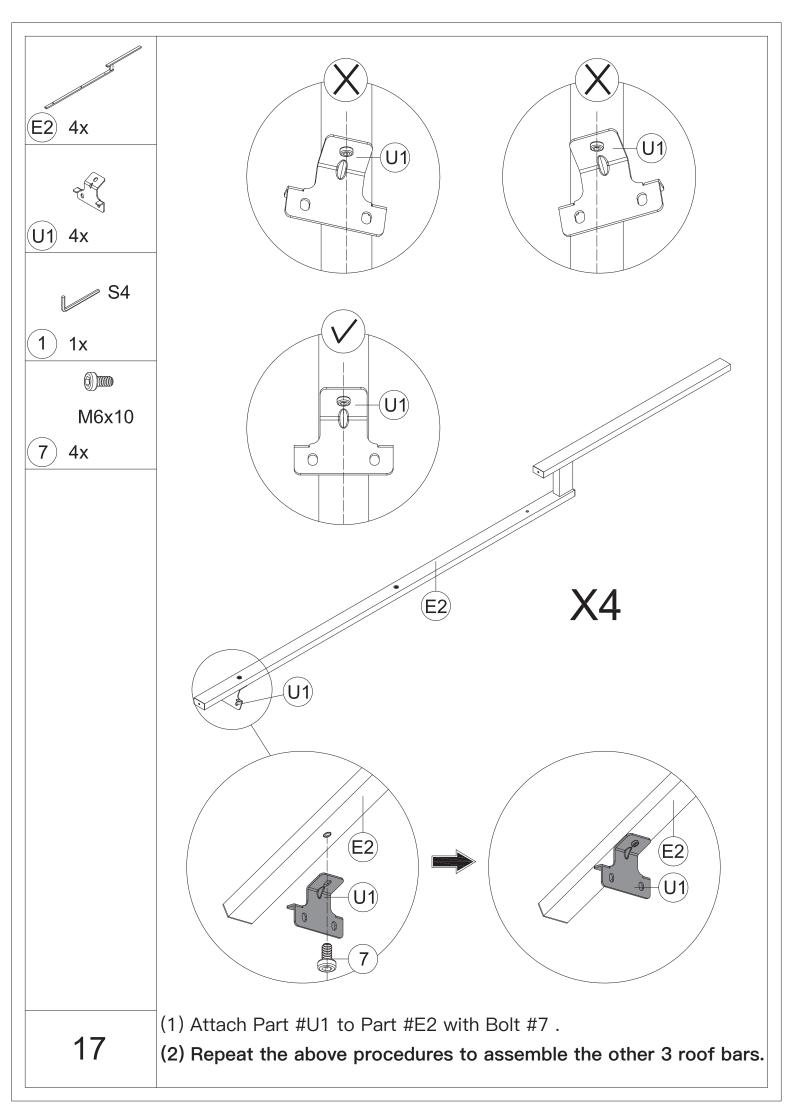
▲ Tighten all the bolts.

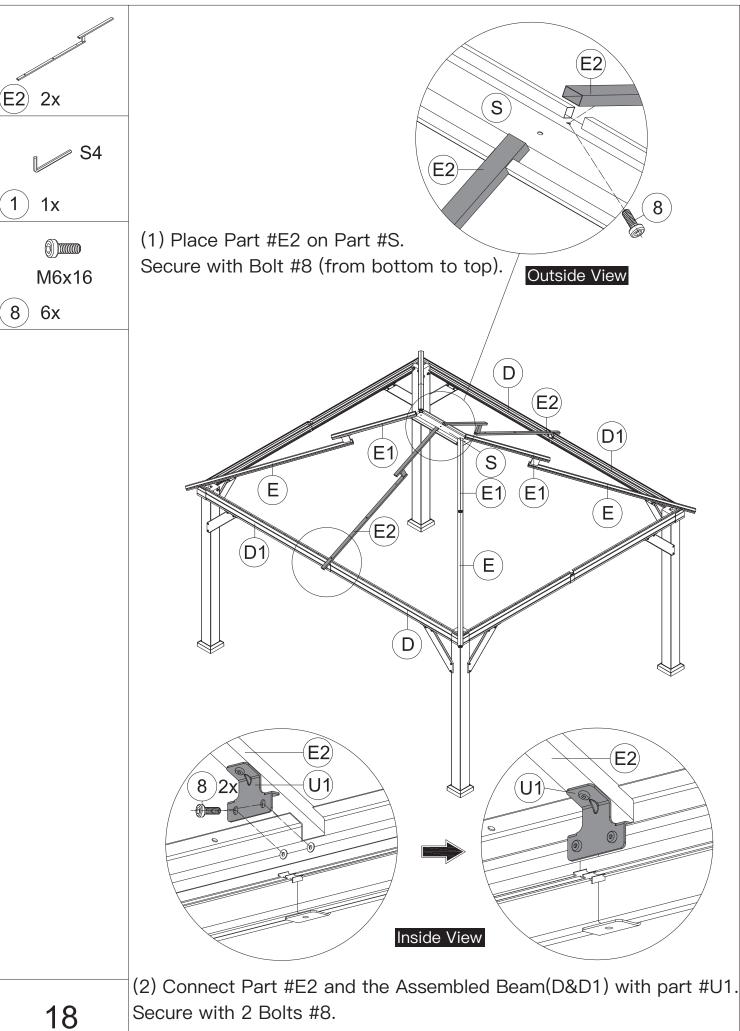




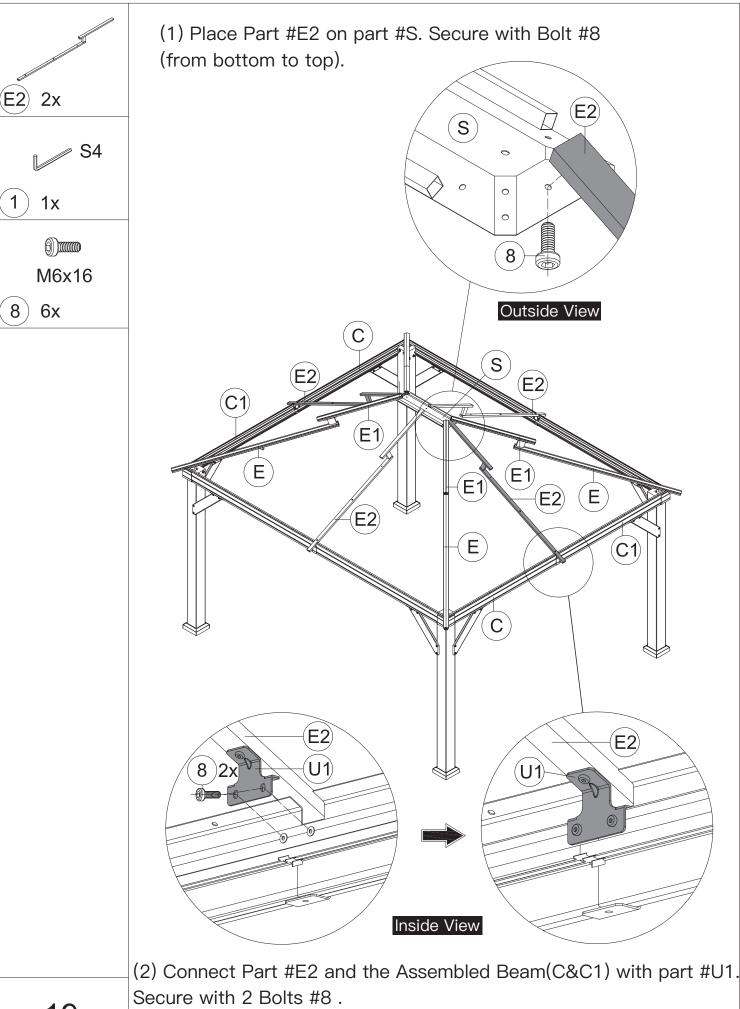




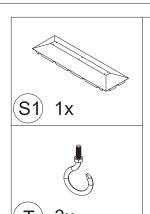




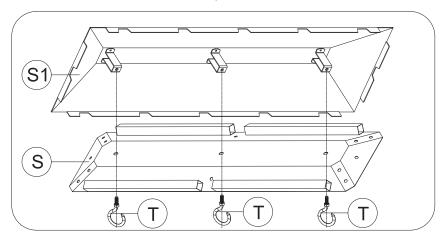
(3) Repeat the above procedures to assemble the opposite side.

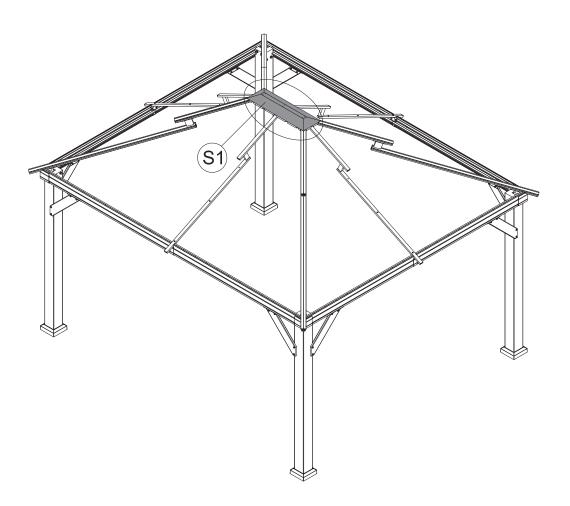


(3) Repeat the above procedures to assemble the opposite side.

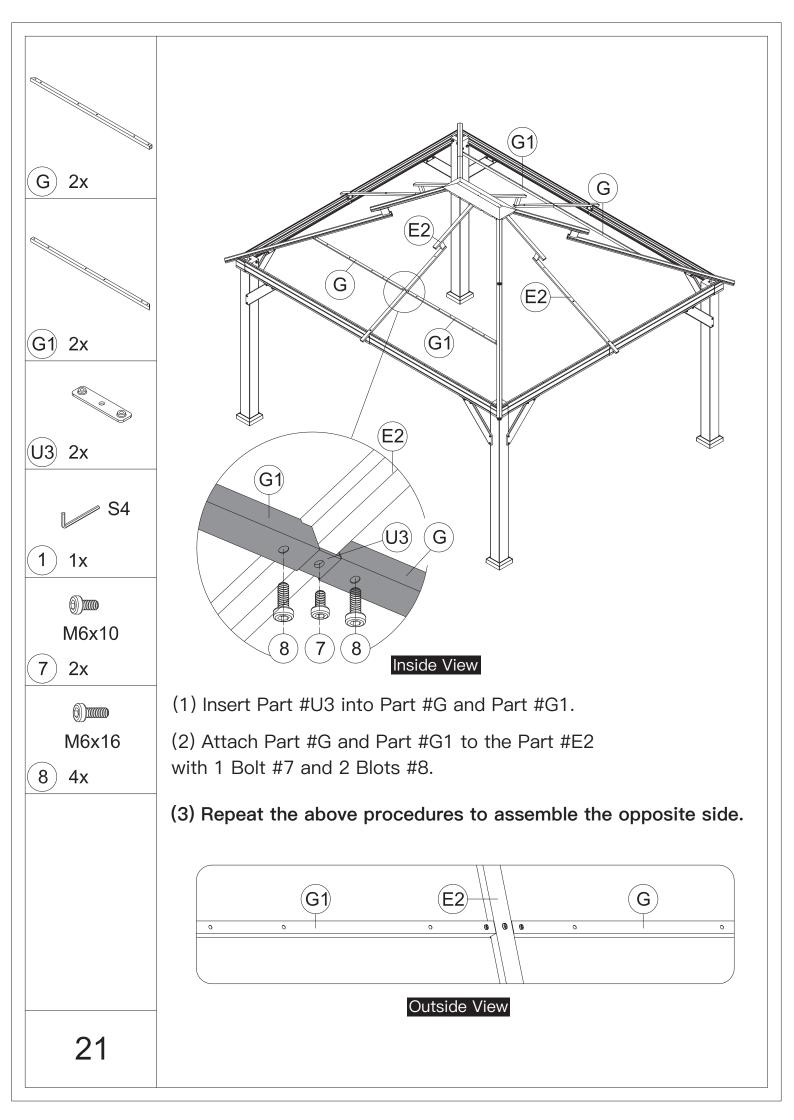


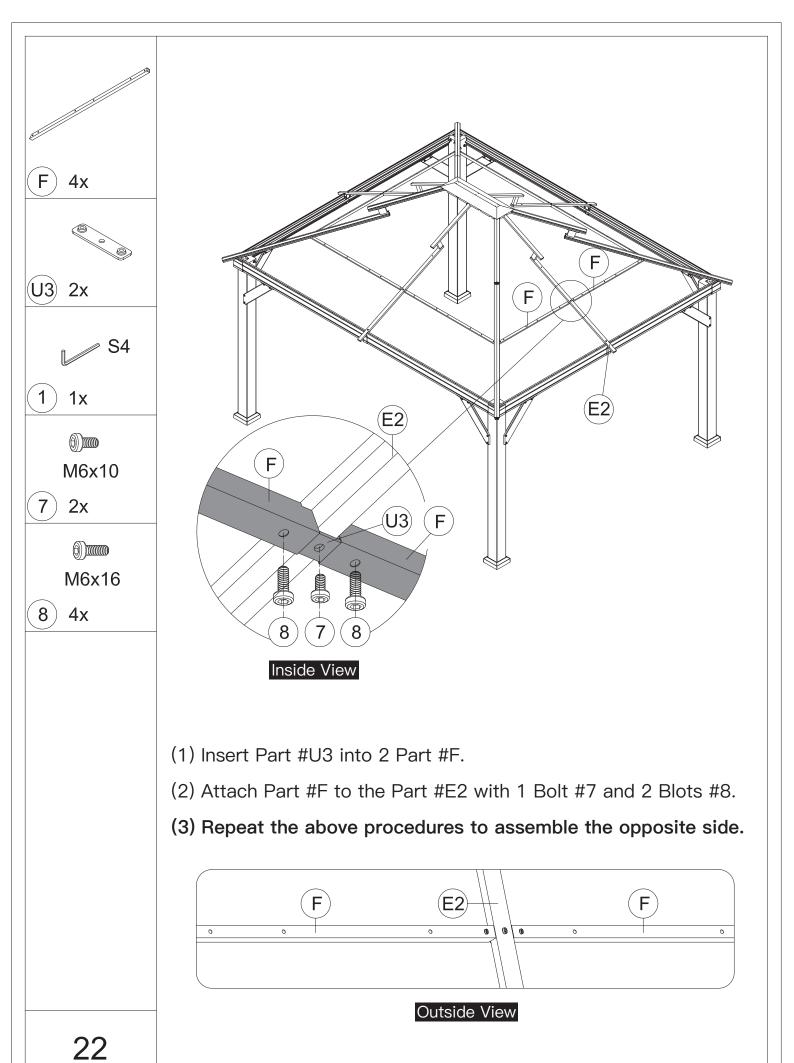
Secure Part #T to Part #S and Part #S1. (From Bottom to Top)

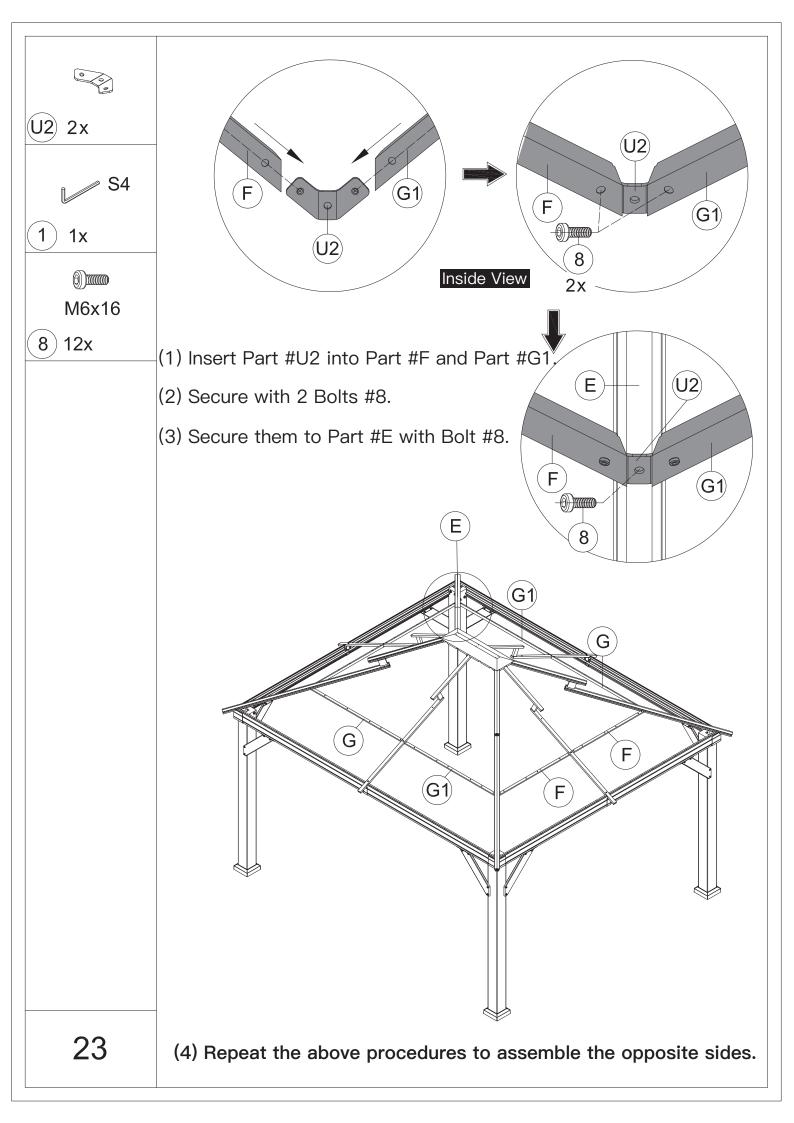


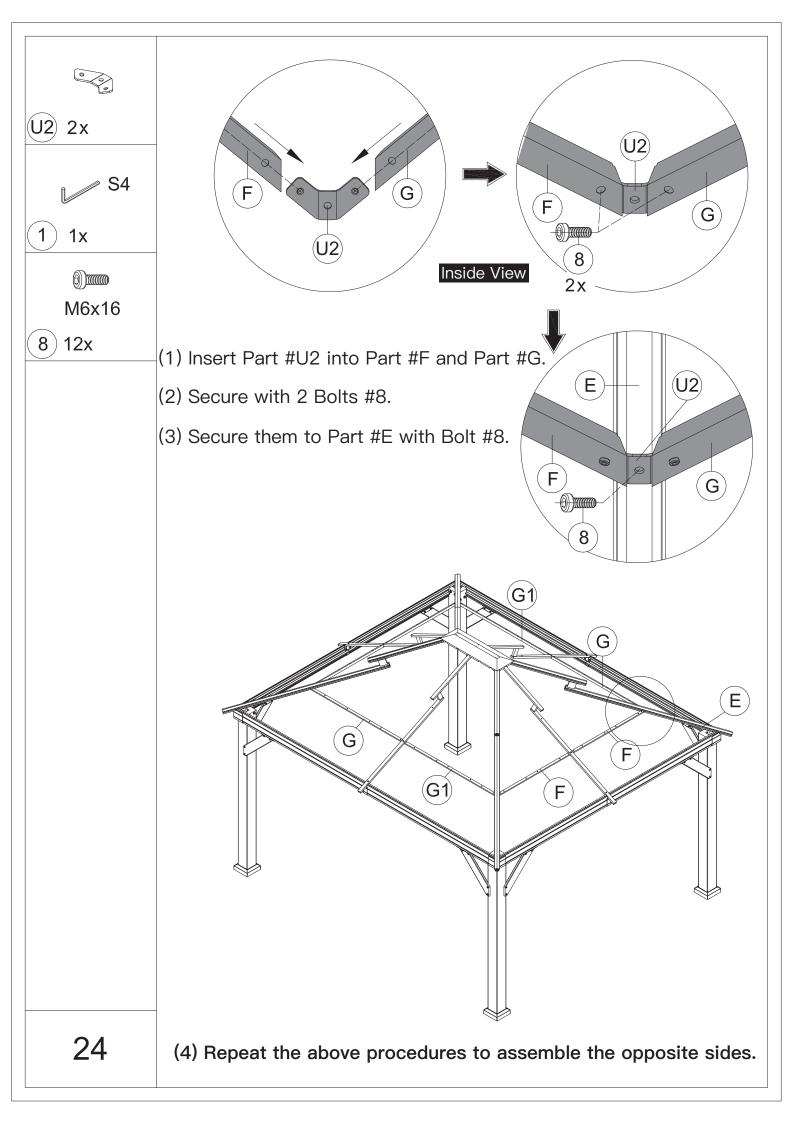


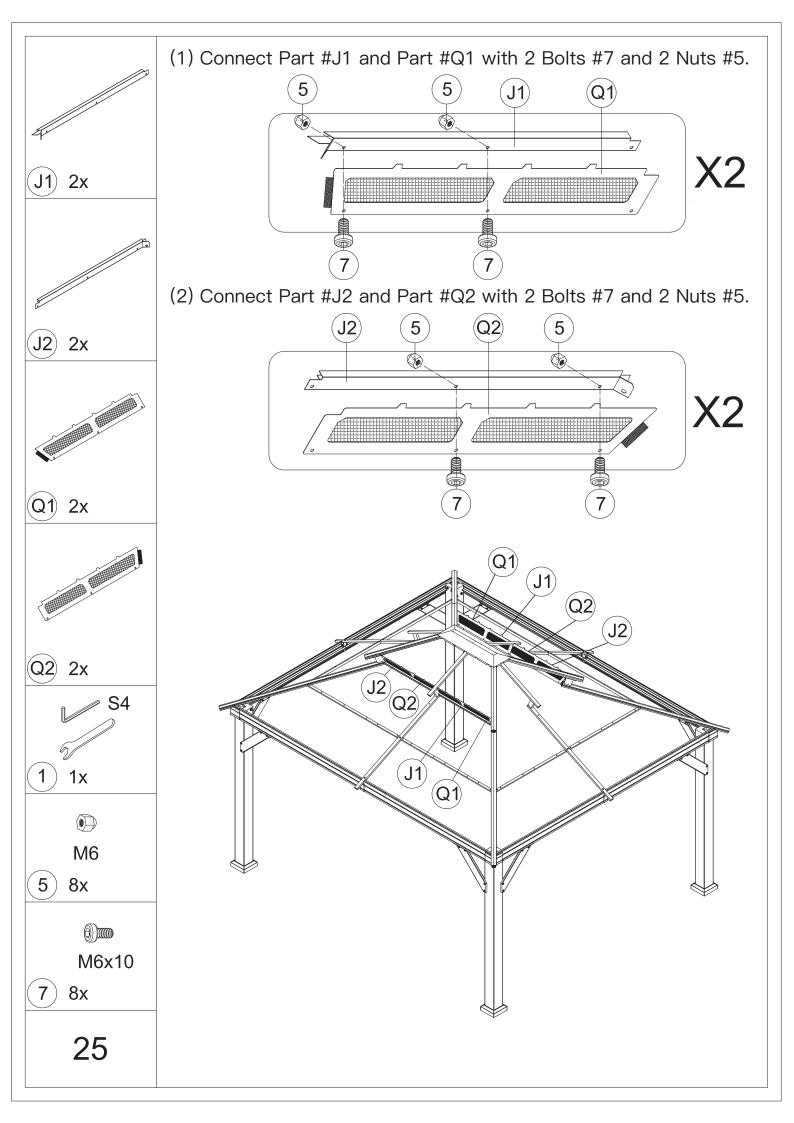
ATTENTION: The holes of Part #S and Part #S1 need to be aligned, on the same vertical line.

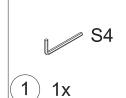








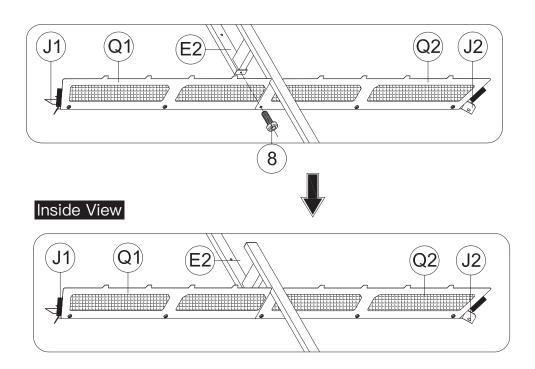




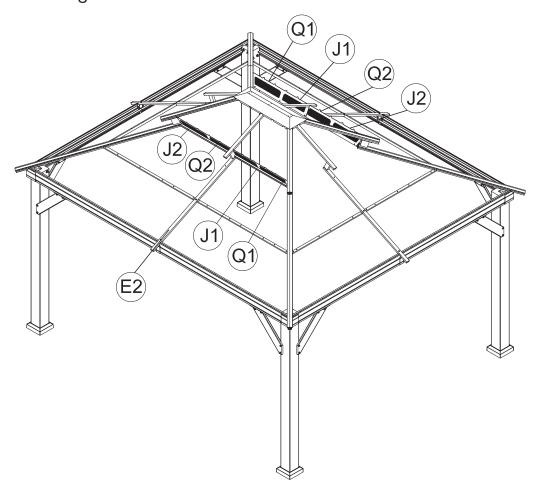


M6x16

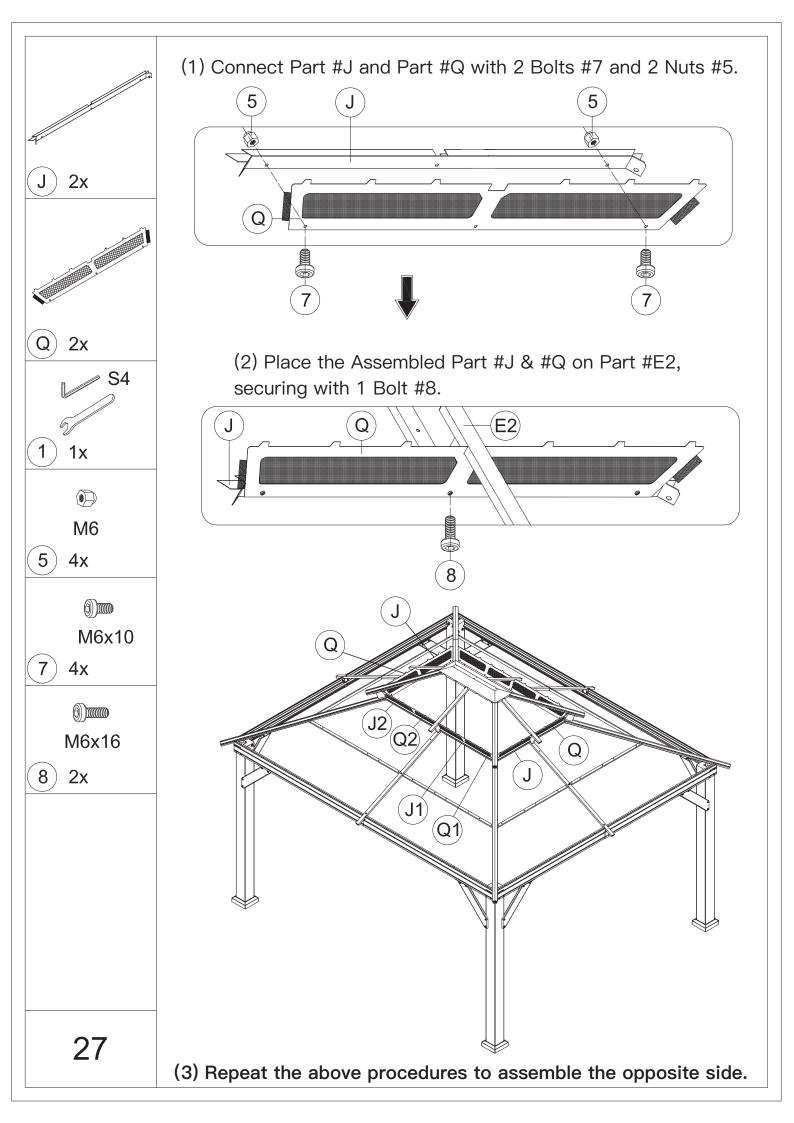
8) 2x

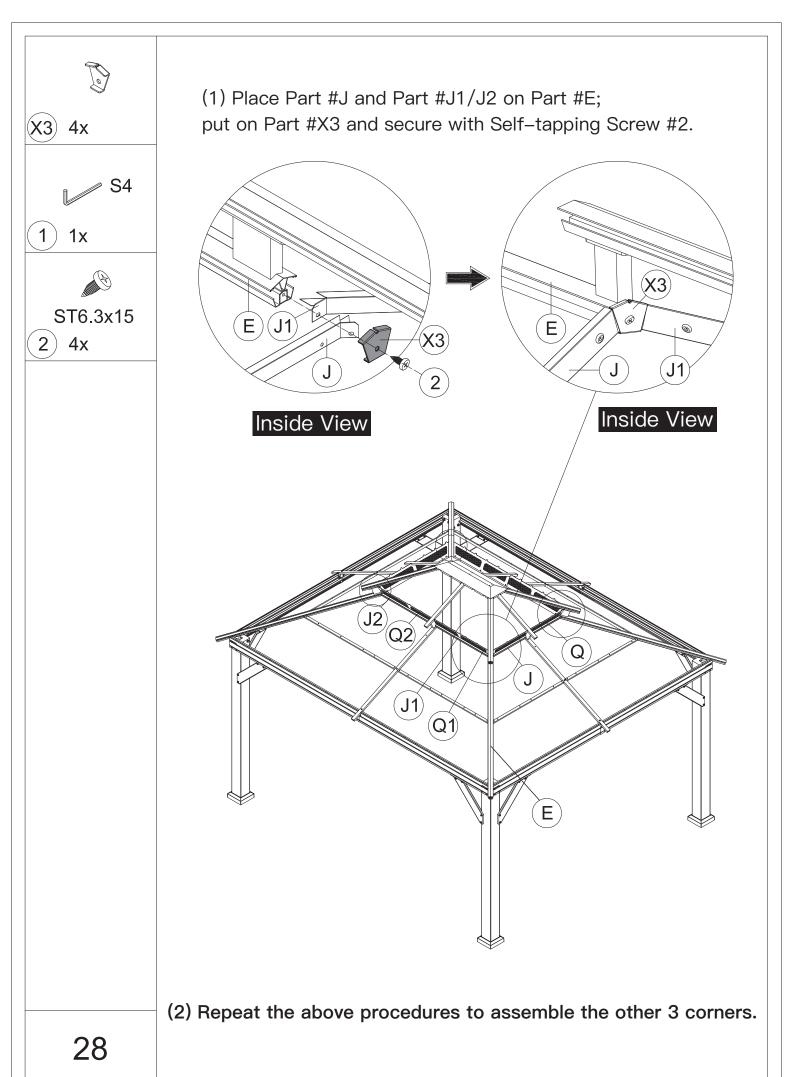


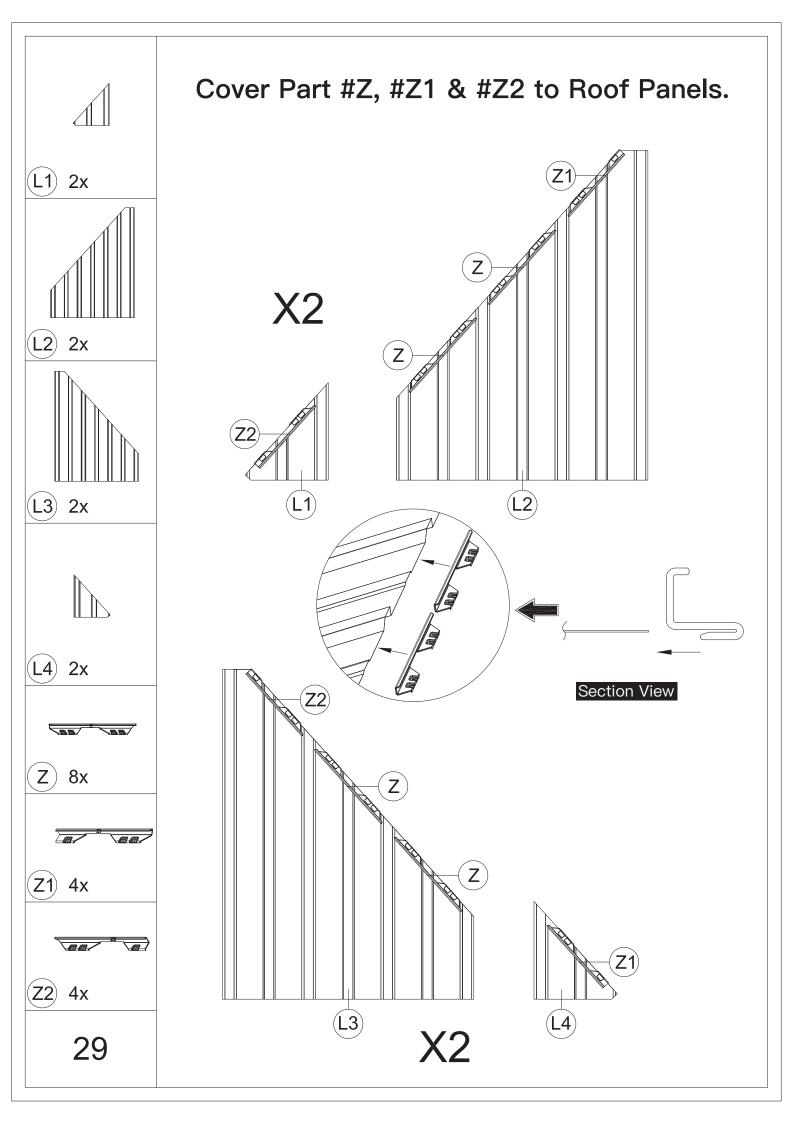
(1) Place the Assembled J1 & Q1 and J2 & Q2 on Part #E2, securing with 1 Bolt #8.

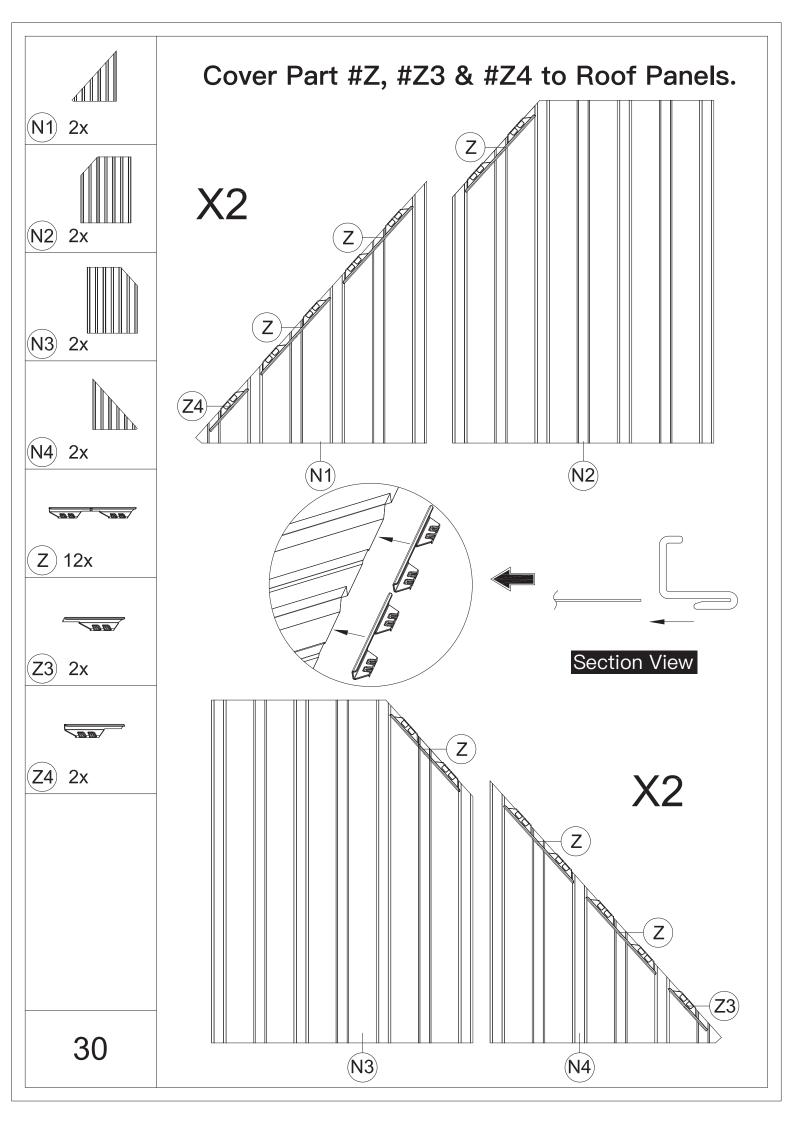


(2) Repeat the above procedures to assemble the opposite side.

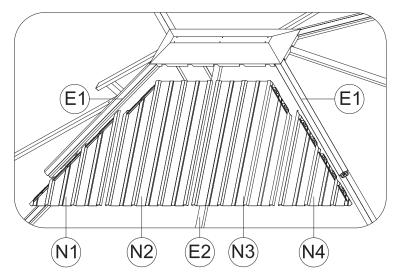




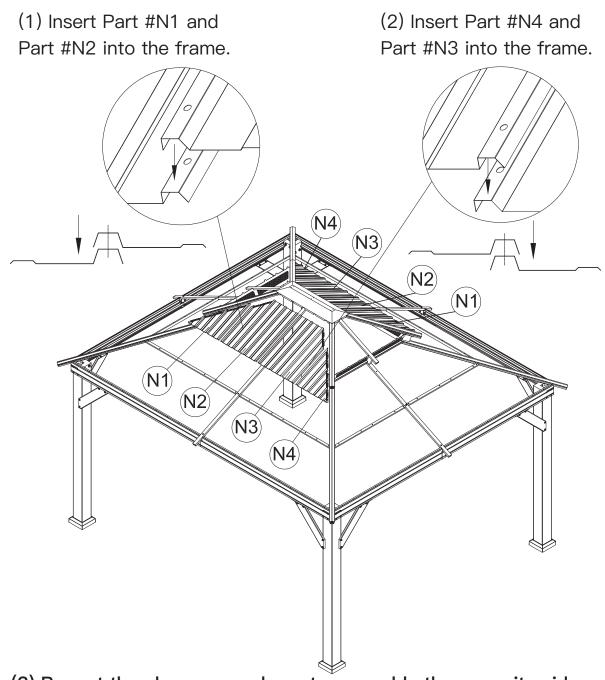




ATTENTION: The bigger roof panel need to cover the smaller one.

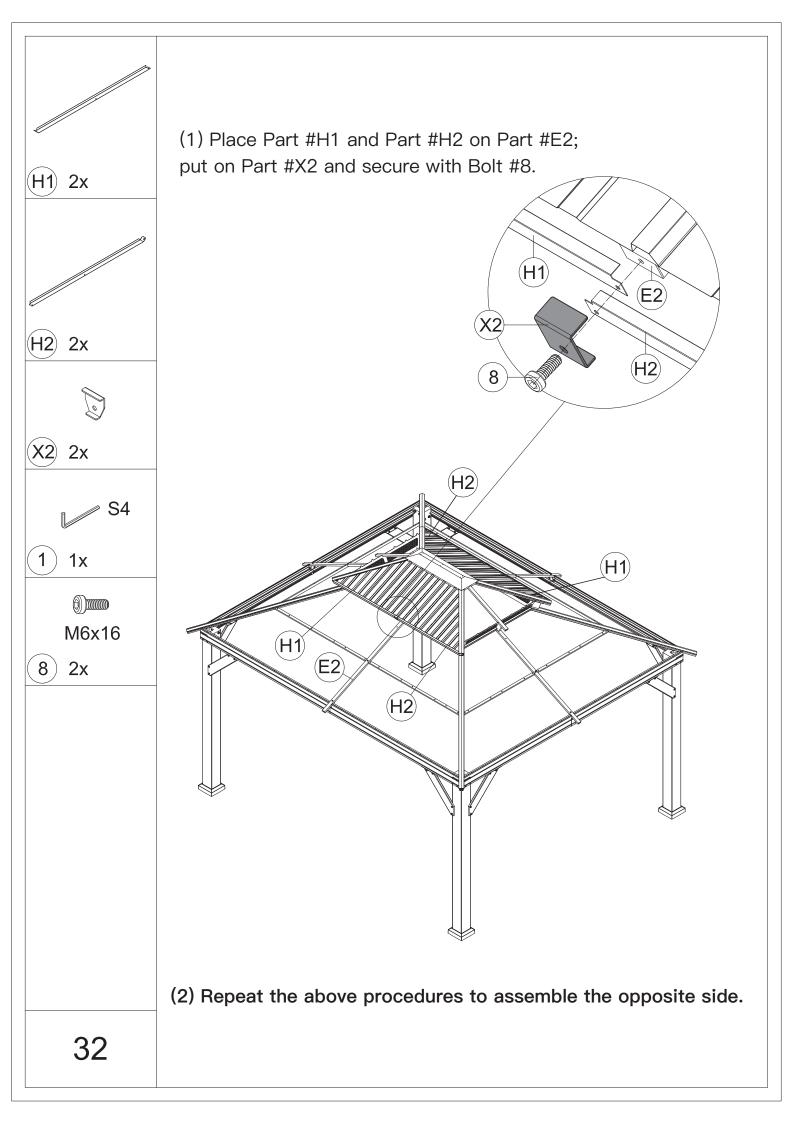


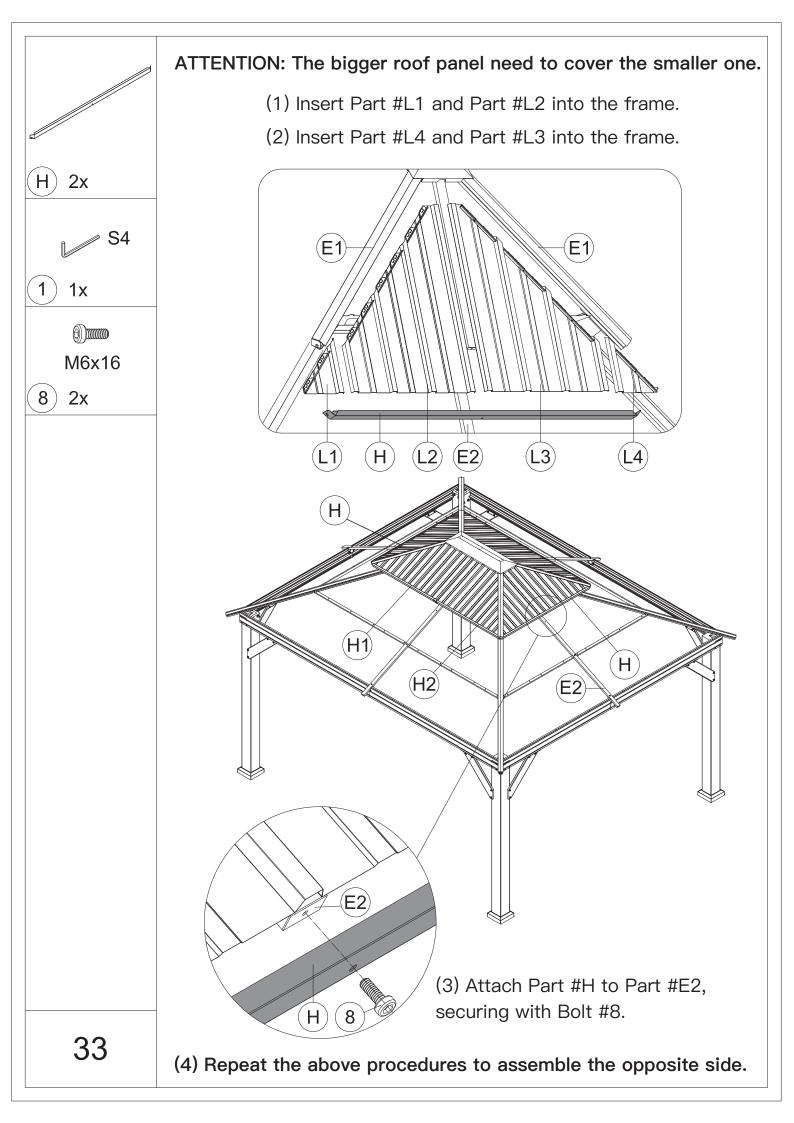
A If you can't install N2 or N3, push the outside roof cover up and try to insert them again.

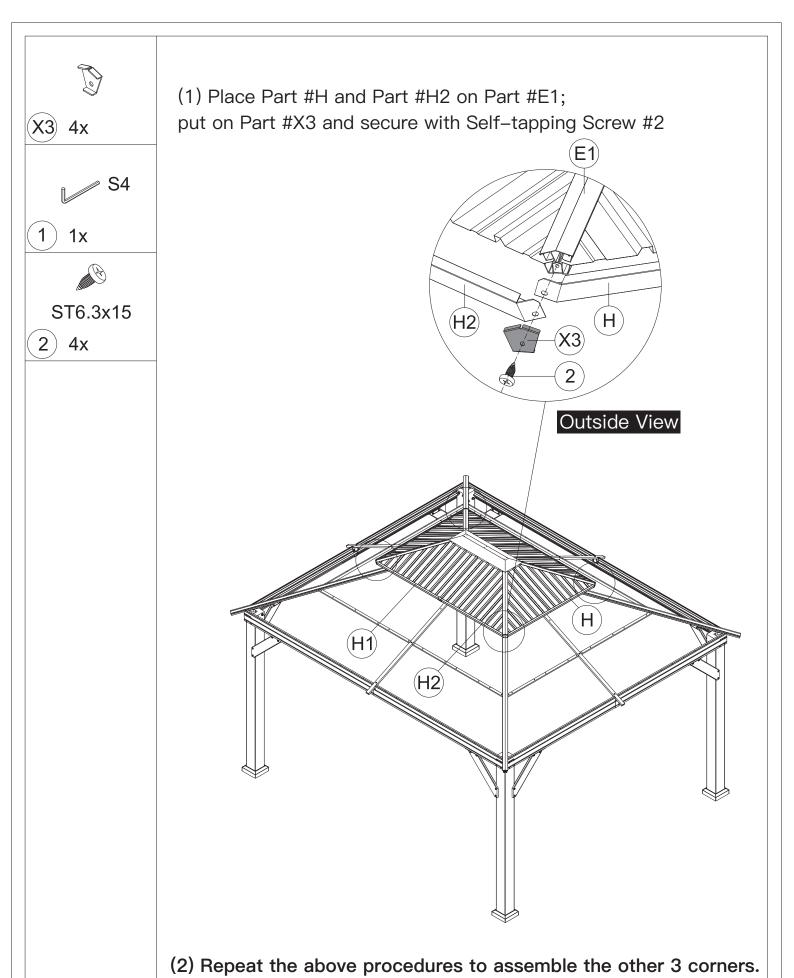


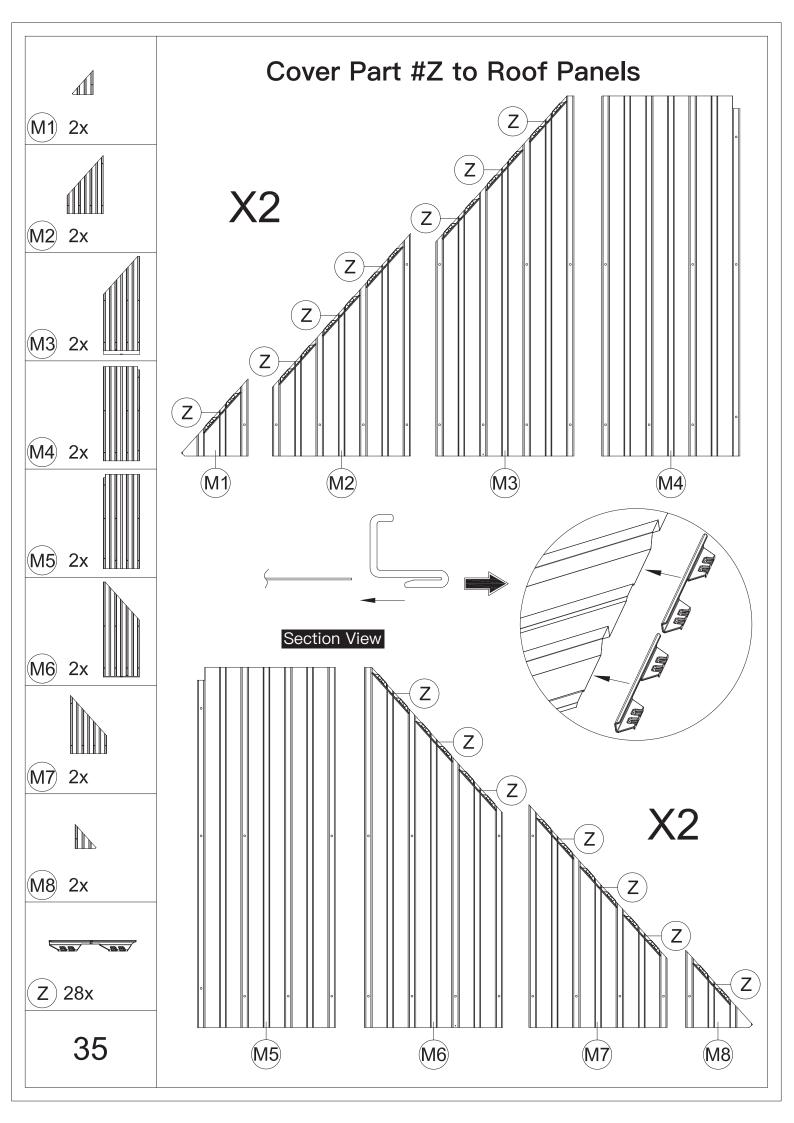
31

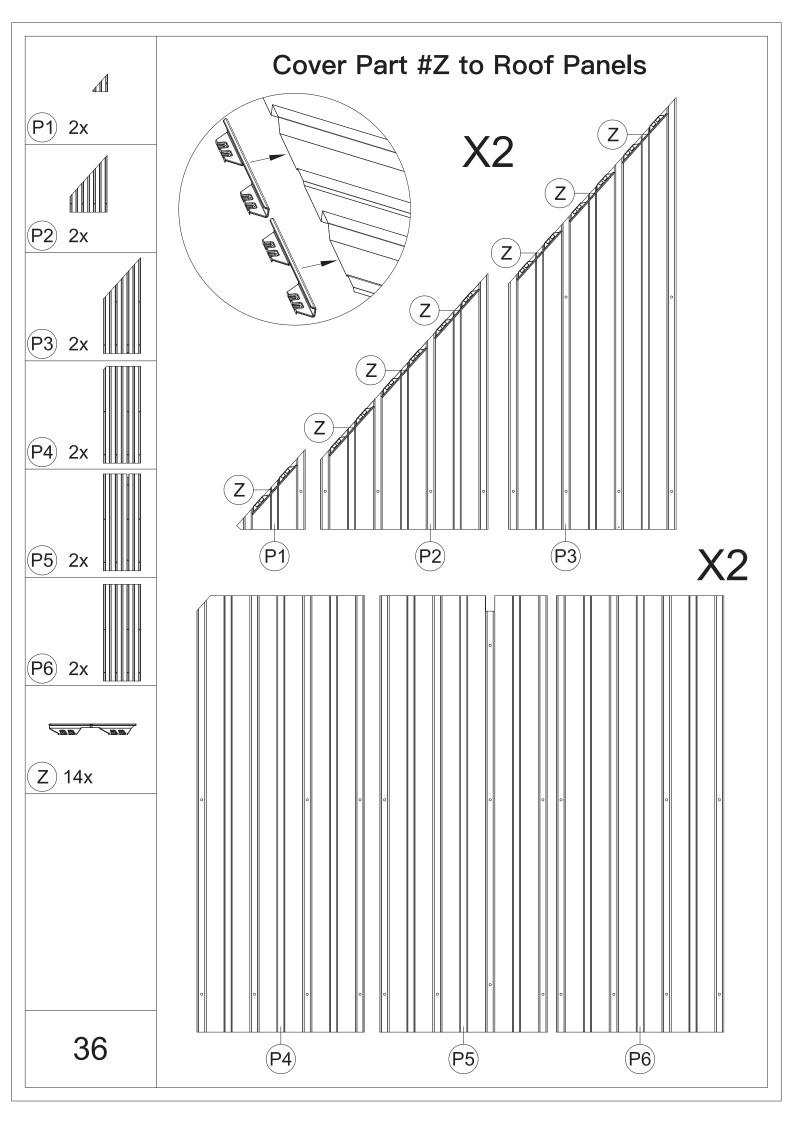
(3) Repeat the above procedures to assemble the opposite side.

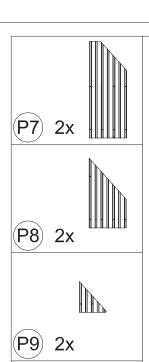








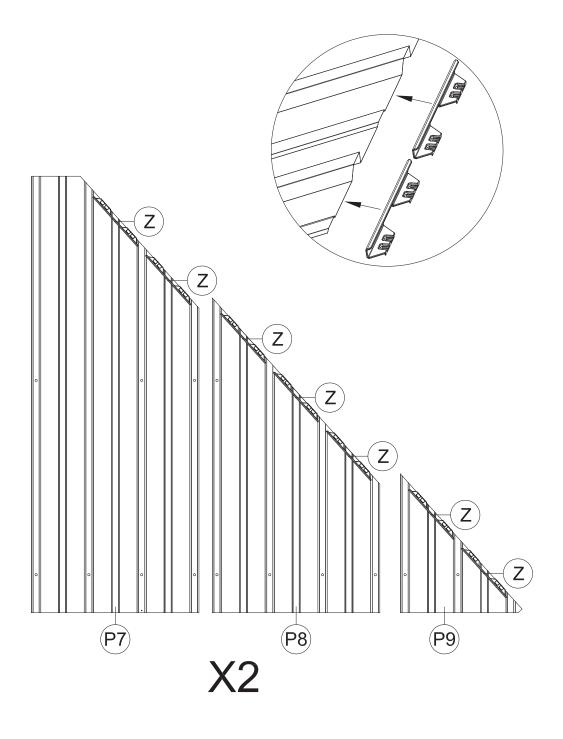


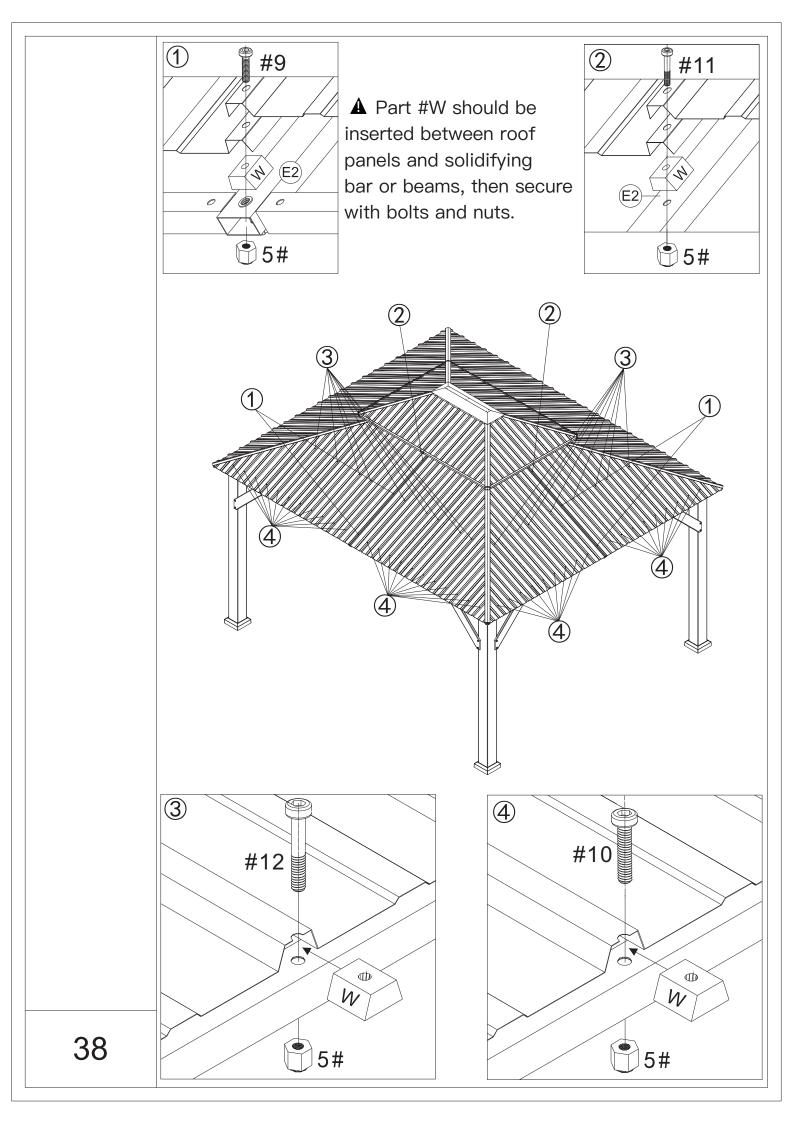


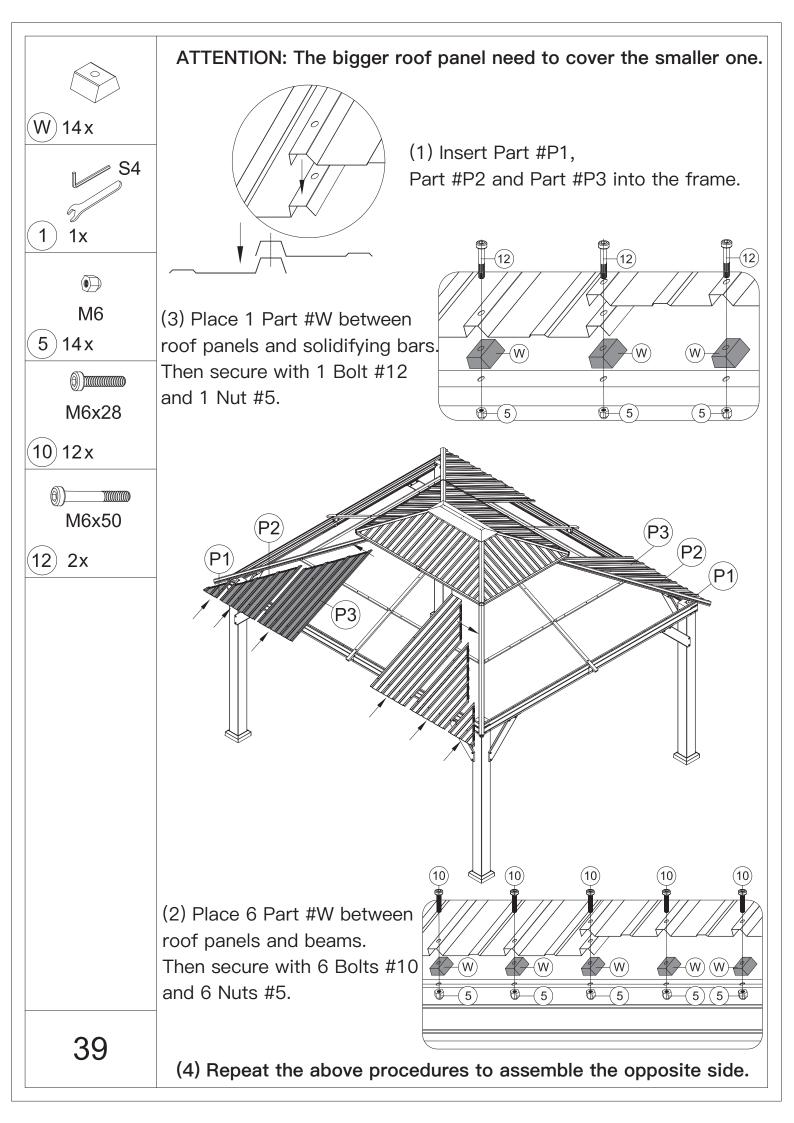


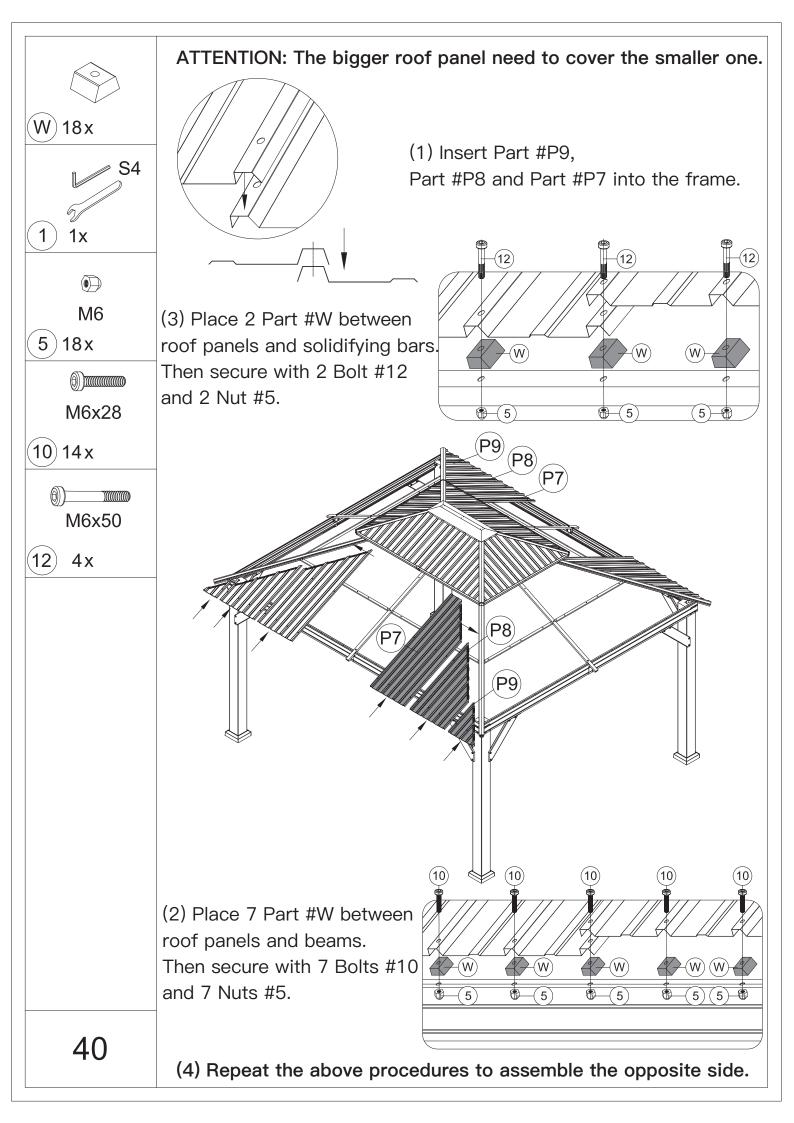
(Z) 14x

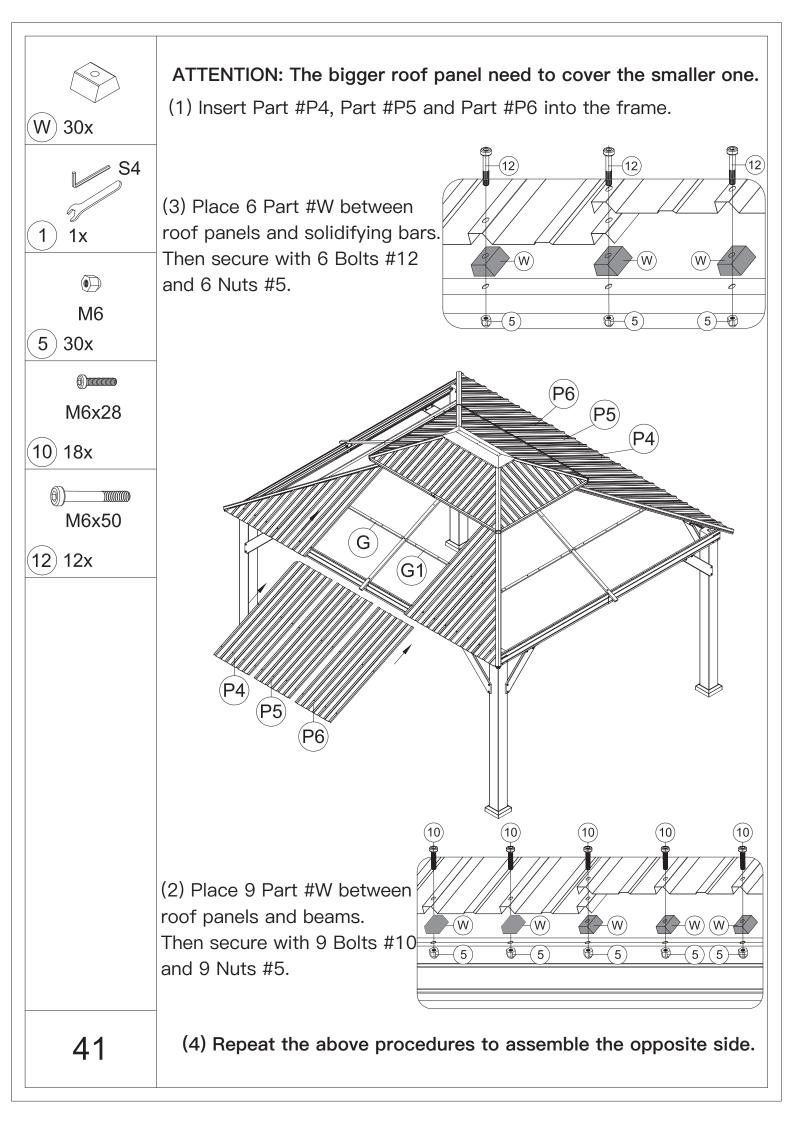
Cover Part #Z to Roof Panels

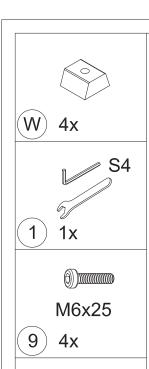


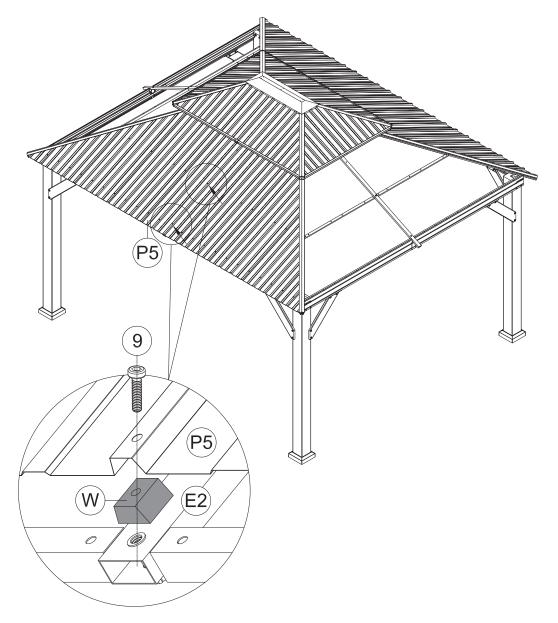




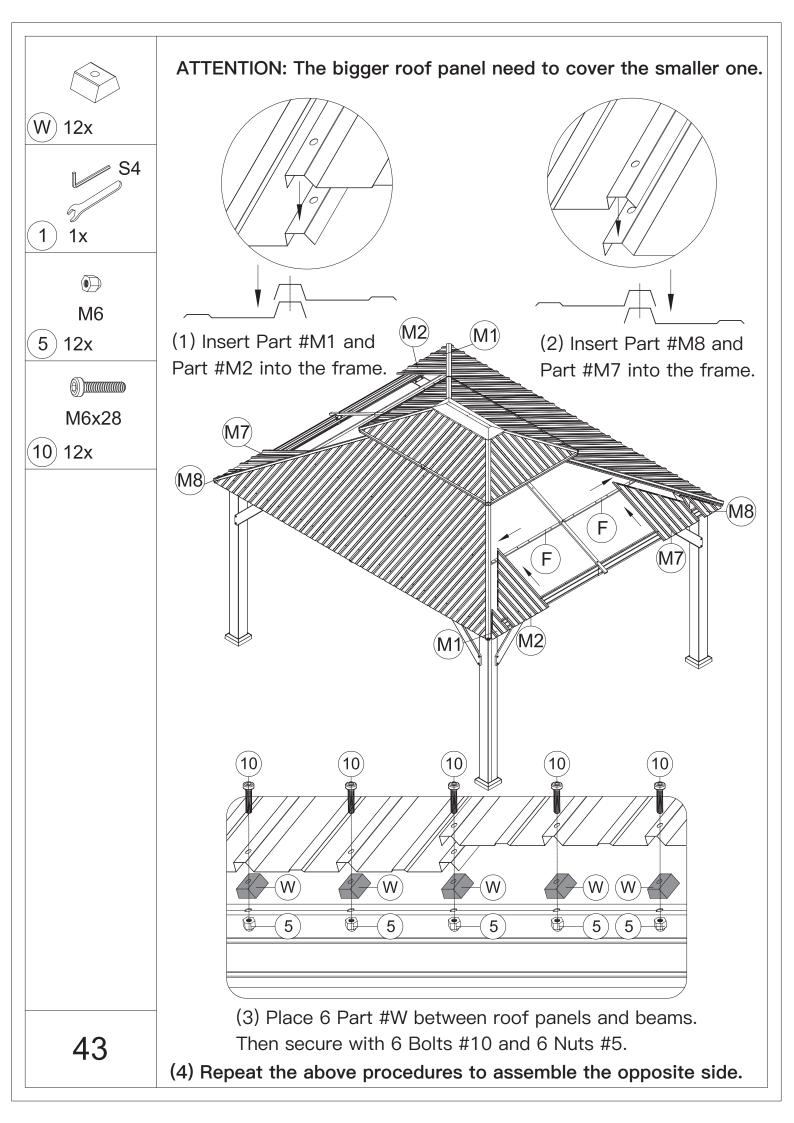


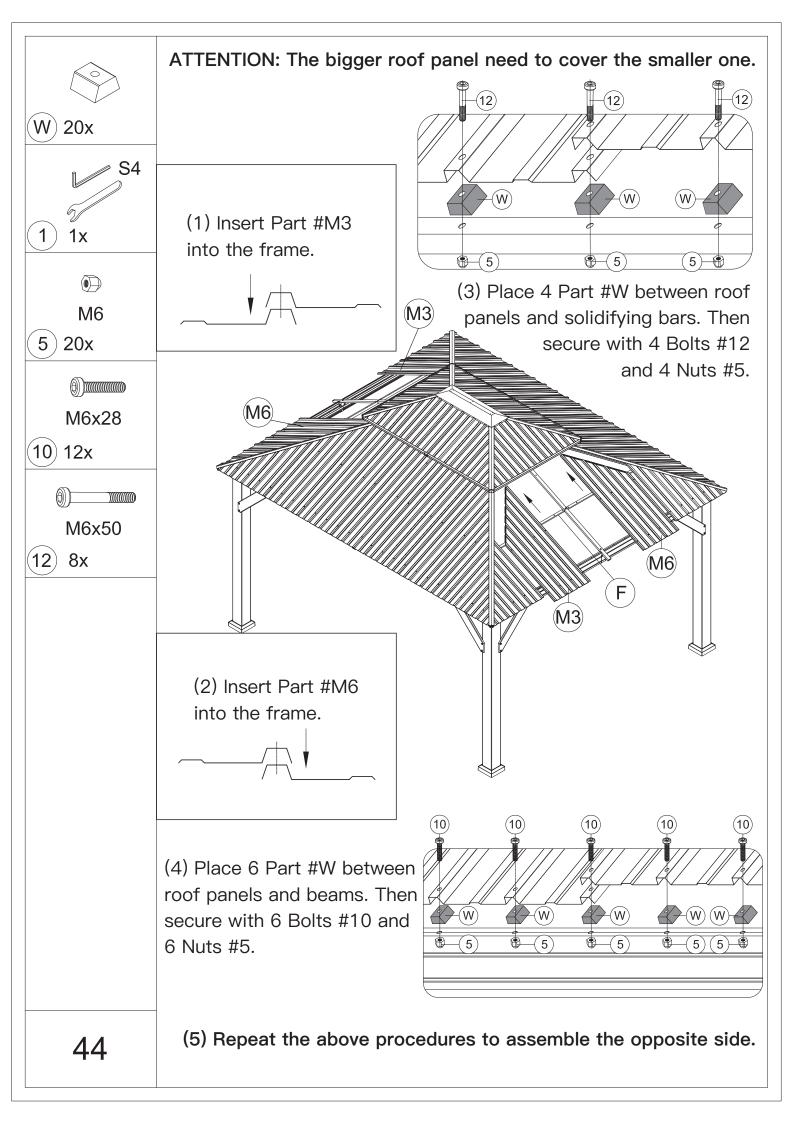


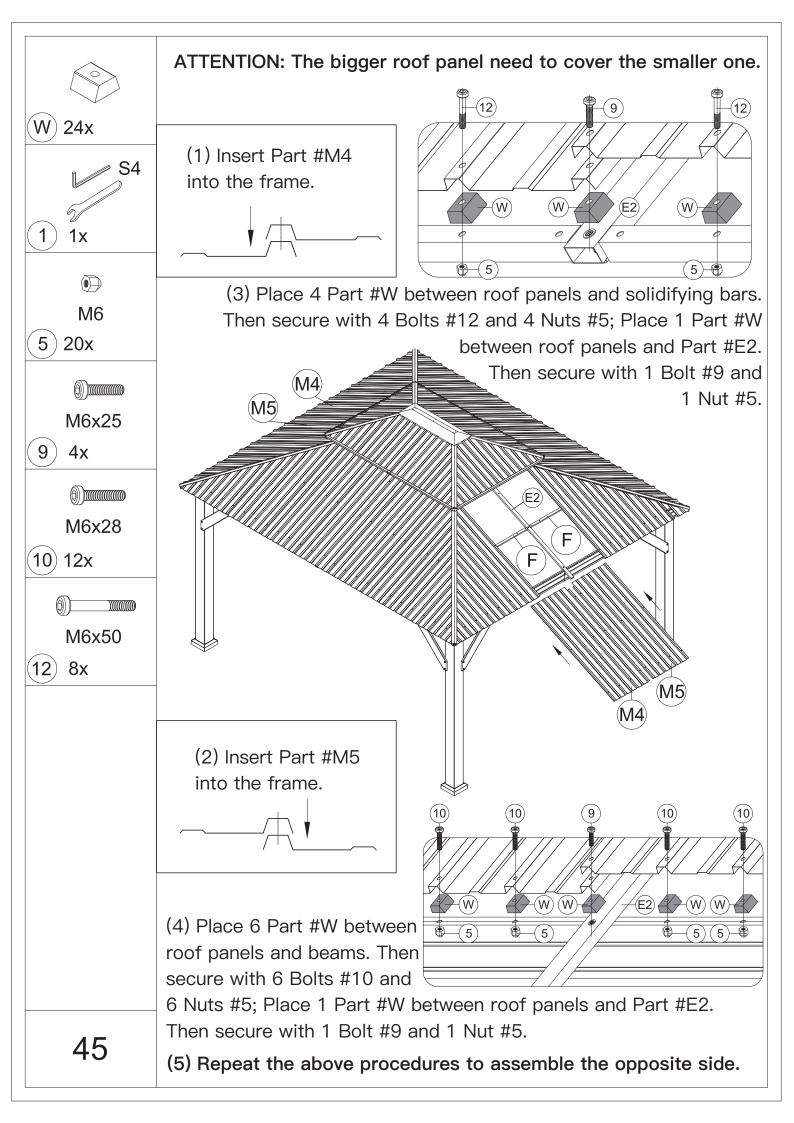


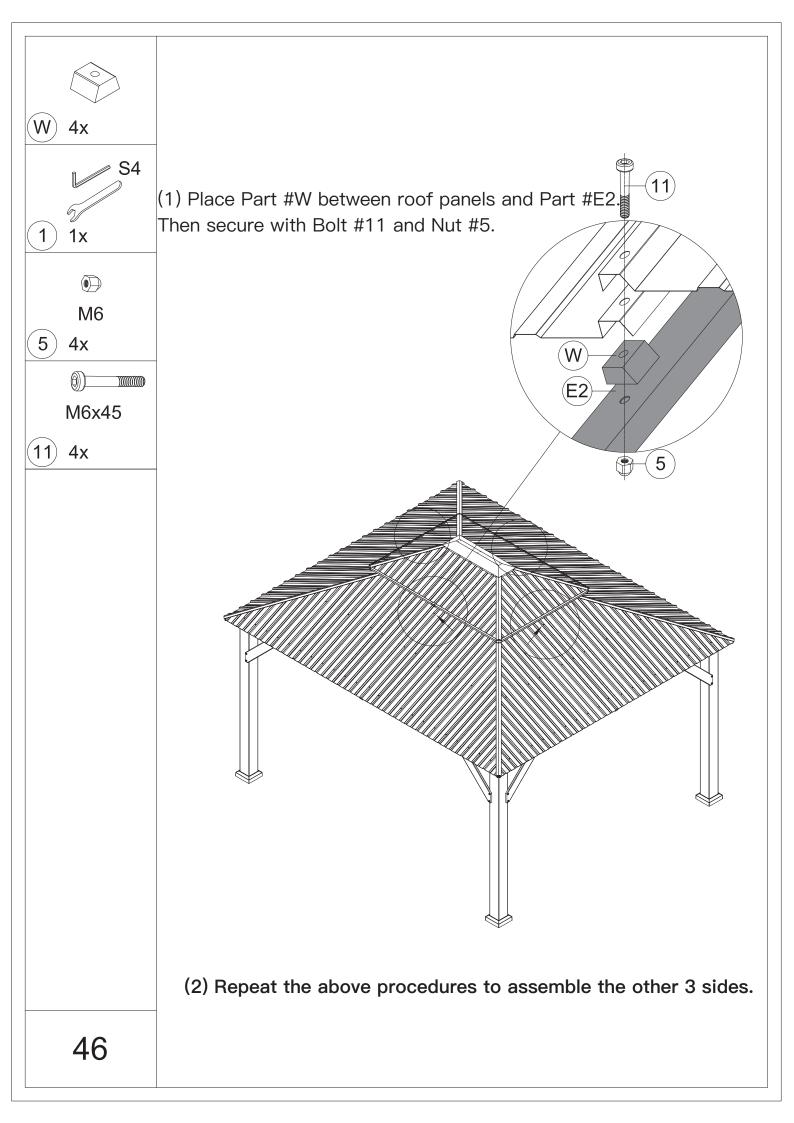


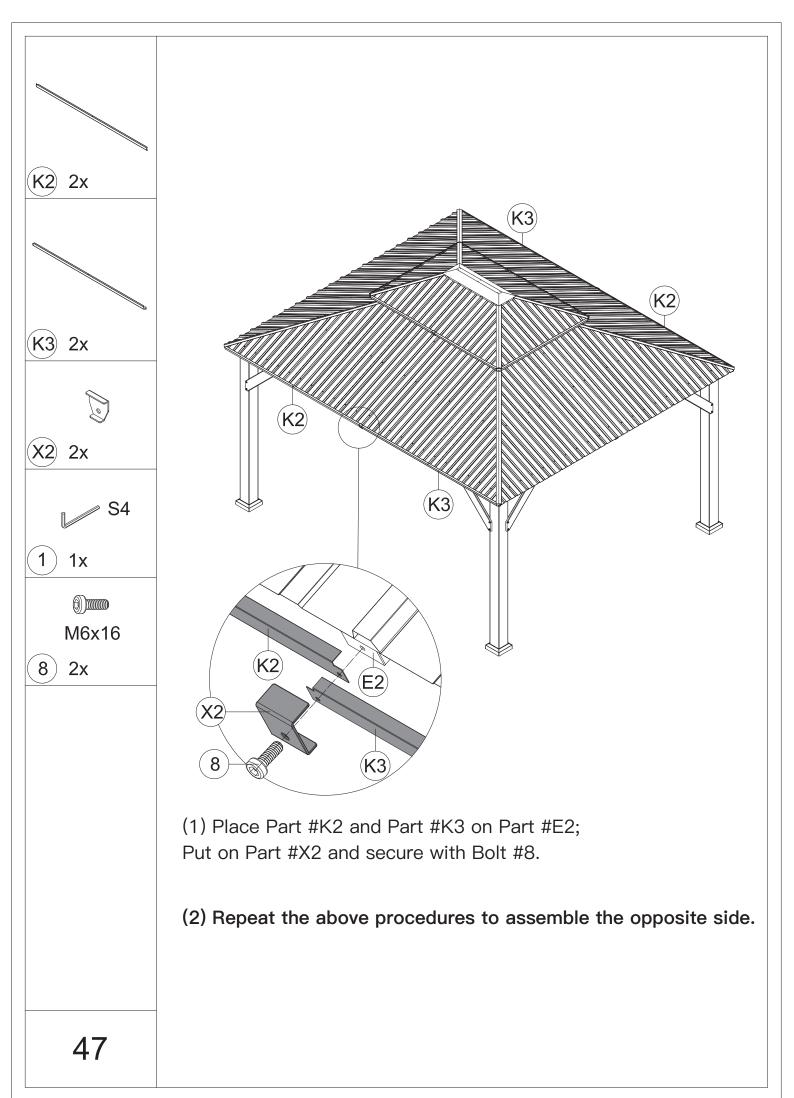
- (1) Place 2 Part #W between Part #P5 and Part #E2. Then secure with 2 Bolts #9 and 2 Nuts #5.
- (2) Repeat the above procedures to assemble the opposite side.

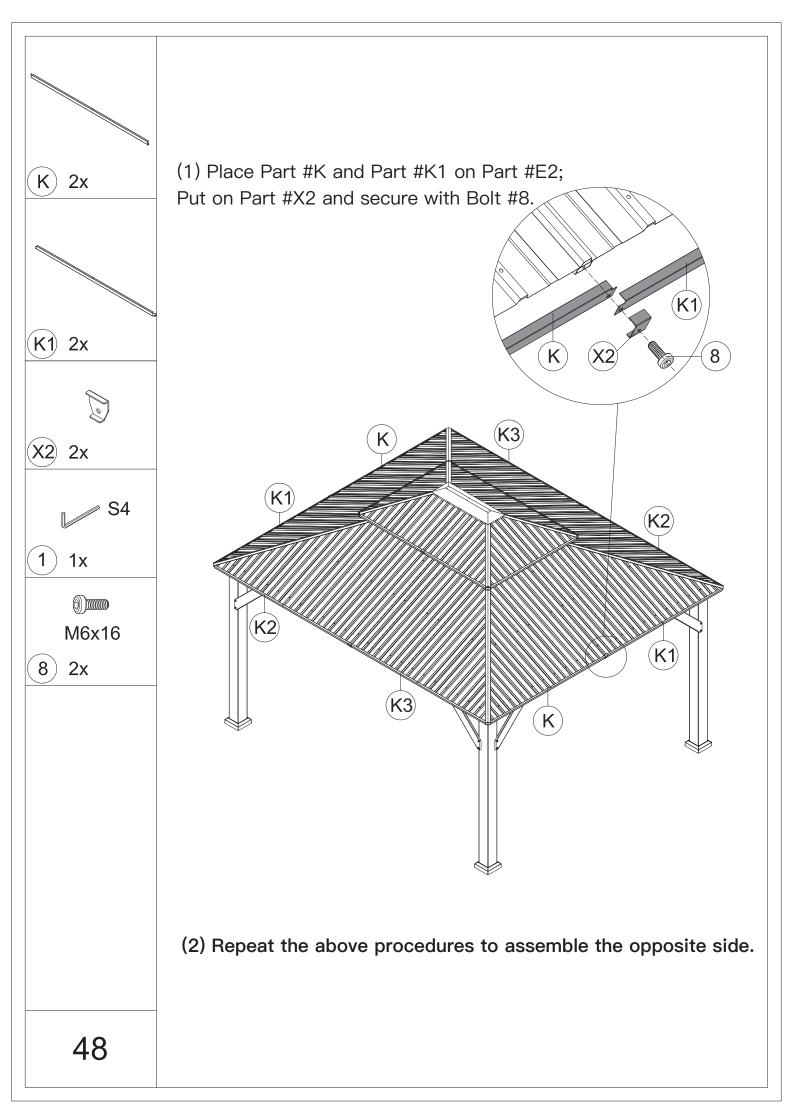














(X3) 4x



ST6.3x15

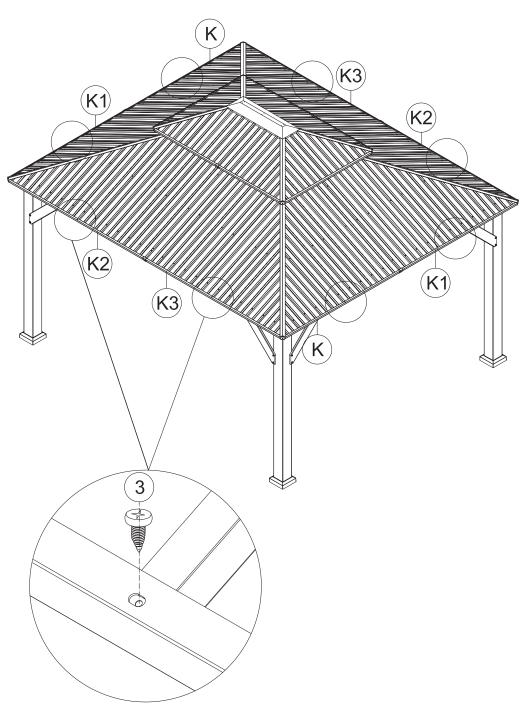
2) 4x



- (1) Place Part #K3 and Part #K on Part #E; Put on Part #X3 and secure with Self-tapping Screw #2.
- (2) Repeat the above procedures to assemble the other 3 corners.



3 8x



(1) Attach roof panels to finishing bars with 2 Self-tapping Screws #3.

(2) Repeat the above procedures to assemble the other 3 sides.

How to Put the 120 Hooks into the Double-track

Double-track

